

# Engine 150 EXC 2025 2025

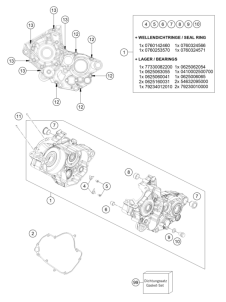
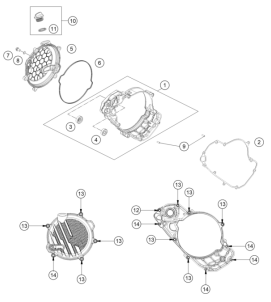
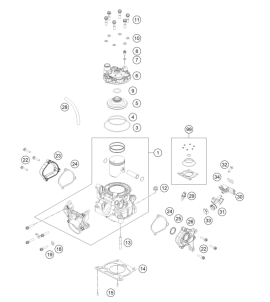
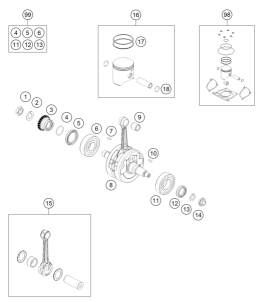
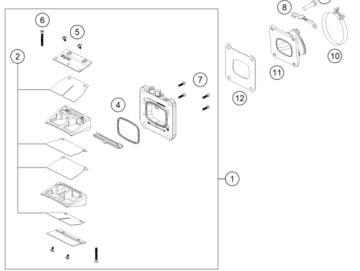
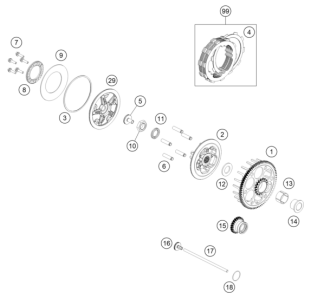
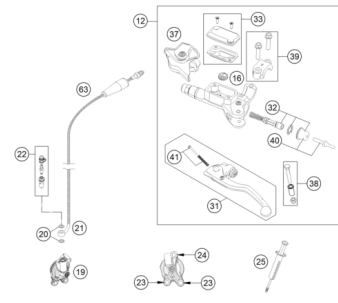
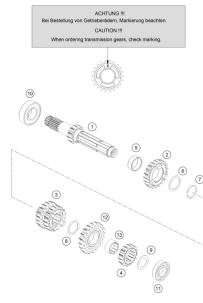
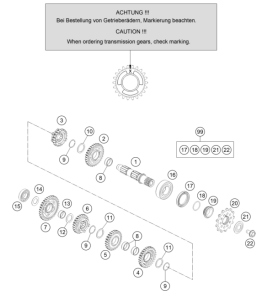
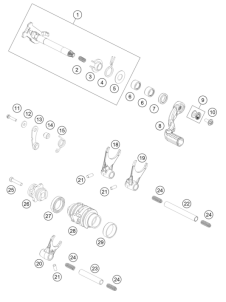
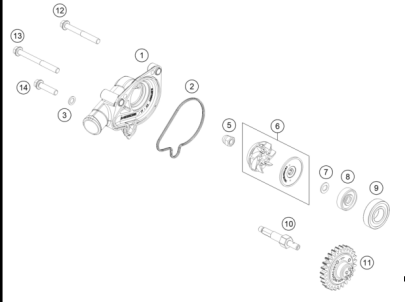
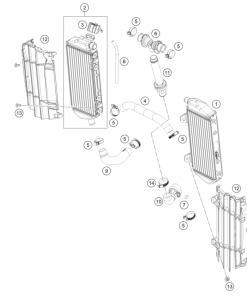
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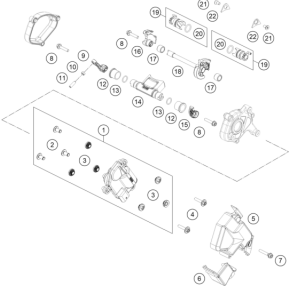
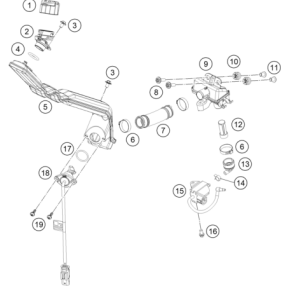
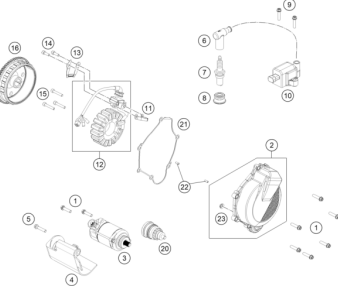
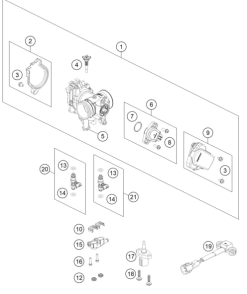


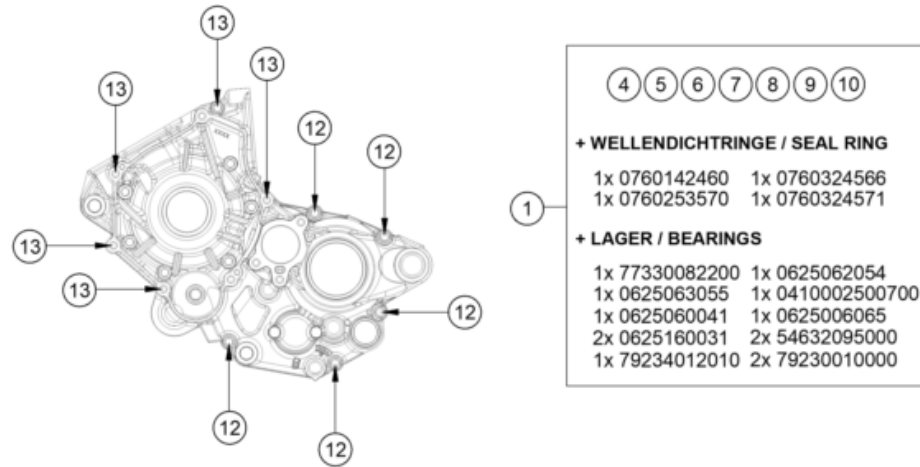


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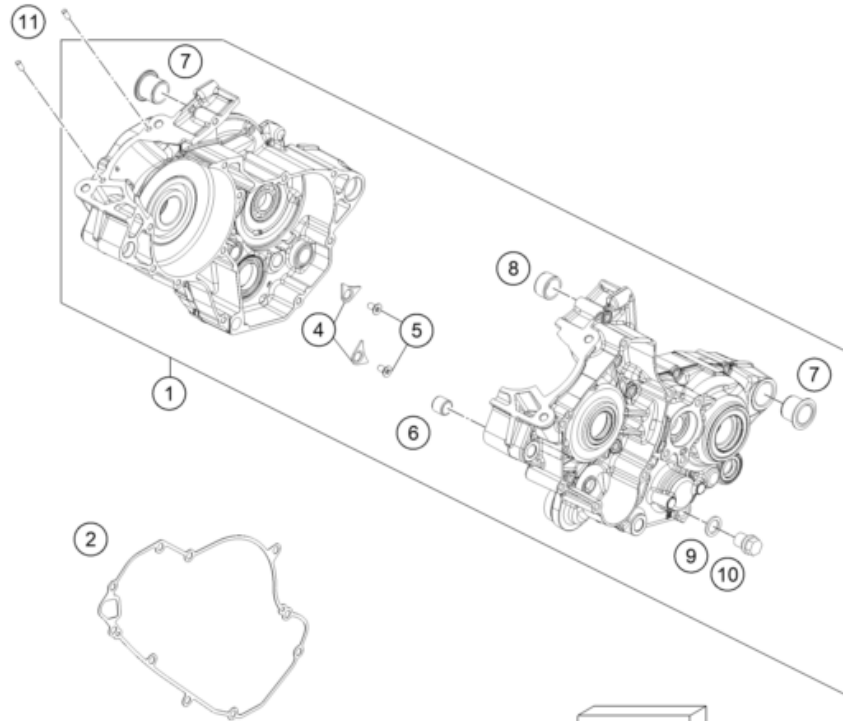
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<p><b>ENGINE CASE</b></p>  <p><b>3</b></p>	<p><b>CLUTCH COVER</b></p>  <p><b>4</b></p>	<p><b>CYLINDER, CYLINDER HEAD</b></p>  <p><b>5</b></p>	<p><b>CRANKSHAFT, PISTON</b></p>  <p><b>6</b></p>
<p><b>REED VALVE CASE</b></p>  <p><b>7</b></p>	<p><b>CLUTCH</b></p>  <p><b>8</b></p>	<p><b>CLUTCH CONTROL</b></p>  <p><b>9</b></p>	<p><b>TRANSMISSION I - MAIN SHAFT</b></p> <p>ACHTUNG !! Bei Montage von Getriebschächten, Markierung beachten. CAUTION !! When ordering transmission gears, check marking.</p>  <p><b>10</b></p>
<p><b>TRANSMISSION II - COUNTERSHAFT</b></p> <p>ACHTUNG !! Bei Montage von Getriebschächten, Markierung beachten. CAUTION !! When ordering transmission gears, check marking.</p>  <p><b>11</b></p>	<p><b>SHIFTING MECHANISM</b></p>  <p><b>12</b></p>	<p><b>WATER PUMP</b></p>  <p><b>13</b></p>	<p><b>COOLING SYSTEM</b></p>  <p><b>14</b></p>

