SETUP INSTRUCTIONS 2023



250 SX-F 250 XC-F

ART. NO. 3214728EN





Perform the work described in these setup instructions before the vehicle is delivered to the customer.

Read the setup instructions in their entirety before beginning work.

These setup instructions were written to correspond to the latest state of this model series. We reserve the right to make modifications in the interest of technical advancement without at the same time updating these setup instructions.

We shall not provide a description of general workshop methods. Likewise, safety rules that apply in a workshop are not specified here. It is assumed that the work will be performed by a fully trained mechanic.

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KTM Sportmotorcycle GmbH Stallhofnerstraße 3 5230 Mattighofen, Austria

This document is valid for the following models:

250 SX-F EU (F8101W5)

250 SX-F US (F8175W5)

250 SX-F BR (F8140W5)

250 SX-F CN (F8187W5)

250 XC-F US (F8175W0)



1.1 Symbols used

The meaning of specific symbols is described below.



Indicates an expected reaction (e.g. of a work step or a function).



Indicates an unexpected reaction (e.g. of a work step or a function).



Indicates a page reference (more information is provided on the specified page).



Indicates information with more details or tips.



Indicates the result of a testing step.



Indicates a voltage measurement.



Indicates a current measurement.



Indicates a resistance measurement.



Indicates the end of an activity including potential rework.

1.2 Formats used

The typographical formats used in this document are explained below.

Proprietary name Indicates a proprietary name.

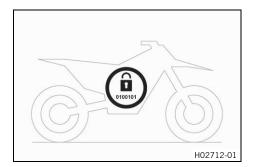
Name® Indicates a protected name.

Brand™ Indicates a brand available on the open market.

<u>Underlined terms</u> Refer to technical details of the vehicle or indicate technical terms, which

are explained in the glossary.

2.1 Transport mode



This vehicle was blocked for transport in the software.

To operate the vehicle, the vehicle electronics must be enabled. This process is conducted during initial setup in KTM Dealer.net. Enabling ensures that the initial setup in KTM Dealer.net is documented.

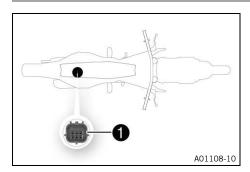
Enabling can be performed either temporarily, e.g. for a test ride, or permanently for vehicle handover.



Info

Make sure that the vehicle is permanently enabled before handing it over to the customer.

2.2 Diagnostics connector



Diagnostics connector 1 is located under the seat.

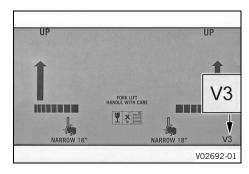


Info

As soon as the diagnostics tool is connected, the service hour counter starts running.

Before longer diagnostic sessions, unplug the service hour counter behind the start number plate.

2.3 Unpacking and setting up the vehicle



Package 3

- Remove the box and the plastic packaging.



Info

To avoid damaging the motorcycle during the setup, leave the protective film on the vehicle until you have finished.

 Remove the separate enclosure and unpack it. Check that the scope of supply is complete on the basis of the enclosed packing list.



Info

The procedure for missing components is described in the Customer Service Manual.

- Carefully loosen and remove the tension belts around the fork legs.
- Remove the attachment on the rear wheel.

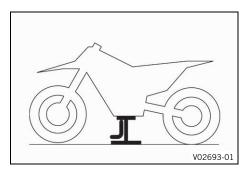


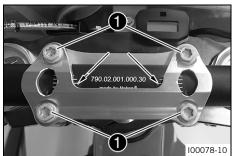
Info

An assistant prevents the motorcycle from falling over.

Have a lift stand available.

Lift stand (78129955100)





- Together with an assistant, take the vehicle off the pallet.
- Position the vehicle on a lift stand.
- Check the vehicle for transport damage.



Info

The procedure in the event of transport damage is described in the Customer Service Manual.

 Remove cable ties on the side cover and remove film from the handlebar.



Warning

Danger of accidents A repaired handlebar poses a safety risk.

If the handlebar is bent or straightened, the material becomes fatigued. The handlebar may break as a result.

- Change the handlebar if the handlebar is damaged or bent.
- Position the handlebar.



Info

Make sure the cables and wiring are positioned correctly.

Do not kink the cables and lines.

- Position the handlebar clamp.
- Mount screws 1, but do not tighten yet.
- First bolt the handlebar clamp with screws onto the longer, higher side of the handlebar supports so that both parts touch.
- Tighten screws 1 evenly.

Guideline

Screw, handlebar	M8	20 Nm (14.8 lbf ft)
clamp		



Info

The markings on the handlebar should be at the center of the handlebar clamps.

Position the controls on the right half of the handlebar.
 Guideline







Position the controls on the left handlebar half.

Screw, fixed	M4	5 Nm (3.7 lbf ft)
grip		Loctite®243™

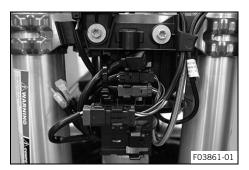


(XC-F US)

- Preassemble the hand guards on the left and right.



- Mount the left hand guard.
- Mount the right hand guard.



- Join all plug-in connectors.
- Route the cables without tension and secure with the cable ties.
- Install the start number plate. (
 p. 12)



Mount the handlebar cushion.

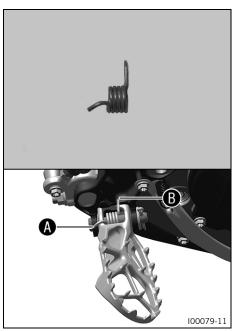


- Position the new footrest and pin.

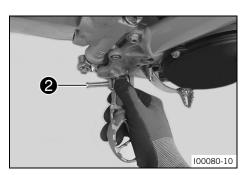


Info

Only insert the pin to the extent that the spring can still be mounted. $\,$



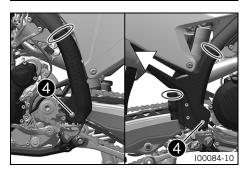
- Position spring as shown.
 - \checkmark Spring engages in area f A and f B.



