

Engine 890 Adventure 2023

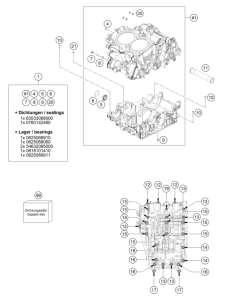
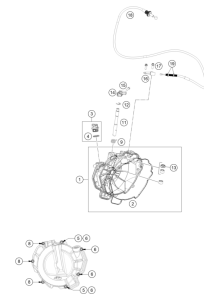
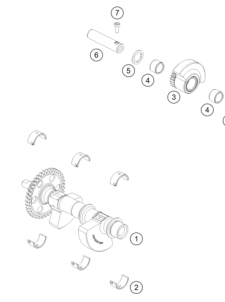
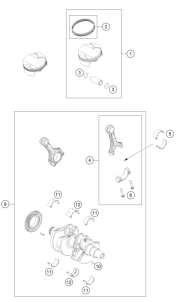
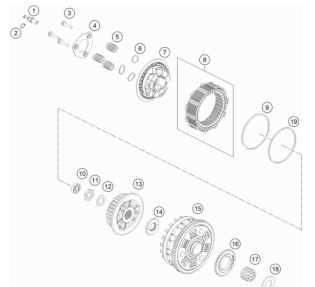
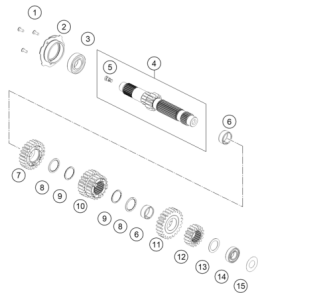
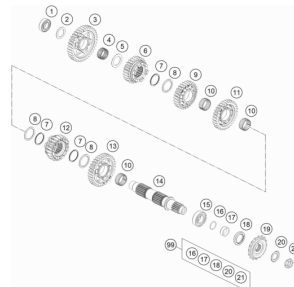
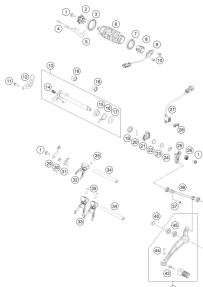
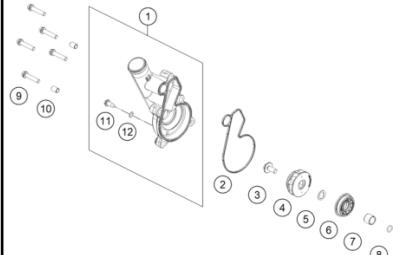
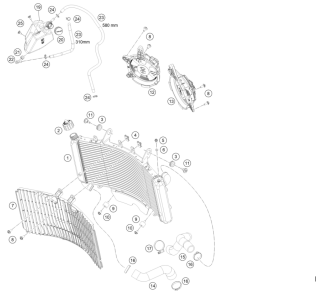
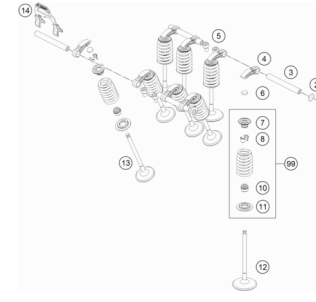
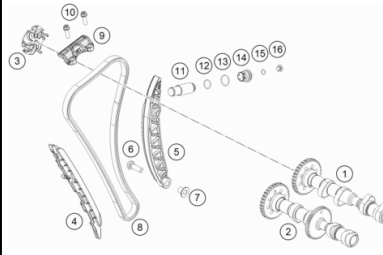
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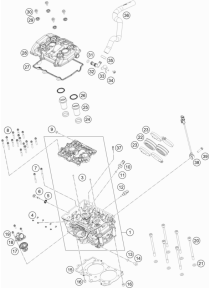
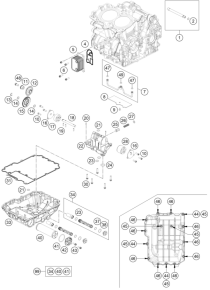
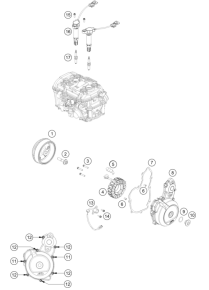
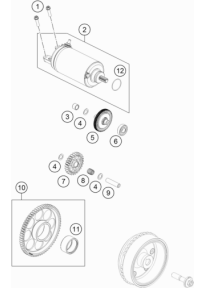
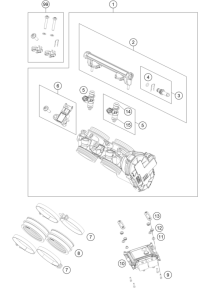


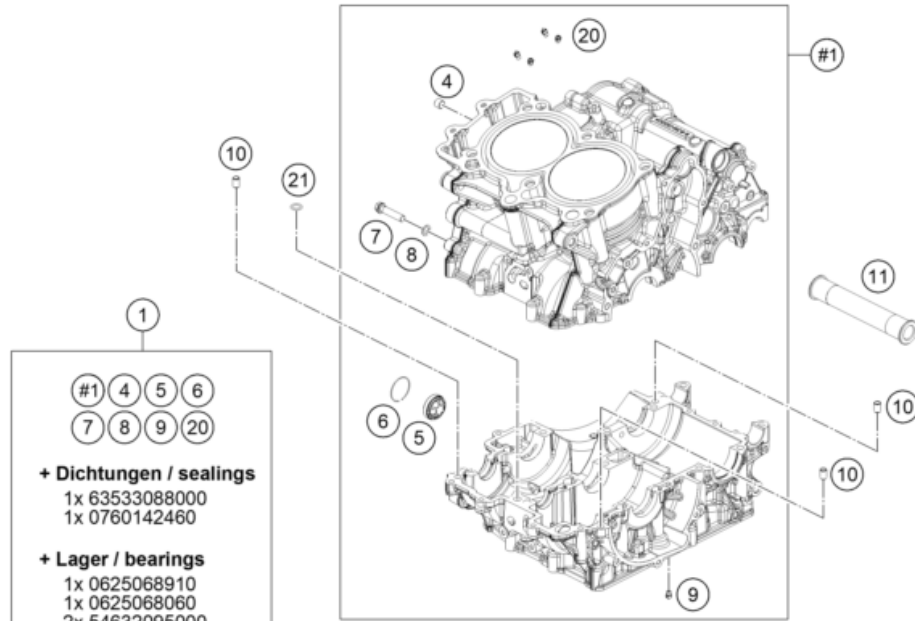


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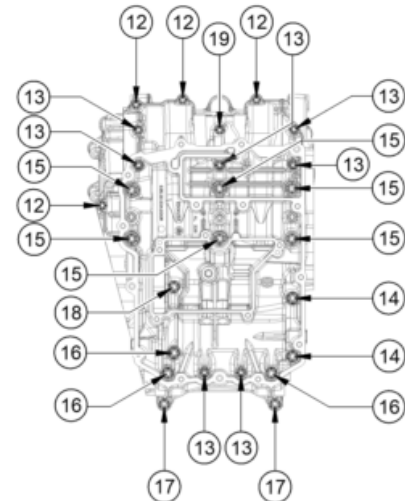
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<p>ENGINE CASE</p>  <p>3</p>	<p>CLUTCH COVER</p>  <p>4</p>	<p>BALANCER SHAFT</p>  <p>5</p>	<p>CRANKSHAFT, PISTON</p>  <p>6</p>
<p>CLUTCH</p>  <p>7</p>	<p>TRANSMISSION I - MAIN SHAFT</p>  <p>8</p>	<p>TRANSMISSION II - COUNTERSHAFT</p>  <p>9</p>	<p>SHIFTING MECHANISM</p>  <p>10</p>
<p>WATER PUMP</p>  <p>12</p>	<p>COOLING SYSTEM</p>  <p>13</p>	<p>VALVE DRIVE</p>  <p>14</p>	<p>TIMING DRIVE</p>  <p>15</p>

<p>CYLINDER HEAD</p>  <p>16</p>	<p>LUBRICATING SYSTEM</p>  <p>17</p>	<p>IGNITION SYSTEM</p>  <p>19</p>	<p>ELECTRIC STARTER</p>  <p>20</p>
<p>THROTTLE BODY</p>  <p>21</p>			



- #1 4 5 6**
7 8 9 20
- + Dichtungen / sealings**
 1x 63533088000
 1x 0760142460
- + Lager / bearings**
 1x 0625068910
 1x 0625068060
 2x 54632095000
 1x 0618101410
 1x 0625068911



206363010

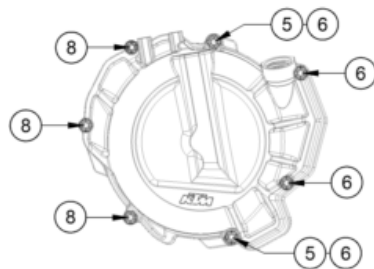
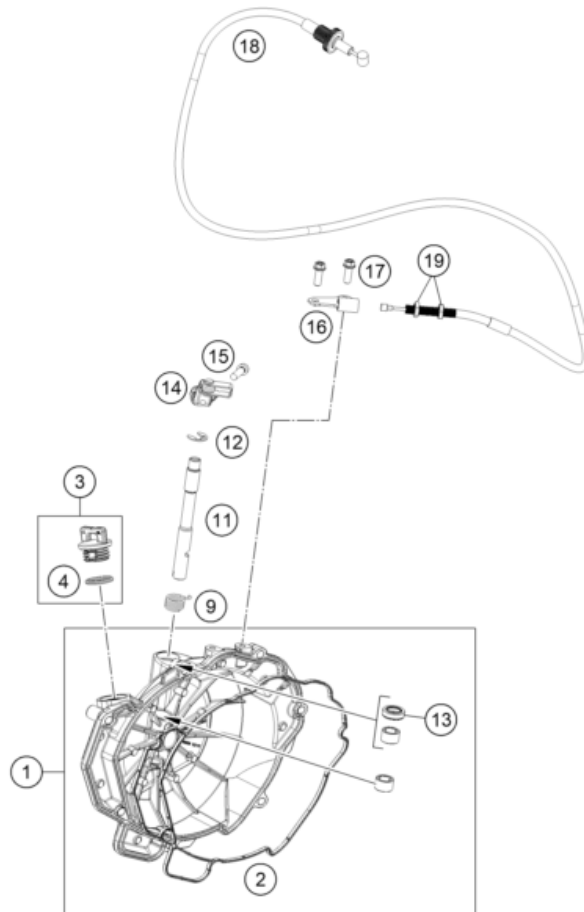
POS	PARTNUMBER		PIECE
1	6363000014424	Crankcase compl.	1
4	0906100100	pipe plug DIN 906 M10x1	1
5	59030019200	OIL SIGHT GLASS	1
6	61030019050	CIRCLIP OIL LEVEL GLASS 03	1
7	0025080356	HH collar screw M8x35 TX40	1
8	0603082131	COPPER GASK.DIN7603- 8,2X13X1	1
9	60030063070	oil jet 70 M5	1
10	59030023000	dowel sleeve 6x8x11.5	3
11	63530010000	housing socket	1
12	00002506030U0	Hex collar scr., M6x30, ISA 30 w. washer	4
13	00002506060U0	Hex collar scr., M6x60, ISA 30 w. washer	7
14	0025080906	HH collar screw M8x90 TX40	2
15	00002508090U0	Hex collar scr., M8x90, ISA 40 w. washer	6
16	0025080656	HH collar screw M8x65 TX40	3
17	0025080556	HH collar screw M8x55 TX40	2
18	0025080456	HH collar screw M8x45 TX40	1
19	00002508065U0	Hexagon collar nut M8x65 ISA 40 w.washer	1
20	60030063050	oil jet 50 M5	4
21	0377101018000	O-ring 10x1.8 HNBR70 black	1
99	63630099000	Engine gasket kit 890 Duke 2020	1