<p><b>EXHAUST CONTROL</b></p>  <p><b>15</b></p>	<p><b>LUBRICATING SYSTEM</b></p>  <p><b>16</b></p>	<p><b>IGNITION SYSTEM</b></p>  <p><b>17</b></p>	<p><b>THROTTLE BODY</b></p>  <p><b>18</b></p>



4 5 6 7 8 9 10	
<b>+ WELLENDICHRINGE / SEAL RING</b>	
1x 0760142460	1x 0760324566
1x 0760253570	1x 0760324571
<b>+ LAGER / BEARINGS</b>	
1x 77330082200	1x 0625062054
1x 0625063055	1x 0410002500700
1x 0625060041	1x 0625006065
2x 0625160031	2x 54632095000
1x 79234012010	2x 79230010000



24A4203010

POS	PARTNUMBER		PIECE
1	A42030000144	Engine case cpl.	1
2	A42030025000	Clutch cover gasket, inner	1
4	75030085100	Retaining bracket crankshaft bearing	2
5	0019050106S	hex lobe countersunc screw M5x10 - 10.9	2
6	54630027000	DOWEL BUSHING 13,8X11X12	1
7	79230010000	Housing bush	1
8	54830027100	Dowel, 21x12	1
9	58038022000	CU-seal ring DIN7603-12X18X1.5	1
10	58030021000	OILDRAIN PLUG W.MAG. M 12X1,5	1
11	0402040980	NEEDLE ROL.DIN5402 NRB 4X9,8	2
12	0025060506	HH collar screw M6x50 TX30	5
13	0025060606	HH collar screw M6x60 TX30	5
99	A42030099100	gasket kit engine 125/150	x

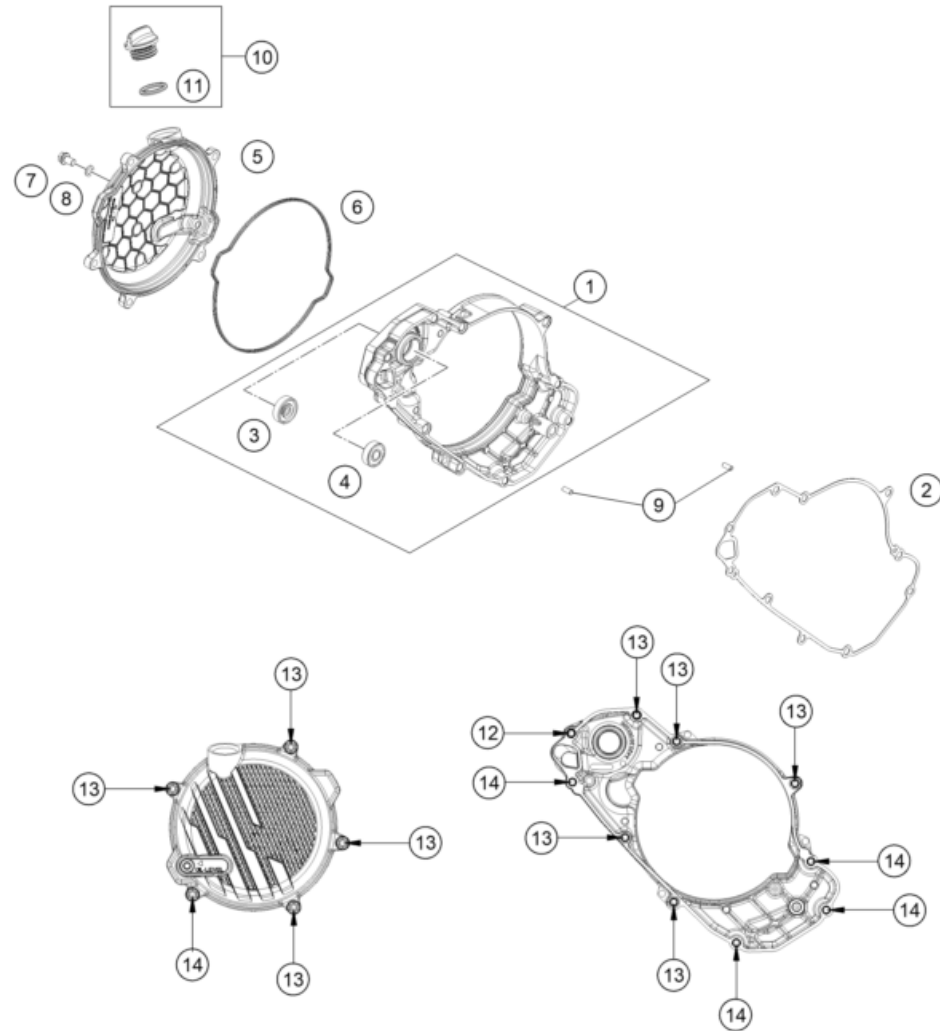
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# CLUTCH COVER

Engine 150 EXC 2025 2025



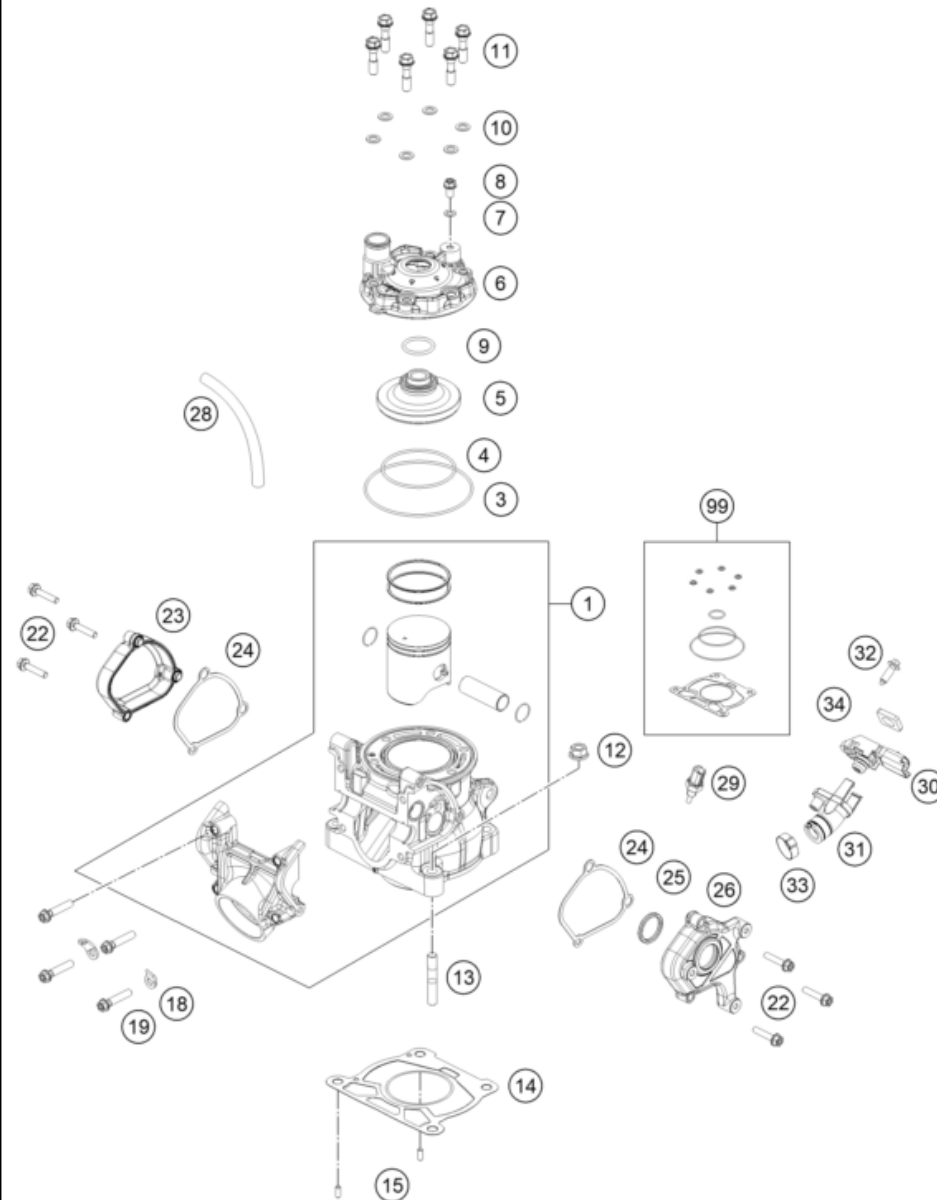
POS	PARTNUMBER		PIECE
1	A42030001044	Inner clutch cover compl.	1
2	A42030025000	Clutch cover gasket, inner	1
3	0760082472	SHAFT SEAL RING 8X24X7 A DUO	1
4	0625006087	GROOVED BALL BEAR. 608 2RS C3	1
5	A42030026000C1	clutch cover	1
6	A42030027000	Clutch cover gasket, external	1
7	0025060106	HH collar screw M6x10 TX30	1
8	0603061001	CU-seal ring DIN7603-6X10X1	1
9	0402040980	NEEDLE ROL.DIN5402 NRB 4X9,8	2
10	79430020033	OIL FILLER CAP M24x3 WITH O-R	1
11	0770191015	O-RING 19,00X3,00 NBR	1
12	0025060606	HH collar screw M6x60 TX30	1
13	0025060506	HH collar screw M6x50 TX30	5
14	0025060256	HH collar screw M6x25 TX30	4

