SETUP INSTRUCTIONS 2023



450 SMR

ART. NO. 3214731EN





Perform the work described in these setup instructions before the vehicle is delivered to the customer.

Read the setup instructions in their entirety before beginning work.

These setup instructions were written to correspond to the latest state of this model series. We reserve the right to make modifications in the interest of technical advancement without at the same time updating these setup instructions.

We shall not provide a description of general workshop methods. Likewise, safety rules that apply in a workshop are not specified here. It is assumed that the work will be performed by a fully trained mechanic.

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KTM applies quality assurance processes that lead to the highest possible product quality as defined in the ISO 9001 international quality management standard.

Issued by: TÜV Management Service

KTM Sportmotorcycle GmbH Stallhofnerstraße 3 5230 Mattighofen, Austria

This document is valid for the following models:

450 SMR (F8403W0)



1.1 Symbols used

The meaning of specific symbols is described below.



Indicates an expected reaction (e.g. of a work step or a function).



Indicates an unexpected reaction (e.g. of a work step or a function).



Indicates a page reference (more information is provided on the specified page).



Indicates information with more details or tips.



Indicates the result of a testing step.



Indicates a voltage measurement.



Indicates a current measurement.



Indicates a resistance measurement.



Indicates the end of an activity including potential rework.

1.2 Formats used

The typographical formats used in this document are explained below.

Proprietary name Indicates a proprietary name.

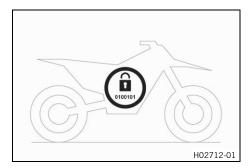
Name® Indicates a protected name.

Brand™ Indicates a brand available on the open market.

<u>Underlined terms</u> Refer to technical details of the vehicle or indicate technical terms, which

are explained in the glossary.

2.1 Transport mode



This vehicle was blocked for transport in the software.

To operate the vehicle, the vehicle electronics must be enabled. This process is conducted during initial setup in KTM Dealer.net. Enabling ensures that the initial setup in KTM Dealer.net is documented.

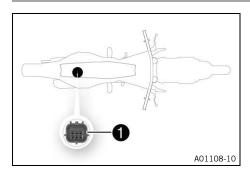
Enabling can be performed either temporarily, e.g. for a test ride, or permanently for vehicle handover.



Info

Make sure that the vehicle is permanently enabled before handing it over to the customer.

2.2 Diagnostics connector



Diagnostics connector 1 is located under the seat.

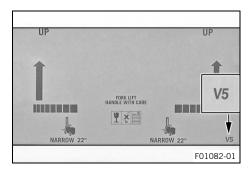


Info

As soon as the diagnostics tool is connected, the service hourmeter starts running.

Before longer diagnostic sessions, unplug the service hourmeter behind the start number plate.

2.3 Unpacking and setting up the vehicle



Remove the box and the plastic packaging.

Guideline

To avoid damaging the vehicle while setting it up, do not remove the protective film on each component until installing the component, and leave it on the vehicle until work has been completed.

 Remove the separate enclosure and unpack it. Check that the scope of supply is complete using the enclosed packing list.



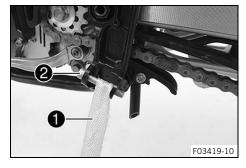
Info

The procedure for missing components is described in the Customer Service Manual.

- Have a lift stand available.

Lift stand (78129955100)

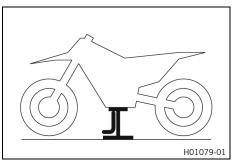
 Carefully loosen and remove tie down from the footpeg brackets on the left and right.

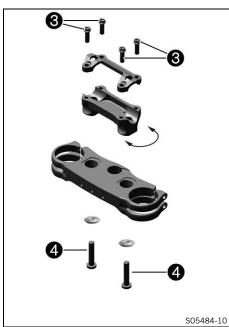


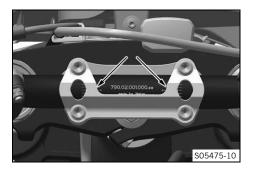


An assistant prevents the motorcycle from falling over.

