

Motor 790 Adventure 2024

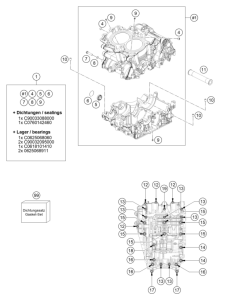
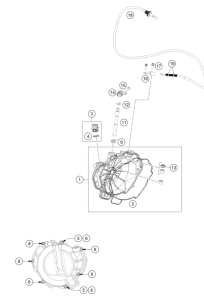
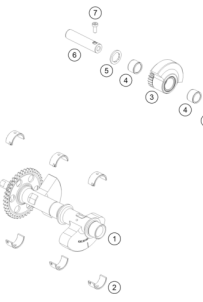
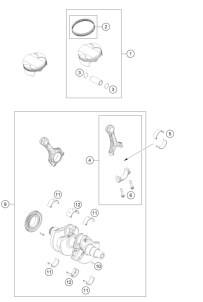
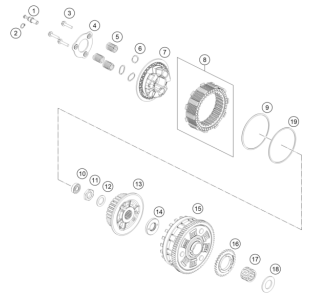
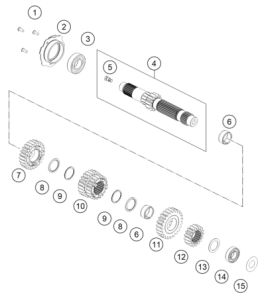
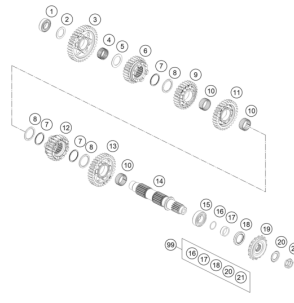
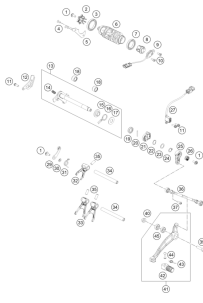
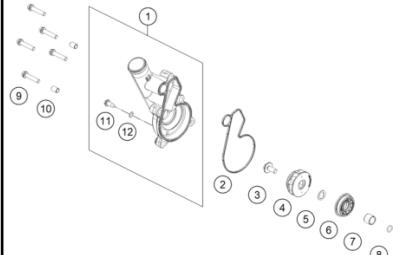
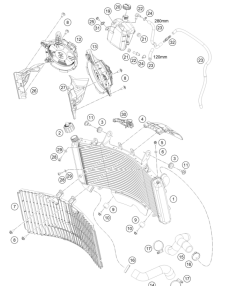

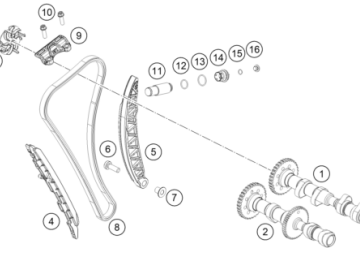
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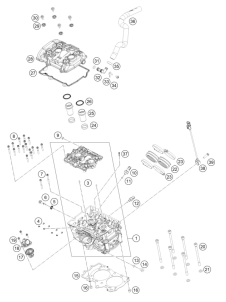
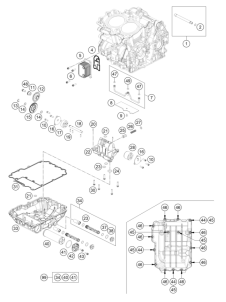
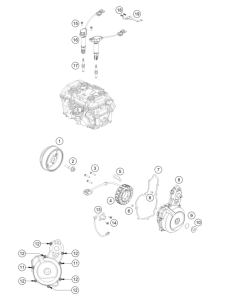
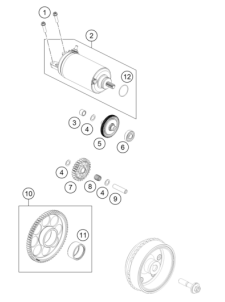
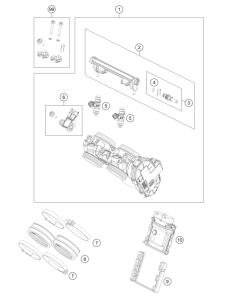
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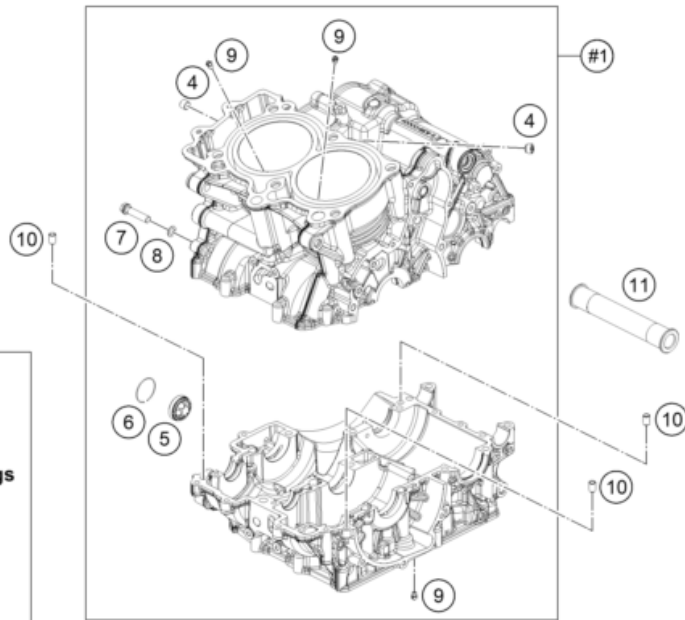
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<p>ENGINE CASE</p>  <p>3</p>	<p>CLUTCH COVER</p>  <p>4</p>	<p>BALANCER SHAFT</p>  <p>5</p>	<p>CRANKSHAFT, PISTON</p>  <p>6</p>
<p>CLUTCH</p>  <p>7</p>	<p>TRANSMISSION I - MAIN SHAFT</p>  <p>8</p>	<p>TRANSMISSION II - COUNTERSHAFT</p>  <p>9</p>	<p>SHIFTING MECHANISM</p>  <p>10</p>
<p>WATER PUMP</p>  <p>12</p>	<p>COOLING SYSTEM</p>  <p>13</p>	<p>VALVE DRIVE</p>  <p>14</p>	<p>TIMING DRIVE</p>  <p>15</p>

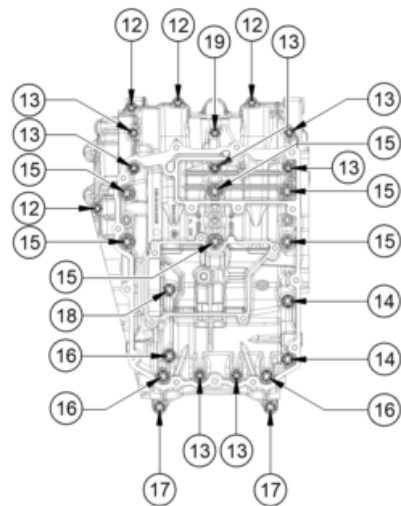
CONTENT

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<p>CYLINDER HEAD</p>  <p>16</p>	<p>LUBRICATING SYSTEM</p>  <p>17</p>	<p>IGNITION SYSTEM</p>  <p>19</p>	<p>ELECTRIC STARTER</p>  <p>20</p>
<p>THROTTLE BODY</p>  <p>21</p>			



- 1
- #1 4 5 6
7 8 9
- + Dichtungen / sealings**
1x C90033088000
1x C0760142460
- + Lager / bearings**
1x C0625068060
2x C90032095000
1x C0618101410
2x 0625068911



216353011

POS	PARTNUMBER		PIECE
1	C9003000024424	Engine case compl.	1
4	0906100100	pipe plug DIN 906 M10x1	2
5	C59030019200	oil level viewer	1
6	61030019050	CIRCLIP OIL LEVEL GLASS 03	1
7	0025080356	HH collar screw M8x35 TX40	1
8	C0603082131	Cu ring d8,2/13/1	1
9	C90030063070	oil jet 70 M5	3
10	C90030024000	Dowel	3
11	C63530010000	housing socket	1
12	C00002506030U0	Hex collar screw M6x30 ISA40 with washer	4
13	C00002506060U0	Hex collar screw M6x60 ISA30 with washer	7
14	.	DUMMY_SPC	2
15	C00002508090U0	Hex collar screw M8x90 ISA40 with washer	6
16	.	DUMMY_SPC	3
17	.	DUMMY_SPC	2
18	0025080456	HH collar screw M8x45 TX40	1
19	C00002508065U0	Hex collar screw M8x65 ISA40 with washer	1
99	C90030099000	Engine gasket kit	1

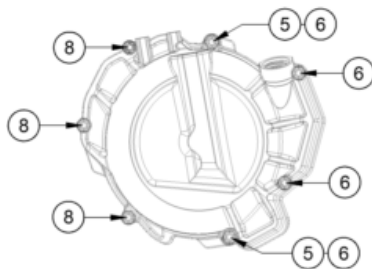
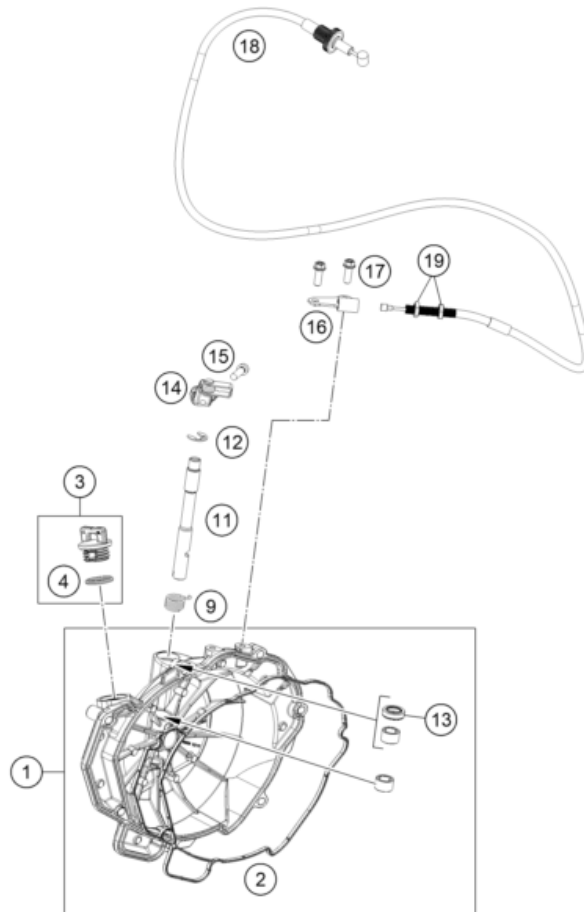
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CLUTCH COVER