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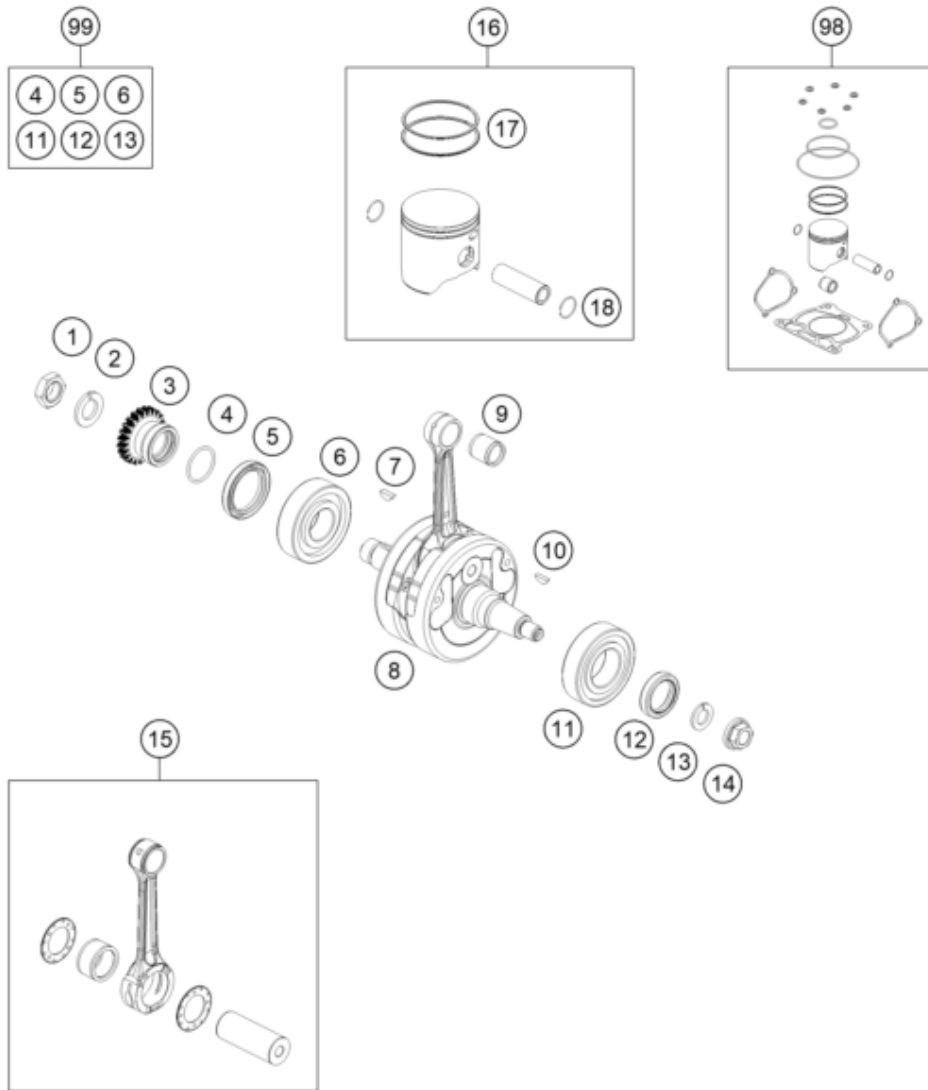
POS	PARTNUMBER		PIECE
1	A43030138000	Cylinder + Piston cpl. 150 Enduro	1
3	0770890200	O-RING 89X2 NBR 70 SH	1
4	0770600200	O-RING 60X2 FPM 75SH	1
5	A43030060000	Combustion chamber insert	1
6	A42030006100	Cylinder head	1
7	0603061001	CU-seal ring DIN7603-6X10X1	2
8	0025060106	HH collar screw M6x10 TX30	1
9	07702300251	O-RING 23,00X2,5 NBR 70 SH	1
10	0603070121	CU-SEAL RING DIN7603- 7,3X12X1	6
11	50430079000	CYLINDER HEAD SCREW	6
12	50330045000	HH COLLAR NUT M 8 WS=12	4
13	0835080326	STUD DIN 835 M8X32	4
14	A42030035020	Cylinder base gasket	x
14	A42030035025	Cylinder base gasket	x
14	A42030035030	Cylinder base gasket	x
14	A42030035040	Cylinder base gasket	x
14	A42030035050	Cylinder base gasket	x
15	0402040980	NEEDLE ROL.DIN5402 NRB 4X9,8	4
18	51005074000	RETAINING PLATE	2
19	0025060256	HH collar screw M6x25 TX30	4
22	0025050256	HH COLLAR SCREW M5X25 ISA30	6
23	A42037007000	exhaust regulation cover rh	1
24	A42037006000	Gasket, control lid left	2
25	0770002226200	X-ring 21.89x2.62 FKM 70	1
26	A42037005000	exhaust regulation cover lh	1
28	A44030087000	Engine vent hose	x
29	79435047000	water temperature sensor	1
30	A45041075000	Crank case pressure sensor	1
31	A44041087000	Pressure sensor flange	1
32	0017060206	SCREW F. PLASTIC K60X20AL SW6	1
33	00050210706	VARIABLE ONE-EAR CLAMP 21,0MM	1
34	A45041075050	Pressure sensor EPDM plate	1
99	A42030097000	Sealkit Cylinder MX 125	x

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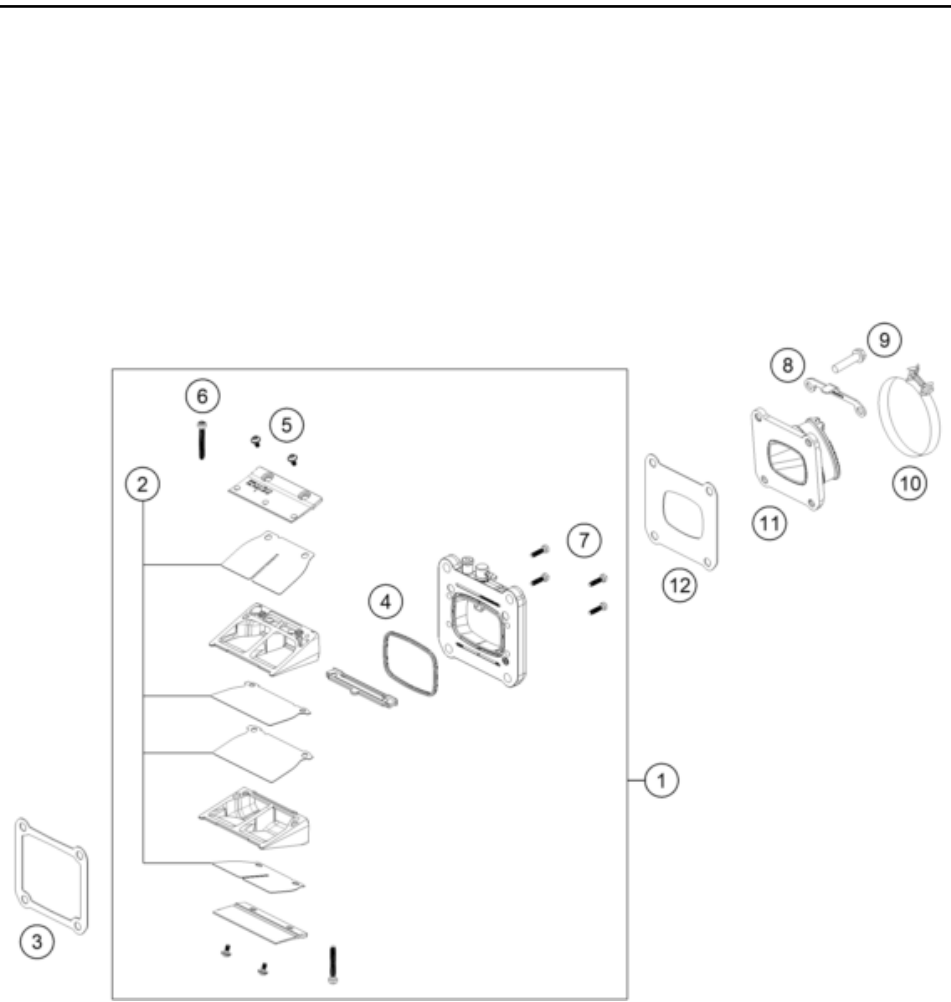
POS	PARTNUMBER		PIECE
1	0910001801000S	Nut M18x1.5 Precote	1
2	50230029016	LOCKING RING VSK 16	1
3	A42032023023	Primary gear wheel 23 teeth.	1
4	0770250020	O-RING 25,00X2,00 NBR 70	1
5	0760324566	Shaft seal ring 32x45x6.5	1
6	0625063055	BALL BEARING 6305 JR2 CS36	1
7	0888040050	woodruff key DIN 6888 4x5x13	1
8	A42030118000	Crankshaft	1
9	51030034000	NEEDLE BEARING KBK 15X19X20	1
10	0888030050	WOODRUFF KEY DIN6888-3X5X13	1
11	77330082200	BEARING NJ 206 ECP/HN3C4HVA624	1
12	0760253570	SHAFT SEAL RING 25X35X7 BTSL	1
13	0710001324300	Locking ring	1
14	49030021100	Collar nut, M12x1, right	1
15	50430015044	CON-ROD REPAIR KIT	1
16	51730007000 I	Piston I cpl. 150 Enduro	x
16	51730007000 II	Piston II cpl. 150 Enduro	x
17	51630032044	PISTON RING SET 150	1
18	50330074500	WIRE LOCK RING 15X1	2
98	A43030007010 I	Pistonkit Gr.I 150 Enduro 2024	x
98	A43030007010 II	Pistonkit Gr.II 150 Enduro 2024	x
99	A42030018010	Repkit crankshaft bearing 2024	x