 Remove screws 2 from the footpeg brackets on the left and right.







- Together with an assistant, take the vehicle off the pallet.
- Position the vehicle on a lift stand.
- Check the vehicle for transport damage.



Info

The procedure in the event of transport damage is described in the Customer Service Manual.

- Remove screws 3. Take off the handlebar clamp.
- Remove screws 4. Take off the handlebar mount.
- Place the handlebar mount in the required position.



Info

The handlebar mount is longer and higher on one side.

Mount and tighten screws 4.
 Guideline

Screw, handle-	M10	40 Nm (29.5 lbf ft)
bar support		Loctite®243™



Warning

Danger of accidents A repaired handlebar poses a safety risk.

If the handlebar is bent or straightened, the material becomes fatigued. The handlebar may break as a result.

- Change the handlebar if the handlebar is damaged or bent.
- Position the handlebar.



Info

Make sure the cables and wiring are positioned correctly.

Do not kink the cables and lines.

Position the handlebar clamp.



Info

The markings on the handlebar should be at the center of the handlebar clamp.

Mount screws 3 but do not tighten them yet.

 First bolt the handlebar clamp with screws 3 onto the longer, higher side of handlebar mount so that both parts touch.

Guideline

Screw, handlebar	M8	20 Nm (14.8 lbf ft)
clamp		

Tighten screws **3** evenly.

Guideline

Screw, handlebar	M8	20 Nm (14.8 lbf ft)
clamp		

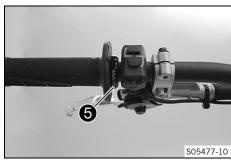
- Check the handlebar position.
 - » If the handlebar position is not adjusted as required by the customer:
- Position the controls on the right half of the handlebar.

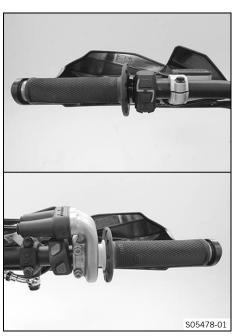


- Position the controls on the left half of the handlebar.
- Tighten screw **5**.

Guideline

Screw, fixed	M4	5 Nm (3.7 lbf ft)
grip		Loctite®243™





- Mount the left handguard.
- Mount the right handguard.

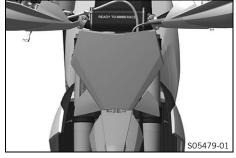


Info

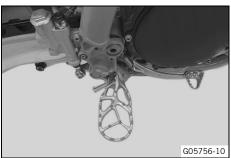
Observe the accompanying $\mbox{KTM PowerParts}$ fitting instructions.



- Join all plug-in connectors.
- Route the cables without tension and secure with the cable ties.
- Install the start number plate. (
 p. 12)



Mount the handlebar pad.

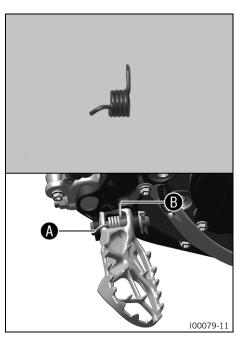


- Position the new footpeg and pin.

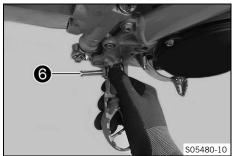


Info

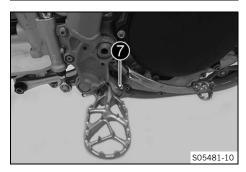
Only insert the pin to the extent that the spring can still be mounted. $\,$



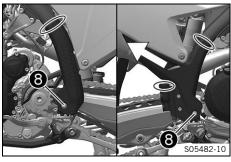
- Position spring as shown.
 - ✓ Spring ♠ engages in area ❸.



- Apply pressure to the spring with your thumb.
- Mount pin **6**.



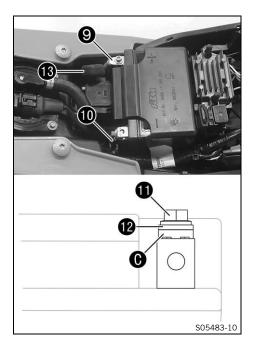
- Mount the washer and splint $oldsymbol{n}$.
- Repeat these steps on the opposite side.



