

# REPAIRMANUAL2005-2014

**250 SX-F**  
**250 XC-F**  
**250 XCF-W**  
**250 EXC-F**

REPARATURANLEITUNG  
MANUALE DI RIPARAZIONE  
MANUEL DE RÉPARATION  
MANUAL DE REPARACIÓN

**Art.No.: 3.206.181**

**11/2013**



The KTM logo, consisting of the letters 'KTM' in a bold, italicized, sans-serif font, is centered within an orange square at the bottom right of the page.