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POS	PARTNUMBER		PIECE
1	A45030051044	Membrane Box cpl.	1
2	50530152044	Reed Valve Set	1
3	50430098050	GASKET REED VALVE CASE	1
4	54830153050	GASKET SUPPORTING PLATE	1
5	00810300553	EJOT DELTA PT SCREW 30X5,5	4
6	0081035253	EJOT DELTA PT SCREW 35X25	2
7	0081030124	EJOT DELTA PT SCREW 30X12	4
8	A44038065010	retaining bracket angle valve	1
9	0025060256	HH collar screw M6x25 TX30	4
10	54330061000	CLAMP 52/12 GEMI	1
11	50430050000	Intake flange	1
12	50430098060	Gasket intake flange	1

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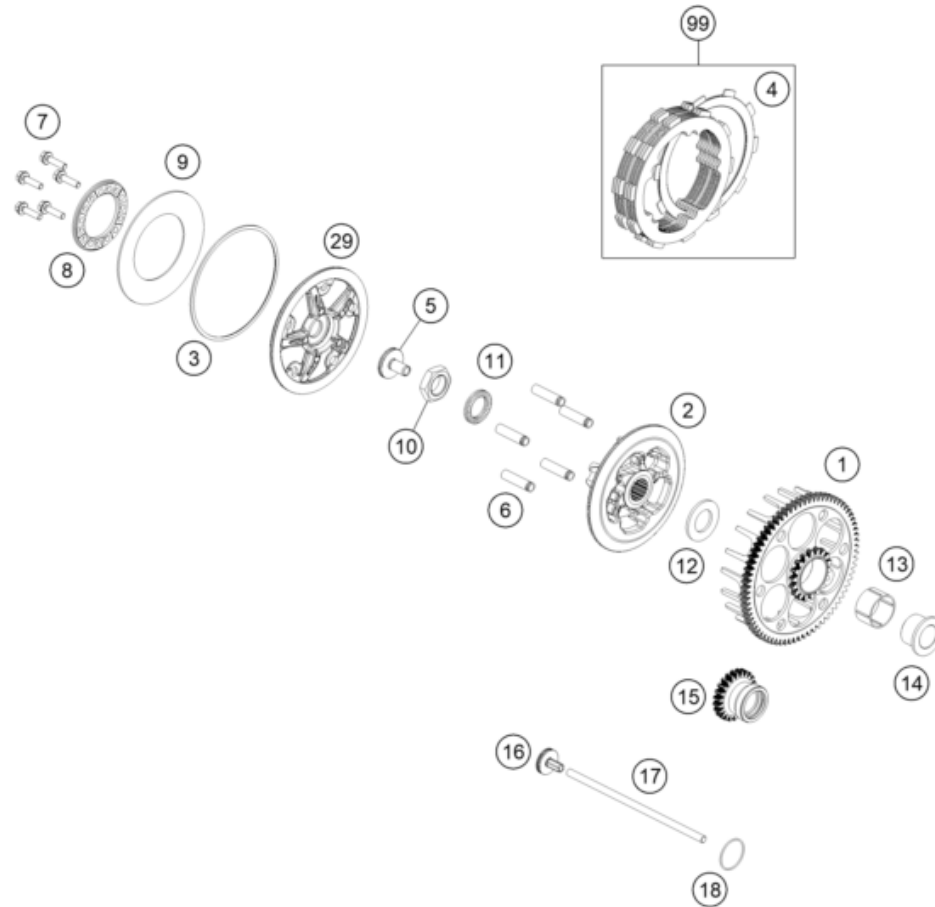
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# CLUTCH

Engine 150 EXC 2025 2025



POS	PARTNUMBER		PIECE
1	50532001173	clutch basket	1
2	50532002000	Inner clutch hub	1
3	50532013000	Inner ring	1
4	50532011000	Friction plate 1.95 mm	7
5	78132057144	PRESSURE PIECE CPL.	1
6	50532004100	Sleeve 7.95x31.65	5
7	0025050206	HH collar screw M5x20 TX30	5
8	50532006000	Spring plate	1
9	50532005000	Clutch spring	1
10	0936181506	Hex nut DIN0936-M18x1.5 right	1
11	0252012002900	Wedge lock washer 19.5x29x3.4	1
12	50532017000	Supporting plate 20x36x2.5	1
13	0405263017	Needle cage K263017	1
14	50532015000	Collar 20x26x19,5	1
15	A42032023023	Primary gear wheel 23 teeth.	1
16	78032057044	PRESSURE PIECE CPL. 08	1
17	A42032054000	Push rod	1
18	0770300015	O-RING 30,00X1,50 NBR 70	1
29	50532003000	Pressure plate	1
99	50532010033	Clutch disc pack	1

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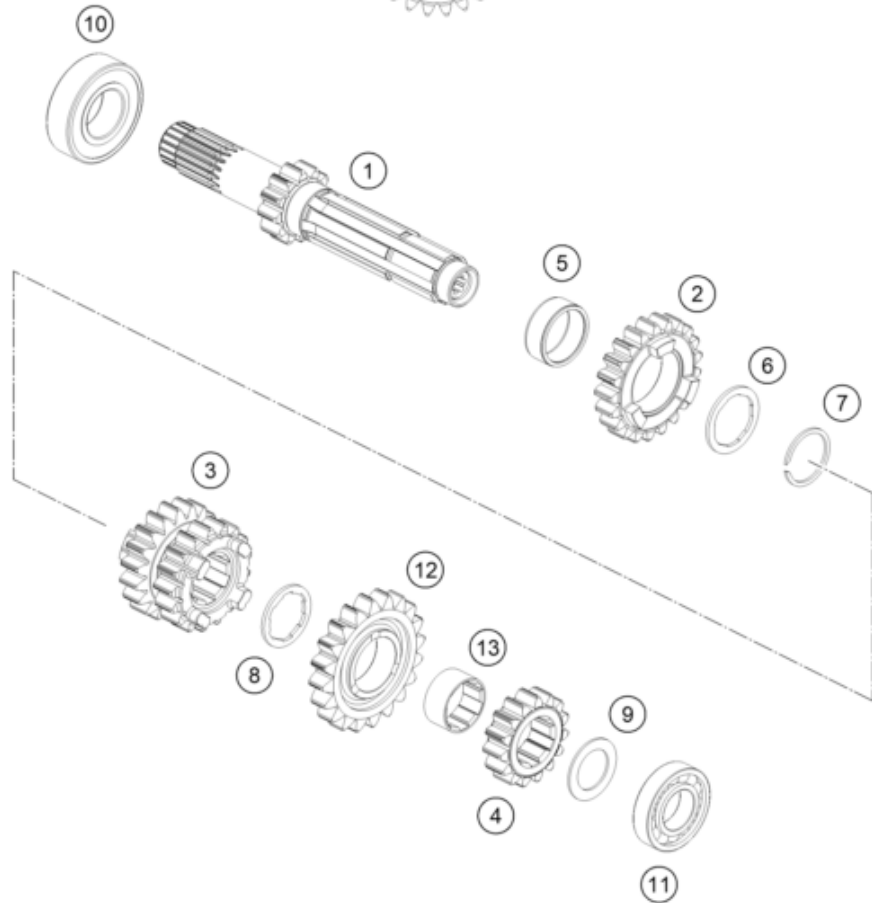
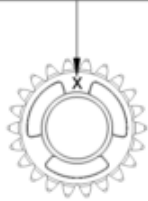
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**ACHTUNG !!!**  
 Bei Bestellung von Getrieberädern, Markierung beachten.  
**CAUTION !!!**  
 When ordering transmission gears, check marking.



