SETUP INSTRUCTIONS 2016



690 Enduro R

Art. no. 3213426en





INTRODUCTION

The work described in these setup instructions must be performed before the vehicle is delivered to the customer.

Read the setup instructions in their entirety before beginning work.

These setup instructions were written to correspond to the latest state of this series. We reserve the right to make changes in the interest of technical advancement without at the same time updating this manual.

We shall not provide a description of general workshop methods. Likewise, safety rules that apply in a workshop are not specified here. It is assumed that the work will be performed by a fully trained mechanic.

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REG.NO. 12 100 6061 KTM Sportmotorcycle GmbH 5230 Mattighofen, Austria

This document is valid for the following models: 690 Enduro R EU (F9703P8) 690 Enduro R AU (F9760P8) 690 Enduro R US (F9775P8)



3213426en

11/2015

1 MEANS OF REPRESENTATION

Brand™

Underlined terms

| | · · | | | | |
|-------------------|--|--|--|--|--|
| - | pols used | | | | |
| The meaning of s | The meaning of specific symbols is described below. | | | | |
| | Indicates an expected reaction (e.g. of a work step or a function). | | | | |
| | | | | | |
| X | Indicates an unexpected reaction (e.g. of a work step or a function). | | | | |
| $\mathbf{\wedge}$ | | | | | |
| - | Indicates a page reference (more information is provided on the specified page). | | | | |
| | | | | | |
| • | Indicates information with more details or tips. | | | | |
| Ĭ | | | | | |
| | | | | | |
| » | Indicates the result of a testing step. | | | | |
| | | | | | |
| V | Denotes a voltage measurement. | | | | |
| | | | | | |
| Α | Denotes a current measurement. | | | | |
| | | | | | |
| Ω | Denotes a resistance measurement. | | | | |
| 22 | | | | | |
| 1.2 Forma | ats used | | | | |
| The typographical | formats used in this document are explained below. | | | | |
| Proprietary name | Identifies a proprietary name. | | | | |
| Name® | Identifies a protected name. | | | | |
| | · · · · · · · · · · · · · · · · · · · | | | | |

Identifies a trademark.

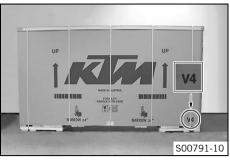
in the glossary.

Refer to technical details of the vehicle or indicate technical terms, which are explained

2

2 SETUP

2.1 Unpacking and setting up the vehicle



Remove the straps and box.

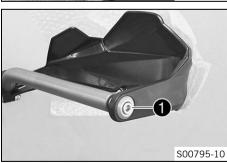
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- 500792-10
- S00793-10







Remove the adhesive tape in the upper area of the motorcycle.

- Roll down the film at the sides.

• Info

To avoid damaging the motorcycle during unpacking, leave the other films on the vehicle until you have finished work on the vehicle.

- Remove the separate enclosure and unpack it. Check the separate enclosure for completeness.
- Check the vehicle for transport damage.
- Remove the controls from the transport holder.
- Remove the screws and handlebar clamps.
- Remove the transport holder.
 - Remove screw **1** of the right hand guard.

- Position the controls on the right half of the handlebar.

Info

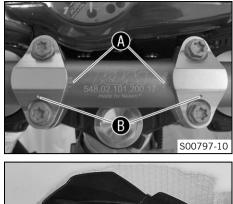
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The figure shows how to route the cable and lines.

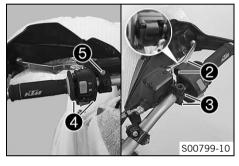
- Mount the screws.

3

2 SETUP







- Position the handlebar.
- Position the handlebar clamps. Mount the four screws and tighten evenly. Guideline

| Screw, handlebar clamp | M8 | 20 Nm (14.8 lbf ft) |
|------------------------|----|------------------------|
|------------------------|----|------------------------|

✓ Markings **B** face backwards.

- Position the controls on the left half of the handlebar.
- Mount the screws.

- Position all controls in their exact positions on the handlebar.

- Tighten screws **2** and **3**.

| Guideline | | | |
|-----------------------|----|-------------------------|--|
| Screw, throttle grip | M5 | 3.5 Nm (2.58 lbf ft) | |
| Screw, brake assembly | M6 | 5 Nm (3.7 lbf ft) | |

- Check the throttle grip for smooth operation.
- Mount and tighten the screw of the right hand guard.
 - Tighten screws **4** and **5**.

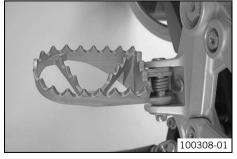
Guideline

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| Screw, combination switch, left | | 3.5 Nm (2.58 lbf ft) |
|---------------------------------|----|-------------------------|
| Screw, clutch assembly | M6 | 5 Nm (3.7 lbf ft) |

Mount and tighten the rear mirror adapter and rear mirror on both sides.