53950

* NEW PART X ON DEMAND

CLUTCH COVER

Engine 890 Adventure 2023



POS	PARTNUMBER		PIECE
1	6353000134441	Clutch cover cpl.	1
2	63530025300	Form ring, clutch cover	1
3	58030020100	oil plug cpl. M24x3	1
4	0770191015	O-RING 19,00X3,00 NBR	1
5	59030023000	dowel sleeve 6x8x11.5	2
6	0025060356	HH collar screw M6x35 TX30	4
8	0025060256	HH collar screw M6x25 TX30	3
9	63532048003	clutch release lever spring	1
11	63532049000	clutch release shaft	1
12	0799090003	retaining washer DIN 6799 - 9	1
13	0760122060	Shaft seal ring 32x45x6.5	1
14	63532048233	Release lever assembly	1
15	014580060206S	Cyl. screw ISO 14580 M6x20 SS	1
16	63532052100	Cable retaining bracket	1
17	0025060166S	HH collar screw M6x16 TX30 SL	2
18	64102090000	Clutch cable	1
19	0934080006	HEXAGON NUT DIN 934 M8	2

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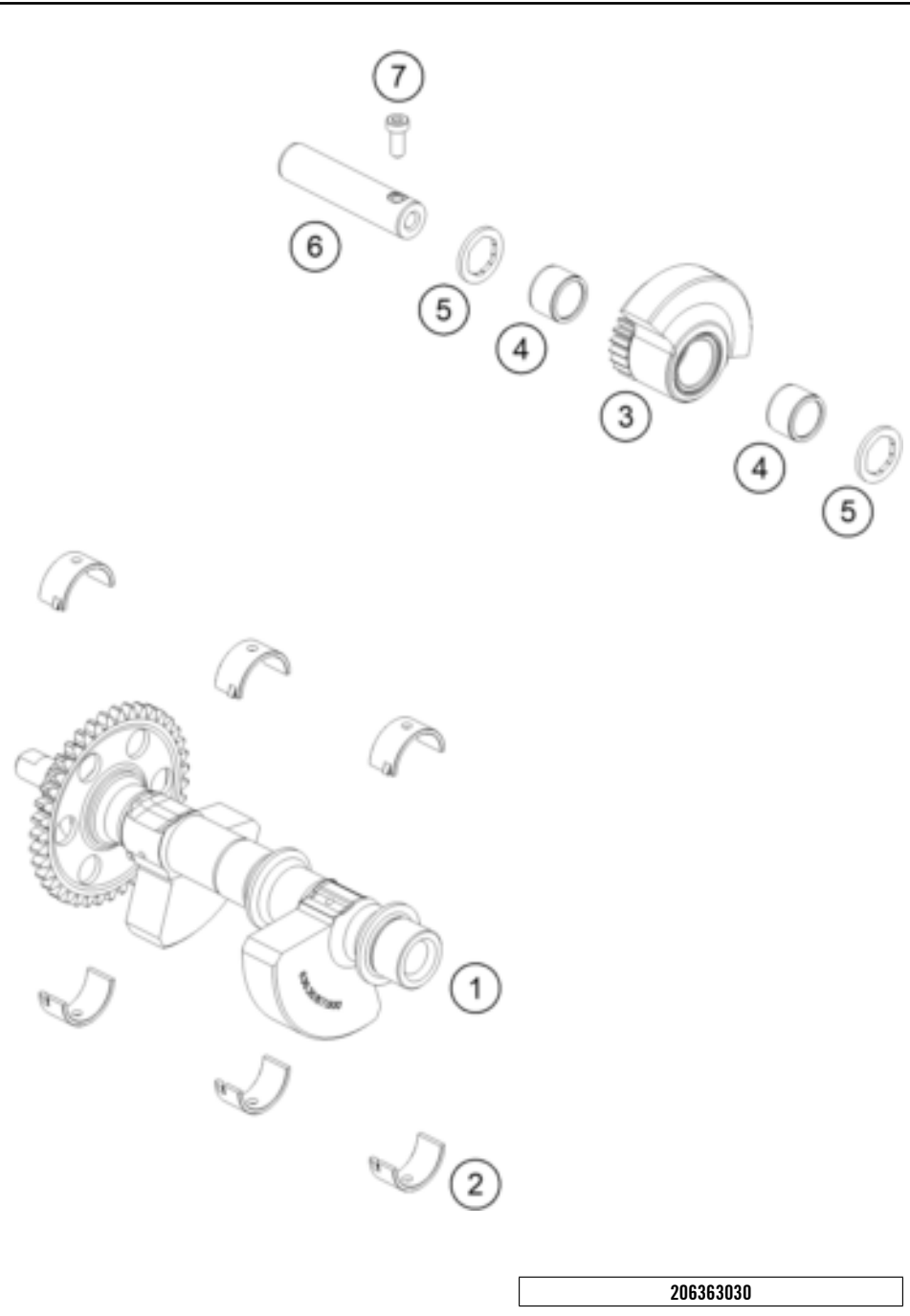
53298

* NEW PART

X ON DEMAND

BALANCER SHAFT

Engine 890 Adventure 2023



POS	PARTNUMBER		PIECE
1	63630757044	Balancer Shaft assy	1
2	63530057050	Bearing Shell 22/26/13	6
3	63630059000	Balancer shaft cpl.	1
4	0405151913	needle roller and cage assy. K 15x19x13	2
5	63530059060	thrust washer 15.5/22.5/2	2
6	63530059150	Bearing bolt	1
7	0984050123S	CYLIND. SCR. DIN6912 M5X12 8.8	1

206363030

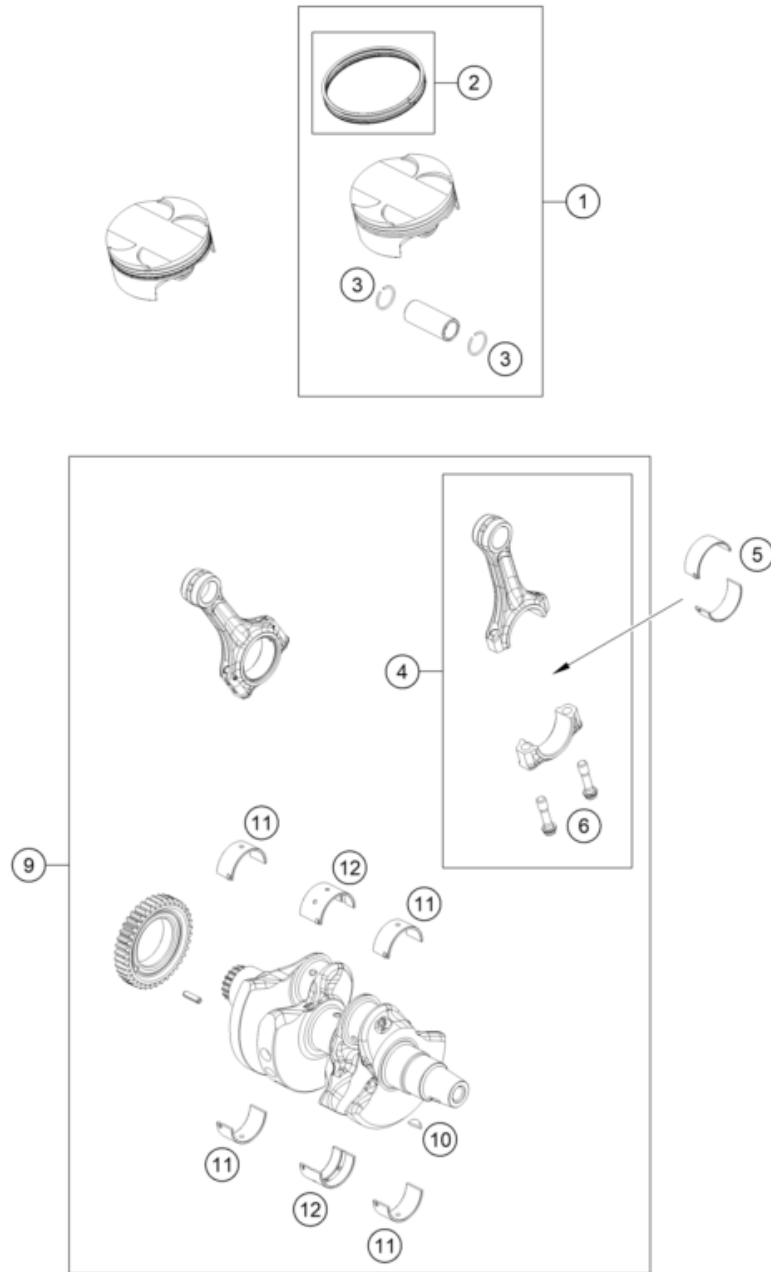
5776

* NEW PART

X ON DEMAND

CRANKSHAFT, PISTON

Engine 890 Adventure 2023



POS	PARTNUMBER		PIECE
1	63630007200	Piston cmpl. 90.7 mm	2
2	63630031144	Piston ring kit	2
3	63630074000	circlip	4
4	63630015200	Connecting rod complete	2
5	635300140001	Bearing Shell, blue	x
5	635300140002	Bearing Shell, red	x
6	63630013000	Connecting rod screw, M8x0.75	4
9	63630018244	Crankshaft cpl. Incl. Primary gear	1
10	0888040050	woodruff key DIN 6888 4x5x13	1
11	635300820001	Main Bearing blue	x
11	635300820002	Main Bearing red	x
12	635301820001	Main Bearing blue	x
12	635301820002	Main Bearing red	x