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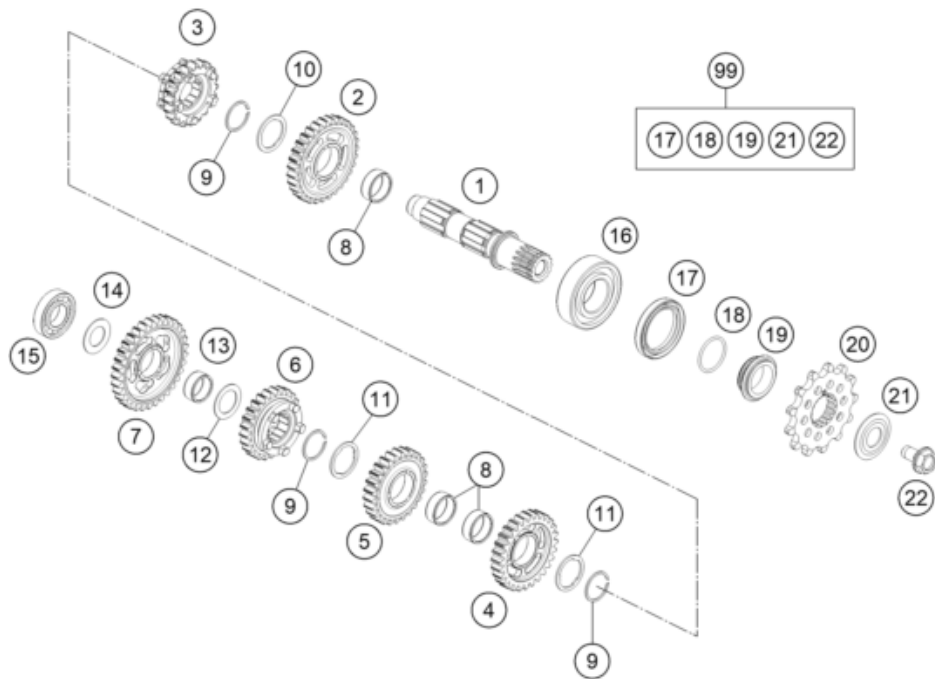
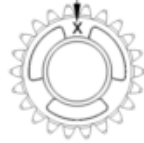
POS	PARTNUMBER		PIECE
1	50533101000	Drive shaft assy. not=12	1
2	50533105000	Idler gear, 5th gear, teeth=21	1
3	50533103000	Sliding gear, 3rd/4th gear, teeth=17/19	1
4	50533102000	Fixed gear, 2nd gear, teeth=15	1
5	0405222611	NEEDLE BEAR.K 22X26X10 DIVIDED	1
6	50533034000	Thrust washer	1
7	50133090000	LOCK RING 22X1,2	1
8	50533033000	Thrust washer	1
9	50333041000	STOP DISC 17,2X26X1 B	1
10	0625060041	BALL BEARING 6004 TNH C3	1
11	0625160031	GROOVED BALL B. 16003 C4 J1	1
12	50533106000	Idler gear, 6th gear, teeth=20	1
13	50533024000	bushing	1

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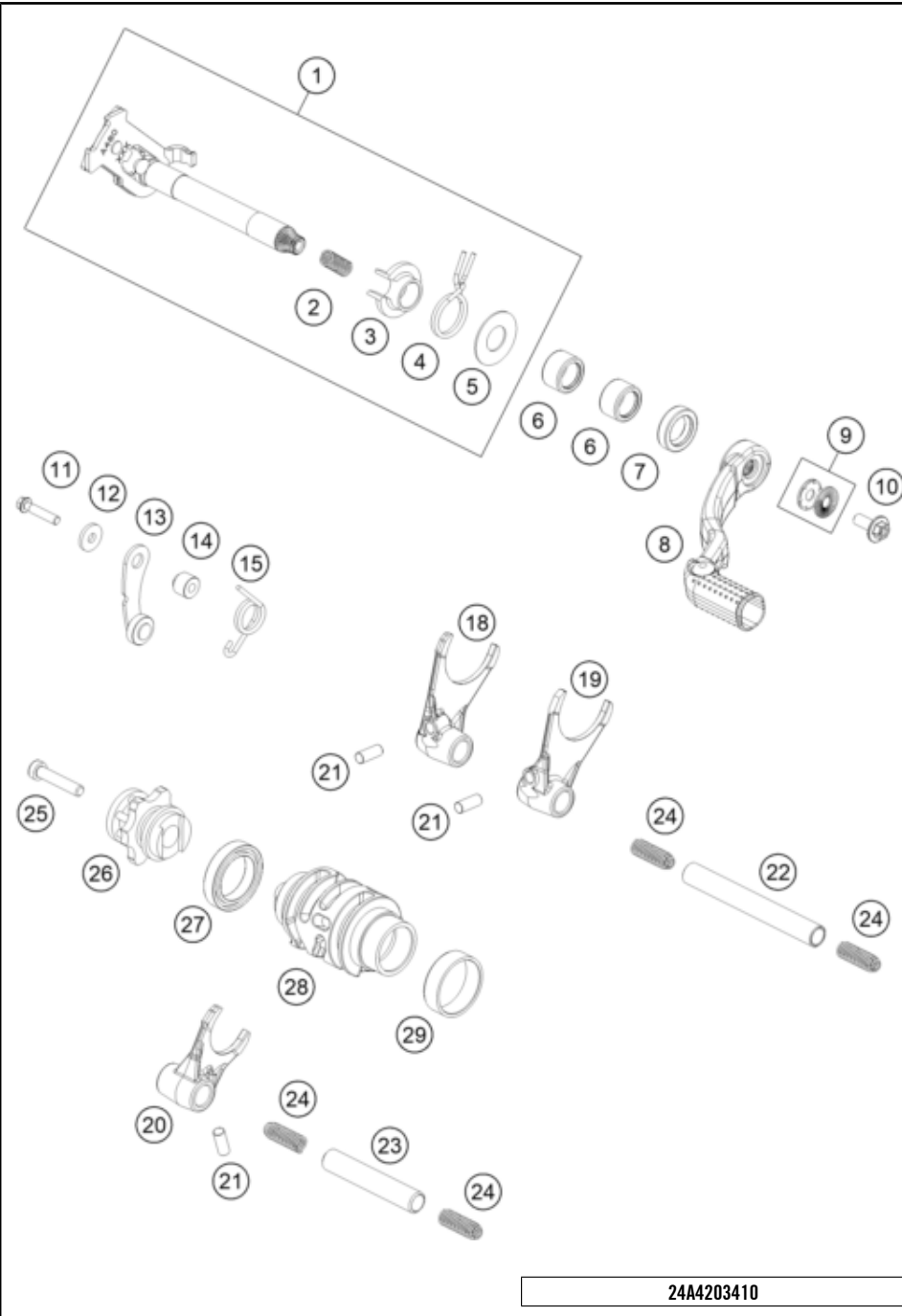
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POS	PARTNUMBER		PIECE
1	50533010100	pinion shaft	1
2	50533112000	Idler gear, 2nd gear, teeth=31	1
3	50533116000	Sliding gear, 6th gear, teeth=20	1
4	50533013000	Idler gear, 3rd gear, not=28	1
5	50533114000	Idler gear, 4th gear, teeth=26	1
6	50533115000	Sliding gear, 5th gear, teeth=25	1
7	50533111000	Idler gear, 1st gear, teeth=33	1
8	0405222611	NEEDLE BEAR.K 22X26X10 DIVIDED	3
9	0417024000	CIRCLIP WS24	3
10	77733044000	STOP DISC 24X32X1,5	1
11	77733043000	STOP DISC 23,4X31X1,5	2
12	54833080000	STOP DISC 20,2X30X1	1
13	0405202410	NEEDLE BEARING K20X24X10	1
14	56033030000	STOP DISC 17,2X30X1	1
15	0625160031	GROOVED BALL B. 16003 C4 J1	1
16	0625062054	BALL BEARING 6205 C3 NTN	1
17	0760324571	SHAFT SEAL RING 32X45X7 BSLNBR	1
18	0770020220	O-RING 25,12X1,78 NBR70	1
19	78133014000	SPACER SLEEVE COUNTER	1
20	A46033029013	Front sprocket 13 teeth	1
21	59033034000	SPRING WASHER 17,2X40X1,5	1
22	59033029000	HH COLLAR SCREW M10X18 10.9	1
99	50533010110	Counter shaft repair kit 125/150cc	1