- Apply pressure to the spring with your thumb.
- Mount pin 2.



- Mount the washer and splint 3.
- Repeat these steps on the opposite side.



- Position the left frame protector.
- Insert the right frame protector from below and push it to the
- Mount and tighten screws 4 with the washers. Guideline

Screw, frame protec-	M5	3 Nm (2.2 lbf ft)
tor		

- Mount the cable ties.
- Remove the seat. (p. 13)
- Connect positive cable **5** to the 12-V battery.

Guideline

Screw, battery termi-	M5	2.5 Nm
nal		(1.84 lbf ft)

Connect negative cable 6 to the 12 V battery.

Guideline

Screw, battery termi-	M5	2.5 Nm
nal		(1.84 lbf ft)

Contact disks **()** must be mounted under screws **(7)** and cable sockets **(8)** with the claws toward the battery termi-

- Slide positive terminal cover **9** over the positive terminal.
- Charge the 12-V battery. (p. 14)

Guideline

The 12-V battery must be fully charged before it is handed over to the customer.



100083-11

The first charging process may take longer with a new 12-V battery.

Unpack and mount the KTM PowerParts included in the delivery (optional).



Info

Read the accompanying $\mbox{KTM PowerParts}$ fitting instructions.

- Stick displacement sticker on the left and right of the side cover.
- Attach the stickers included in the scope of supply (optional).
- Position all controls in their exact positions on the handlebar.
 Tighten all screws.
- Remove the remaining film, padding, the corrugated cardboard, and the other packaging material.
- Prepare the vehicle according to the specifications in KTM Dealer.net for handover to the customer.



Info

Transport mode must be deactivated to be able to start the motorcycle.

4

3.1 Removing the motorcycle from the lift stand

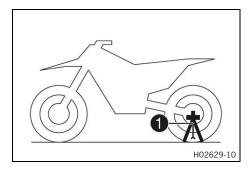
Note

Material damage The vehicle may be damaged by incorrect procedure when parking.

Significant damage may be caused if the vehicle rolls away or falls over.

The components for parking the vehicle are designed only for the weight of the vehicle.

- Park the vehicle on a firm and level surface.
- Ensure that nobody sits on the vehicle when the vehicle is parked on a stand.



(All SX-F models)

- Remove the motorcycle from the lift stand.
- Remove the lift stand.
- To park the motorcycle, insert plug-in stand into the left side of the wheel spindle.

Plug-in stand (A46029094000)



Info

The plug-in stand is included. Remove the plug-in stand before riding.



- Remove the motorcycle from the lift stand.
- Remove the lift stand.
- To park the motorcycle, press side stand 1 to the ground with your foot and lean the motorcycle on it.



Info

When you are riding, the side stand must be folded up and secured with the rubber strap.

3.2 Raising the motorcycle with a lift stand

Note

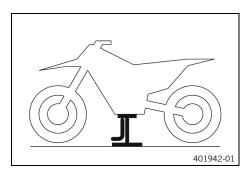
Material damage The vehicle may be damaged by incorrect procedure when parking.

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Significant damage may be caused if the vehicle rolls away or falls over.

The components for parking the vehicle are designed only for the weight of the vehicle.

- Park the vehicle on a firm and level surface.
- Ensure that nobody sits on the vehicle when the vehicle is parked on a stand.



(All SX-F models)

 Remove the plug-in stand and lift up the motorcycle by the frame underneath the engine.

Lift stand (78129955100)

Neither wheel is in contact with the ground.

(XC-F US)

 Fold in the side stand and raise the motorcycle at the frame underneath the engine.

Lift stand (78129955100)

- Neither wheel is in contact with the ground.
- Secure the motorcycle against falling over.

3.3 Removing the front wheel

Preparatory work

Raise the motorcycle with a lift stand. (
 p. 9)

Main work

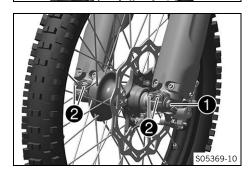
 Manually press the brake caliper toward the brake disc to push back the brake pistons.



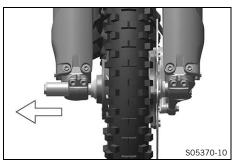
S05368-10

Info

Make sure that you do not press the brake caliper against the spokes when pushing back the brake pistons.



- Loosen screw 1 by several rotations.
- Loosen screws 2.
- Press on screw 1 to push the wheel spindle out of the axle clamp.
- Remove screw 1.





Warning

Danger of accidents Damaged brake discs reduce the braking effect.

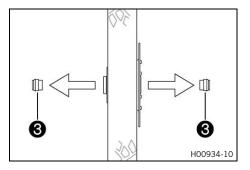
- Always lay the wheel down in such a way that the brake disc is not damaged.
- Hold front wheel and remove wheel spindle. Take the front wheel out of the fork.



Info

Do not actuate the hand brake lever when the front wheel is removed.

- Remove spacers **3**.





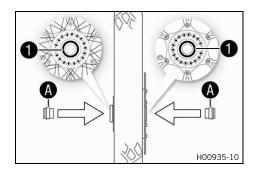
3.4 Installing the front wheel



Warning

Danger of accidents Oil or grease on the brake discs reduces the braking effect.

- Always keep the brake discs free of oil and grease.
- Clean the brake discs with brake cleaner when necessary.



- Check the wheel bearing for damage and wear.
 - » If the wheel bearing is damaged or worn:
 - Change front wheel bearing.
 - Clean and grease shaft seal rings **1** and contact surfaces **A** of the spacers.

Long-life grease (🕮 p. 23)

- Insert a spacer.
- Clean and lightly grease the wheel spindle.

Long-life grease (p. 23)

- Position the front wheel and insert the wheel spindle.
 - ✓ The brake linings are correctly positioned.



Mount and tighten screw 2.