186353060

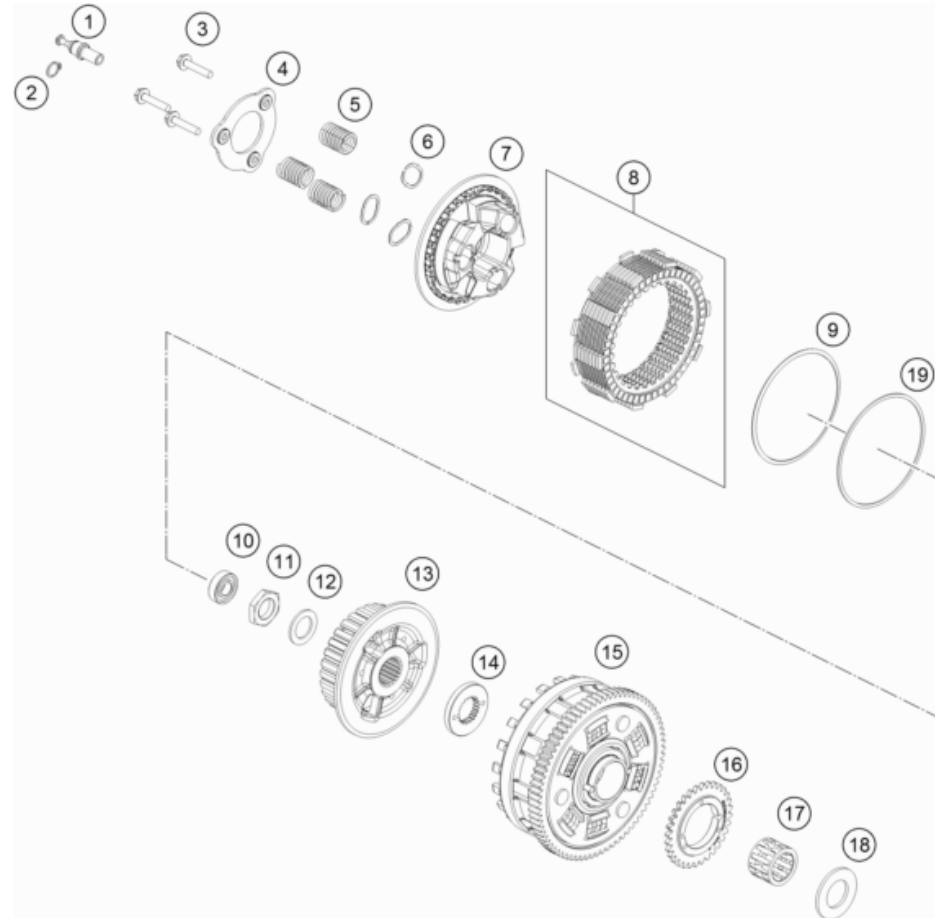
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* NEW PART

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CLUTCH

Engine 890 Adventure 2023



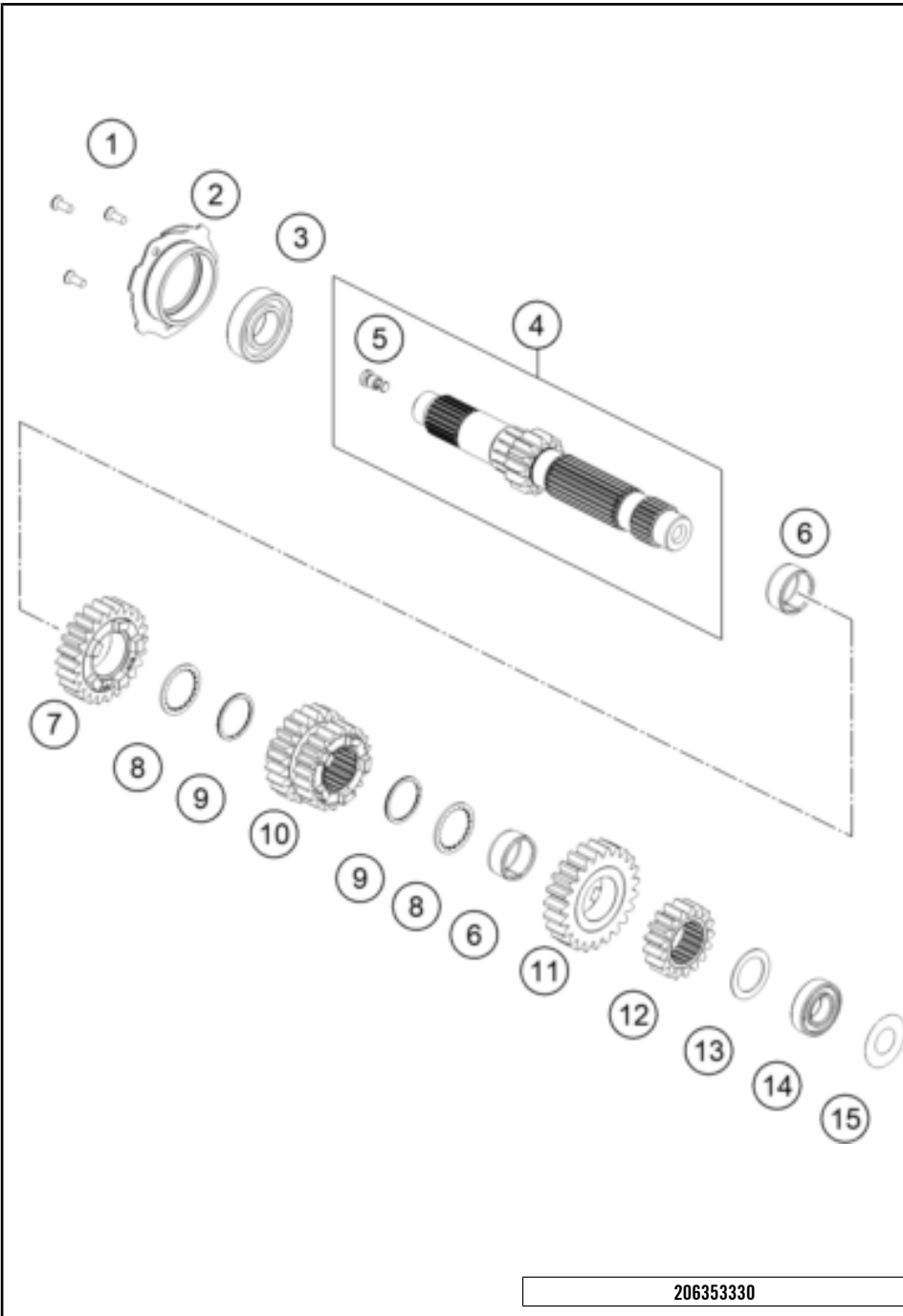
POS	PARTNUMBER		PIECE
1	63532048104	tension bolt	1
2	0471120010	retaining ring DIN 471 12x1	1
3	63532044000	Collar screw M6x30	3
4	63532006000	Arrestor Pressure Cap	1
5	63532005000	Clutch spring	3
6	63532041000	Clutch spring cover	3
7	63532003000	Pressure Plate	1
8	63632011010	Disc Pack	1
9	63532034000	Belleville Spring	1
10	0625060017	BALL BEARING 6001.2URS.C3	1
11	60036073150	hex nut M20x1., H=6mm	1
12	0252012103100	Wedge lock washer HLS 20	1
13	63532002000	center clutch	1
14	63532021000	Spline Washer	1
15	63532001044	Clutch Cage cpl.	1
16	60038001232	Oil pump gear 32th	1
17	0405263525	Needle bearing PK26x35x24.8	1
18	63532020000	washer 26X47X3	1
19	63532035000	Seat Judder Spring	1

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* NEW PART

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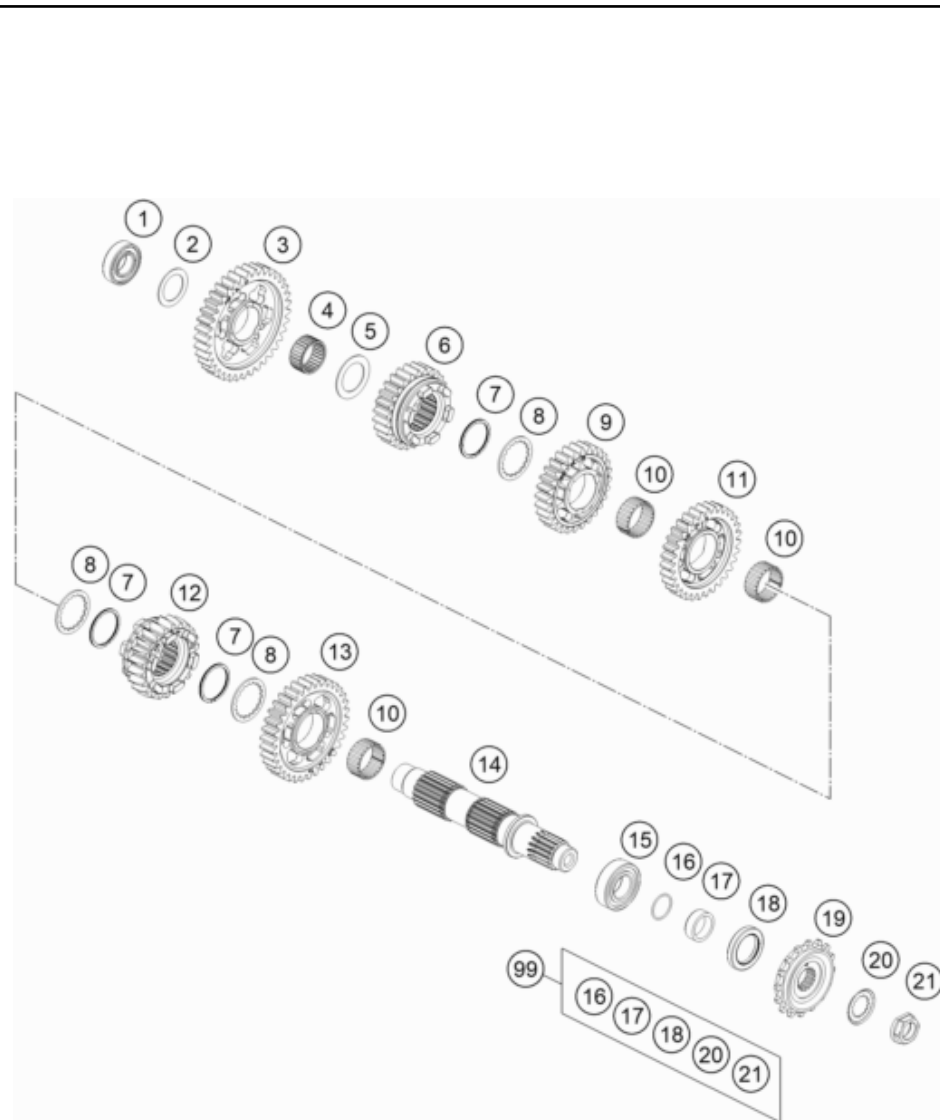
POS	PARTNUMBER		PIECE
1	010642060166S	Hex screw ISO10642-M6x16 self-locking	3
2	63530168000	Bearing flange	1
3	0006252801600	Grooved ball bearing 62/28 C3	1
4	63633001044	Main shaft preassembled	1
5	63533001030	reducing jet Ø0.3mm M8	1
6	0405242813G	NEEDLE BEAR.K 24X28X13 DIVIDED	2
7	63633005000	Idle gear 5th gear	1
8	63533045000	toothed washer	2
9	0471026000	circlip d26	2
10	63633003000	Sliding gear 3rd/4th gear	1
11	63633006000	Idle gear 6th gear	1
12	63533002000	Solid gear 2. G	1
13	63533032000	stop disc 22.2/31.7/1	1
14	0625068910	Ball bearing 6891 PH C3H	1
15	63533088000	sealing washer 22x44x0.2	1