- Position the left frame protector.
- Insert the right frame protector from below and push it to the rear.
- Mount and tighten the screws 8 with washers.
 Guideline

Screw, frame protec-	M5	3 Nm (2.2 lbf ft)
tor		

- Mount the cable ties.
- Remove the seat. (p. 12)



- Remove the seat. (p. 12)

Screw, battery termi-	M5	2.5 Nm
nal		(1.84 lbf ft)

Connect negative cable 10 to the 12 V battery.

Guideline

Screw, battery termi-	M5	2.5 Nm
nal		(1.84 lbf ft)

Contact disks (6) must be mounted under screws (11) and cable sockets (12) with the claws toward the battery terminal.

- Slide positive terminal cover **13** over the positive terminal.
- Charge the 12-V battery. (\bigcirc p. 16)

Guideline

The 12 V battery must be fully charged before it is handed over to the customer.



Info

The first charging process may take longer with a new 12 V battery.

Unpack and mount the KTM PowerParts included in the delivery (optional).



Info

Observe the accompanying **KTM PowerParts** fitting instructions.

- Attach the stickers included in the scope of supply (optional).
- Position all controls in their exact positions on the handlebar.
 Tighten all screws.
- Remove the remaining film, padding, the corrugated cardboard, and the other packaging material.
- Prepare the vehicle according to the specifications in KTM Dealer.net for handover to the customer.



Info

In order to be able to start the motorcycle, the transport lock must be deactivated.

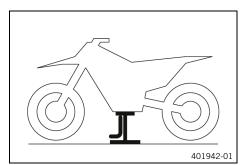
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3.1 Raising the motorcycle with a lift stand

Note

Danger of damage The parked vehicle can roll away or fall over.

- Park the vehicle on a firm and level surface.



- Raise the motorcycle at the frame underneath the engine.

Lift stand (78129955100)

- ✓ Neither wheel is in contact with the ground.
- Secure the motorcycle against falling over.

3.2 Removing the motorcycle from the lift stand

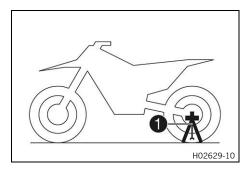
Note

Material damage The vehicle may be damaged by incorrect procedure when parking.

Significant damage may be caused if the vehicle rolls away or falls over.

The components for parking the vehicle are designed only for the weight of the vehicle.

- Park the vehicle on a firm and level surface.
- Ensure that nobody sits on the vehicle when the vehicle is parked on a stand.



- Remove the motorcycle from the lift stand.
- Remove the lift stand.
- To park the motorcycle, insert plug-in stand into the left side of the wheel spindle.

Plug-in stand (A46029094000)



Info

Remove the plug-in stand before riding.

3.3 Adjusting the handlebar position



Warning

Danger of accidents A repaired handlebar poses a safety risk.

If the handlebar is bent or straightened, the material becomes fatigued. The handlebar may break as a result

- Change the handlebar if the handlebar is damaged or bent.

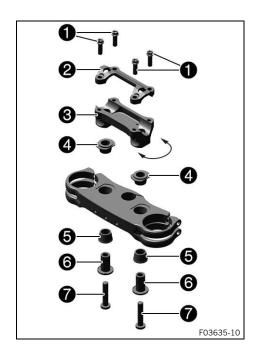


Info

The handlebar can be mounted rigidly or on a rubber bearing.

Preparatory work

- Take off the handlebar cushion.



Main work

 Remove screws 1. Take off handlebar clamp 2. Take off the handlebar and lay it to one side.



Info

Cover the components to protect them against damage. Do not kink the cables and lines.

Remove the screws and bushing . Take off handlebar support .

Adjusting the handlebar position with the handlebar clamp in the rubber bearing

- Position the rubber bushings **4** and **5**.
- Place the handlebar support in the required position.