Guideline

Screw, front wheel	M20x1.5	35 Nm (25.8 lbf ft)
spindle		

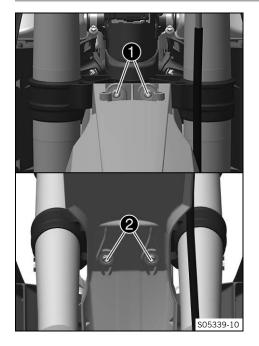
- Operate the hand brake lever several times until the brake linings are seated correctly against the brake disc.
- Remove the motorcycle from the lift stand. (p. 9)
- Operate the front brake and compress the fork a few times firmly.
 - ✓ The fork legs straighten.
 - Tighten screws 🔞.

Guideline

Screw, fork stub M8 15 Nm (11.1 lbf ft)

4

3.5 Installing front fender



Main work

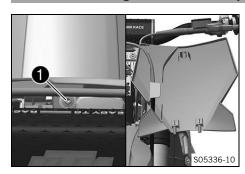
Position front fender. Mount and tighten screws 1 and 2.
 Guideline

Remaining screws,	M6	10 Nm (7.4 lbf ft)
chassis		

Finishing work

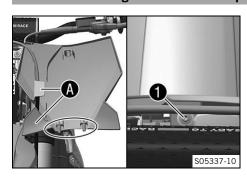
– Install the start number plate. (🕮 p. 12)

3.6 Removing the start number plate



- Remove screw 1.
- Unhook the start number plate from the brake line and remove it

3.7 Installing the start number plate



- Position the brake line in holders on the start number plate.
- Position the start number plate. Mount and tighten screw ①.
 The holding lugs engage in the fender.

3.8 Removing the seat



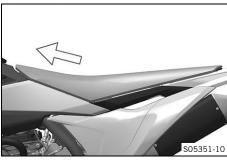
Caution

Danger of burns The voltage regulator gets very hot when the vehicle is driven.

- Allow the voltage regulator to cool down before performing any work.

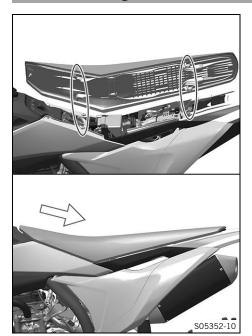


- Remove screw 1.

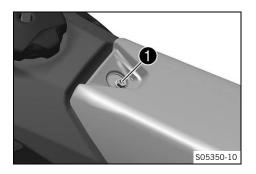


- Raise seat, pull it toward the fuel tank and take it off.

3.9 Mounting the seat



- Attach the seat to the collar bushings at the front and simultaneously push it back.
 - ✓ The holding lugs engage in the recesses at the back.
- Make sure the seat is latched in place correctly.



Mount and tighten screw ①.
 Guideline

Screw, seat fixing	M6	8 Nm (5.9 lbf ft)
--------------------	----	-------------------

4

3.10 Charging the 12-V battery



Warning

Risk of injury 12 V batteries contain harmful substances.

- Keep 12 V batteries out of the reach of children.
- Keep sparks and open flames away from 12 V batteries.
- Only charge 12 V batteries in well-ventilated rooms.
- Maintain a minimum clearance from inflammable materials when charging 12 V batteries.
 Minimum clearance 1 m (3 ft)
- Do not charge deeply discharged 12 V batteries if the charge is already below the minimum voltage.
 Minimum voltage before the start of the charge
 9 V
- Dispose of 12 V batteries correctly if they have less than the minimum voltage.



Note

Environmental hazard 12 V batteries contain environmentally hazardous materials.

- Do not dispose of 12 V batteries as household waste.
- Dispose of 12 V batteries at a collection point for used batteries.



Note

Environmental hazard Hazardous substances cause environmental damage.

 Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc., correctly and in compliance with the applicable regulations.



Info

Even when there is no load on the 12-V battery, it discharges steadily each day.

The charging level and the method of charging are very important for the service life of the 12-V battery. Rapid recharging with a high charging current shortens the service life of the battery.

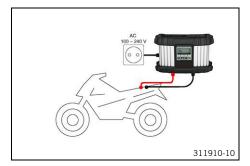
If the charging current, charging voltage, or charging time is exceeded, the 12-V battery will be destroyed. If the 12-V battery is depleted by repeated starting, the 12-V battery must be charged immediately.

If the 12-V battery is left in a discharged state for an extended period, it will become deeply discharged and suffer a loss of capacity, destroying the battery.

The 12-V battery is maintenance-free.

Preparatory work

- Remove the seat. (
 p. 13)



Main work

Connect a battery charger to the 12-V battery. Adjust the battery charger.

EU battery charger XCharge-professional (00029095050)

Alternative 1

US battery charger **XCharge-professional** (00029095051)

Alternative 2

UK battery charger **XCharge-professional** (00029095052)



Info

Follow the instructions of the charger and the manual.

Disconnect the battery charger after charging the 12-V battery.
 Guideline

The charging current, charging voltage, and charging time must not be exceeded.

Recharge the 12-V battery regularly when the motorcycle is not being used

3 months

Finishing work

- Connect the negative cable of the 12-V battery. (

 p. 16)
- Mount the seat. (🕮 p. 13)

3.11 Disconnecting the negative cable of the 12-V battery

Preparatory work

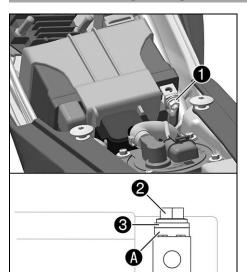
- Remove the seat. (p. 13)

Main work

Disconnect negative cable 1 of the 12-V battery.



3.12 Connecting the negative cable of the 12-V battery



Main work

Connect negative cable of the 12-V battery.
 Guideline

Screw, battery termi-	M5	2.5 Nm
nal		(1.84 lbf ft)

Contact disk **(A)** must be mounted under screw **(2)** and cable lug **(3)** with the claws toward the battery terminal.