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* NEW PART

X ON DEMAND



POS	PARTNUMBER		PIECE
1	0625068910	Ball bearing 6891 PH C3H	1
2	63533032000	stop disc 22.2/31.7/1	1
3	63533011000	Idler Gear 1. G	1
4	0405242813	NEEDLE BEAR. K 24X28X13 TN	1
5	63533034000	stop disc 24.3/35.75/1	1
6	63633015000	Sliding gear 5th gear	1
7	0471029000	TWISTED CIRCLIP D29	3
8	63533033000	Stop Disc 27/36/1.5	3
9	63633014000	Idle gear 4th gear	1
10	0405263013G	needle bearing 26x30x13 splite	3
11	63633013000	Idle gear 3rd gear	1
12	63633016000	Sliding gear 6th gear	1
13	63533012000	Idler Gear 2. G	1
14	63533010000	Output shaft	1
15	49030023000	cylindrical roller bearing NJ205	1
16	0770020220	O-RING 25,12X1,78 NBR70	1
17	63533030011	Wear bushing, sprocket 11 mm	1
18	0760003247000	Shaft seal ring 32x47x7 AS-P FPM80	1
19	58033029116	front sprocket 16 teeth damped	1
20	51033031000	locking plate	1
21	58033132300	Sprocket nut M20x1.5	1
99	00050000992	Repair kit output shaft	x

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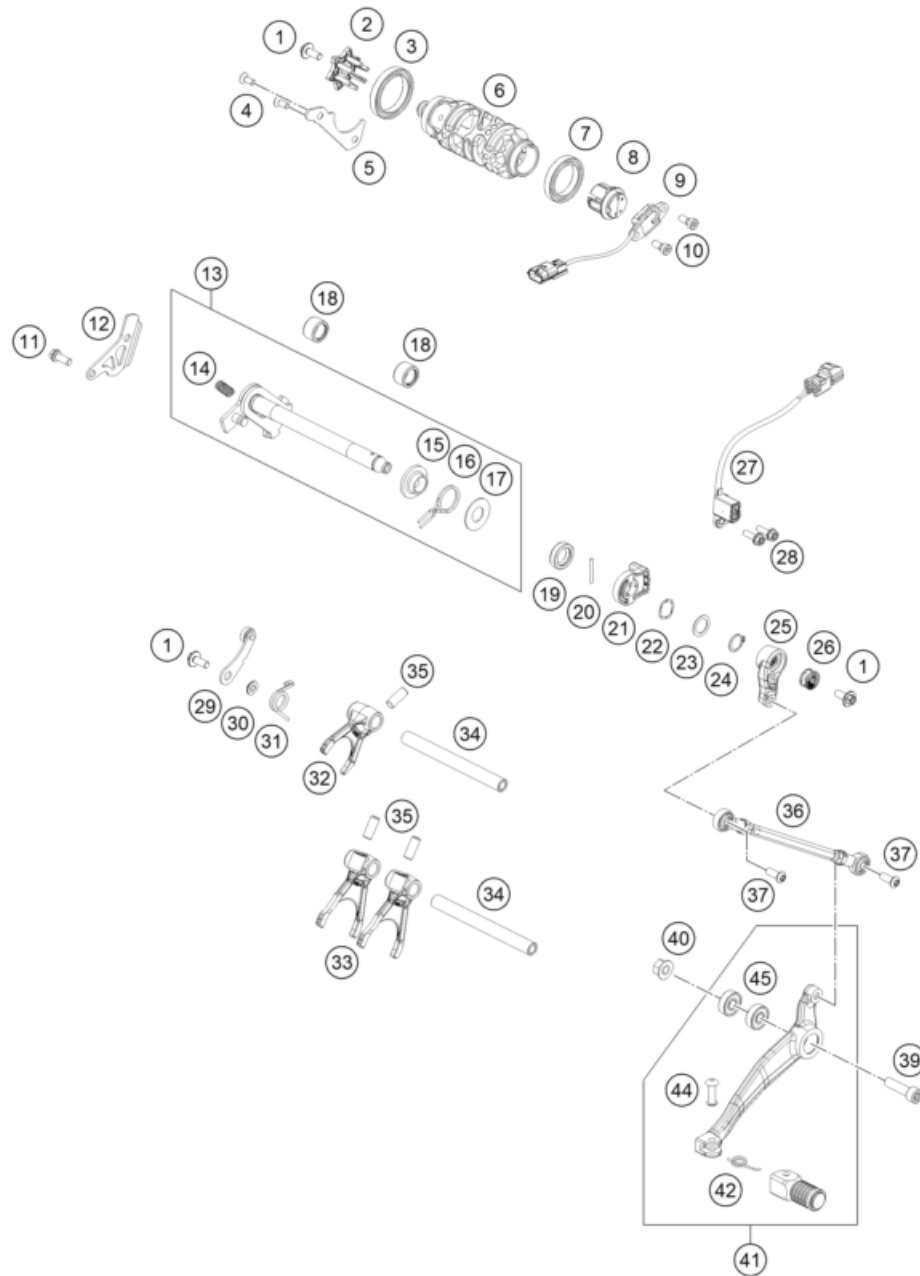
53983

* NEW PART

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SHIFTING MECHANISM

Engine 890 Adventure 2023



216373410

POS	PARTNUMBER		PIECE
1	0024060156S	HH collar screw M6x15 TX30	1
2	63534115000	Shift star cmpl.	1
3	0625068070	deep groove ball bearing 6807	1
4	0019050121S	INT. TORX FLAT HEAD M5X12 T25	2
5	63534011200	Bearing retaining bracket	1
6	63534012001	shift drum 6G	1
7	0410003000700	Grooved ball bearing 42/30 C3	1
8	79234012020	magnet holder cpl.	1
9	79211023000	gear position sensor	1
10	0984050123S	CYLIND. SCR. DIN6912 M5X12 8.8	2
11	0025060166S	HH collar screw M6x16 TX30 SL	1
12	63533022000	bearing retaining plate	1
13	63534005033	shift cpl.	1
14	56534013100	TENSIONING SPRING 0,8MM	1
15	54634020000	SPRING GUIDE	1
16	61234014000	RETURNSPRING 2MM	1
17	54634050000	STOP DISK 14X30X1	1
18	54632095000	needle sleeve HK 1412 14x20x12	2
19	0760142460	radial shaft seal 14x24x6 B	1
20	0007025241	dowel pin DIN 7 A1 2.5m6x24	1
21	63534050000	magnet holder	1
22	63534050010	wave spring Smalley SSB-0075-S17	1
23	0988142005	Thrust washer DIN 988 14x20x0.5	1
24	0471140100	retaining ring DIN 471 14x1	1
25	6413403000033	Pull Rod	1
26	50233041500	PAIR NORDLOCK WASHER M6	1
27	63534051000	Shift assistant sensor	1
28	0025060166S	HH collar screw M6x16 TX30 SL	2
29	63534024000	detent arm cpl.	1
30	63534052000	step washer	1
31	63634023000	Detent arm spring	1
32	63534002000	shift fork 5-6 gear	1
33	63534001100	Shift fork	2
34	75034019100	shift fork shaft	2
35	0402080200	needle roller D8x20	3
36	63534036044	Shift rod cmpl.	1
37	0738060205S	Oval head screw ISR M6x20-A2-70-MK	2
39	014579080301S	screw ISO 14579-M8x30-10.9-MK black	1

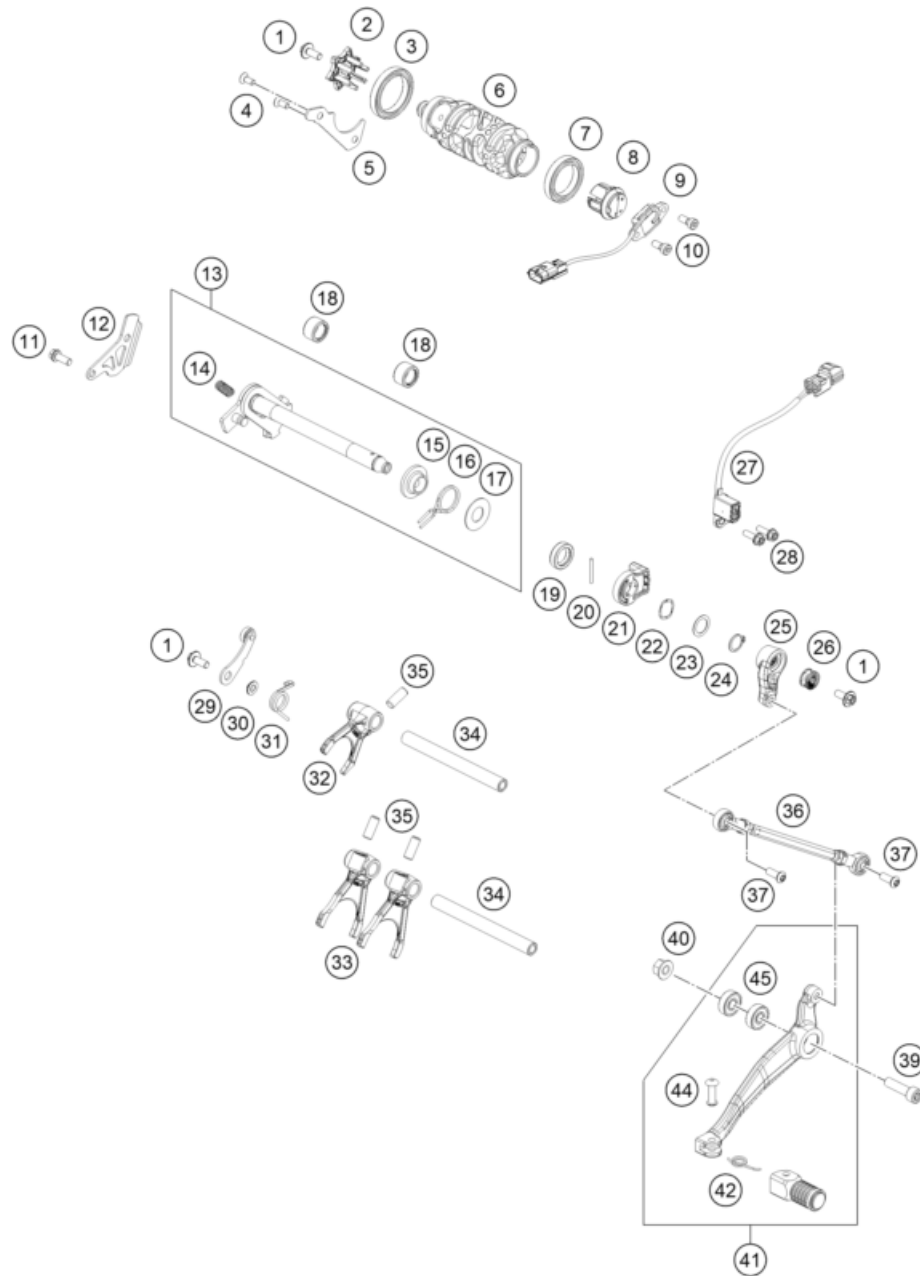
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* NEW PART