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POS	PARTNUMBER		PIECE
1	C9003020114441	Clutch cover cpl.	1
1	C9003010114441	Clutch cover cpl. KTMR2R only for CN	1
2	C90030025100	Form ring, clutch cover	1
3	C90030020100	oil plug cpl. M24x3	1
4	C0770191015	O-ring 19x3 NBR	1
5	C90030024000	Dowel	2
6	0025060356	HH collar screw M6x35 TX30	4
8	0025060256	HH collar screw M6x25 TX30	3
9	C90032048003	clutch release lever spring	1
11	63532149000	Clutch release shaft	1
12	C0799090003	retaining washer DIN 6799 - 9	1
13	C0760122060	Shaft seal ring 32x45x6.5	1
14	C90032148033	Release lever assembly cpl.	1
15	014580060206S	Cyl. screw ISO 14580 M6x20 SS	1
16	C63532052100	Cable retaining bracket	1
17	C0000250601600	HH collar screw M6x16 TX30	2
18	A64602090000	Clutch cable wire	1
19	C0934080006	Hexagonal nut DIN 934 M8	2

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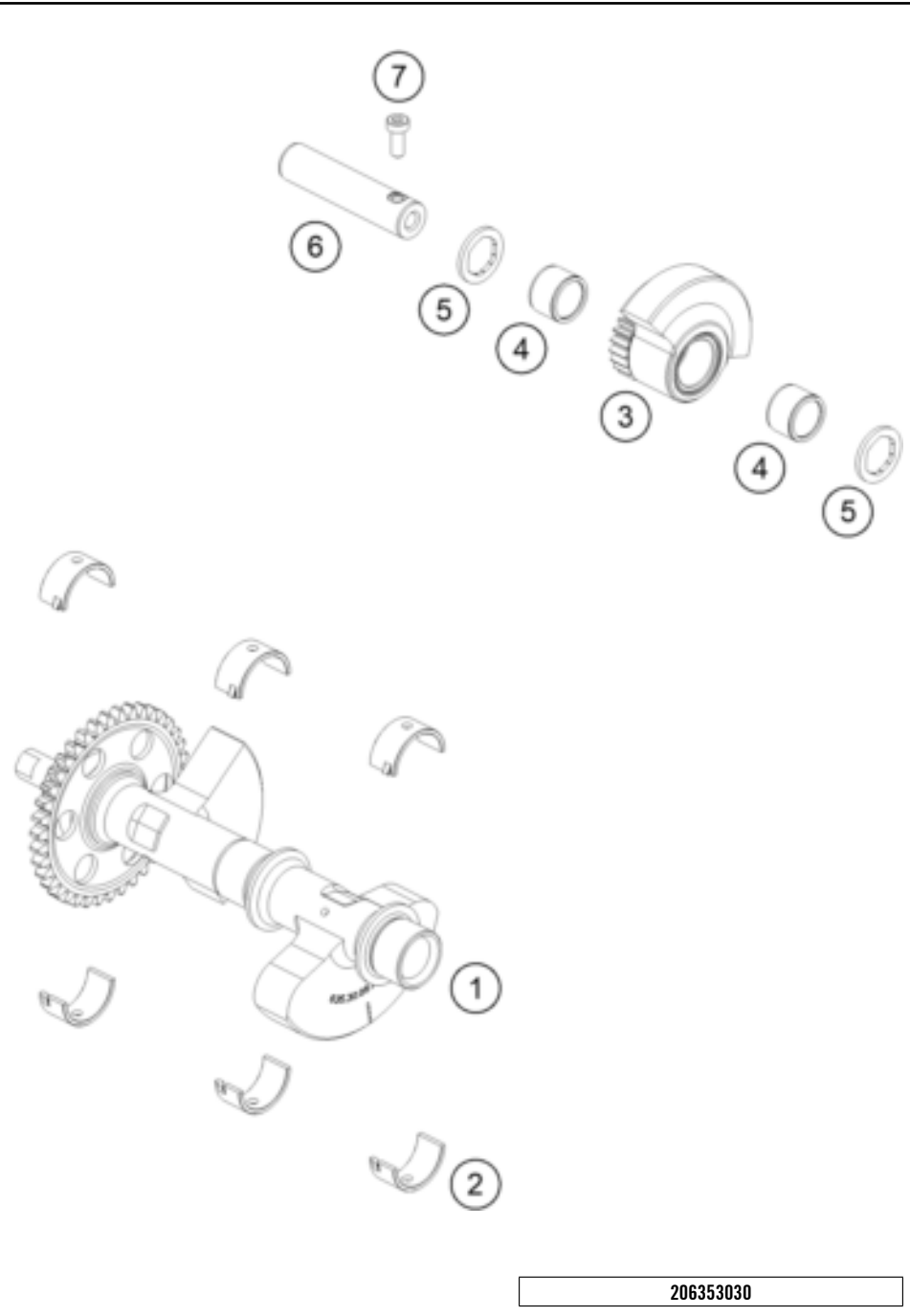
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* NEW PART

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BALANCER SHAFT

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POS	PARTNUMBER		PIECE
1	63530057144	Balancer shaft cpl.	1
2	63530057050	Bearing Shell 22/26/13	6
3	63530059200	Counter Balancer shaft cpl.	1
4	0405151913	needle roller and cage assy. K 15x19x13	2
5	C63530059060	thrust washer 15.5/22.5/2	2
6	C63530059150	Bearing bolt	1
7	.	DUMMY_SPC	1

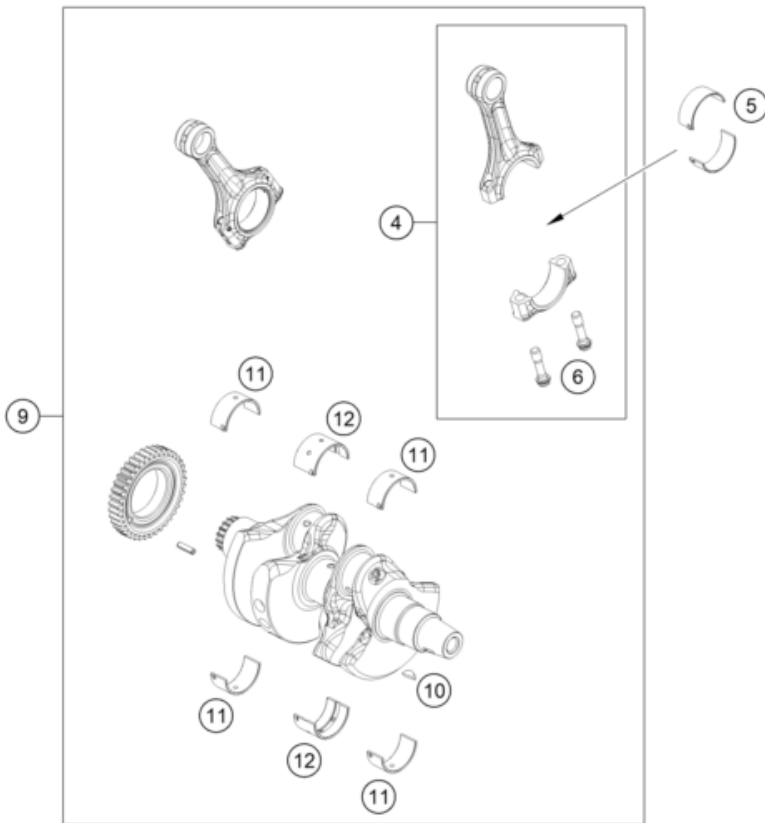
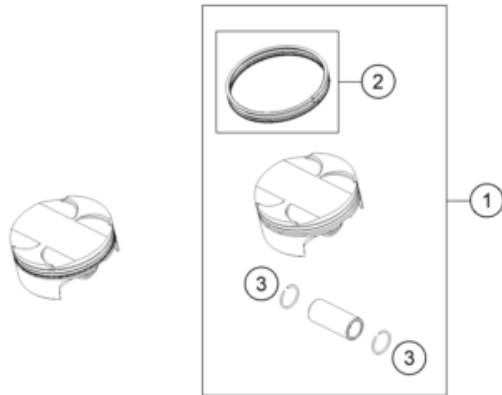
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CRANKSHAFT, PISTON

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POS	PARTNUMBER		PIECE
1	C64630007000	Piston cpl.	2
2	C64630031044	Piston ring kit	2
3	63530074000	Circlip	4
4	C90030015000	connecting rod cpl. (110mm)	2
5	C900300140001	Conrod bearing shell, blue 38x41x16	x
5	C900300140002	Conrod bearing shell, red 38x41x16	x
6	63630013000	Connecting rod screw, M8x0.75	4
9	C64630018044	Crankshaft assembly	1
10	C0888040050	woodruff key DIN 6888 4x5x13	1
11	C900300820001	Main bearing, blue 38x42x18	x
11	C900300820002	Main bearing, red 38x42x18	x
12	C900301820001	Main bearing, blue 38x42x25	x
12	C900301820002	Main bearing, red 38x42x25	x

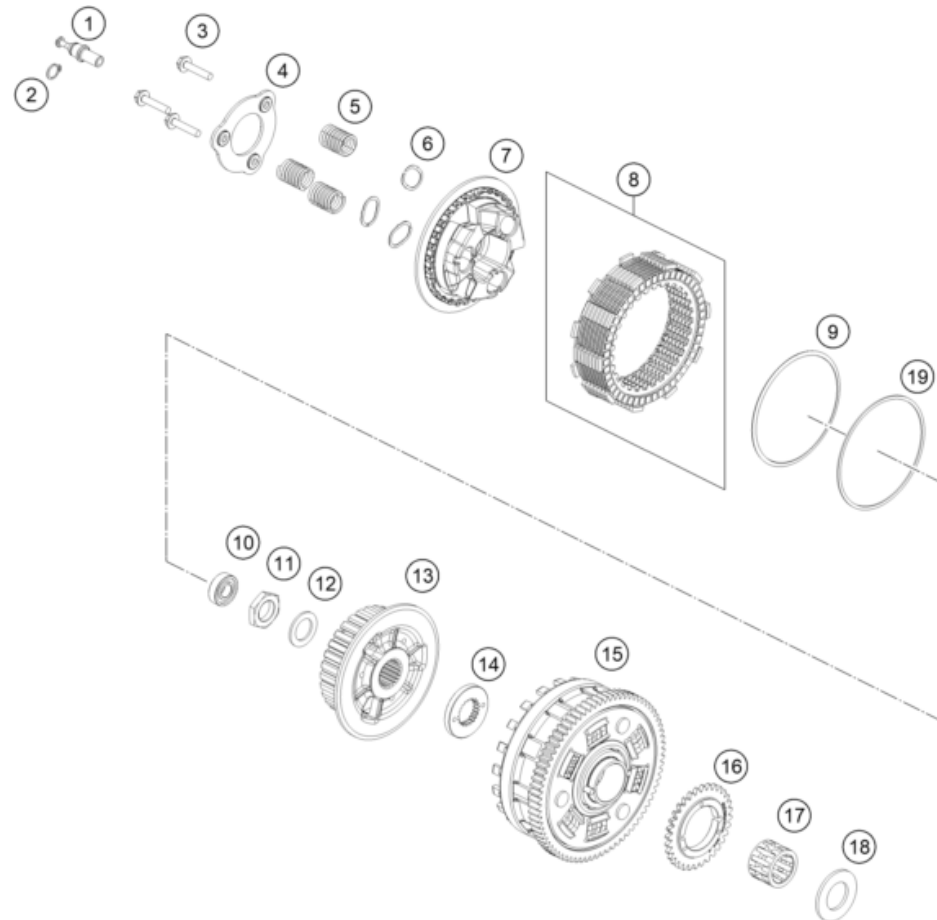
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CLUTCH