Info

The handlebar support is longer and higher on one

Mount and tighten the screws **7** with bushing **6**. Guideline

Screw, handle-	M10	40 Nm (29.5 lbf ft)
bar support		Loctite®243™

Position the handlebar.



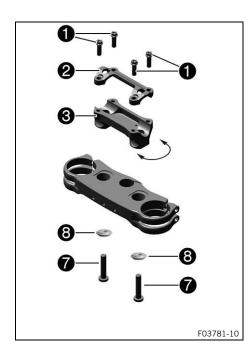
Info

Make sure the cables and wiring are positioned correctly.

- Position handlebar clamp 2.
- Mount screws ①, but do not tighten yet.
- First bolt the handlebar clamp with screws onto the longer, higher side of the handlebar supports so that both parts touch.
- Tighten screws 1 evenly.

Guideline

Screw, handlebar	M8	20 Nm
clamp		(14.8 lbf ft)



Adjusting the handlebar position with the handlebar clamp

- Place the handlebar support in the required position.



Info

The handlebar support is longer and higher on one side.

Mount and tighten the screws with the bushings uith the

Screw, handle-	M10	40 Nm (29.5 lbf ft)
bar support		Loctite®243™

Rigid handlebar support bushing (A46001038010)

- $\ensuremath{\checkmark}$ The conical side of bushing faces downwards.
- Position the handlebar.



Info

Make sure the cables and wiring are positioned correctly.

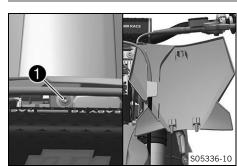
- Position handlebar clamp 2.
- Mount screws 1, but do not tighten yet.
- First bolt the handlebar clamp with screws onto the longer, higher side of the handlebar supports so that both parts touch.
- Tighten screws evenly.
 Guideline

Screw, handlebar	M8	20 Nm
clamp		(14.8 lbf ft)

Finishing work

- Mount the handlebar cushion.

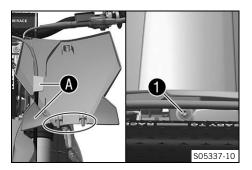
3.4 Removing the start number plate



- Remove screw 1. Swivel the start number plate to one side.
- Unhook the start number plate from the brake line and remove $\overset{\cdot \cdot }{\cdot \cdot }$

11

3.5 Installing the start number plate



- Position the brake line in holders (A) on the start number plate.
- Position the start number plate. Mount and tighten screw ①.
 The holding lugs engage in the fender.

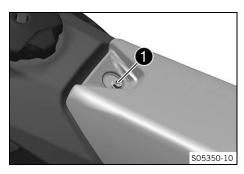
3.6 Removing the seat



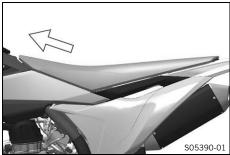
Caution

Danger of burns The voltage regulator gets very hot when the vehicle is driven.

Allow the voltage regulator to cool down before performing any work.

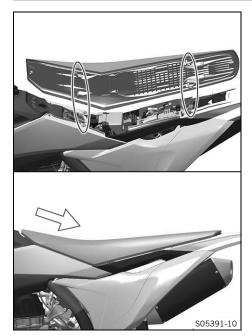


- Remove screw 1.

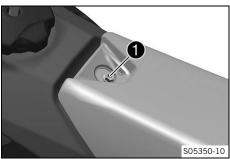


Raise seat, pull it toward the fuel tank and take it off.

3.7 Mounting the seat



- Attach the seat to the collar bushings at the front and simultaneously push it back.
 - ✓ The holding lugs engage in the recesses at the back.
- Make sure the seat is latched in place correctly.



Mount and tighten screw ①.
 Guideline

Screw, seat fixing	M6	8 Nm (5.9 lbf ft)
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4

3.8 Removing the 12-V battery



Caution

Danger of burns The voltage regulator gets very hot when the vehicle is driven.

- Allow the voltage regulator to cool down before performing any work.



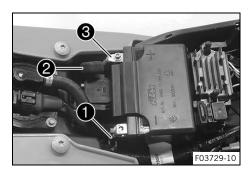
Note

Environmental hazard 12 V batteries contain environmentally hazardous materials.