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SHIFTING MECHANISM

Engine 890 Adventure 2023



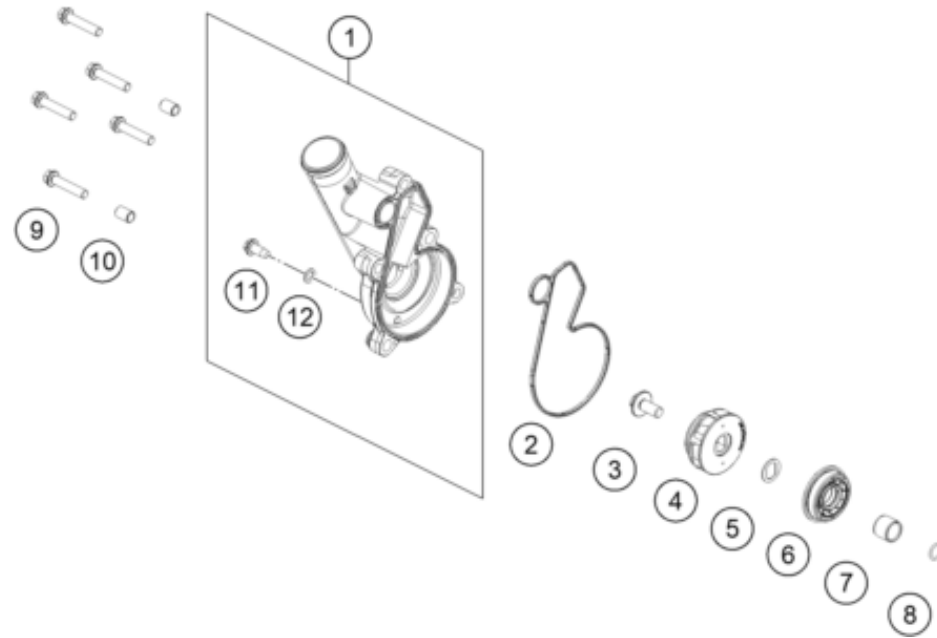
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POS	PARTNUMBER		PIECE
40	54310086200	SELF LOCKING NUT M8 10.9	1
41	6353403104433	Gear shift lever preassembled black	1
42	54634032100	SHIFTING LEVER SPRING 250	1
44	54634031050	BOLT 6X25 FOR SHIFT LEVER	1
45	0625006087	GROOVED BALL BEAR. 608 2RS C3	2

62050

* NEW PART

X ON DEMAND



POS	PARTNUMBER		PIECE
1	6353505200041	water pump cover	1
2	63535053000	water pump cover gasket	1
3	0024060136S	HH Collar screw M6x13 TX30 SL	1
4	63535055000	water pump wheel cpl.	1
5	60035055150	double-d washer 16x1 SST	1
6	0760153459	radial shaft seal 34.5x15x9 Duo	1
7	77236072020	water pump wear bushing	1
8	07700900151	O-RING 9x1,5 V80 SH	1
9	0025060306S	HH collar screw M6x30 TX30	5
10	59030023000	dowel sleeve 6x8x11.5	2
11	60335061000	Ejot Altracs Plus 60x14	1
12	0603061001	CU-SEAL RING DIN7603-6X10X1	1

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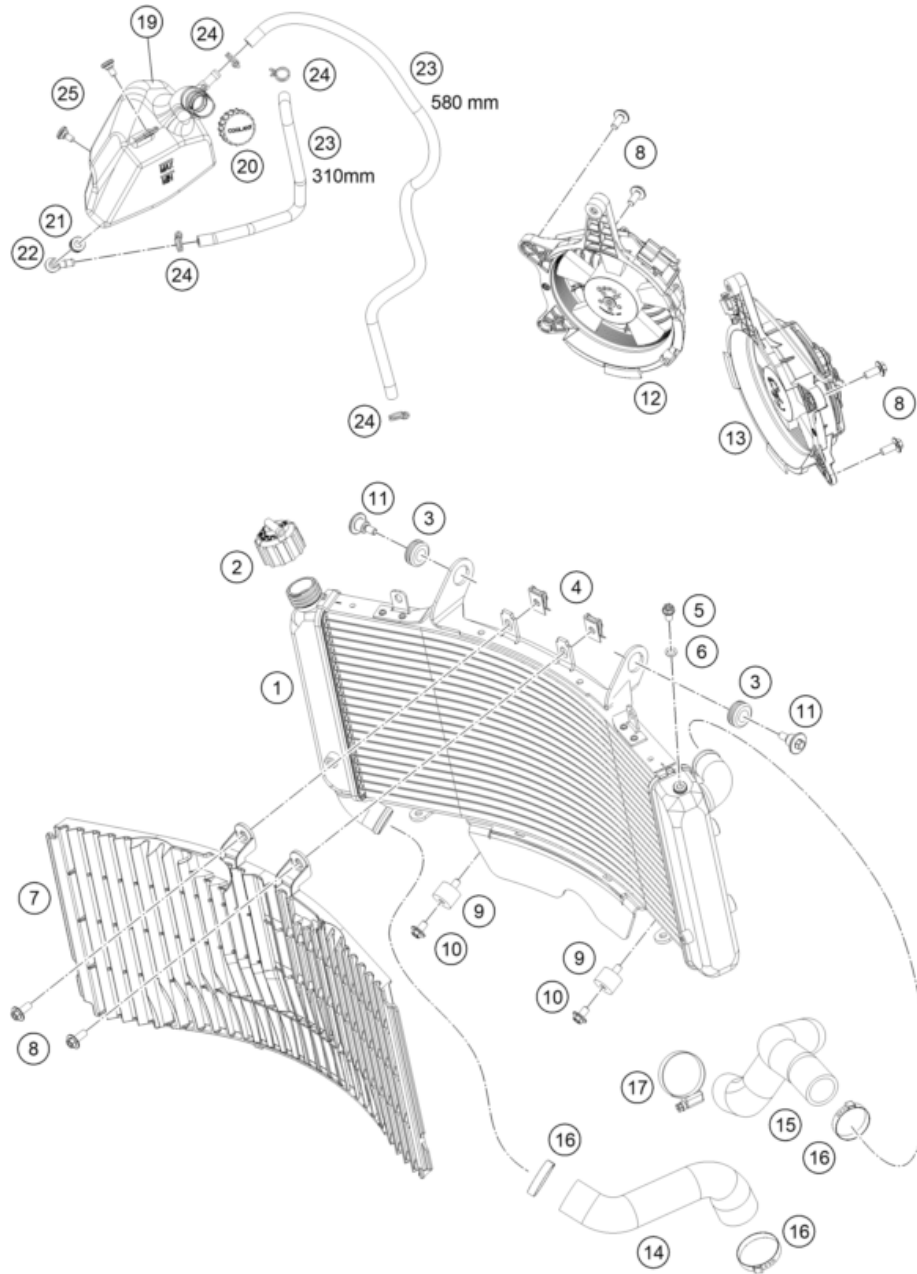
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* NEW PART

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COOLING SYSTEM

Engine 890 Adventure 2023



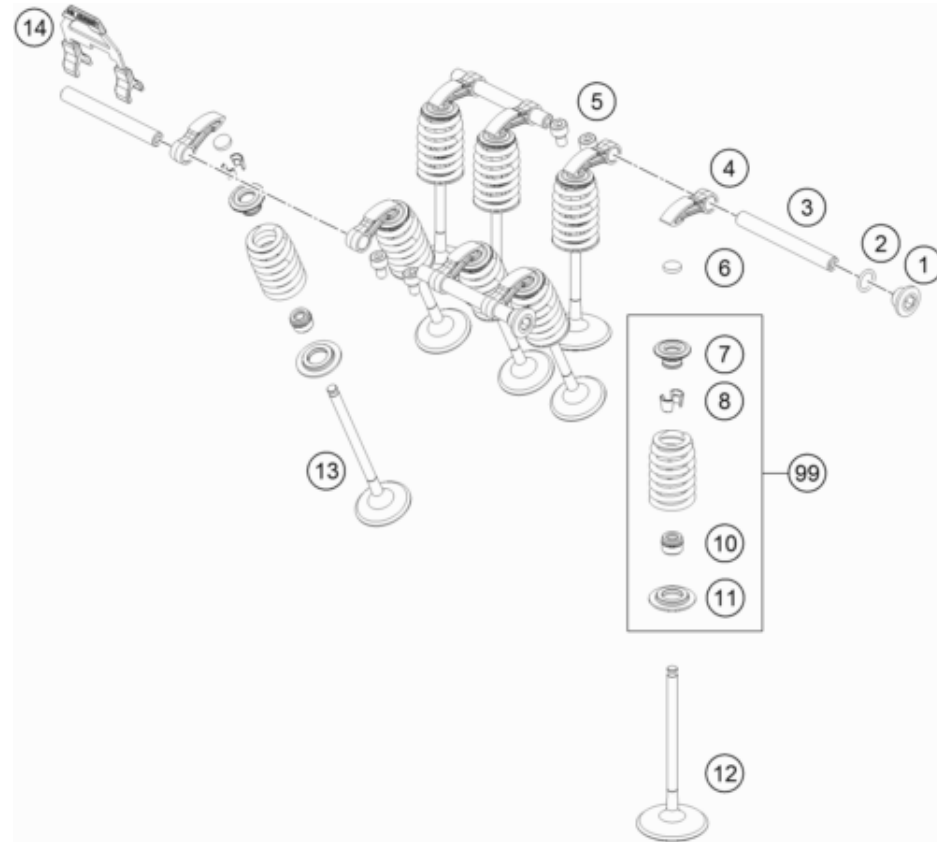
POS	PARTNUMBER		PIECE
1	63535010000	Radiator	1
2	62535009000	RADIATOR CAP 1,4 BAR	1
3	41001052000	RUBBER SLEEVE D=12MM	2
4	54603048100	clip nut M6	2
5	0025060126	HH collar screw M6x12 TX30	1
6	60035048000	ALU-GASKET 6X10X1.5	1
7	63535040000	Radiator protection	1
8	0024060156	HH collar screw M6x15 TX30	6
9	43205062100	silentbloc 20x15-M6x10-(1)	2
10	0024060106	HH COLLAR SCREW M6X10 TX30	2
11	60035001000	SPECIAL SCREW M6X21 WS=8	2
12	63535141044	Radiator fan right, cpl.	1
13	63535041044	Fan left cpl.	1
14	63535026000	molded hose radiator	1
15	63535027000	molded hose radiator	1
16	00050331706	VARIABLE ONE-EAR CLAMP 33,1MM	3
17	10001120000	CLAMP 25-40 SGT 4	1
19	63535065001	expansion tank water	1
20	60335066044	Latch, compens. tank cpl.	1
21	70003065000	RUBBER SLEEVE 6X9X14MM	1
22	60035068000	ANGLE CONNECTION EXPANS. TANK	1
23	60035067001	HOSE 6X10 EPDM 03	x
24	58007117000	YDNAC-CLAMP 10107 10MM	4
25	69008021160	special screw M5x12	2