Finishing work

- Mount the seat. (p. 13)

3.13 Opening the fuel tank filler cap



Danger

Fire hazard Fuel is highly flammable.

The fuel in the fuel tank expands when warm and can escape if overfilled.

E03231-10

- Do not fuel the vehicle in the vicinity of open flames or lit cigarettes.
- Switch off the engine for refueling.
- Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
- If any fuel is spilled, wipe it off immediately.
- Observe the specifications for refueling.



Warning

Danger of poisoning Fuel is harmful to health.

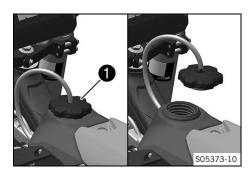
- Avoid skin, eye and clothing contact with fuel.
- Immediately consult a doctor if you swallow fuel.
- Do not inhale fuel vapors.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse the eyes thoroughly with water, and consult a doctor in case of fuel contact with the eyes.
- Change your clothing if fuel spills on them.
- Keep fuels correctly in a suitable canister, and out of the reach of children.



Note

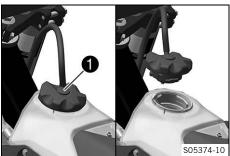
Environmental hazard Improper handling of fuel is a danger to the environment.

Do not allow fuel to enter the groundwater, the soil, or the sewage system.



(All SX-F models)

Turn fuel tank filler cap counterclockwise and lift it off

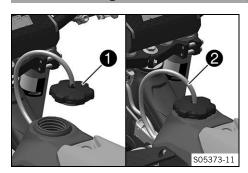


(XC-F US)

Press release button ①, turn the fuel tank filler cap counterclockwise, and lift it off.

•

3.14 Closing the fuel tank filler cap



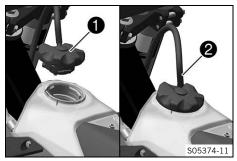
(All SX-F models)

 Mount fuel tank filler cap 1 and turn it clockwise until the fuel tank is tightly closed.



Info

Route fuel tank breather hose **2** without kinks.



(XC-F US)

 Mount filler cap and turn it clockwise until the release button engages.



Info

Route fuel tank breather hose **2** without kinks.

4

3.15 Refueling



Danger

Fire hazard Fuel is highly flammable.

The fuel in the fuel tank expands when warm and can escape if overfilled.

- Do not fuel the vehicle in the vicinity of open flames or lit cigarettes.
- Switch off the engine for refueling.
- Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
- If any fuel is spilled, wipe it off immediately.
- Observe the specifications for refueling.



Warning

Danger of poisoning Fuel is harmful to health.

- Avoid skin, eye and clothing contact with fuel.
- Immediately consult a doctor if you swallow fuel.
- Do not inhale fuel vapors.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse the eyes thoroughly with water, and consult a doctor in case of fuel contact with the eyes.
- Change your clothing if fuel spills on them.

Note

Material damage Inadequate fuel quality causes the fuel filter to quickly become clogged.

In some countries and regions, the available fuel quality and cleanliness may not be sufficient. This will result in problems with the fuel system.

Refuel only with clean fuel that meets the specified standards.

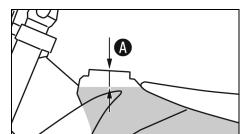


Note

Environmental hazard Improper handling of fuel is a danger to the environment.

- Do not allow fuel to enter the groundwater, the soil, or the sewage system.

401522-10



- Switch off the engine.
- Open the fuel tank filler cap. (
 p. 16)
- Fill the fuel tank with fuel up to a maximum of level A.
 Guideline

Dimension (A)		35 mm (1.38 in)
Total fuel tank capacity	, approx.	(All SX-	F models)
Total fuel tank capacity, approx.	7.2 I (1.9 US	7.2 I (1.9 US gal)	Super unleaded (ROZ 95) (IP p. 22) (SX-F EU/US/CN)
Total fuel tank capacity, approx.			Super unleaded (RON 95/97) (♠ p. 22) (250 SX-F BR)
Total fuel tank capacity, approx. (XC-F			JS)
Total fuel tank capacity, approx.	8.5 I (2.25 U	S gal)	Super unleaded (ROZ 95) (ID p. 22) (XC-F US)

Close the fuel tank filler cap. (
 p. 17)