- Do not dispose of 12 V batteries as household waste.
- Dispose of 12 V batteries at a collection point for used batteries.

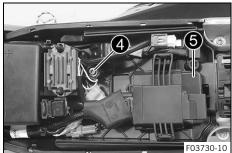
Preparatory work

- Remove the seat. (p. 12)

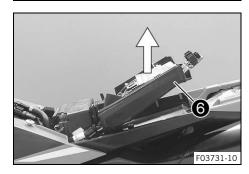


Main work

- Disconnect negative cable **1** from the 12-V battery.
- Pull back positive terminal cover **2** and disconnect positive cable **3** from the 12-V battery.



- Remove screw 4.
- Pull off engine control unit **5** from the holder and hang to the side.



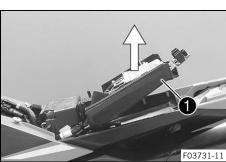
Pull up the battery holding bracket 6 and remove the 12-V battery to the rear.



Info

Pay attention to the wiring harness.

3.9 Installing the 12-V battery



Pull up battery holding bracket **1**, insert the 12-V battery into the battery compartment with the terminals facing upwards and secure with battery holding bracket 1.

12 V battery (HJTZ5S-FP-C)



Main work

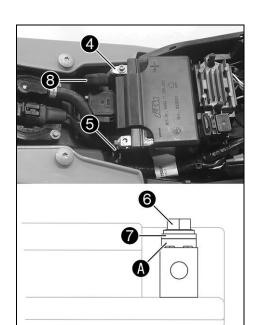
Info

Ensure that the cable is routed correctly.

Mount and tighten screw 2. Guideline

Screw, battery hold-M6 6 Nm (4.4 lbf ft) ing bracket

Attach the engine control unit 3 to the holder.



Connect positive cable 4 to the 12-V battery.
 Guideline

Screw, battery termi-	M5	2.5 Nm
nal		(1.84 lbf ft)

Connect negative cable **5** to the 12 V battery. Guideline

Screw, battery termi-	M5	2.5 Nm
nal		(1.84 lbf ft)

Contact disks (A) must be mounted under screws (6) and cable sockets (7) with the claws toward the battery terminal.

- Slide positive terminal cover (8) over the positive terminal.

Finishing work

Mount the seat. (
 p. 13)

3.10 Disconnecting the negative cable of the 12-V battery

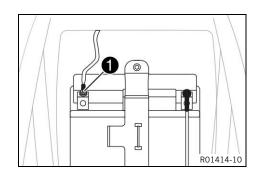
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Preparatory work

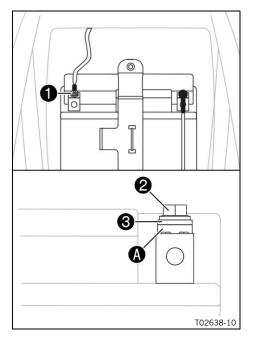
- Remove the seat. (p. 12)

Main work

Disconnect negative cable from the 12-V battery.



3.11 Connecting the negative cable of the 12 V battery



Main work

Connect negative cable of the 12 V battery.
 Guideline

ſ	Screw, battery termi-	M5	2.5 Nm
	nal		(1.84 lbf ft)

Contact disk **(A)** must be mounted under screw **(2)** and cable lug **(3)** with the claws toward the battery terminal.

Finishing work

- Mount the seat. (p. 13)

3.12 Charging the 12-V battery



Warning

Risk of injury 12 V batteries contain harmful substances.

- Keep 12 V batteries out of the reach of children.
- Keep sparks and open flames away from 12 V batteries.
- Only charge 12 V batteries in well-ventilated rooms.
- Maintain a minimum clearance from inflammable materials when charging 12 V batteries.

Minimum clearance 1 m (3 ft

- Do not charge deeply discharged 12 V batteries if the charge is already below the minimum voltage.
 Minimum voltage before the start of the charge
 9 V
- Dispose of 12 V batteries correctly if they have less than the minimum voltage.