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51814

* NEW PART

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POS	PARTNUMBER		PIECE
1	77236080100	threaded plug	2
2	07700900151	O-RING 9x1,5 V80 SH	2
3	63536056000	cam follower shaft	4
4	63536060000	Cam follower	8
5	014579050086S	Cap head screw, ISO 14579, M5x8-10.9	4
6	77036035172	SHIM D=8,9/1,72	x
6	77036035176	SHIM D=8,9/1,76	x
6	77036035180	SHIM D=8,9/1,80	x
6	77036035184	SHIM D=8,9/1,84	x
6	77036035188	SHIM D=8,9/1,88	x
6	77036035192	SHIM D=8,9/1,92	x
6	77036035196	SHIM D=8,9/1,96	x
6	77036035200	SHIM D=8,9/2,00	x
6	77036035204	SHIM D=8,9/2,04	x
6	77036035208	SHIM D=8,9/2,08	x
6	77036035212	SHIM D=8,9/2,12	x
6	77036035216	SHIM D=8,9/2,16	x
6	77036035220	SHIM D=8,9/2,20	x
6	77036035224	SHIM D=8,9/2,24	x
6	77036035228	SHIM D=8,9/2,28	x
6	77036035232	SHIM D=8,9/2,32	x
6	77036035236	SHIM D=8,9/2,36	x
6	77036035240	SHIM D=8,9/2,40	x
6	77036035244	SHIM D=8,9/2,44	x
6	77036035248	SHIM D=8,9/2,48	x
6	77036035252	SHIM D=8,9/2,52	x
6	77036035256	SHIM D=8,9/2,56	x
6	77036035260	SHIM D=8,9/2,60	x
7	63536032100	valve spring retainer	8
8	77036033000	valve collet	16
10	90236027000	valve stem seal	8
11	63536036000	Seat valve spring	8
12	63636130000	inlet valve	4
13	63636131000	exhaust valve	4
14	63536056050	cam follower clip	1
99	63636028044	VALVE SPRING KIT	x

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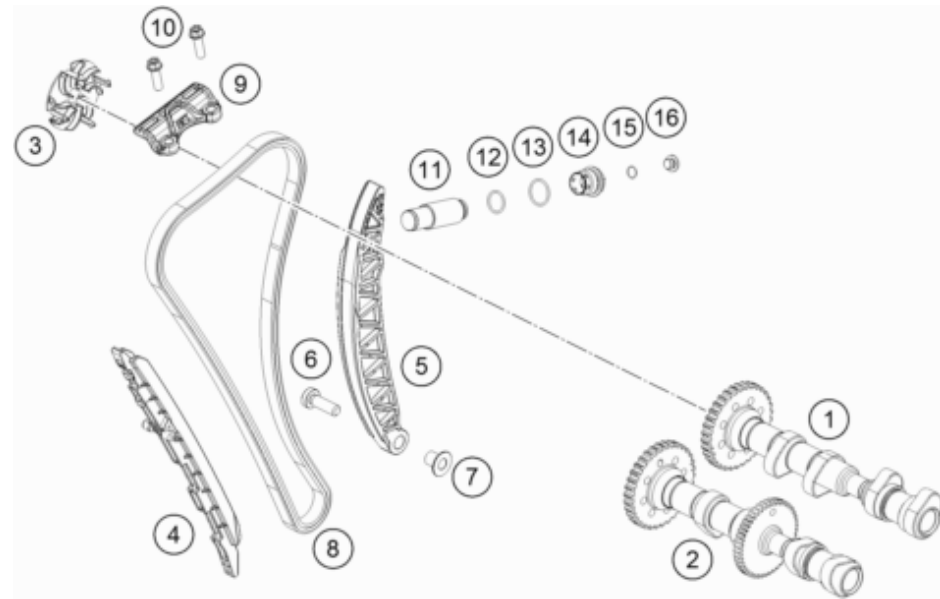
55631

* NEW PART

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TIMING DRIVE

Engine 890 Adventure 2023



POS	PARTNUMBER		PIECE
1	63636509044	Intake camshaft	1
2	63636510044	Exhaust camshaft	1
3	63536080000	bleeder centrifuge	1
4	63536001000	slide bars	1
5	63636002000	Slide rail	1
6	0035080256S	ISA collar screw M8x25 ISA45	1
7	63536002150	Collar bush Ø8xØ10x13.2	1
8	63636013000	Timing chain	1
9	63536005000	slide bars, top cpl.	1
10	0025060206S	HH collar screw M6x20 TX30	2
11	77036003100	chain tension adjuster	1
12	0770180020	o-ring 18.00x2.00 NBR70	1
13	0770220020	o-ring 22.00x2.00 NBR70	1
14	61236008200	chain tension adjuster plug cpl.	1
15	0770010010	o-ring 10.00x1.00 NBR70	1
16	77236080100	threaded plug	1

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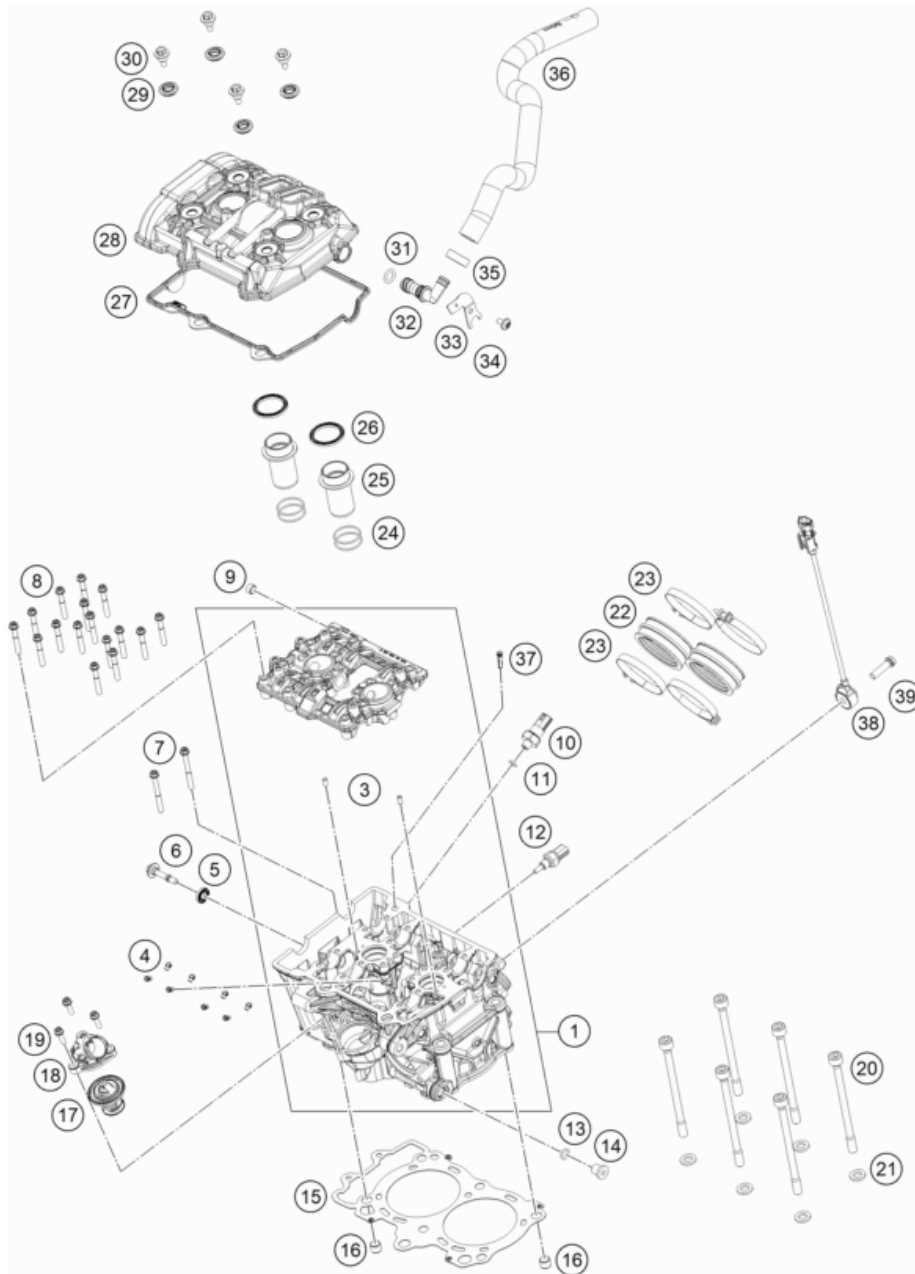
55632