4.1 Chassis tightening torques

Screw, air filter box, on subframe EIOT PT® K50x20AL 5 Nm (3.7 lbf ft)	Screw, air filter box cover	EJOT PT® K60x20-Z	3 Nm (2.2 lbf ft)	
Screw, combination switch Screw, fuel pump on fuel tank Screw, fuel pump on fuel tank Screw, intake air temperature sensor Screw, intake air temperature sensor Screw, radiator hoses clip Screw, satisfy button Screw, start/stop button Screw, start/stop button Screw, throttle valve body hose clamp Spoke nipple, front wheel Spoke nipple, rear wheel M4.5 Screw, startistop starting M5 Screw, startistop starting M5 Screw, startistop starting M5 Screw, startistop starting M5 Screw, startistop button Spoke nipple, front wheel M4.5 Spoke nipple, rear wheel M4.5 Spoke nipple, rear wheel M5.5 Screw, fall the fit) Screw, fall the fit) Screw, startistop starting muts, chassis M5 Screw, startistop starting M5 Screw, startistop starting M5 Screw, startistop starting M5 Screw, throttle valve body cover Screw, shock absorber adjusting ring Screw, throttle valve body cover Screw, strong main silencer M5 Screw, throttle valve body cover Screw, strong main silencer M5 Screw, strong starter motor Nut, throttle cable on throttle valve body Screw, strong strews, chassis M6 10 Nm (7.4 lbf ft) Screw, battery support bracket Screw, battery support bracket M6 Screw, battery support bracket Screw, chain guide on link fork at the rear Screw, chain guide on link fork at the rear Screw, chain sliding guard on link fork Screw, chain sliding guard on link fork Screw, connector board with combination instrument Screw, fuel tank spoiler on radiator Screw, front brake disc M6 Screw, fuel tank spoiler on radiator M6 Screw, ground wire on frame M6 Screw, ground wire on frame M6 Screw, fuel tank spoiler on radiator M6 Screw, ground wire on frame M6 Screw, ground wire on frame M6 Screw, fuel tank spoiler on radiator				
Screw, fuel pump on fuel tank Screw, intake air temperature sensor Screw, radiator hoses clip Screw, seat fixing Screw, seat fixing Screw, start/stop button Screw, fixed grip M4 Screw, throttle valve body hose clamp Spoke nipple, front wheel M4.5 Spoke nipple, rear wheel M4.5 Spoke nipple, rear wheel M4.5 Screw, throttle valve body hose clamp Spoke nipple, rear wheel M4.5 Screw, basesis M5 Screw, shock absorber adjusting ring Screw, throttle valve body cover Screw, shock absorber adjusting ring Screw, throttle valve body cover M5 Screw, base on amain silencer M6 M7 M8 Screw, base on amain silencer M6				
Screw, intake air temperature sensor	,			
Screw, radiator hoses clip Screw, satart/stop button EDT PT® K50x18 T20 2 Nm (1.7 lbf ft) Screw, start/stop button EDT PT® K50x18 T20 2 Nm (3.7 lbf ft) Locitte®243™ Screw, throttle valve body hose clamp Spoke nipple, front wheel M4.5 Spoke nipple, front wheel M4.5 Spoke nipple, rear wheel M4.5 Remaining nuts, chassis M5 Screw, battery terminal Screw, shock absorber adjusting ring Screw, throttle valve body cover M5 Screw, throttle valve body cover M6 M7 M8 M8 M8 M8 M9 M9 M9 M9 M9 M9				
Screw, seat fixing Screw, start/Istop button Screw, fixed grip M4 Screw, fixed grip M4 Screw, fixed grip M4 Screw, throttle valve body hose clamp Screw, throttle valve body hose clamp M4 Some inpple, front wheel M4.5 Soke nipple, rear wheel M5 Soke nipple, rear wheel M6.5 Soke nipple, rear wheel Soke nipple, rear wheel Soke nipple, rear wheel Soke nipple, rear wheel M6.5 Soke nipple, rear wheel Soke nipple nipple, rear wheel Soke nipple nipple nip	•		0.7 (0.02,	
Screw, start/stop button	Screw, radiator hoses clip		2.4 Nm (1.77 lbf ft)	
Screw, fixed grip Screw, throttle valve body hose clamp Spoke nipple, front wheel M4.5 Spoke nipple, rear wheel M5. Spoke nipple nipple Spoke nighe nipple M5. Spoke nighe nipple Spoke nipple nipple Spoke nighe nipple Spoke n	Screw, seat fixing	EJOT EJOFORM PT® K60x23/18	2.5 Nm (1.84 lbf ft)	
Screw, throttle valve body hose M4 5 Nm (3.7 lbf ft)	Screw, start/stop button	EJOT PT® K50x18 T20	2 Nm (1.5 lbf ft)	
Screw, throttle valve body hose clamp Spoke nipple, front wheel M4.5 Soke nipple, front wheel M4.5 Soke nipple, rear wheel M4.5 Soke nipple, front wheel M5 Soke nipple, front wheel M6 Soke nipple, front wheel Soke nipple, for the fith Soke nipple, for the fith M6 Soke nipple, for the fith Soke nipple, for the fith Soke nipple, for the fith M6 Soke nipple, for the fith M6 Soke nipple, for the fith Soke nipple fith Soke ni (2.4 lbf ft) Loctite® 243 miles Soke ni (3.7 lbf ft) Loctite® 243 miles Soke ni (4.4 lbf ft) Soke ni (4.4 lbf ft) Loctite® 243 miles Soke ni (4.4 lbf ft) Loctite® 243 miles Soke ni (4.4 lbf ft) Loctite® 243 miles Loctite® 243 miles Soke ni (4.4 lbf ft) Loctite® 243 miles Loctite® 243 miles Lo	Screw, fixed grip	M4	5 Nm (3.7 lbf ft)	
Spoke nipple, front wheel M4.5 6 Nm (4.4 lbf ft)				Loctite®243™
Spoke nipple, rear wheel M4.5 6 Nm (4.4 lbf ft) Remaining nuts, chassis M5 5 Nm (3.7 lbf ft) Remaining screws, chassis M5 5 Nm (3.7 lbf ft) Screw, battery terminal M5 2.5 Nm (1.84 lbf ft) Screw, frame protector M5 3 Nm (2.2 lbf ft) Screw, shock absorber adjusting ring Screw, throttle valve body cover M5 2.6 Nm (1.92 lbf ft) Screw, on main silencer M5 7 Nm (5.2 lbf ft) Nut, starter cable on starter motor M6 4 Nm (3 lbf ft) Nut, throttle cable on throttle valve body Bemaining nuts, chassis M6 10 Nm (7.4 lbf ft) Screw, ball joint of push rod on foot brake cylinder M6 Screw, ball joint of push rod on foot brake line guide on link fork at the front M6 40 Nm (4.4 lbf ft) Screw, chain guide on link fork at the rear M64 Screw, chain sliding guard on link fork at the rear M65 Screw, chain sliding guard on link fork at the rear M66 Screw, connector board with combination instrument M6 Screw, front brake disc M6 6 Nm (4.4 lbf ft) Screw, front brake disc M6 6 Nm (4.4 lbf ft) Screw, front brake disc M6 6 Nm (4.4 lbf ft) Screw, front brake disc M6 6 Nm (4.4 lbf ft) Screw, front brake disc M6 6 Nm (4.4 lbf ft) Screw, front brake disc M6 6 Nm (4.4 lbf ft) Screw, front brake disc M6 6 Nm (4.4 lbf ft) Screw, front brake disc M6 6 Nm (4.4 lbf ft) Screw, front brake disc M6 6 Nm (4.4 lbf ft)		M4	5 Nm (3.7 lbf ft)	