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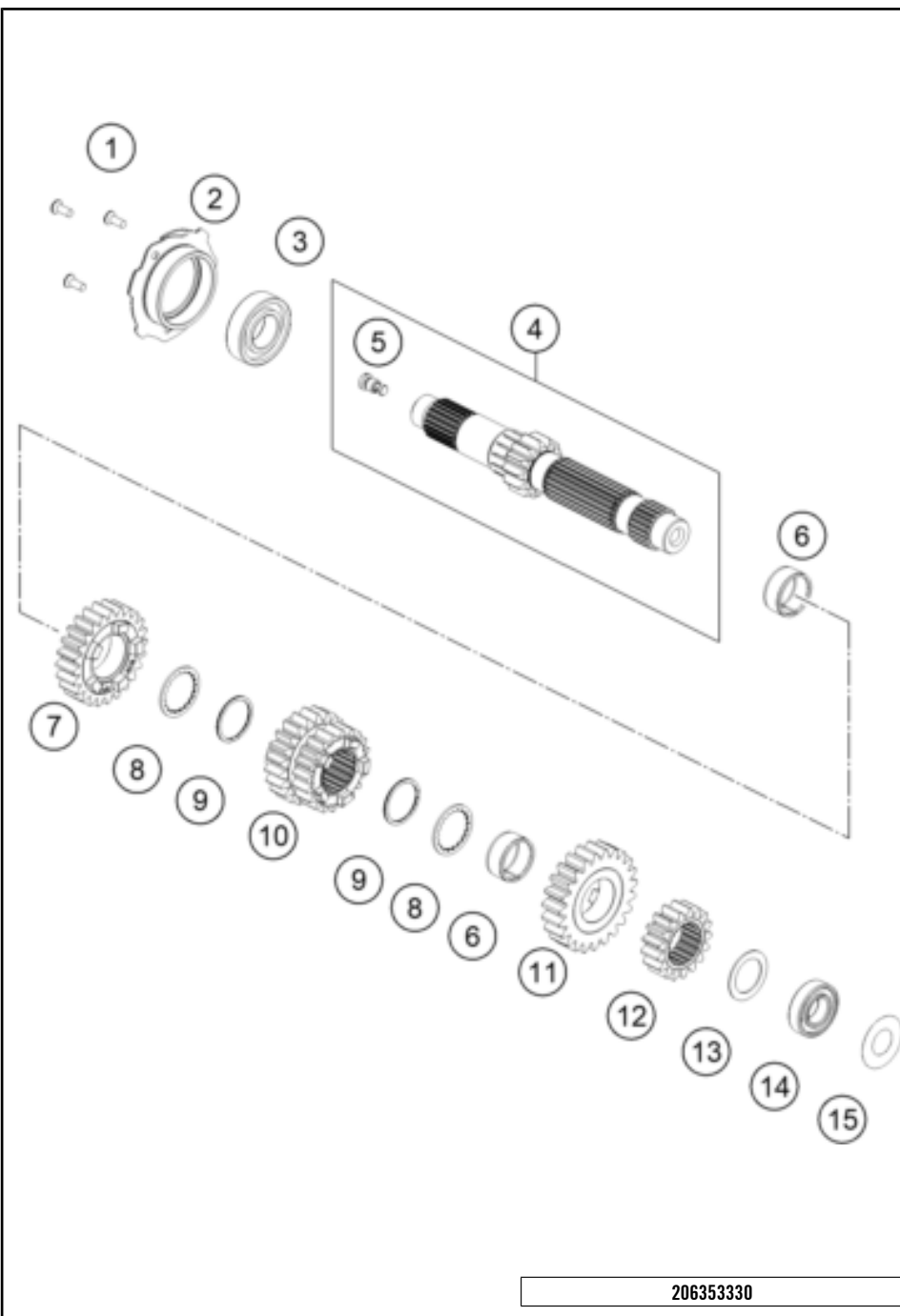
POS	PARTNUMBER		PIECE
1	C63532048104	tension bolt	1
2	C0471120010	retaining ring DIN 471 12x1	1
3	63532044000	Collar screw M6x30	3
4	63532006000	Arrestor Pressure Cap	1
5	63532005000	Clutch spring	3
6	63532041000	Clutch spring cover	3
7	63532003000	Pressure Plate	1
8	63532011010	Disc Pack	1
9	63532034000	Belleville Spring	1
10	0625060017	BALL BEARING 6001.2URS.C3	1
11	C90036073150	hex nut M20x1., H=6mm	1
12	0252012103100	Wedge lock washer HLS 20	1
13	63532002000	center clutch	1
14	63532021000	Spline Washer	1
15	63532001044	Clutch Cage cpl.	1
16	C90038001232	Oil pump gear 32th	1
17	0405263525	Needle bearing PK26x35x24.8	1
18	C90032020000	Washer, 26/47/2.8	1
19	63532035000	Seat Judder Spring	1

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* NEW PART

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POS	PARTNUMBER		PIECE
1	C010642060166S	Hex screw ISO10642-M6x16 self-locking	3
2	C90030068000	Bearing flange	1
3	0625062280	ball bearing 62/28 CM	1
4	63633001044	Main shaft preassembled	1
5	63533001030	reducing jet Ø0.3mm M8	1
6	0405242813G	NEEDLE BEAR.K 24X28X13 DIVIDED	2
7	63533005000	Idler gear 5. G	1
8	63533045000	toothed washer	2
9	0471026000	circlip d26	2
10	63533003000	Sliding gear 3/4 G	1
11	63533006000	Idler gear 6. G	1
12	63533002000	Solid gear 2. G	1
13	63533032000	stop disc 22.2/31.7/1	1
14	0625068911	Grooved ball bearing 22x45x12 C4H	1
15	C90033088000	sealing washer 22x44x0.2	1

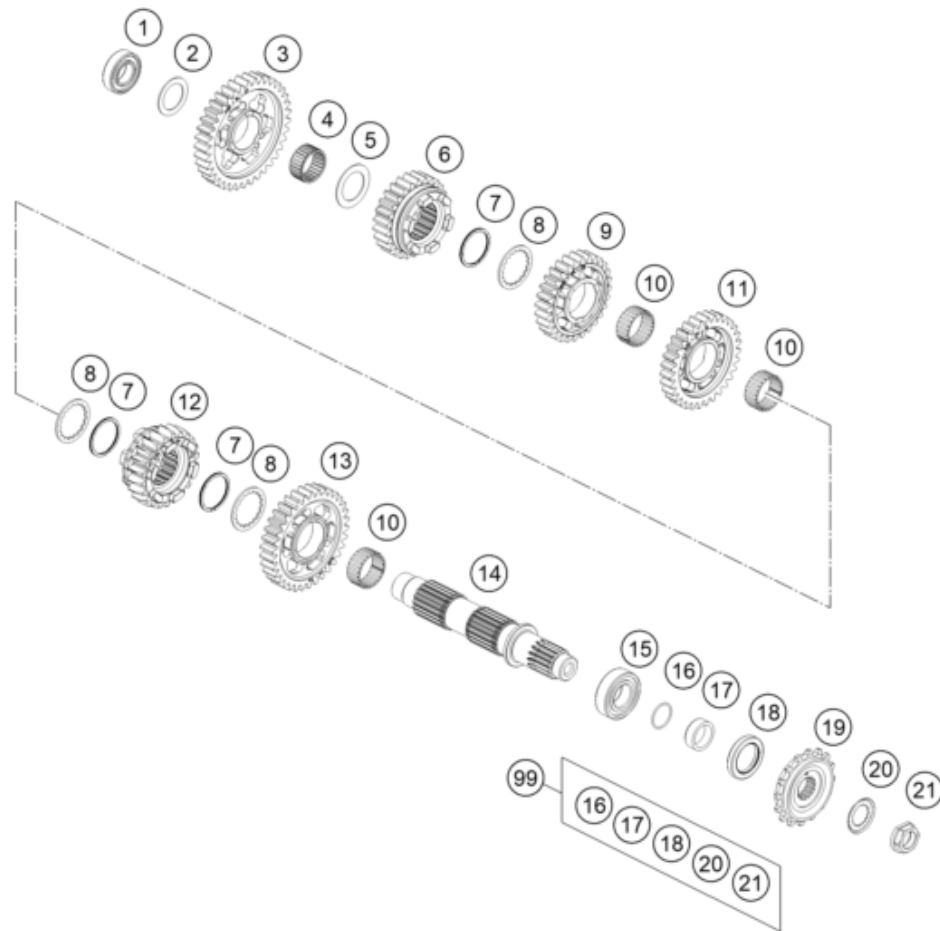
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TRANSMISSION II - COUNTERSHAFT

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POS	PARTNUMBER		PIECE
1	0625068911	Grooved ball bearing 22x45x12 C4H	1
2	63533032000	stop disc 22.2/31.7/1	1
3	63533011000	Idler Gear 1. G	1
4	0405242813	NEEDLE BEAR. K 24X28X13 TN	1
5	63533034000	stop disc 24.3/35.75/1	1
6	63533015000	Idler gear 5. G	1
7	0471029000	TWISTED CIRCLIP D29	3
8	63533033000	Stop Disc 27/36/1.5	3
9	63533014000	Idler gear 4. G	1
10	0405263013G	needle bearing 26x30x13 splite	3
11	63533013000	Idler gear 3. G	1
12	63533016000	Sliding gear 6G	1
13	63533012000	Idler Gear 2. G	1
14	63533010000	Output shaft	1
15	49030023000	cylindrical roller bearing NJ205	1
16	C0770020220	O-RING 25,12X1,78 NBR70	1
17	C63533030011	Wear bushing, sprocket 11 mm	1
18	0760003247000	Shaft seal ring 32x47x7 AS-P FPM80	1
19	C90033029116	front sprocket 16 teeth damped	1
20	51033031000	locking plate	1
21	C90033032300	Sprocket nut M20x1.5	1
99	C00050000992	Repair kit countershaft	x