Note

Danger of damage An incorrectly selected charging mode will damage the 12-V battery.

Always select a charging mode that is compatible with the type of battery.



Note

Environmental hazard 12 V batteries contain environmentally hazardous materials.

- Do not dispose of 12 V batteries as household waste.
- Dispose of 12 V batteries at a collection point for used batteries.



Note

Environmental hazard Hazardous substances cause environmental damage.

 Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc., correctly and in compliance with the applicable regulations.



Info

Even when there is no load on the 12-V battery, it discharges steadily each day.

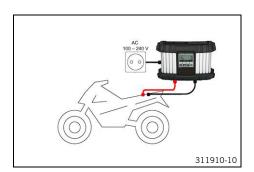
The charging level and the method of charging are very important for the service life of the 12-V battery. Rapid recharging with a high charging current shortens the service life of the battery.

If the charging current, charging voltage, and charging time are exceeded, the 12-V battery will be destroyed.

If the 12-V battery is depleted from starting the vehicle repeatedly, the battery must be charged immediately.

If the 12-V battery is left in a discharged state for an extended period, it will become deeply discharged and suffer a loss of capacity, destroying the battery.

The 12-V battery is maintenance-free.



Preparatory work

- Disconnect the negative cable of the 12-V battery. (
 p. 15)

Main work

Connect a battery charger to the 12-V battery. Adjust the battery charger.

EU battery charger XCharge-professional (00029095050)

Alternative 1

US battery charger **XCharge-professional** (00029095051)

Alternative 2

UK battery charger **XCharge-professional** (00029095052)



Info

Follow the instructions of the charger and the manual.

Disconnect the battery charger after charging the 12-V battery.
 Guideline

The charging current, charging voltage, and charging time must not be exceeded.

Recharge the 12-V battery regularly when the motorcycle is not being used

3 months

Finishing work

- Mount the seat. (p. 13)

3.13 Opening fuel tank filler cap



Danger

Fire hazard Fuel is highly flammable.

The fuel in the fuel tank expands when warm and can escape if overfilled.

- Do not fuel the vehicle in the vicinity of open flames or lit cigarettes.
- Switch off the engine for refueling.
- Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
- If any fuel is spilled, wipe it off immediately.
- Observe the specifications for refueling.



Warning

Danger of poisoning Fuel is harmful to health.

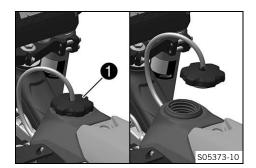
- Avoid skin, eye and clothing contact with fuel.
- Immediately consult a doctor if you swallow fuel.
- Do not inhale fuel vapors.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse the eyes thoroughly with water, and consult a doctor in case of fuel contact with the eyes.
- Change your clothing if fuel spills on them.
- Keep fuels correctly in a suitable canister, and out of the reach of children.



Note

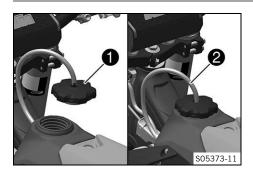
Environmental hazard Improper handling of fuel is a danger to the environment.

Do not allow fuel to enter the groundwater, the soil, or the sewage system.



Turn fuel tank filler cap 1 counterclockwise and lift it off.

3.14 Closing the fuel tank filler cap



Mount fuel tank filler cap 1 and turn it clockwise until the fuel tank is tightly closed.



Info

Route fuel tank breather hose **2** without kinks.

3.15 Refueling



Danger

Fire hazard Fuel is highly flammable.

The fuel in the fuel tank expands when warm and can escape if overfilled.

- Do not fuel the vehicle in the vicinity of open flames or lit cigarettes.
- Switch off the engine for refueling.
- Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
- If any fuel is spilled, wipe it off immediately.
- Observe the specifications for refueling.



Warning

Danger of poisoning Fuel is harmful to health.

- Avoid skin, eye and clothing contact with fuel.
- Immediately consult a doctor if you swallow fuel.
- Do not inhale fuel vapors.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse the eyes thoroughly with water, and consult a doctor in case of fuel contact with the eyes.
- Change your clothing if fuel spills on them.