Remaining nuts, chassis		M4.5	6 Nm (4.4 lbf ft)	
Remaining screws, chassis M5 2.5 Nm (3.7 lbf ft) Screw, battery terminal M5 2.5 Nm (1.84 lbf ft) Screw, frame protector M5 3 Nm (2.2 lbf ft) Screw, shock absorber adjusting ring Screw, throttle valve body cover M5 2.6 Nm (1.92 lbf ft) Screws on main silencer M5 7 Nm (5.2 lbf ft) Nut, starter cable on starter motor M6 4 Nm (3 lbf ft) Nut, throttle cable on throttle valve body Bemaining nuts, chassis M6 10 Nm (7.4 lbf ft) Screw, balt joint of push rod on foot brake cylinder Screw, baltery support bracket M6 5 Nm (4.4 lbf ft) Screw, chain guide on link fork at the front Screw, chain guide on link fork at the front Screw, connector board with combination instrument Screw, found that sold in the sol	Spoke nipple, rear wheel	M4.5	6 Nm (4.4 lbf ft)	
Screw, battery terminal M5 2.5 Nm (1.84 lbf ft) Screw, frame protector M5 3 Nm (2.2 lbf ft) Screw, shock absorber adjusting ring Screw, throttle valve body cover M5 2.6 Nm (1.92 lbf ft) Screws on main silencer M5 7 Nm (5.2 lbf ft) Nut, starter cable on starter motor M6 4 Nm (3 lbf ft) Nut, throttle cable on throttle valve body Remaining nuts, chassis M6 10 Nm (7.4 lbf ft) Remaining screws, chassis M6 10 Nm (7.4 lbf ft) Screw, ball joint of push rod on foot brake cylinder Screw, battery support bracket M6 6 Nm (4.4 lbf ft) Screw, barke line guide on link fork at the front Screw, chain guide on link fork at the front Screw, chain guide on link fork at the front Screw, connector board with combination instrument M6 10 Nm (7.4 lbf ft) Screw, front brake disc M6 6 Nm (4.4 lbf ft) Screw, front brake disc M6 6 Nm (4.4 lbf ft) Screw, front brake disc M6 6 Nm (4.4 lbf ft) Loctite®243™ Screw, front brake disc M6 6 Nm (4.4 lbf ft) Loctite®243™ Screw, front brake disc M6 6 Nm (4.4 lbf ft) Loctite®243™ Screw, front brake disc M6 6 Nm (4.4 lbf ft) Loctite®243™ Screw, front brake disc M6 6 Nm (4.4 lbf ft) Loctite®243™ Screw, front brake disc M6 6 Nm (4.4 lbf ft) Loctite®243™ Screw, fuel tank spoiler on radiator M6 6 Nm (4.4 lbf ft) Screw, ground wire on frame M6 10 Nm (7.4 lbf ft)	Remaining nuts, chassis	M5	5 Nm (3.7 lbf ft)	
Screw, frame protector Screw, shock absorber adjusting ring Screw, shock absorber adjusting ring Screw, throttle valve body cover M5 Screws on main silencer M5 To Nm (5.2 lbf ft) Nut, starter cable on starter motor M6 A Nm (3 lbf ft) Nut, throttle cable on throttle valve body Remaining nuts, chassis M6 10 Nm (7.4 lbf ft) Screw, ball joint of push rod on foot brake cylinder Screw, battery support bracket M6 Screw, chain guide on link fork at the rear Screw, chain sliding guard on link fork Screw, connector board with combination instrument Screw, front brake disc M6 Screw, fuel tank spoiler on radiator M6 Screw, ground wire on frame	Remaining screws, chassis	M5	5 Nm (3.7 lbf ft)	
Screw, shock absorber adjusting ring Screw, throttle valve body cover Screws on main silencer M5 Screws on main silencer M5 To Nm (5.2 lbf ft) Nut, starter cable on starter motor Nut, throttle cable on throttle valve body Remaining nuts, chassis M6 10 Nm (7.4 lbf ft) Screw, ball joint of push rod on foot brake cylinder Screw, chain guide on link fork at the rear Screw, chain guide on link fork at the rear Screw, connector board with combination instrument Screw, front brake disc M6 Screw, full tank spoiler on radiator M6 Screw, ground wire on frame M6 Screw, ground wire on frame M6 Screw, ground wire on frame M5 NM Screw, ground wire on frame M6 Screw, ground wire on frame M5 NM Screw, ground wire on frame M6 Screw, Ground side on fix ft) Screw, ground wire on frame M6 Screw, ground wire on frame	Screw, battery terminal	M5	2.5 Nm (1.84 lbf ft)	
ring Screw, throttle valve body cover Screws on main silencer M5 7 Nm (5.2 lbf ft) Nut, starter cable on starter motor M6 4 Nm (3 lbf ft) Nut, throttle cable on throttle valve body Remaining nuts, chassis M6 10 Nm (7.4 lbf ft) Screw, ball joint of push rod on foot brake cylinder Screw, battery support bracket M6 Screw, chain guide on link fork at the front Screw, chain sliding guard on link fork at the rear Screw, connector board with combination instrument Screw, front brake disc M6 2.6 Nm (1.92 lbf ft) 7 Nm (5.2 lbf ft) M6 3 Nm (2.2 lbf ft) Nm (7.4 lbf ft) Loctite®243™ M6 6 Nm (7.4 lbf ft) Loctite®243™ M6 6 Nm (4.4 lbf ft) 5 Nm (7.4 lbf ft) Loctite®243™ M6 6 Nm (4.4 lbf ft) Loctite®243™ Screw, chain sliding guard on link fork at the rear Screw, connector board with combination instrument Screw, front brake disc M6 14 Nm (10.3 lbf ft) Loctite®243™ Screw, fuel tank spoiler on radiator M6 6 Nm (4.4 lbf ft) Loctite®243™ Screw, fuel tank spoiler on radiator M6 6 Nm (4.4 lbf ft) Loctite®243™ Screw, ground wire on frame M6	Screw, frame protector	M5	3 Nm (2.2 lbf ft)	