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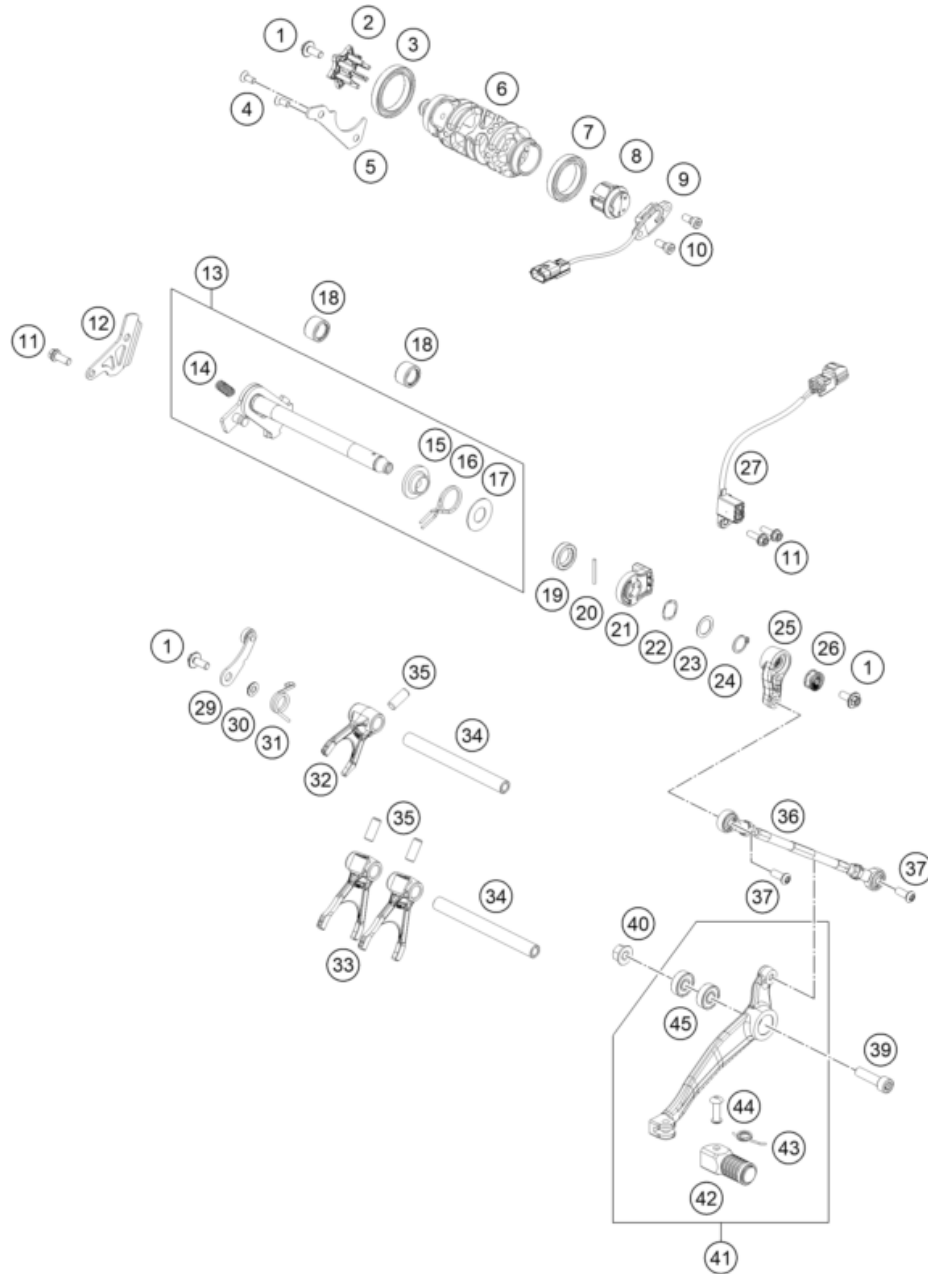
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SHIFTING MECHANISM

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POS	PARTNUMBER		PIECE
1	C0000240601500S	HH collar screw M6x15 TX30	1
2	C90034015000	Shift star	1
3	C0625068070	deep groove ball bearing 6807	1
4	0019050121S	INT. TORX FLAT HEAD M5X12 T25	2
5	C90034011200	Bearing retaining bracket	1
6	63534012001	shift drum 6G	1
7	C0625068060	deep groove ball bearing 6806 C3	1
8	C90034012020	magnet holder cpl.	1
9	C90011023100	Gear position sensor	1
10	0984050123S	CYLIND. SCR. DIN6912 M5X12 8.8	2
11	C0000250601600S	HH collar screw M6x16 TX30 SL	3
12	C90033022000	bearing retaining plate	1
13	63534005033	shift cpl.	1
14	56534013100	TENSIONING SPRING 0,8MM	1
15	54634020000	SPRING GUIDE	1
16	61234014000	RETURNSPRING 2MM	1
17	54634050000	STOP DISK 14X30X1	1
18	C90032095000	needle sleeve HK 1412 14x20x12	2
19	C0760142460	radial shaft seal 14x24x6 B	1
20	C0007025241	dowel pin DIN 7 A1 2.5m6x24	1
21	C90034050000	magnet holder	1
22	63534050010	wave spring Smalley SSB-0075-S17	1
23	C0988142005	Thrust washer DIN 988 14x20x0.5	1
24	C0471140100	retaining ring DIN 471 14x1	1
25	6413403000033	Pull Rod	1
26	50233041500	PAIR NORDLOCK WASHER M6	1
27	C90034051100	Shift assistant sensor	1
29	C63534024000	detent arm cpl.	1
30	C63534052000	step washer	1
31	C90034023000	Detent arm spring	1
32	63534002000	shift fork 5-6 gear	1
33	63534001100	Shift fork	2
34	C75034019100	shift fork shaft	2
35	C0402080200	needle roller D8x20	3
36	C63534036044	Shift rod cpl.	1
37	C0073800602000S	Oval head screw ISR M6x20-A2-70-MK	2
39	C0145790803000S	screw ISO 14579-M8x30-10.9-MK black	1
40	54310086200	SELF LOCKING NUT M8 10.9	1

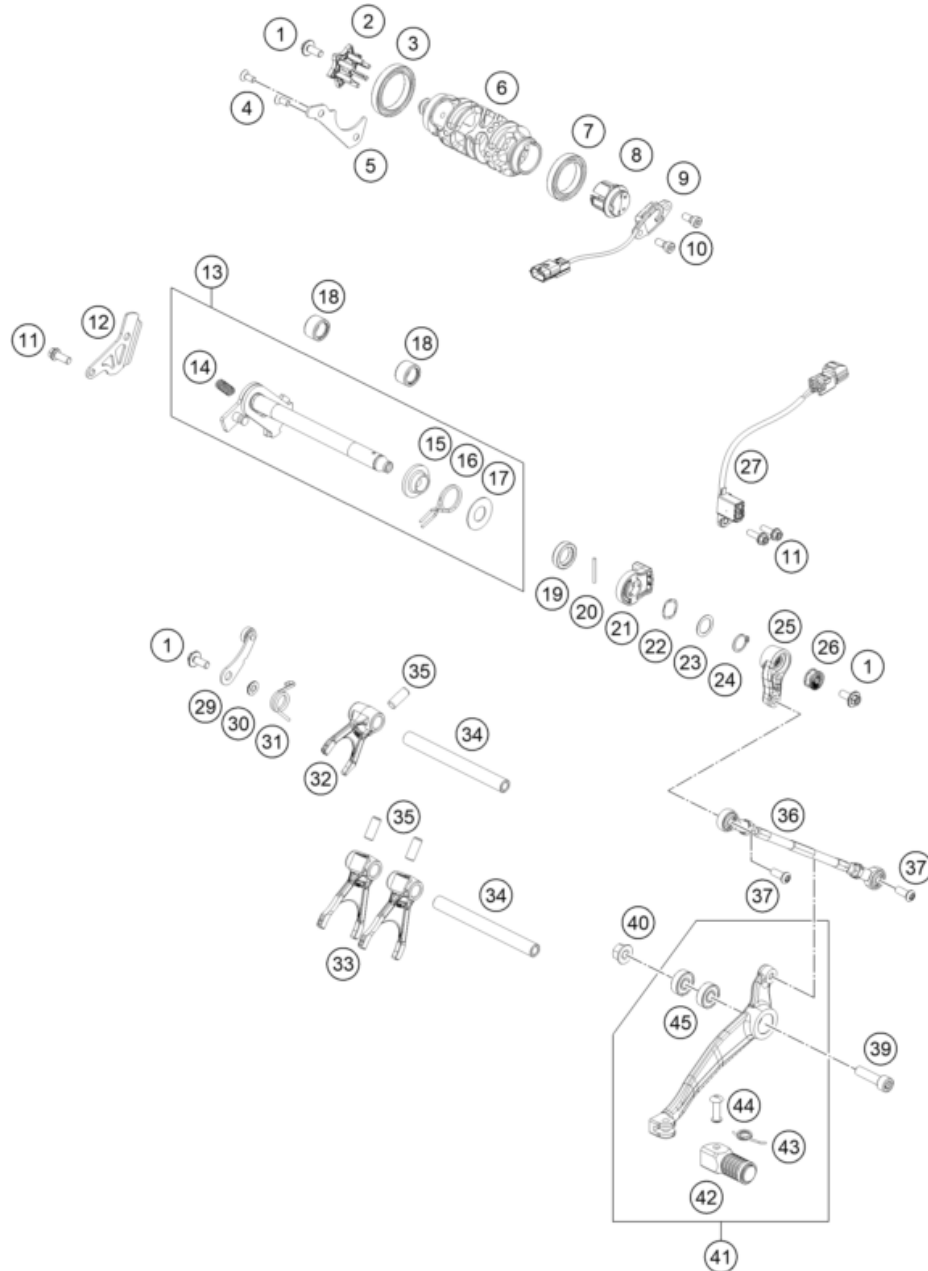
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SHIFTING MECHANISM