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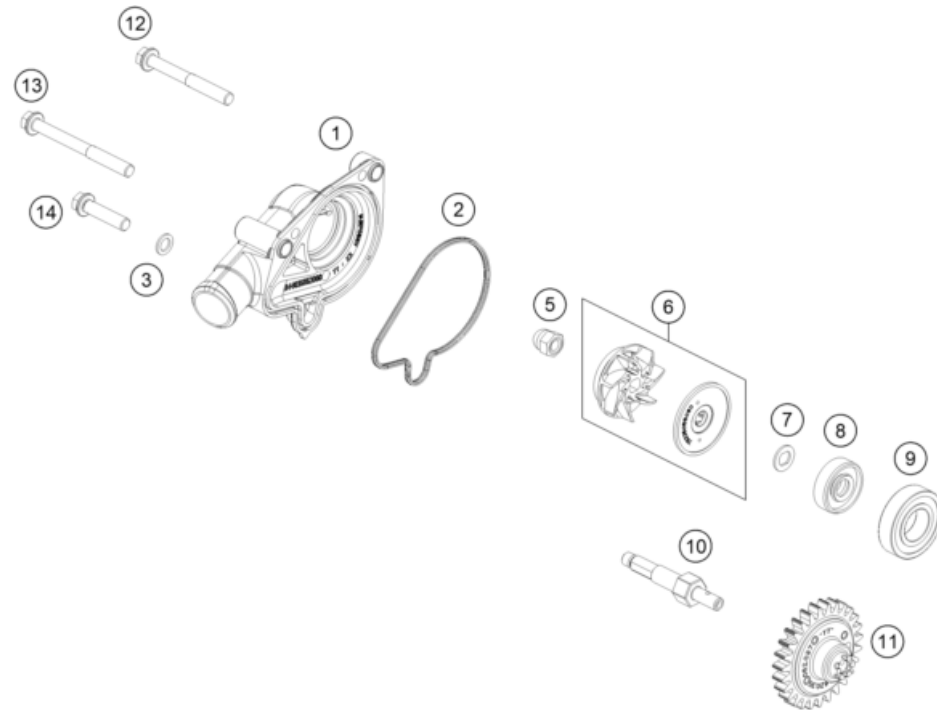
POS	PARTNUMBER		PIECE
1	A46034005033	Shift shaft cpl.	1
2	56534013100	TENSIONING SPRING 0,8MM	1
3	54634020000	SPRING GUIDE	1
4	54834014000	RETURN SPRING 03	1
5	54634050000	STOP DISK 14X30X1	1
6	54632095000	needle sleeve HK 1412 14x20x12	2
7	0760142460	radial shaft seal 14x24x6 B	1
8	A42034031000	Gear shift lever complete	1
9	50233041500	PAIR NORDLOCK WASHER M6	1
10	0024060156S	HH collar screw M6x15 TX30	1
11	0025050256S	HH collar screw M5x25 TX30	1
12	0021050003	washer DIN 9021 A - 5.3	1
13	A46034024044	Detent arm cpl.	1
14	54634052300	SLEEVE FOR LOCKING LEVER	1
15	54834023000	LOCKING LEVER SPRING 03	1
18	50434003000	SHIFTING FORK 1ST/3RD GEAR	1
19	50534002000	shifting fork 2/4 gear	1
20	A42034001000	Shift fork 5/-6 gear	1
21	0402061480	NEEDLE ROLLER DIN5402 6X14,8	3
22	A46034020000	Shift fork shaft (L=66 mm)	1
23	A46034019000	Shift fork shaft (L=93 mm)	1
24	58038023400	Compression spring L=25mm D=0.9mm	4
25	0025060306S	HH collar screw M6x30 TX30	1
26	A46034015000	Shift star cpl.	1
27	0410002500700	Grooved ball bearing 6805 JR C3	1
28	A42034012000	Shift drum	1
29	79234012010	FRICTION BEARING CONTROLLER	1

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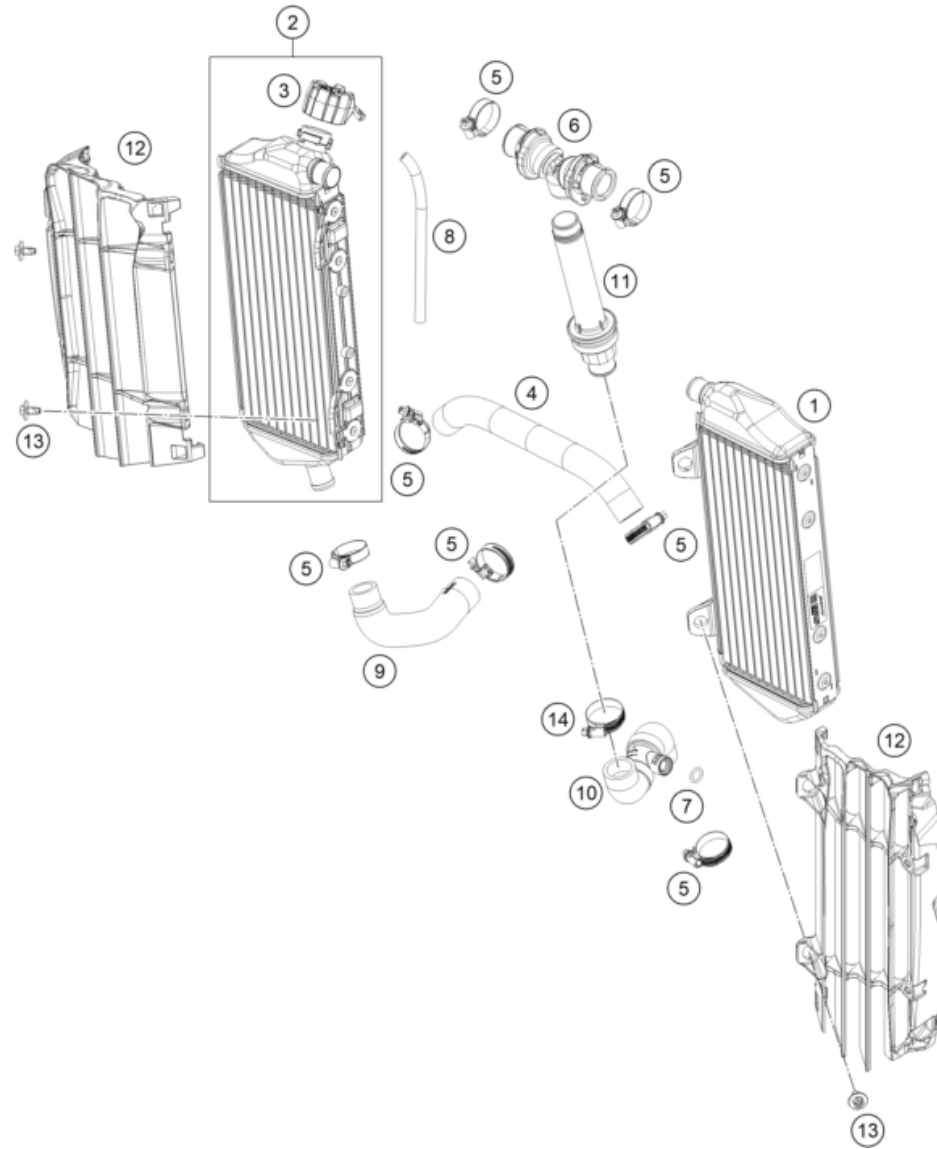
POS	PARTNUMBER		PIECE
1	A44035052000	Water pump cover	1
2	A44035052010	Water pump cover seal	1
3	0603061001	CU-seal ring DIN7603-6X10X1	1
5	61230045000	CAP NUT M6 STAINLESS STEEL	1
6	79235055044	WATER PUMP WHEEL CPL.	1
7	50435049000	PREFORMED WASHER	1
8	0760082472	SHAFT SEAL RING 8X24X7 A DUO	1
9	0625006087	GROOVED BALL BEAR. 608 2RS C3	1
10	A44035054000	Water pump shaft	1
11	A42035062027	Drive gear wheel	1
12	0025060506	HH collar screw M6x50 TX30	1
13	0025060606	HH collar screw M6x60 TX30	1
14	0025060256	HH collar screw M6x25 TX30	1