Screws on main silencer M5 7 Nm (5.2 lbf ft) Nut, starter cable on starter motor M6 4 Nm (3 lbf ft) Nut, throttle cable on throttle valve body Remaining nuts, chassis M6 10 Nm (7.4 lbf ft) Screw, ball joint of push rod on foot brake cylinder Screw, battery support bracket Screw, brake line guide on link fork at the front Screw, chain guide on link fork at the rear Screw, chain sliding guard on link fork Screw, connector board with combination instrument Screw, front brake disc M6 7 Nm (5.2 lbf ft) 4 Nm (3 lbf ft) 3 Nm (2.2 lbf ft) 10 Nm (7.4 lbf ft) Loctite®243™ Loctite®243™ M6 6 Nm (4.4 lbf ft) 10 Nm (7.4 lbf ft) 10 Nm (7.4 lbf ft) 5 Nm (3.7 lbf ft) Loctite®243™ Screw, connector board with combination instrument Screw, front brake disc M6 14 Nm (10.3 lbf ft) Loctite®243™ Screw, fuel tank spoiler on radiator M6 6 Nm (4.4 lbf ft) Loctite®243™ Screw, ground wire on frame M6 10 Nm (7.4 lbf ft)	,	M5	5 Nm (3.7 lbf ft)	
Nut, starter cable on starter motor Nut, throttle cable on throttle valve body Remaining nuts, chassis M6 10 Nm (7.4 lbf ft) Remaining screws, chassis M6 10 Nm (7.4 lbf ft) Screw, ball joint of push rod on foot brake cylinder Screw, battery support bracket Screw, brake line guide on link fork at the front Screw, chain guide on link fork at the rear Screw, chain sliding guard on link fork Screw, connector board with combination instrument Screw, front brake disc M6 4 Nm (3 lbf ft) 3 Nm (2.2 lbf ft) 10 Nm (7.4 lbf ft) Loctite®243™ Loctite®243™ M6 6 Nm (4.4 lbf ft) 10 Nm (7.4 lbf ft) 10 Nm (7.4 lbf ft) 5 Nm (3.7 lbf ft) Loctite®243™ Loctite®243™ Screw, front brake disc M6 14 Nm (10.3 lbf ft) Loctite®243™ Screw, fuel tank spoiler on radiator M6 6 Nm (4.4 lbf ft) Loctite®243™ Screw, ground wire on frame M6 10 Nm (7.4 lbf ft)	Screw, throttle valve body cover	M5	2.6 Nm (1.92 lbf ft)	
Nut, throttle cable on throttle valve body Remaining nuts, chassis M6 10 Nm (7.4 lbf ft) Remaining screws, chassis M6 10 Nm (7.4 lbf ft) Screw, ball joint of push rod on foot brake cylinder Screw, battery support bracket M6 Screw, brake line guide on link fork at the front Screw, chain guide on link fork at the rear Screw, chain sliding guard on link fork Screw, connector board with combination instrument Screw, front brake disc M6 M6 M6 M6 M6 M6 M6 M6 M6 M	Screws on main silencer	M5	7 Nm (5.2 lbf ft)	
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Remaining screws, chassis M6 10 Nm (7.4 lbf ft) Screw, ball joint of push rod on foot brake cylinder Screw, battery support bracket M6 Screw, brake line guide on link fork at the front Screw, chain guide on link fork at the rear Screw, chain sliding guard on link fork Screw, connector board with combination instrument Screw, front brake disc M6 10 Nm (7.4 lbf ft) 10 Nm (7.4 lbf ft) 10 Nm (7.4 lbf ft) 6 Nm (4.4 lbf ft) 10 Nm (7.4 lbf ft)	l '	M6	3 Nm (2.2 lbf ft)	
Screw, ball joint of push rod on foot brake cylinder Screw, battery support bracket M6 Screw, brake line guide on link fork at the front Screw, chain guide on link fork at the rear Screw, chain sliding guard on link fork Screw, connector board with combination instrument Screw, front brake disc M6 M6 M6 M6 M6 M6 M6 M6 M6 M	Remaining nuts, chassis	M6	10 Nm (7.4 lbf ft)	
foot brake cylinder Loctite®243™ Screw, battery support bracket M6 6 Nm (4.4 lbf ft) Screw, brake line guide on link fork M6 6 Nm (4.4 lbf ft) Screw, chain guide on link fork at the front M6x45 10 Nm (7.4 lbf ft) Screw, chain guide on link fork at the rear M6x16 10 Nm (7.4 lbf ft) Screw, chain sliding guard on link fork M6 6 Nm (4.4 lbf ft) Screw, connector board with combination instrument M6 5 Nm (3.7 lbf ft) Screw, front brake disc M6 14 Nm (10.3 lbf ft) Screw, fuel tank spoiler on radiator M6 6 Nm (4.4 lbf ft) Screw, ground wire on frame M6 10 Nm (7.4 lbf ft)	Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)	
Screw, brake line guide on link fork at the front Screw, chain guide on link fork at the front Screw, chain guide on link fork at the rear Screw, chain sliding guard on link fork at the rear Screw, chain sliding guard on link fork at fork fork Screw, connector board with combination instrument Screw, front brake disc M6 M6 And And And And And And And An	Screw, ball joint of push rod on foot brake cylinder	M6	10 Nm (7.4 lbf ft)	Loctite®243™
fork Screw, chain guide on link fork at the front Screw, chain guide on link fork at the rear Screw, chain sliding guard on link fork Screw, chain sliding guard on link fork Screw, connector board with combination instrument Screw, front brake disc M6 M6 M6 M6 M6 M6 M6 M6 M6 M	Screw, battery support bracket	M6	6 Nm (4.4 lbf ft)	
the front Screw, chain guide on link fork at the rear Screw, chain sliding guard on link fork Screw, connector board with combination instrument Screw, front brake disc M6 Screw, front brake disc M6 M6 M6 M6 M6 M6 M6 M6 M6 M	_	M6	6 Nm (4.4 lbf ft)	
the rear Screw, chain sliding guard on link fork Screw, connector board with combination instrument Screw, front brake disc M6 Screw, front brake disc M6 M6 M6 M6 M6 M6 M6 M6 M6 M	_	M6x45	10 Nm (7.4 lbf ft)	
fork Screw, connector board with combination instrument Screw, front brake disc M6 14 Nm (10.3 lbf ft) Loctite®243™ Screw, fuel tank spoiler on radiator M6 G Nm (4.4 lbf ft) Screw, ground wire on frame M6 10 Nm (7.4 lbf ft)		M6x16	10 Nm (7.4 lbf ft)	
bination instrument Screw, front brake disc M6 14 Nm (10.3 lbf ft) Loctite®243™ Screw, fuel tank spoiler on radiator M6 Screw, ground wire on frame M6 10 Nm (7.4 lbf ft)		M6	6 Nm (4.4 lbf ft)	
Screw, fuel tank spoiler on radiatorM66 Nm (4.4 lbf ft)Screw, ground wire on frameM610 Nm (7.4 lbf ft)		M6	5 Nm (3.7 lbf ft)	
Screw, ground wire on frame M6 10 Nm (7.4 lbf ft)	Screw, front brake disc	M6	14 Nm (10.3 lbf ft)	Loctite®243™
	Screw, fuel tank spoiler on radiator	M6	6 Nm (4.4 lbf ft)	
Screw, hand lever M6 5 Nm (3.7 lbf ft)	Screw, ground wire on frame	M6	10 Nm (7.4 lbf ft)	
	Screw, hand lever	M6	5 Nm (3.7 lbf ft)	