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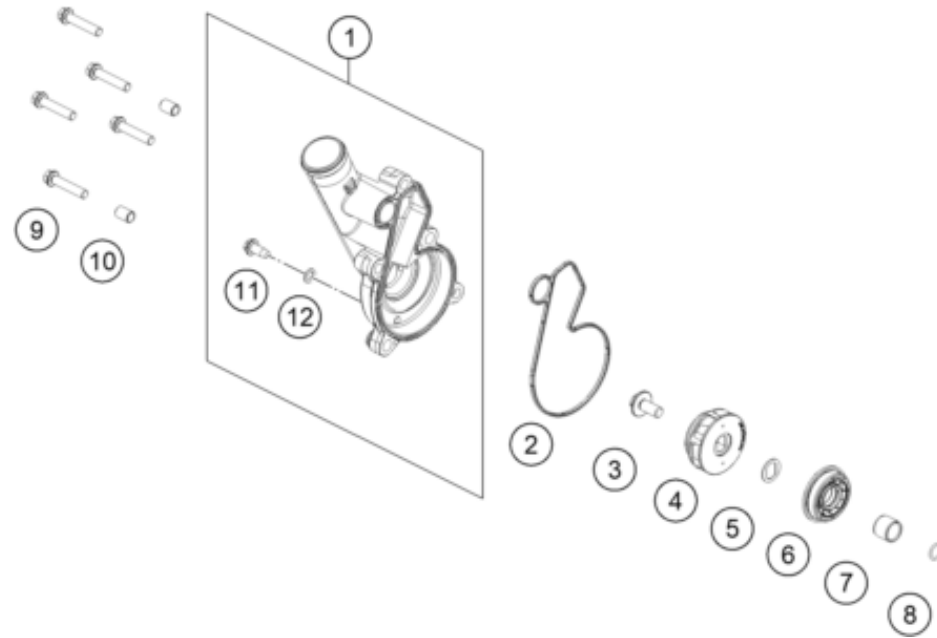
POS	PARTNUMBER		PIECE
41	C63534031044C1	Gear shift lever preassembled black	1
42	C58334131044	Pedal tread with pedal rubber	1
43	C0510001000200	shift lever spring	1
44	C0930000602000	rivet round-dia. 6 x l 24xbright	1
45	C0410000800700	Bearing 608 2RS	2

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POS	PARTNUMBER		PIECE
1	C9003505200041	water pump cover	1
2	C90035053000	water pump cover gasket	1
3	C0000240601300S	HH Collar screw M6x13 TX30 SL	1
4	C90035055000	Water pump impeller compl.	1
5	C60035055150	double-d washer 16x1 SST	1
6	0760153459	radial shaft seal 34.5x15x9 Duo	1
7	C77236072120	Wear bushing 12/15/12,5	1
8	C07700900151	O-RING 9x1,5 V80 SH	1
9	0025060306S	HH collar screw M6x30 TX30	5
10	C90030024000	Dowel	2
11	C0025060126	M6x12	1
12	C0603061001	seal ring 6/10/1	1

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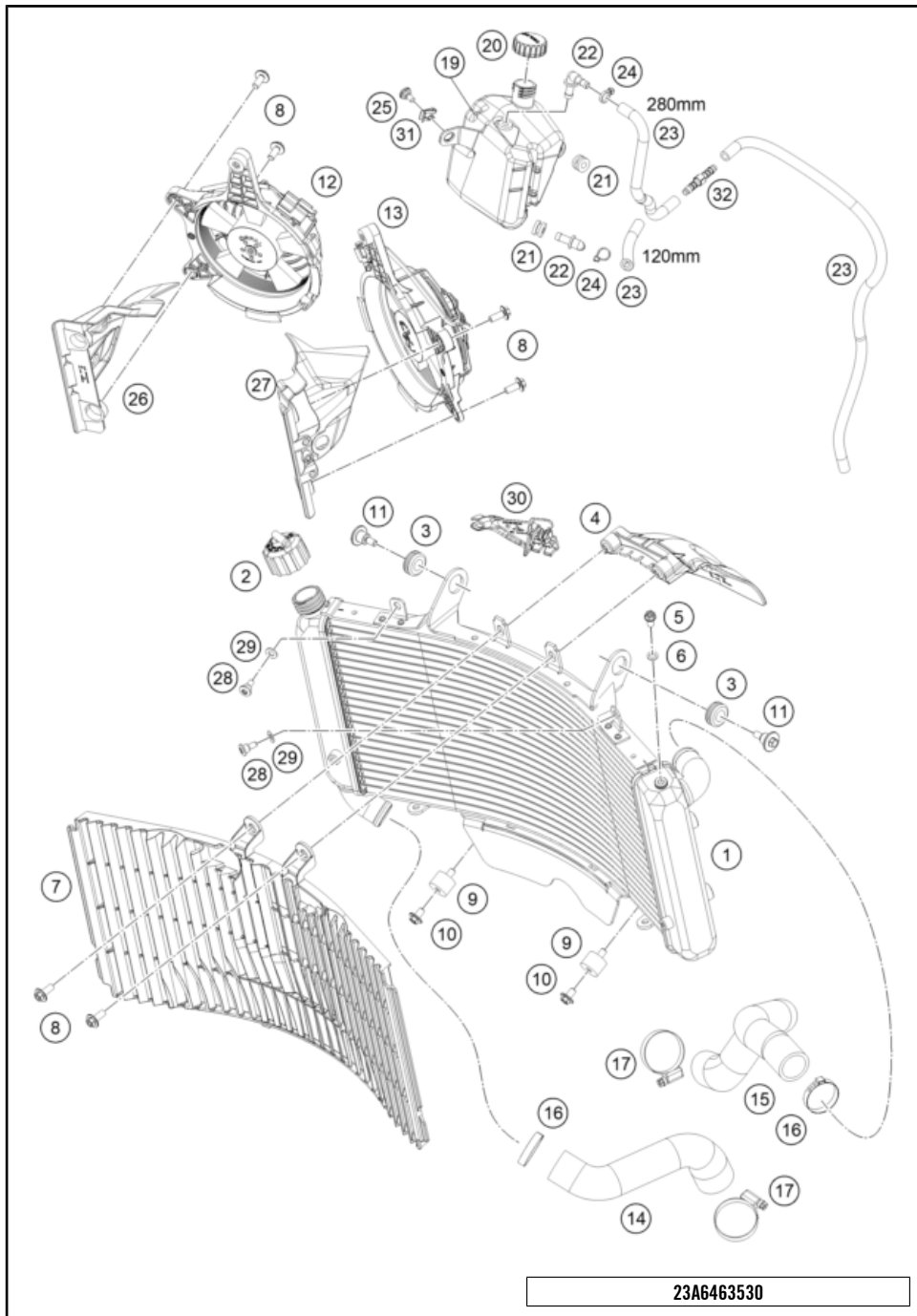
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COOLING SYSTEM

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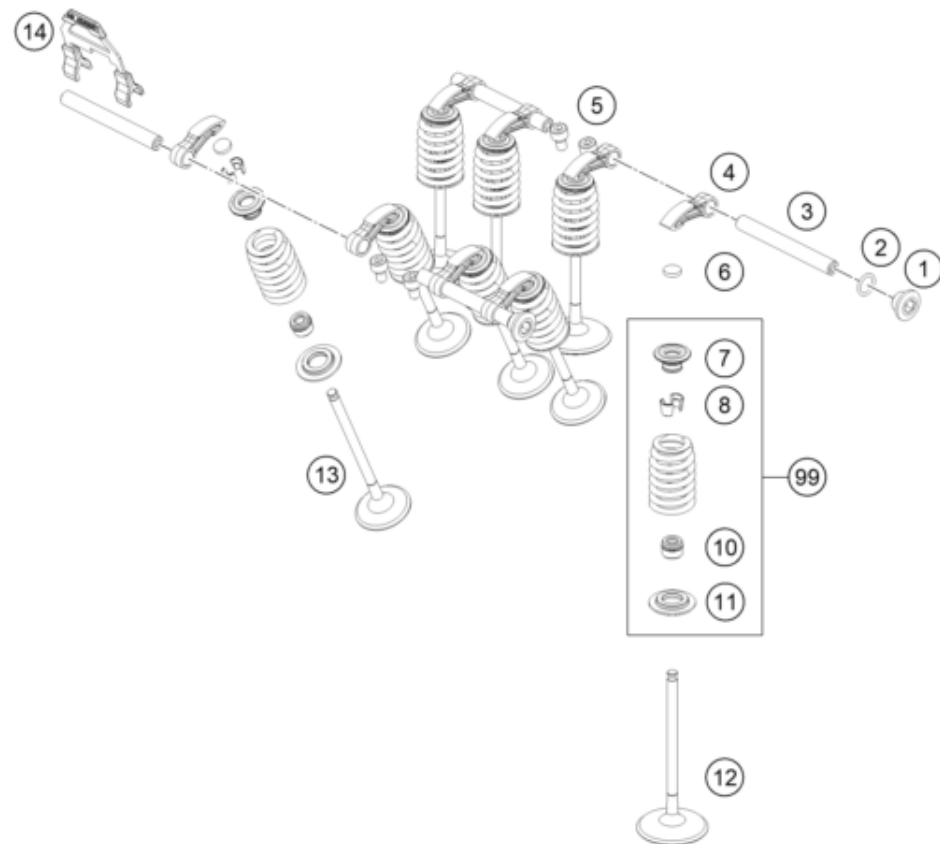
POS	PARTNUMBER		PIECE
1	A61035010000	Radiator	1
2	62535009000	RADIATOR CAP 1,4 BAR	1
3	41001052000	RUBBER SLEEVE D=12MM	2
4	63635042000	Air deflector, radiator	1
5	0025060126	HH collar screw M6x12 TX30	1
6	60035048000	ALU-GASKET 6X10X1.5	1
7	63535040000	Radiator protection	1
8	0024060156	HH collar screw M6x15 TX30	6
9	C90705062000	silentbloc 20x15-M6x10-(1)	2
10	0024060106	HH COLLAR SCREW M6X10 TX30	2
11	C60035001000	SPECIAL SCREW M6X21 WS=8	2
12	63535141044	Radiator fan right, compl.	1
13	63535041044	Fan left cpl.	1
14	C63535026100	Pre-formed hose, radiator	1
15	C63535027100	Pre-formed hose, radiator	1
16	C0310000903200	HOSE CLAMP GEMI 20-32 MM	2
17	10001120000	CLAMP 25-40 SGT 4	2
19	C61035065000	expansion tank water	1
20	C90735066044	expansion tank plug cpl	1
21	C90703065000	rubber insert	2
22	C90735068000	Angle connection expans. Tank	2
23	60035067001	HOSE 6X10 EPDM 03	x
24	44011076140	CABLE TIE 140/2,5MM BLACK	2
25	69008021160	special screw M5x12	2
26	A61008023050	air deflector left	1
27	A61008024050	air deflector right	1
28	69007125050	SCREW M5X14 ISA30 ALU	2
29	0988060121	WASHER 6X12X1 HRC 40-45	2
30	C61035065010	bracket overrun hose compensating res.	1
31	54603048600	RANGE CHANGE METAL NUT M5 INOX	1
32	C69015019010	connector straight	1