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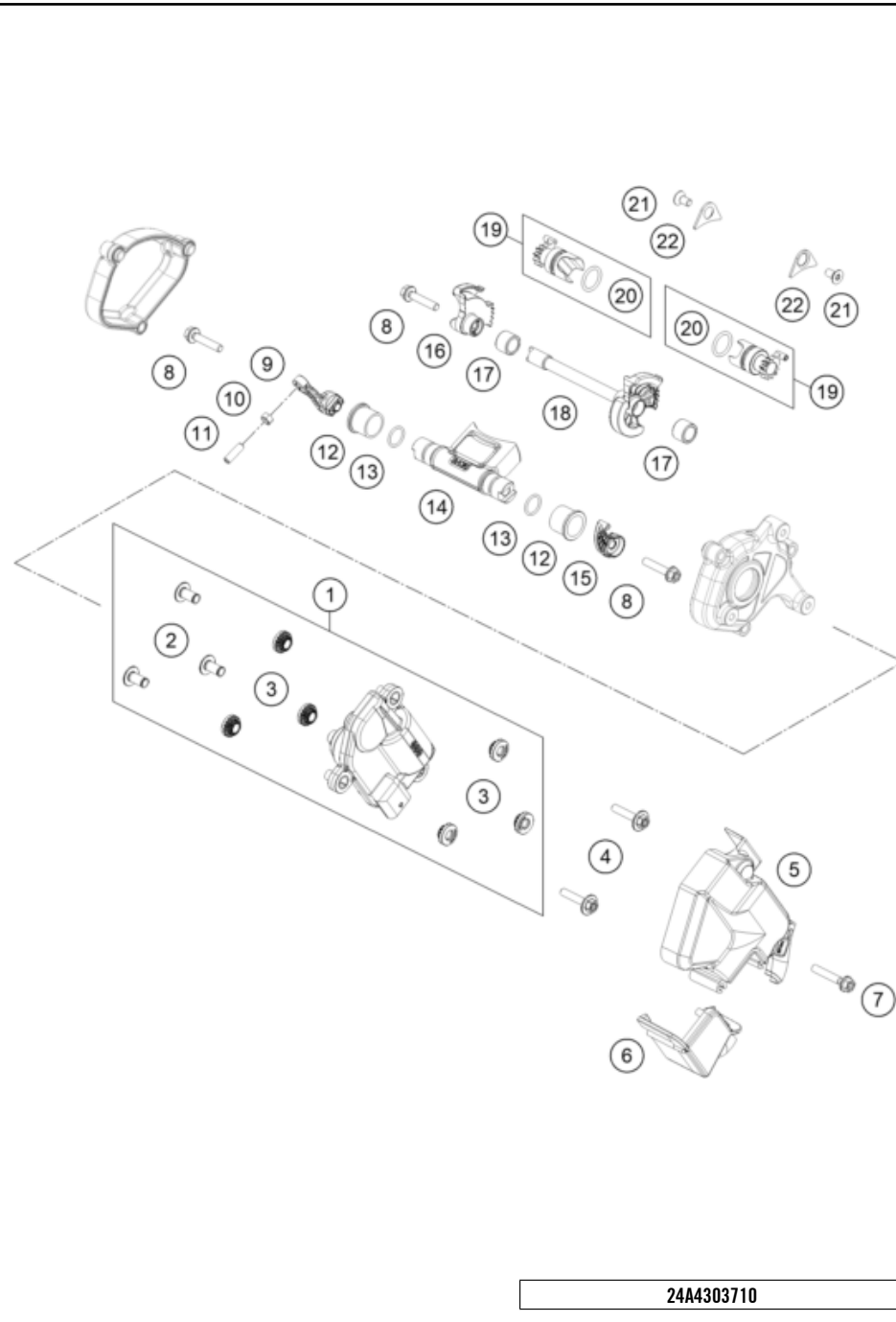
POS	PARTNUMBER		PIECE
1	A46035007000	Radiator left	1
2	A46035008000	Radiator right	1
3	A46035009000	Radiator cap	1
4	A46035025000	Pre-formed hose radiator left/right	1
5	0310000902900	Hose clip 18-29	7
6	A46035071044	Y-piece compl.	1
7	0770100020	o-ring 10.00x2.00 silicone	1
8	50335030001	PVC-HOSE 6X9	x
9	A44035024000	Pre-formed hose engine/radiator right	1
10	A42035020044	Hose system, temperature sensor 150	1
11	A49035073033	Screw-in nozzle with thermo.re	1
12	A46035036044C1	Radiator protection set, black	1
13	0900000601203	HH ISR collar screw M6x12-10.9 ISA30	4
14	0310000903200	Hose clip 20-32	1

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\* NEW PART

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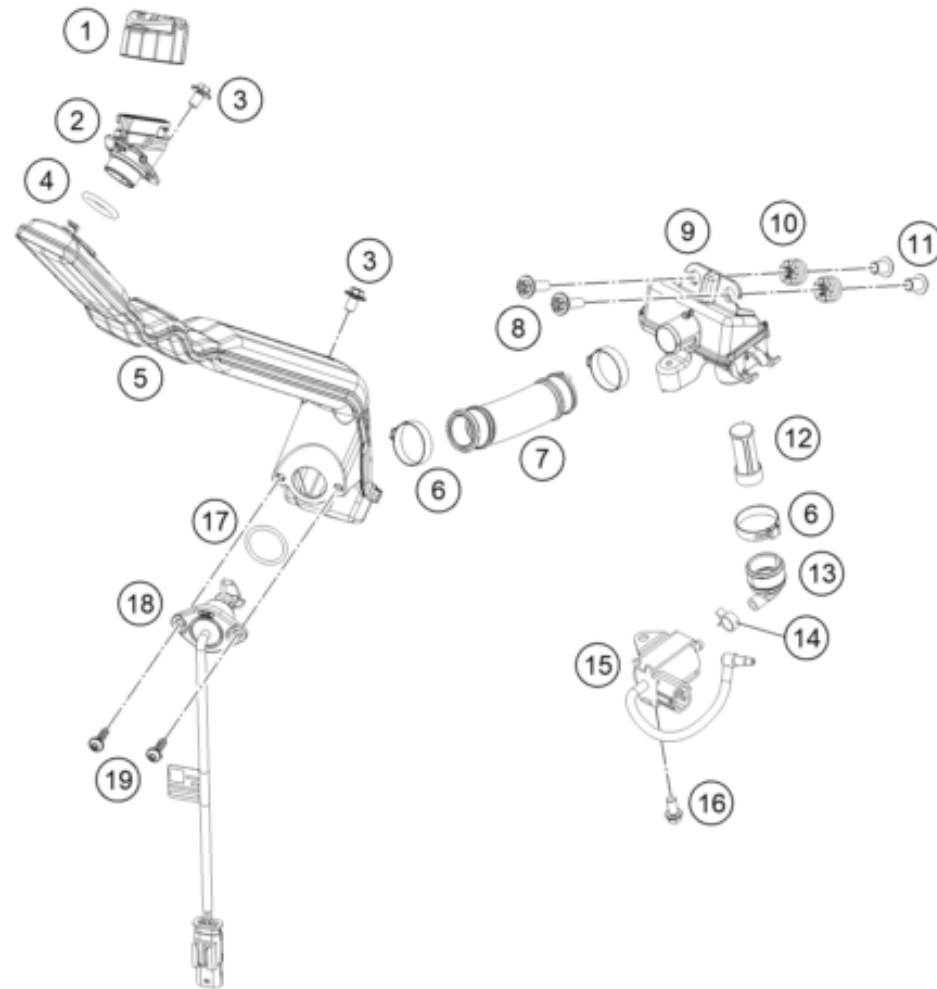
POS	PARTNUMBER		PIECE
1	A45041072033	Exhaust control actuator cpl.	1
2	A45041072010	Actuator bushing	3
3	A45041072005	Damper actuator	6
4	0000240502500S	HH collar screw, M5x25, ISA 30	2
5	A42037096000	Actuator protection cap	1
6	A42037096020	Actuator protection cap	1
7	0025050306	HH COLLAR SCREW M5X30 TX30	1
8	0025050256S	HH collar screw M5x25 TX30	3
9	A42037057000	Control lever	1
10	0934050040	Nut M5 SW7	1
11	0913050160	Grub screw M5x16 with AH	1
12	50437023100	exhaust flap bushing	2
13	07700120151	O-ring 12x1.5 FPM75	2
14	A43037020000	Control flap	1
15	A42037080000	Control flap lever	1
16	A42037065000	Slotted lever rh	1
17	0618101410	needle sleeve HK 1010 10x14x10	2
18	A42037070033	Idler shaft cpl.	1
19	A42037063000	Exhaust roller rh	2
20	0770140201	O-RING 14X2 FPM 75SH	2
21	0019050106S	hex lobe countersunc screw M5x10 - 10.9	2
22	75030085100	Retaining bracket crankshaft bearing	2