Screw, rear brake disc	M6	14 Nm (10.3 lbf ft) Loctite®243™
Screw, seat fixing	M6	8 Nm (5.9 lbf ft)
Screw, starter cable to starter relay	M6	6 Nm (4.4 lbf ft)
Screw, throttle grip	M6	5 Nm (3.7 lbf ft)
Nut, foot brake lever stop	M8	20 Nm (14.8 lbf ft)
Nut, rear sprocket screw	M8	35 Nm (25.8 lbf ft)
		Loctite®2701™
Nut, rim lock	M8	12 Nm (8.9 lbf ft)
Remaining nuts, chassis	M8	25 Nm (18.4 lbf ft)
Remaining screws, chassis	M8	25 Nm (18.4 lbf ft)
Screw, bottom triple clamp	M8	12 Nm (8.9 lbf ft)
Screw, chain sliding piece	M8	15 Nm (11.1 lbf ft)
Screw, engine sprocket cover	M8	15 Nm (11.1 lbf ft)
Screw, fork stub	M8	15 Nm (11.1 lbf ft)
Screw, front brake caliper	M8	25 Nm (18.4 lbf ft) Loctite®243™
Screw, handlebar clamp	M8	20 Nm (14.8 lbf ft)
Screw, manifold on cylinder head brace	M8	15 Nm (11.1 lbf ft)
Screw, side stand attachment (XC-F US)	M8	33 Nm (24.3 lbf ft) Loctite®2701™
Screw, subframe bottom	M8	30 Nm (22.1 lbf ft)
		Loctite®2701™
Screw, subframe top	M8	35 Nm (25.8 lbf ft) Loctite®2701™
Screw, top steering stem	M8	20 Nm (14.8 lbf ft) Loctite®243™
Screw, top triple clamp	M8	17 Nm (12.5 lbf ft)
Engine carrying screw	M10	60 Nm (44.3 lbf ft)
Remaining nuts, chassis	M10	45 Nm (33.2 lbf ft)
Remaining screws, chassis	M10	45 Nm (33.2 lbf ft)
Screw, bottom shock absorber	M10	60 Nm (44.3 lbf ft)
Screw, bottom shock absorber	INIO	Loctite®2701™
Screw, handlebar support	M10	40 Nm (29.5 lbf ft) Loctite®243™
Screw, top shock absorber	M10	60 Nm (44.3 lbf ft)
	1416.15	Loctite®2701™
Nut, angle lever to link fork	M16x1.5	60 Nm (44.3 lbf ft)
Nut, fork pivot	M16x1.5	100 Nm (73.8 lbf ft)
Nut, frame on linkage lever	M16x1.5	60 Nm (44.3 lbf ft)
Nut, linkage lever on angle lever	M16x1.5	60 Nm (44.3 lbf ft)
Screw, front wheel spindle	M20x1.5	35 Nm (25.8 lbf ft)
Screw, top steering head	M20x1.5	12 Nm (8.9 lbf ft)
Nut, rear wheel spindle	M22x1.5	80 Nm (59 lbf ft)
Screw-in fitting, cooling system	M24x1.5	7.5 Nm (5.53 lbf ft)

Super unleaded (ROZ 95)

Standard/classification

DIN EN 228 (ROZ 95)

Guideline

- Only use super unleaded fuel that matches or is equivalent to the specified standard.
- Fuel with an ethanol content of up to 10% (E10 fuel) is safe to use.



Info

Do **not** use fuel containing methanol (e.g., M15, M85, M100) or more than 10% ethanol (e.g., E15, E25, E85, E100).

Super unleaded (RON 95/97)

Standard/classification

DIN EN 228 (RON 95/97)

Guideline

- Only use super unleaded fuel that matches or is equivalent to the specified standard.
- Fuel with an ethanol content of up to 10 % (E10 fuel) is safe to use.
- For fuel with more than 10 % ethanol, at least RON 97 must be used.



Info

Do **not** use fuel containing methanol (e.g., M15, M85, M100) or with more than 25 % ethanol (e.g., E85, E100).

Long-life grease

Recommended supplier MOTOREX®

- Bike Grease 2000



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