* NEW PART

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CYLINDER HEAD

Engine 890 Adventure 2023



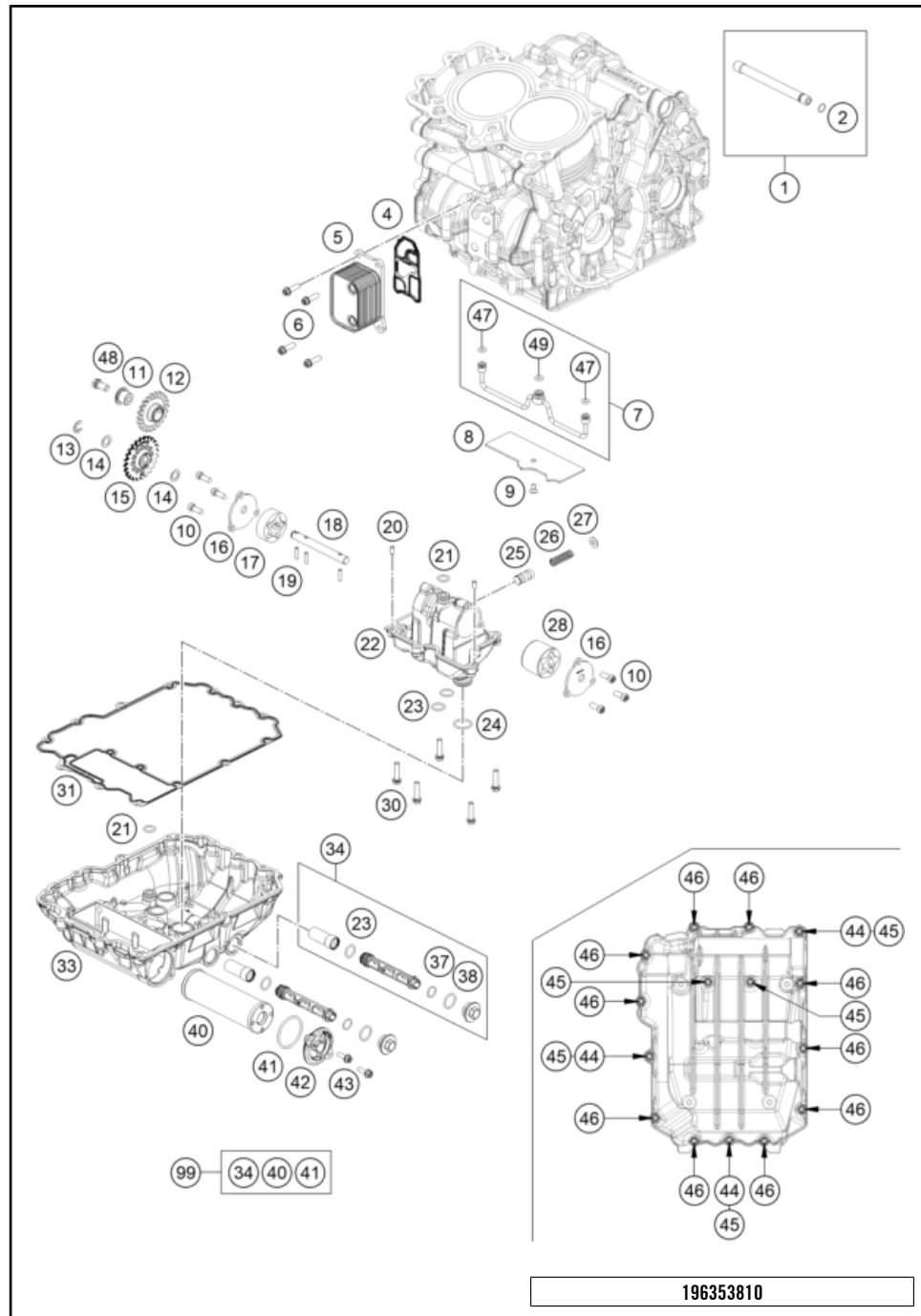
216373630

POS	PARTNUMBER		PIECE
1	6363602000024	Cylinder head cpl.	1
3	0402050980	needle roller DIN 5402 5x9.8	2
4	60030063050	oil jet 50 M5	8
5	75036052010	decoupling element	1
6	75036055000	valve mechanism cover screw	1
7	0025060556	HH collar screw M6x55 TX30	2
8	0025060405	HH collar screw M6x40 ISA30	16
9	0906100100	pipe plug DIN 906 M10x1	1
10	61238091100	oil pressure switch "BITRON"	1
11	07700900151	O-RING 9x1,5 V80 SH	1
12	79435047000	water temperature sensor	1
13	0770100020	o-ring 10.00x2.00 silicone	1
14	0908120153	threaded plug DIN 908 M12x1.5	1
15	63630136000	Cylinder head gasket	1
16	58530014100	dowl sleeve 10.2x12.5x10	2
17	63635017000	Thermostat	1
18	63535019100	Water connection	1
19	0025050166S	HH Collar Screw M5x16 ISA30 SS	3
20	78630044000	cylinder head bolt M10x1.25 L=138	6
21	77336089010	washer 19x10.5x2.5	6
22	63536044000	Intake Sleeve	2
23	61236048000	hose clamp Gemi 66	4
24	0770298178	O-RING 29,87X1,78 VITON	4
25	63536075000	spark plug shaft insert	2
26	61136175050	Spark plug shaft seal	2
27	63536053000	Valve Cover Gasket	1
28	6353605200033	valve cover	1
29	77036054150	RUBBER GASKET FOR SCREW	4
30	77336054150	VALVE COVER SCREW	4
31	0770012030	O-RING 12,00X3,0 VITON 75	1
32	63536081000	bleeder connector	1
33	63736082050	Retaining bracket bleeder flange	1
34	0080060123	EJOT Altracs 60x12 TX30	1
35	00050198706	VARIABLE ONE-EAR CLAMP 19,8MM	1
36	63530087000	Pre-formed hose engine breather	1
37	61738016000	Oil screen	1
38	63641038000	Knock control sensor	1
39	0025080306	HH collar screw M8x30	1

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* NEW PART

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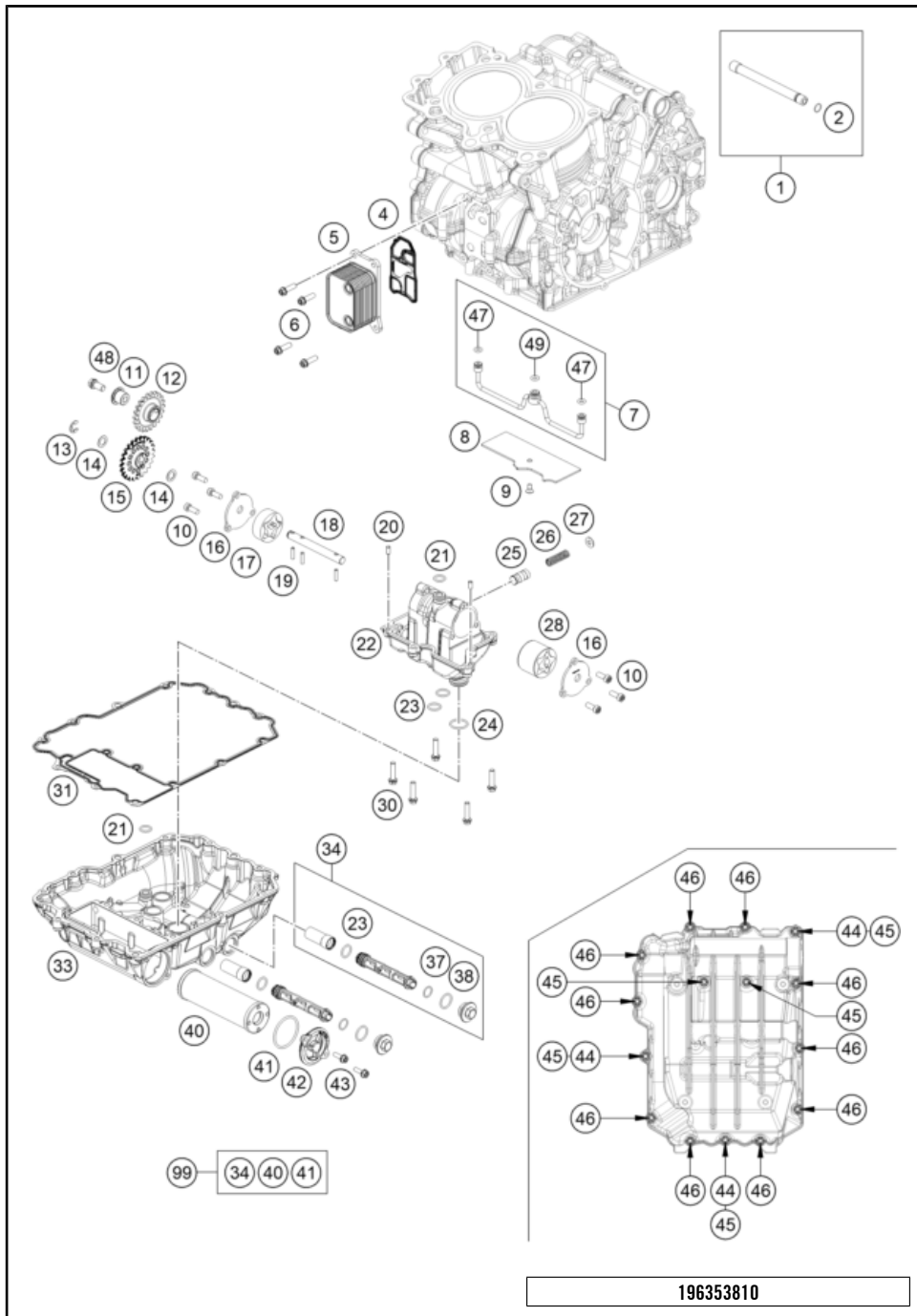
POS	PARTNUMBER		PIECE
1	63530065000	Gearbox lubrication pipe cpl.	1
2	0770010010	o-ring 10.00x1.00 NBR70	1
4	63538051000	gasket with support sheet	1
5	63638050000	Oil radiator, cpl.	1
6	0025060206S	HH collar screw M6x20 TX30	4
7	63538035000	oil line	1
8	63530086010	pressure plate	1
9	0019050121S	INT. TORX FLAT HEAD M5X12 T25	1
10	014580060166S	SHCS ISO 14580 M6x16 SL	6
11	63638003000	Bearing bolt	1
12	63538001022	oil pump idler wheel 22 teeth cpl.	1
13	07990800000	retaining washer DIN 6799 - 8	1
14	60038007010	washer 10x16x0.5	1
15	60038001224	oil pump gear 24 teeth	1
16	63538008050	oil pump cover plate	2
17	60038011100	eaton pump set 14mm	1
18	63538002000	oil pump shaft	1
19	0402041580	needle roller NRB 4x15.8 G2	3
20	0402050980	needle roller DIN 5402 5x9.8	2
21	0770120020	O-RING 12,00X2,00 NBR 70	2
22	63538012000	Oil Pumphousing	1
23	0770140200	O-RING 14,00X2,00	4
24	0770020020	O-RING 20X2 VITON	1
25	60038128000	control piston	1
26	63538026000	oil pressure spring	1
27	50337073000	shim	1
28	61238010100	eaton pump set 30mm	1
30	0025060256	HH collar screw M6x25 TX30	5
31	63530086000	oil sump gasket	1
33	6353008500024	oil pan	1
34	61238021100	oil screen cpl.	2
37	0770125015	O-RING 12,5X1,5 NBR	2
38	0770170200	O-RING 17,00X2,00	2
40	61338015200	OIL FILTER	1
41	07700390261	O-RING 39,34X2,62	1
42	75038041200	oil filter cover	1
43	0025050166	HH collar screw M5x16 TX30	2
44	59030023000	dowel sleeve 6x8x11.5	3