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\* NEW PART

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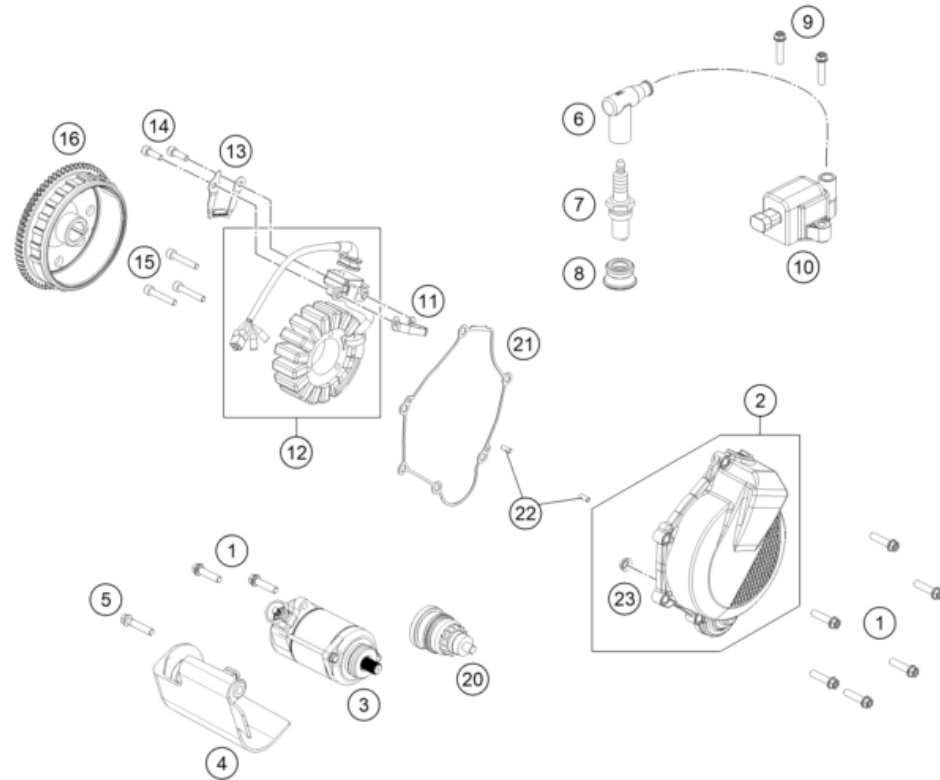
POS	PARTNUMBER		PIECE
1	55638070033	Oilfillercap cpl.	1
2	A45038061030	Oil tank filler neck	1
3	0024060106S	Hex collar screw M6x10 ISA30	2
4	0770202353	O-RING 20,22X3,53 NBR70	1
5	A45038061205	Oil tank breast pipe	1
6	00050271708	VARIABLE ONE-EAR CLAMP 27,1MM	3
7	A45038061210	Hose oil tank	1
8	0024060206	HH collar screw M6x20 TX30	2
9	A45038061020	Oil tank, shock absorber seat	1
10	76014069051	RUBBER SLEEVE 7X10,8X16MM	2
11	76014062000	COLLAR BUSHING 6,2X7,5X13X12	2
12	61238016200	Oil screen	1
13	A45038061060	Angle piece, oil tank	1
14	59007017000	CLAMP YDNAC 10096F (9,6MM)	1
15	55638064000	Oil pump	1
16	0025060126S	Hex collar screw M6x12 ISA30 self-lockin	1
17	07700240251	o-ring 24.00x2.50 Viton	1
18	A45038062000	Oil lever sensor	1
19	0081050181	SCREW FOR PLASTIC K50X18 T20	2

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\* NEW PART

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POS	PARTNUMBER		PIECE
1	0025060256	HH collar screw M6x25 TX30	8
2	A43030102044C1	Generator Cover	1
3	A42040001000	Starter motor	1
4	A42040040000	Starter motor cover	1
5	0025060306	HH collar screw M6x30 TX30	1
6	A44039007100	Ignition cable	1
7	51539093000	SPARK PLUG	1
8	51739091000	Sealing boot	1
9	0025060256	HH collar screw M6x25 TX30	2
10	55639006000	Ignition coil	1
11	A42039004010	Pick UP hanger	1
12	79239304000	Stator	1
13	A46030502050	Cable retainer	1
14	0014050163	HH COLLAR SCREW M 5X16 WS=6	2
15	0912050303	AH SCREW DIN0912-M 5X30	3
16	A43039305000	Rotor	1
20	50440026000	Bendix	1
21	A42030040000	Ignition cover gasket	1
22	0402040980	NEEDLE ROL.DIN5402 NRB 4X9,8	2
23	55540031000	Collar bushing	1

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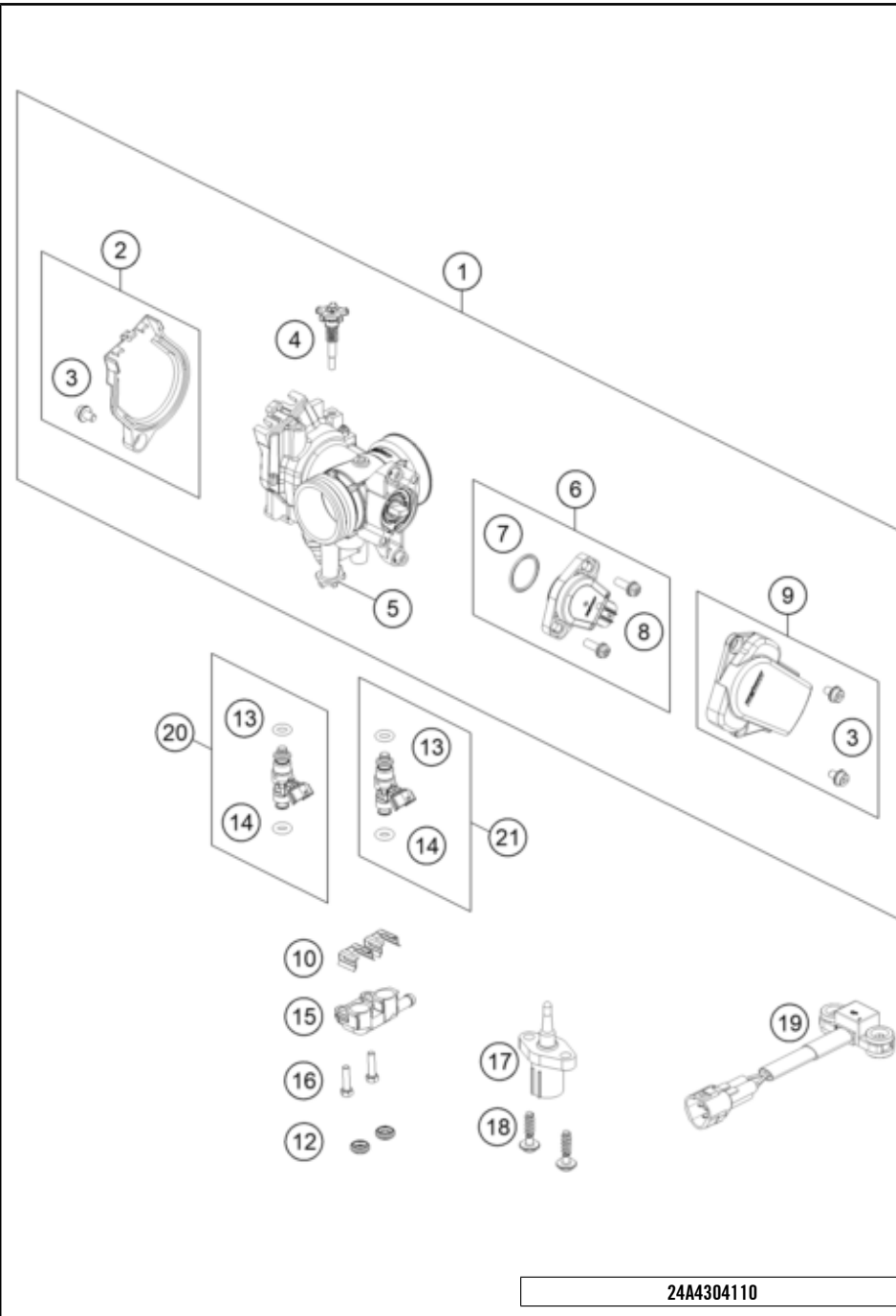
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# THROTTLE BODY

Engine 150 EXC 2025 2025



POS	PARTNUMBER		PIECE
1	A44041101000	Throttle body	1
2	79141056044	DKK Cover cpl.	1
3	79041056020	SPECIAL SCREW	3
4	A44041060044	STOP SCREW SET	1
5	79041070000	STARTER VALVE CPL.	1
6	79041077044	TPS CPL.	1
7	75041077110	O-RING	1
8	61041077020	SCREW THROTTLE POS. SENSOR	2
9	79141078044	TPS Cover cpl.	1
10	55441017000	Injector clip	2
12	55441024000	Protective ring	2
13	55641023020	O-ring	2
14	55641023010	O-ring	2
15	A42041006000	Fuel manifold	1
16	0025050166	HH collar screw M5x16 TX30	2
17	61041080000	Ambient-air temperature sensor	1
18	0081050181	SCREW FOR PLASTIC K50X18 T20	2
19	A46041088000	Roll-over sensor	1
20	A43041023044	Injector	1
21	A44041023044	Injector	1

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\* NEW PART

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KTM Sportmotorcycle GmbH  
5230 Mattighofen, Austria  
[www.ktm.com](http://www.ktm.com)



Art. Nr.: 081535YEN 4. Mär. 2024