Note

Material damage Inadequate fuel quality causes the fuel filter to quickly become clogged.

In some countries and regions, the available fuel quality and cleanliness may not be sufficient. This will result in problems with the fuel system.

- Refuel only with clean fuel that meets the specified standards.



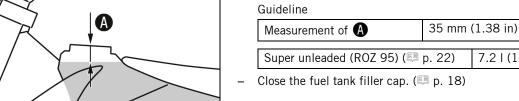
Note

Environmental hazard Improper handling of fuel is a danger to the environment.

- Do not allow fuel to enter the groundwater, the soil, or the sewage system.



- Switch off the engine.
- Open fuel tank filler cap. (🕮 p. 18)
- Fill the fuel tank with fuel up to measurement (A).
 Guideline



401522-10

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7.2 I (1.9 US gal)

4.1 chassis tightening torques

Screw, air filter box cover Screw, air filter box, on subframe EJOT PT® K60x20-Z Screw, air filter box, on subframe EJOT PT® K60x20AL Screw, combination switch EJOT PT® K50x18 T20 Screw, fuel pump on fuel tank EJOT PT® K60x25-Z Screw, intake air temperature sensor EJOT PT® K50x18 T20 0.7 Nm (0.5)	of ft) of ft) lbf ft) 2 lbf ft) 7 lbf ft)
Screw, combination switch Screw, fuel pump on fuel tank Screw, intake air temperature sensor EJOT PT® K50x18 T20 2 Nm (1.5 lb K60x25-Z 2.3 Nm (1.7 Screw, intake air temperature sensor 2.3 Nm (0.5 lb K50x18 T20 2.3 Nm (0.5	of ft) lbf ft) 2 lbf ft) 7 lbf ft)
Screw, fuel pump on fuel tank EJOT PT® K60x25-Z 2.3 Nm (1.7 Screw, intake air temperature sensor EJOT PT® K50x18 T20 0.7 Nm (0.5)	Ibf ft) 2 lbf ft) 7 lbf ft)
Screw, intake air temperature sensor EJOT PT® K50x18 T20 0.7 Nm (0.5)	7 lbf ft)
sor	
Corow redictor become alin	
Screw, radiator hoses clip 2.4 Nm (1.7	
Screw, seat fixing EJOT EJOFORM PT® K60x23/18 2.5 Nm (1.84)	4 lbf ft)
Screw, start/stop button EJOT PT® K50x18 T20 2 Nm (1.5 lb	
Screw, fixed grip M4 5 Nm (3.7 lb	
	Loctite®243™
Screw, throttle valve body hose clamp M4 5 Nm (3.7 lb	of ft)
Spoke nipple, front wheel M4.5 6 Nm (4.4 lb	
Spoke nipple, rear wheel M4.5 6 Nm (4.4 lb	of ft)
Remaining nuts, chassis M5 5 Nm (3.7 lb	of ft)
Remaining screws, chassis M5 5 Nm (3.7 lb	of ft)
Screw, battery terminal M5 2.5 Nm (1.84)	4 lbf ft)
Screw, frame protector M5 3 Nm (2.2 lb	of ft)
Screw, shock absorber adjusting M5 5 Nm (3.7 lb ring	of ft)
Screw, throttle valve body cover M5 2.6 Nm (1.9)	2 lbf ft)
Screws on main silencer M5 7 Nm (5.2 lb	of ft)
Nut, starter cable on starter motor M6 4 Nm (3 lbf f	ft)
Nut, throttle cable on throttle valve body M6 3 Nm (2.2 lb	of ft)
Remaining nuts, chassis M6 10 Nm (7.4	lbf ft)
Remaining screws, chassis M6 10 Nm (7.4	lbf ft)
Screw, ball joint of push rod on foot brake cylinder M6 10 Nm (7.4	lbf ft) Loctite®243™
Screw, battery holding bracket M6 6 Nm (4.4 lb	of ft)
Screw, brake line guide on link M6 6 Nm (4.4 lb fork	of ft)
Screw, chain guide on link fork at the front M6x45 10 Nm (7.4)	lbf ft)
Screw, chain guide on link fork at the rear M6x16 10 Nm (7.4)	lbf ft)
Screw, chain sliding guard on link M6 6 Nm (4.4 lb fork	of ft)
Screw, connector board with combination instrument M6 5 Nm (3.7 lb	of ft)
Screw, front brake disc M6 14 Nm (10.3	B lbf ft) Loctite®243™
Screw, fuel tank spoiler on radiator M6 6 Nm (4.4 lb	of ft)
Screw, ground wire on frame M6 10 Nm (7.4	lbf ft)
Screw, hand lever M6 5 Nm (3.7 lb	of ft)