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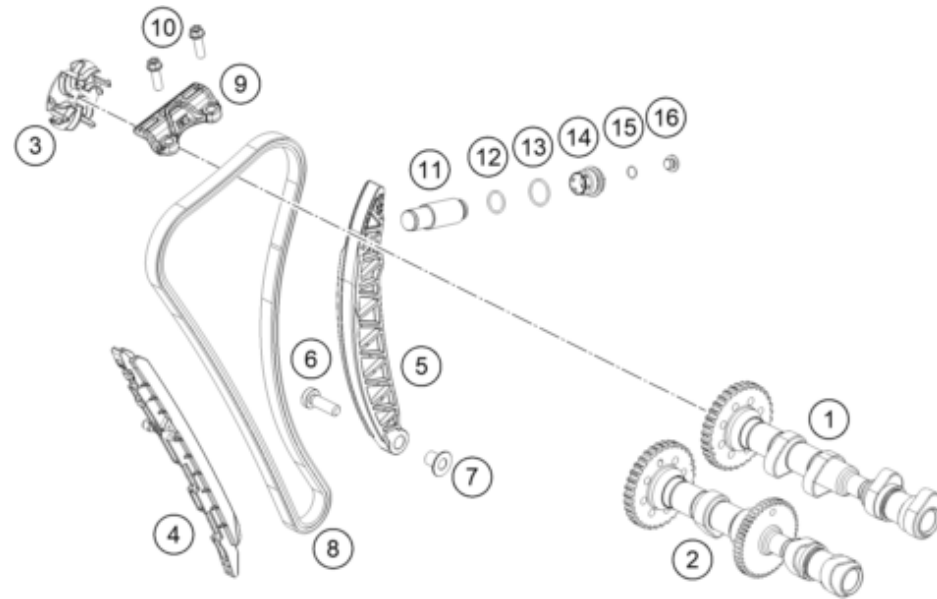
POS	PARTNUMBER		PIECE
1	77236080000	screw plug	2
2	C07700900151	O-RING 9x1,5 V80 SH	2
3	C63536056000	cam follower shaft	4
4	63536060000	Cam follower	8
5	C0912050083	Cap head screw, ISO 14579, M5x8-10.9	4
6	C77036035172	SHIM D=8,9/1,72	x
6	C77036035176	SHIM D=8,9/1,76	x
6	C77036035180	SHIM D=8,9/1,80	x
6	C77036035184	SHIM D=8,9/1,84	x
6	C77036035188	SHIM D=8,9/1,88	x
6	C77036035192	SHIM D=8,9/1,92	x
6	C77036035196	SHIM D=8,9/1,96	x
6	C77036035200	SHIM D=8,9/2,00	x
6	C77036035204	SHIM D=8,9/2,04	x
6	C77036035208	SHIM D=8,9/2,08	x
6	C77036035212	SHIM D=8,9/2,12	x
6	C77036035216	SHIM D=8,9/2,16	x
6	C77036035220	SHIM D=8,9/2,20	x
6	C77036035224	SHIM D=8,9/2,24	x
6	C77036035228	SHIM D=8,9/2,28	x
6	C77036035232	SHIM D=8,9/2,32	x
6	C77036035236	SHIM D=8,9/2,36	x
6	C77036035240	SHIM D=8,9/2,40	x
6	C77036035244	SHIM D=8,9/2,44	x
6	C77036035248	SHIM D=8,9/2,48	x
6	C77036035252	SHIM D=8,9/2,52	x
6	C77036035256	SHIM D=8,9/2,56	x
6	C77036035260	SHIM D=8,9/2,60	x
7	C90036032100	valve spring retainer	8
8	C90036033000	valve collet	16
10	C90036027100	valve stem seal	8
11	C90036036000	Seat valve spring	8
12	C90036030000	Intake valve	4
13	C90036031000	exhaust valve	4
14	C90036056050	cam follower clip	1
99	C90036028044	Repair kit countershaft	x

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* NEW PART

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POS	PARTNUMBER		PIECE
1	C90036509044	Intake Camshaft	1
2	C90036510044	Exhaust Camshaft	1
3	C90036080000	venting centrifuge	1
4	63536001000	slide bars	1
5	63536002100	Tension Rail	1
6	C0000350802500S	ISA collar screw M8x25 ISA45	1
7	C63536002150	Collar bush d8xD10x13.2	1
8	63536013100	Timing chain	1
9	63536005000	slide bars, top cpl.	1
10	C0000250602000S	HH collar screw M6x20 TX30	2
11	77036003100	chain tension adjuster	1
12	C0770180020	o-ring 18.00x2.00 NBR70	1
13	C0770220020	o-ring 22.00x2.00 NBR70	1
14	C61236008201	chain tension adjuster plug	1
15	C0770010010	o-ring 10.00x1.00 NBR70	1
16	77236080000	screw plug	1

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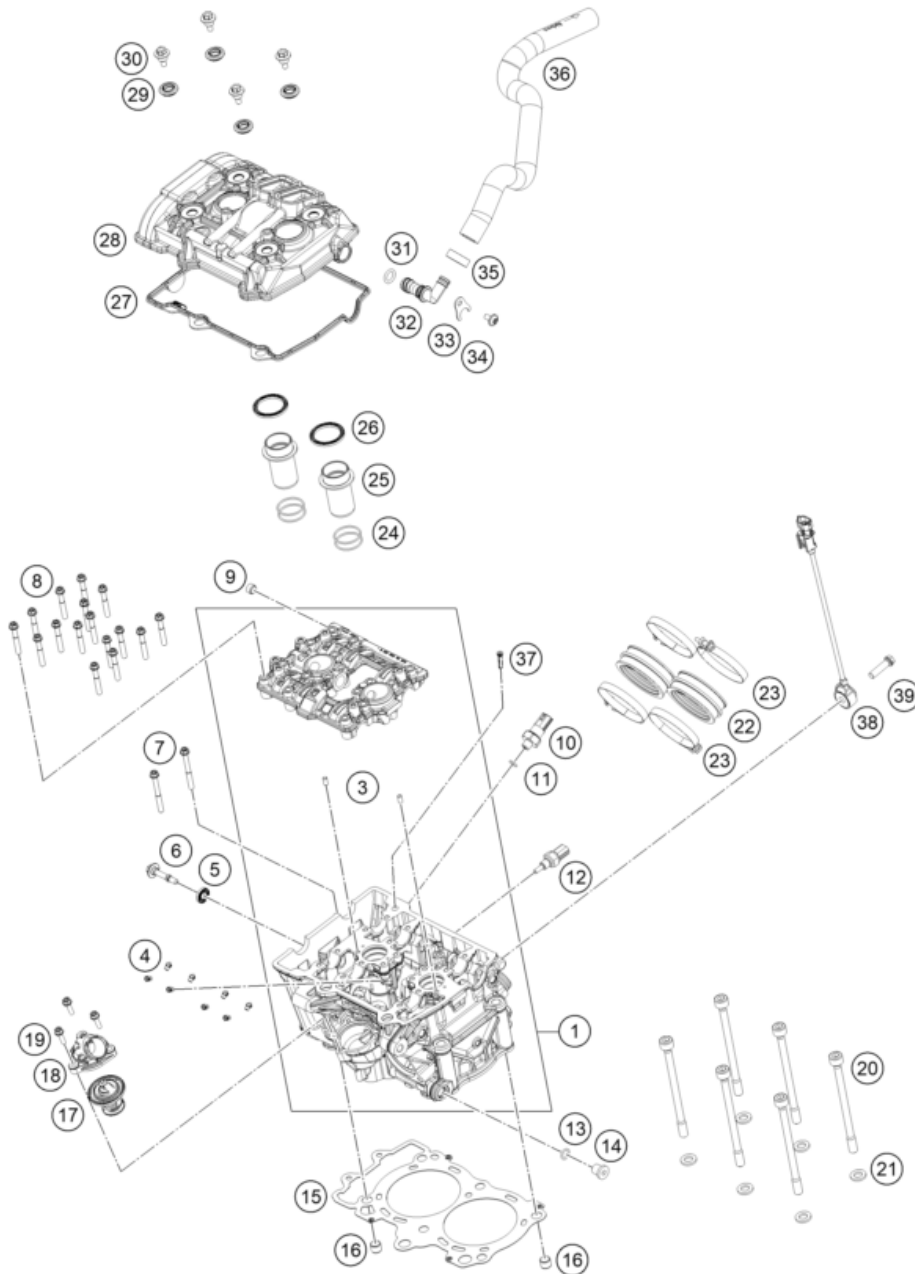
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* NEW PART