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53976

* NEW PART

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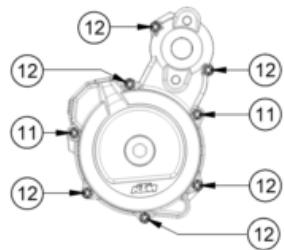
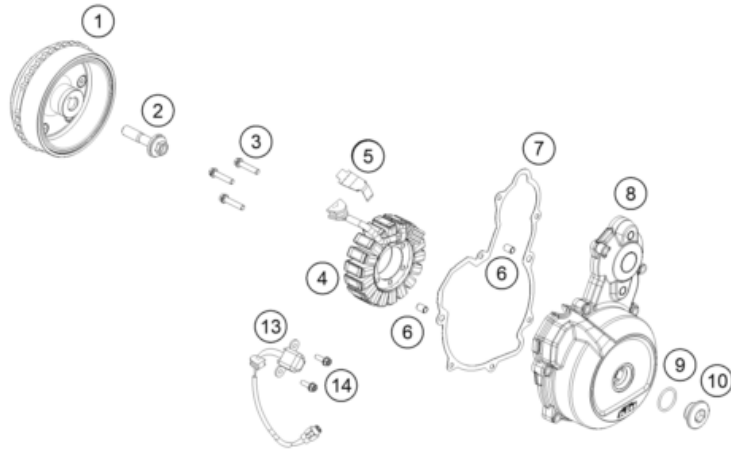
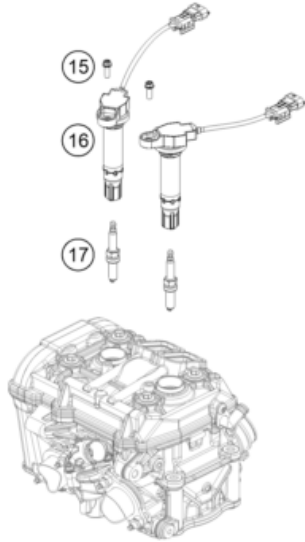


POS	PARTNUMBER		PIECE
45	0025060356	HH collar screw M6x35 TX30	5
46	0025060306	HH collar screw M6x30 TX30	10
47	0770060025	O-Ring 6x2.5	2
48	0025080166S	HH collar screw M8x16 TX40 SL	1
49	0770070025	O-Ring 7x2,50 HNBR	1
99	00050000068	OILFILTER SERVICE KIT	x

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* NEW PART X ON DEMAND



POS	PARTNUMBER		PIECE
1	63539005200	Rotor	1
2	0000151205500	Screw M12x1.5x55	1
3	0025060306S	HH collar screw M6x30 TX30	3
4	63539004200	Stator	1
5	60039040020	generator line bracket	1
6	59030023000	dowel sleeve 6x8x11.5	2
7	63530040000	ignition cover gasket	1
8	6353000200041	Generator Cover	1
9	07700240251	o-ring 24.00x2.50 Viton	1
10	6003009400030	threaded plug M24x1.5 PA 6.6	1
11	0025060356	HH collar screw M6x35 TX30	2
12	0025060306	HH collar screw M6x30 TX30	6
13	59039034000	pulse generator KOKUSAN 4K3-A/B	1
14	0025050166S	HH Collar Screw M5x16 ISA30 SS	2
15	0025060166	HH collar screw M6x16 TX30	2
16	63539006000	stick coil	2
17	77839093000	spark plug	2

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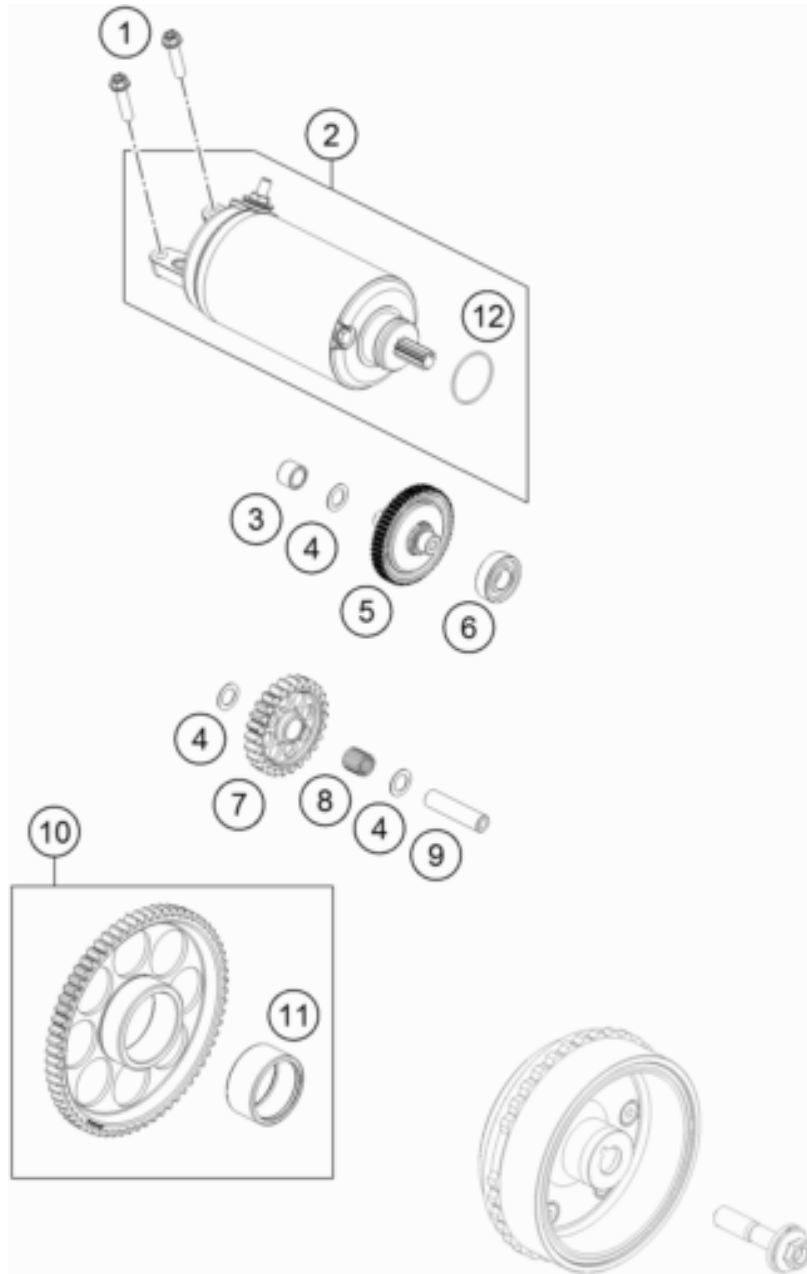
62134

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ELECTRIC STARTER

Engine 890 Adventure 2023



POS	PARTNUMBER		PIECE
1	0025060256	HH collar screw M6x25 TX30	2
2	63540001000	starter	1
3	0618101410	needle sleeve HK 1010 10x14x10	1
4	60038007010	washer 10x16x0.5	3
5	60340117200	Torque limiter 10/55 cml.	1
6	0625060016	deep groove ball bearing 6001.2RSR C3	1
7	63540022000	idler gear 26 teeth	1
8	58440090000	needle roller and cage K 10x13x13 TN	1
9	63540029000	pivot pin	1
10	63540020000	free wheel gear cpl.	1
11	0618354220	NEEDLE BUSH HK3520 35/42/20	1
12	0770244031	O-Ring 24,40 x 3,10 NBR 70	1

186354010

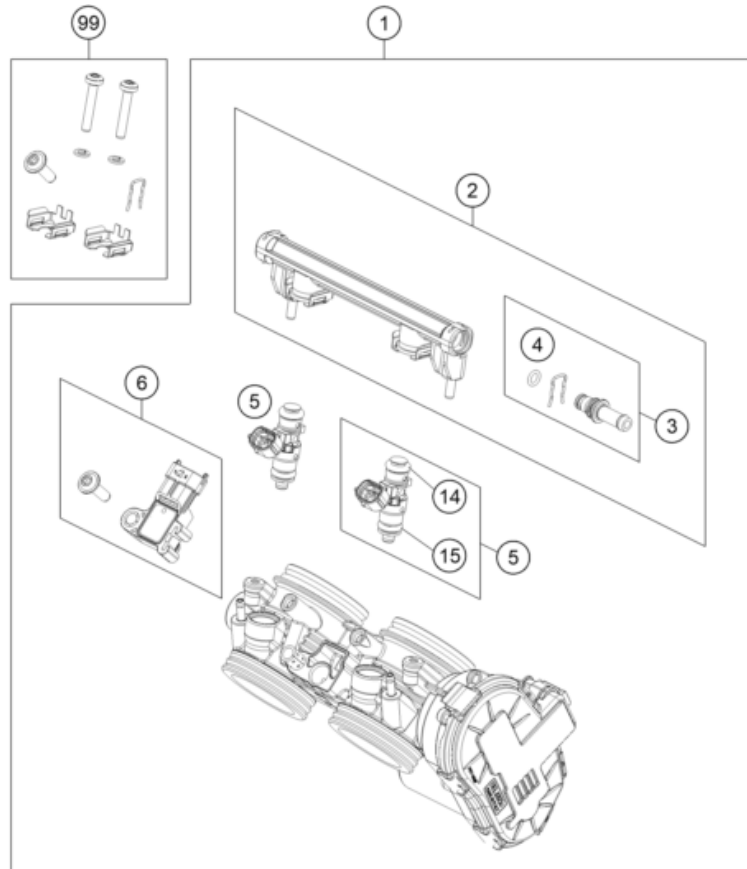
53302

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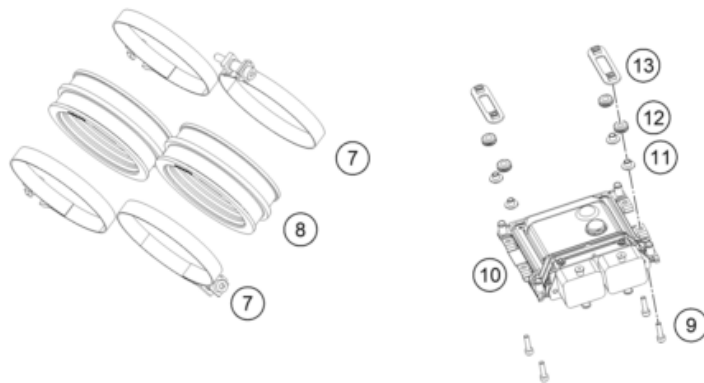
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THROTTLE BODY

Engine 890 Adventure 2023



POS	PARTNUMBER		PIECE
1	63641101000	Throttle body	1
2	63541013050	Fuel pipe	1
3	63541013044	Fuel connector cmpl.	1
4	63541013010	Square and dust seal	1
5	63641023044	Injektor	2
6	63641085044	MAP sensor, cmpl.	1
7	61236048000	hose clamp Gemi 66	4
8	63536044000	Intake Sleeve	2
9	0912040163S	AH screw DIN0912 M4x16 self-locking	4
10	63541031100	EFI control unit	1
11	64141030010	Collar Bushing 4.5x6x12x6.3	4
12	64141030000	Rubber grommet control unit	4
13	64141029000	Mounting Bracket ECU cpl.	2
14	55641023020	O-ring	2
15	55641023010	O-ring	2
99	63641099000	Smallpart kit	1



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5230 Mattighofen, Austria
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Art. Nr.: 088725WEN 3. Okt. 2022