Screw, rear brake disc	M6	14 Nm (10.3 lbf ft) Loctite®243™
Screw, seat fixing	M6	8 Nm (5.9 lbf ft)
Screw, starter cable to starter relay	M6	6 Nm (4.4 lbf ft)
Screw, throttle grip	M6	5 Nm (3.7 lbf ft)
Nut, foot brake lever stop	M8	20 Nm (14.8 lbf ft)
Nut, rear sprocket screw	M8	35 Nm (25.8 lbf ft)
ivut, rear sprocket screw	INO	Loctite®2701™
Nut, rim lock	M8	12 Nm (8.9 lbf ft)
Remaining nuts, chassis	M8	25 Nm (18.4 lbf ft)
Remaining screws, chassis	M8	25 Nm (18.4 lbf ft)
Screw, bottom triple clamp	M8	12 Nm (8.9 lbf ft)
Screw, chain sliding piece	M8	15 Nm (11.1 lbf ft)
Screw, engine sprocket cover	M8	15 Nm (11.1 lbf ft)
Screw, fork stub	M8	15 Nm (11.1 lbf ft)
Screw, front brake caliper	M8	25 Nm (18.4 lbf ft)
		Loctite®243™
Screw, handlebar clamp	M8	20 Nm (14.8 lbf ft)
Screw, manifold on cylinder head brace	M8	15 Nm (11.1 lbf ft)
Screw, subframe bottom	M8	30 Nm (22.1 lbf ft) Loctite®2701™
Screw, subframe top	M8	35 Nm (25.8 lbf ft) Loctite®2701™
Screw, top steering stem	M8	20 Nm (14.8 lbf ft) Loctite®243™
Screw, top triple clamp	M8	17 Nm (12.5 lbf ft)
Engine carrying screw	M10	60 Nm (44.3 lbf ft)
Remaining nuts, chassis	M10	45 Nm (33.2 lbf ft)
Remaining screws, chassis	M10	45 Nm (33.2 lbf ft)
Screw, bottom shock absorber	M10	60 Nm (44.3 lbf ft) Loctite®2701™
Screw, handlebar support	M10	40 Nm (29.5 lbf ft) Loctite®243™
Screw, top shock absorber	M10	60 Nm (44.3 lbf ft) Loctite®2701™
Nut, angle lever to link fork	M16x1.5	60 Nm (44.3 lbf ft)
Nut, fork pivot	M16x1.5	100 Nm (73.8 lbf ft)
Nut, frame on linkage lever	M16x1.5	60 Nm (44.3 lbf ft)
Nut, linkage lever on angle lever	M16x1.5	60 Nm (44.3 lbf ft)
Screw, front wheel spindle	M20x1.5	35 Nm (25.8 lbf ft)
Screw, top steering head	M20x1.5	12 Nm (8.9 lbf ft)
Nut, rear wheel spindle	M22x1.5	80 Nm (59 lbf ft)
Screw-in fitting, cooling system	M24x1.5	7.5 Nm (5.53 lbf ft)

Super unleaded (ROZ 95)

Standard/classification

DIN EN 228 (ROZ 95)

Guideline

- Only use super unleaded fuel that matches or is equivalent to the specified standard.
- Fuel with an ethanol content of up to 10% (E10 fuel) is safe to use.



Info

Do **not** use fuel containing methanol (e.g., M15, M85, M100) or more than 10% ethanol (e.g., E15, E25, E85, E100).



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25.07.2022