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CYLINDER HEAD

Motor 790 Adventure 2024



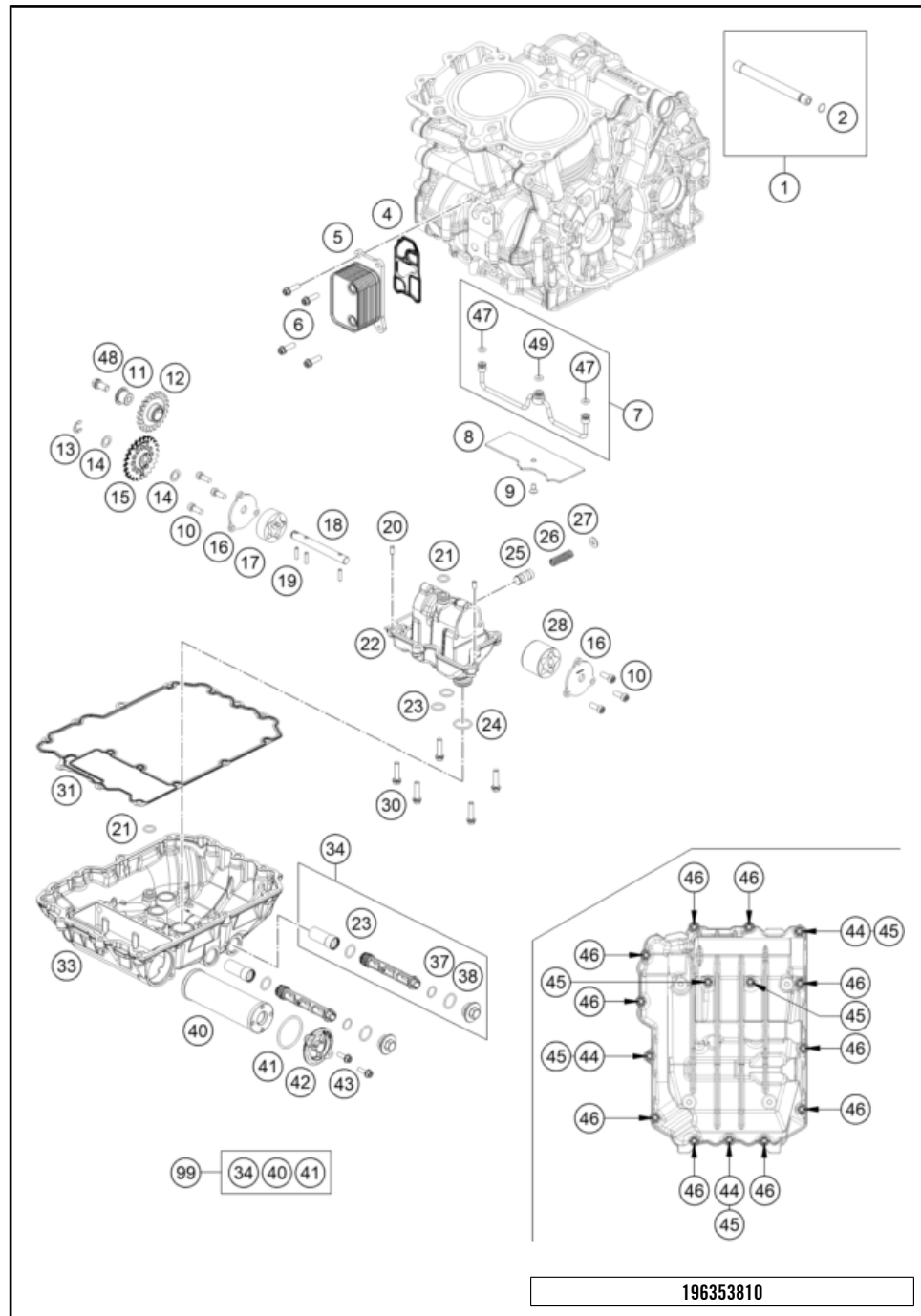
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POS	PARTNUMBER		PIECE
1	C9003622010024	cylinder head cpl.	1
3	C0402050980	needle roller DIN 5402 5x9.8	2
4	C90030063050	oil jet 50 M5	8
5	C90036052010	decoupling element	1
6	C90036055000	valve mechanism cover screw	1
7	.	DUMMY_SPC	2
8	0025060405	HH collar screw M6x40 ISA30	16
9	0906100100	pipe plug DIN 906 M10x1	1
10	61238091100	oil pressure switch "BITRON"	1
11	C07700900151	O-RING 9x1,5 V80 SH	1
12	C90035047000	water temperature sensor	1
13	C0770100020	o-ring 10.00x2.00 silicone	1
14	C0908120153	Screw M12x1.5	1
15	C90030036200	Cylinder head gasket	1
16	C58530014100	dowl sleeve 10.2x12.5x10	2
17	C90035117000	Thermostat BING 205-66	1
18	C90035019100	Water connection	1
19	C0000250501600S	HH Collar Screw M5x16 ISA30 SS	3
20	C78630044000	cylinder head bolt M10x1.25 L=138	6
21	C90036089010	washer 19x10.5x2.5	6
22	C90036144000	Intake Sleeve	2
23	61236048000	hose clamp Gemi 66	4
24	C0770298178	O-RING 29,87X1,78 VITON	4
25	C63536075000	spark plug shaft insert	2
26	C90036075050	spark plug shaft gasket	2
27	C90036053000	Valve cover seal	1
28	C9003605200033	valve cover	1
29	C90036054160	RUBBER GASKET FOR SCREW	4
30	C90036054150	VALVE COVER SCREW	4
31	C0770012030	O-RING 12,00X3,0 VITON 75	1
32	C90036081000	bleeder connector	1
33	C90036082150	connecting angle retaining plate	1
34	C0025060126	M6x12	1
35	C00050198706	variable one-year clamp 19.8mm	1
36	C64630087000	enigne breather hose	1
37	C90038016000	Oil screen	1
38	63641038000	Knock control sensor	1
39	C0000250803000	HH collar screw M8x30	1

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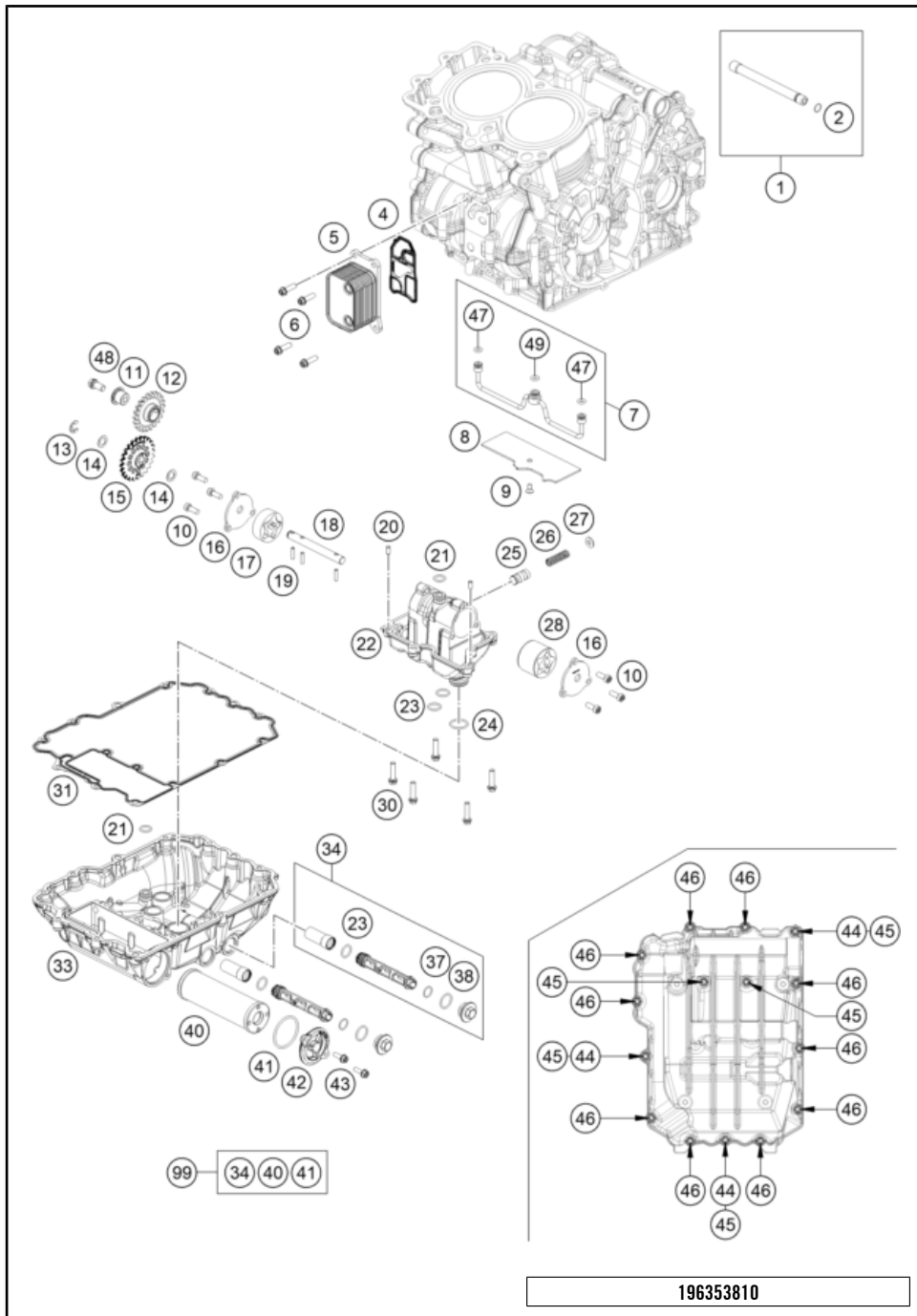
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POS	PARTNUMBER		PIECE
1	63530065000	Gearbox lubrication pipe cmpl.	1
2	C0770010010	o-ring 10.00x1.00 NBR70	1
4	C90038051000	gasket with support sheet	1
5	C90038050000	oil-water-heater exchanger	1
6	C0000250602000S	HH collar screw M6x20 TX30	4
7	C90038035000	oil line	1
8	C63530086010	pressure plate	1
9	0019050121S	INT. TORX FLAT HEAD M5X12 T25	1
10	C014580060126S	Cap head bolt ISO 14580 M6x16 self-lock.	6
11	C63638003000	Bearing bolt	1
12	C90038001022	oil pump idler wheel 22 teeth cpl.	1
13	C0799080000	Lock washer DIN 6799 - RS 8	1
14	C90038007010	washer 10x16x0.5	1
15	C90038001224	Oil pump gear 24T	1
16	C90038008050	Oil pump cover	2
17	C90038009014	Eaton pump set 14 mm	1
18	C90038002000	Oil pump shaft	1
19	C0402041580	Needle roller 4x15.8 G2 NRB	3
20	C0402050980	needle roller DIN 5402 5x9.8	2
21	C0770120020	O-ring 12x2	2
22	C90038012000	Oil pump housing	1
23	C0770140200	O-ring 14x2	4
24	C0770020020	O-ring 20x2 VITON	1
25	C90038128000	Control piston	1
26	C90038026000	Oil compression spring	1
27	C90037073000	Shim	1
28	C90038010000	Eaton pump set 30 mm	1
30	0025060256	HH collar screw M6x25 TX30	5
31	C90030086100	Oil sump gasket	1
33	C9003008500024	oil pan	1
34	61238021200	Oil screen cmpl.	2
37	0770125015	O-RING 12,5X1,5 NBR	2
38	0770170200	O-RING 17,00X2,00	2
40	C90038015200	oil filter	1
41	C07700390261	O-RING 39,34X2,62	1
42	C90038041200	oil filter cover	1
43	0025050166	HH collar screw M5x16 TX30	2
44	C90030024000	Dowel	3