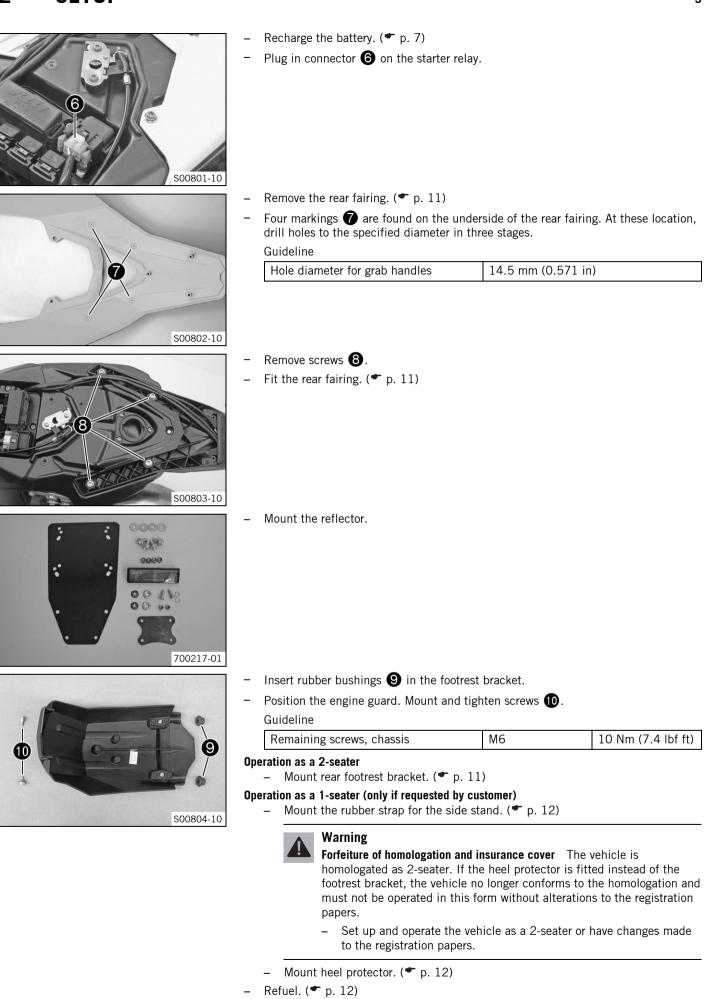
 Mount the footrests with springs and pins. Secure the pins using washers and cotter pins.

Pliers for footrest spring (58429083000)

- Remove the protective plastic.
- Carefully loosen and remove the tension belt over the link fork.

• Info

- An assistant prevents the motorcycle from falling over.
- Carefully loosen and remove the tension belts around the lower triple clamp.
 - The vehicle is released at the front.
- Together with an assistant, take the vehicle off the palette.



2 SETUP

- Prepare the vehicle according to the specifications in the **KTM Dealer.net** for handover to the customer.
- Set the kilometers or miles. (• p. 13)

3.1 Removing the seat



- Pull on strap **①** and raise the rear of the seat at the same time.
- Pull back the seat and lift it off.

3.2 Mounting the seat



- Hook slot 1 of the seat onto screw 2, press the rear downward and at the same time push it forward.
- Push locking pin (3) into lock housing (4) and push the back of the seat down until the locking pin locks in place with an audible click.
- Check, finally, that the seat is correctly mounted.

3.3 Recharging the battery

Warning

Risk of injury Battery acid and battery gases cause serious chemical burns.

- Keep batteries out of the reach of children.
- Wear suitable protective clothing and goggles.
- Avoid contact with battery acid and battery gases.
- Keep sparks and open flames away from the battery. Only charge in well-ventilated rooms.
- In the event of skin contact, rinse with large amounts of water. If battery acid gets in the eyes, rinse with water for at least 15 minutes and contact a physician.



Warning

Environmental hazard The battery contains elements that are harmful to the environment.

Do not dispose of batteries with the household waste. Dispose of a defective battery in an environmentally friendly manner.
 Give the battery to your authorized KTM dealer or dispose of it at a collection point for used batteries.



Warning

Environmental hazard Hazardous substances cause environmental damage.

- Oil, grease, filters, fuel, cleaners, brake fluid, etc., should be disposed of as stipulated in applicable regulations.

Info

Even when there is no load on the battery, it still loses power steadily.

The charging level and the method of charging are very important for the service life of the battery.

Rapid recharging with a high charging current shortens the battery's service life.

If the charging current, charging voltage and charging time are exceeded, electrolyte escapes through the safety valves. This reduces the battery capacity.

If the battery is depleted from starting the vehicle repeatedly, the battery must be charged immediately.

If the battery is left in a discharged state for an extended period, it will become over-discharged and sulfate, destroying the battery.

The battery is maintenance-free, which means that the acid level does not need to be checked.



Preparatory work

- Switch off all power consumers and switch off the engine.

Main work

- Connect the battery charger to the battery. Switch on the battery charger.