* NEW PART X ON DEMAND

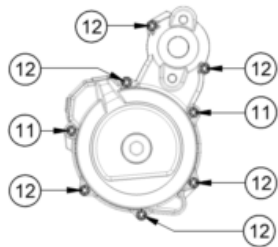
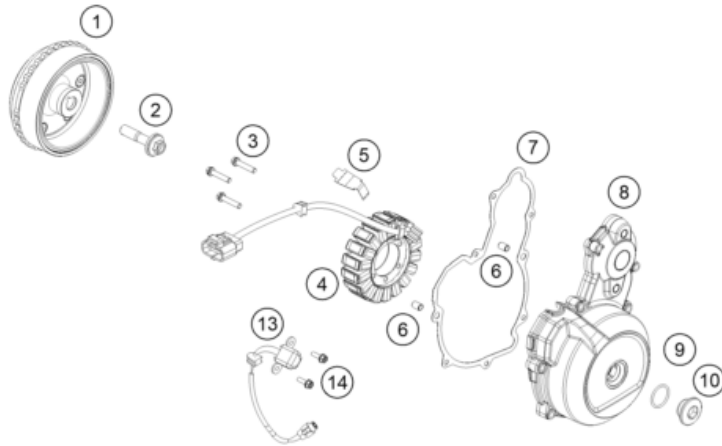
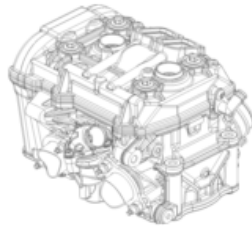
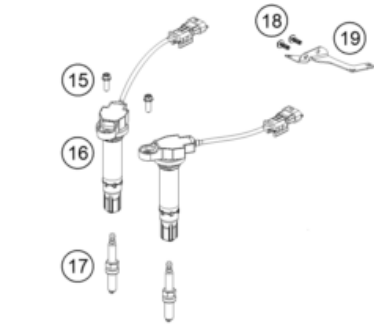


POS	PARTNUMBER		PIECE
45	0025060356	HH collar screw M6x35 TX30	5
46	0025060306	HH collar screw M6x30 TX30	10
47	C0770060025	O-ring 6x2,5	2
48	C0000250801600S	HH collar screw M8x16 TX40 SL	1
49	C0770070025	O-ring 7x2,5	1
99	C00050000068	Oil filter service kit	x

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POS	PARTNUMBER		PIECE
1	C90039105000	rotor cpl.	1
2	C60339003000	special screw M12x1.5 WS15	1
3	0025060306S	HH collar screw M6x30 TX30	3
4	C90039004000	stator	1
5	C60039040020	generator line bracket	1
6	C90030024000	Dowel	2
7	C90030040100	ignition cover gasket	1
8	C9003010200041	Generator Cover KTMR2R only for CN	1
8	C9003020200041	Generator Cover	1
9	C07700240251	o-ring 24.00x2.50 Viton	1
10	C90030094000	threaded plug M24x1.5 PA 6.6	1
11	0025060356	HH collar screw M6x35 TX30	2
12	0025060306	HH collar screw M6x30 TX30	6
13	C90039034000	pulse generator KOKUSAN 4K3-A/B	1
14	C0000250501600S	HH Collar Screw M5x16 ISA30 SS	2
15	0025060166	HH collar screw M6x16 TX30	2
16	C90039006100	Stick coil	2
17	77839093000	spark plug	2
18	0081050141	EJOT PT screw K50x14	2
19	C90011038000	retaining bracket SLS cpl.	1

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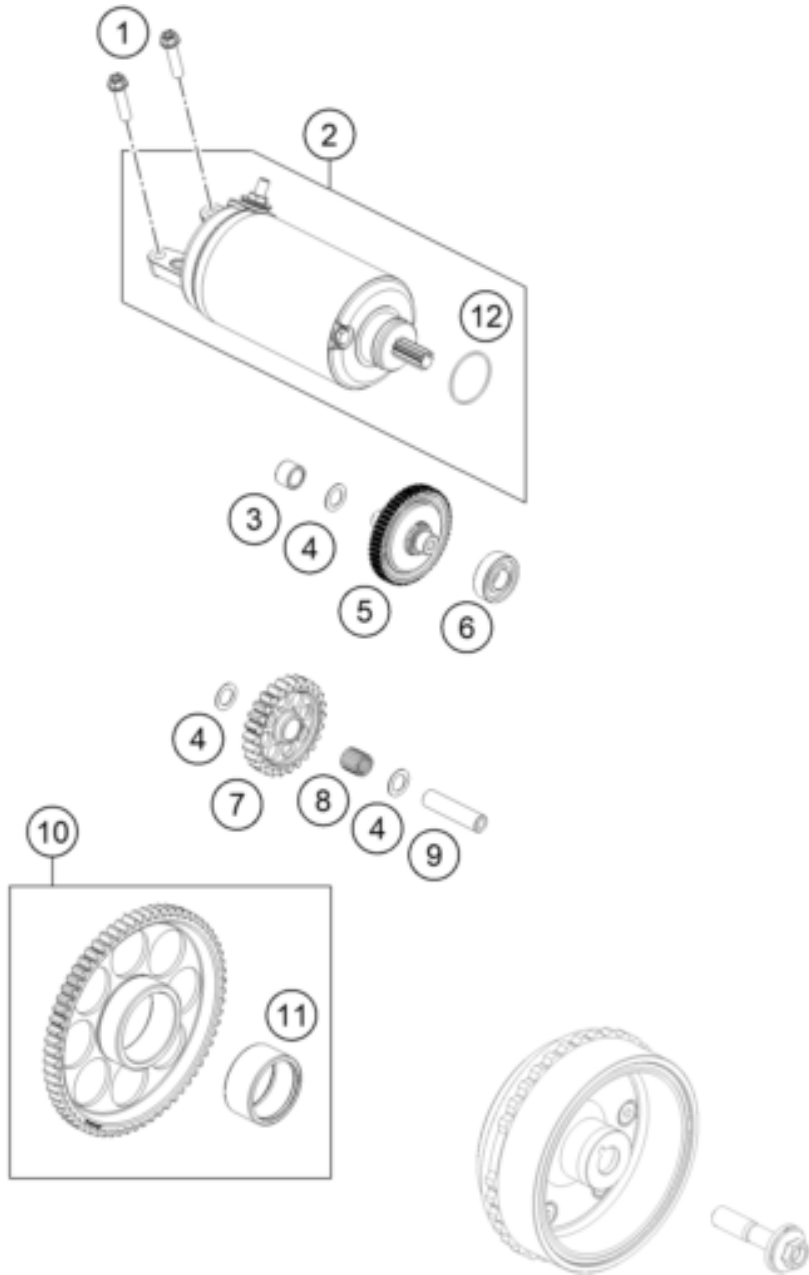
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ELECTRIC STARTER

Motor 790 Adventure 2024



POS	PARTNUMBER		PIECE
1	0025060256	HH collar screw M6x25 TX30	2
2	C90040001000	starter	1
3	C0618101410	needle sleeve HK 1010 10x14x10	1
4	C90038007010	washer 10x16x0.5	3
5	60340117200	Torque limiter 10/55 cml.	1
6	C0625060016	deep groove ball bearing 6001.2RSR C3	1
7	C90040022000	Starter idler gear 26T	1
8	C90040090000	needle roller and cage K 10x13x13 TN	1
9	C63540029000	pivot pin	1
10	63540020000	free wheel gear cpl.	1
11	0618354220	NEEDLE BUSH HK3520 35/42/20	1
12	C0770244031	O-ring 24.40x3.10 NBR 70	1

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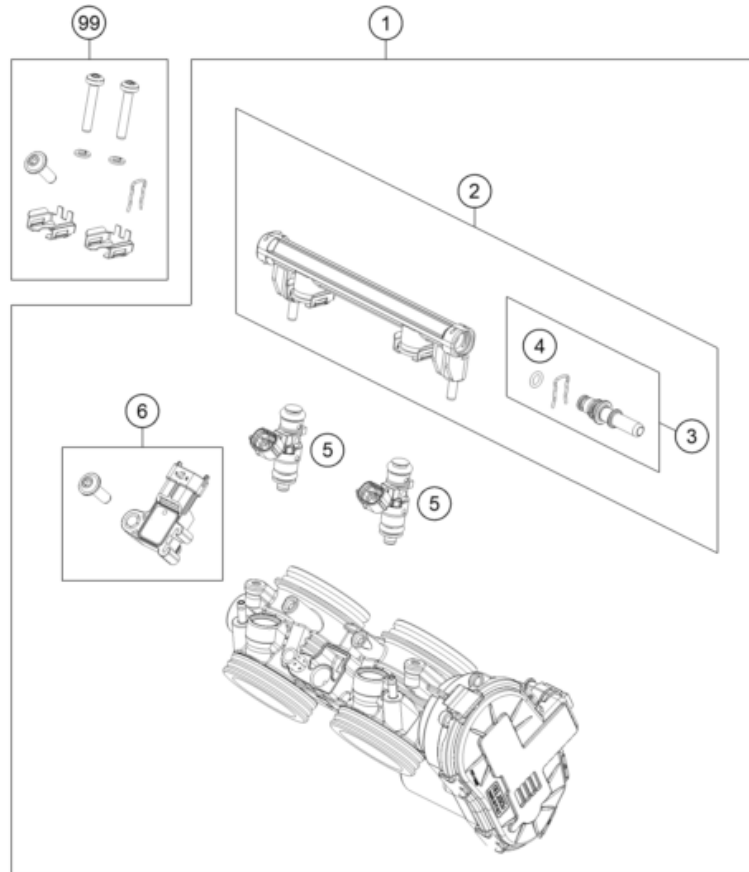
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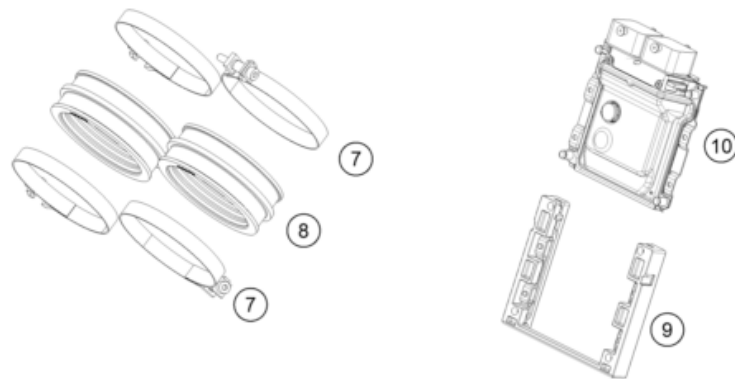
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THROTTLE BODY

Motor 790 Adventure 2024



POS	PARTNUMBER		PIECE
1	A65441101000	Throttle body	1
2	63541113050	Fuel line	1
3	63541113044	Fuel connection compl.	1
4	63541013010	Square and dust seal	1
5	90841123000	FUEL INJECTOR	2
6	63541085044	MAP sensor compl.	1
7	61236048000	hose clamp Gemi 66	4
8	C90036144000	Intake Sleeve	2
9	C63511033050	rubber mount ECU	1
10	63541031100	EFI control unit	1
99	63641099000	Smallpart kit	1



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Art. Nr.: P2C9007R00K24EN 17. Nov 2023