Battery charger (58429074000)

You can also use the battery charger to test rest potential and start potential of the battery, and to test the alternator. With this device, you cannot overcharge the battery.

lnfo

Never remove lid 1.

Charge the battery with a maximum of 10% of the capacity specified on the battery housing **2**.

- Switch off the battery charger after charging and disconnect from the battery. Guideline

| The charge current, charge voltage and charge time must not be exceeded. | | |
|--|--|--|
| Charge the battery regularly when the 3 months motorcycle is not in use | | |

Finishing work

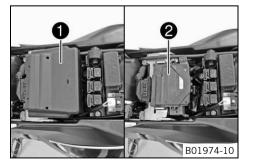
- Install the battery. (🕶 p. 9)
- Mount the seat. (🕶 p. 7)

3.4 Removing the battery

Warning

Risk of injury Battery acid and battery gases cause serious chemical burns.

- Keep batteries out of the reach of children.
- Wear suitable protective clothing and goggles.
- Avoid contact with battery acid and battery gases.
- Keep sparks and open flames away from the battery. Only charge in well-ventilated rooms.
- In the event of skin contact, rinse with large amounts of water. If battery acid gets in the eyes, rinse with water for at least 15 minutes and contact a physician.



Preparatory work

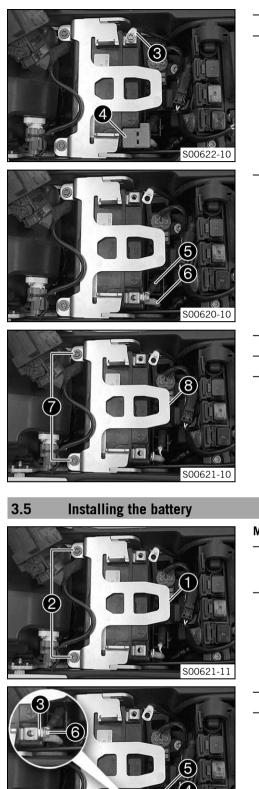
- Switch off all power consumers and switch off the engine.
- Remove the seat. (🕶 p. 7)

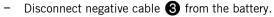
Main work

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- Remove battery cover **①**.
- Pull EFI control unit 2 off the holder and set it to one side.

8





Take off the positive terminal cover 4.

Disconnect the ABS connection cable **(5)** and positive cable **(6)** from the battery.

- Remove screws 🕜.

- Pull retaining bracket 🔞 of the battery forward and remove it.
- Lift the battery up and out.



Never operate the motorcycle with a discharged battery or without a battery. In both cases, electrical components and safety devices can be damaged. The vehicle will therefore no longer be roadworthy.

Main work

- Insert the battery into the battery compartment with the terminals facing rearward.

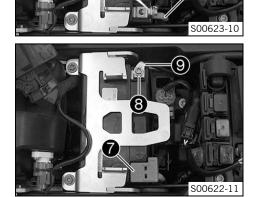
| Battery (YTZ10S) | | | |
|---|----|--------------------|--|
| Position retaining bracket 1 and mount and tighten screws 2 . | | | |
| Guideline | | | |
| Remaining screws, chassis | M6 | 10 Nm (7.4 lbf ft) | |

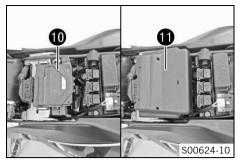
- Position washer 3, positive cable 4, and ABS connection cable 5.
- Mount and tighten screw 6.

Guideline

- Position positive terminal cover 7.
- Position washer (3) and negative cable (9), and mount and tighten the screw.
 Guideline

| Screw, battery terminal | M6 | 4.5 Nm (3.32 lbf ft) |
|-------------------------|----|-------------------------|
|-------------------------|----|-------------------------|





- Position EFI control unit 🔟.
- Mount battery cover 🚺.

Finishing work

- Set the clock. (🕶 p. 13)

3.6 Opening the filler cap

Danger

Fire hazard Fuel is highly flammable.

- Never refuel the vehicle near open flames or burning cigarettes, and always switch off the engine first. Be careful that no fuel is spilt, especially on hot vehicle components. Clean up spilt fuel immediately.
- The fuel in the fuel tank expands when warm and may emerge if overfilled. Follow the instructions on refueling.

Warning

Danger of poisoning Fuel is poisonous and a health hazard.

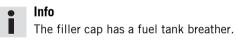
Fuel must not come into contact with the skin, eyes, or clothing. Do not breathe in the fuel vapors. If contact occurs with
the eyes, rinse with water immediately and contact a physician. Immediately clean contaminated areas on the skin with
soap and water. If fuel is swallowed, contact a physician immediately. Change clothing that has been contaminated with
fuel. Store fuel properly in a suitable canister and keep away from children.

Warning

- Environmental hazard Improper handling of fuel is a danger to the environment.
- Do not allow fuel to get into the ground water, the ground, or the sewage system.



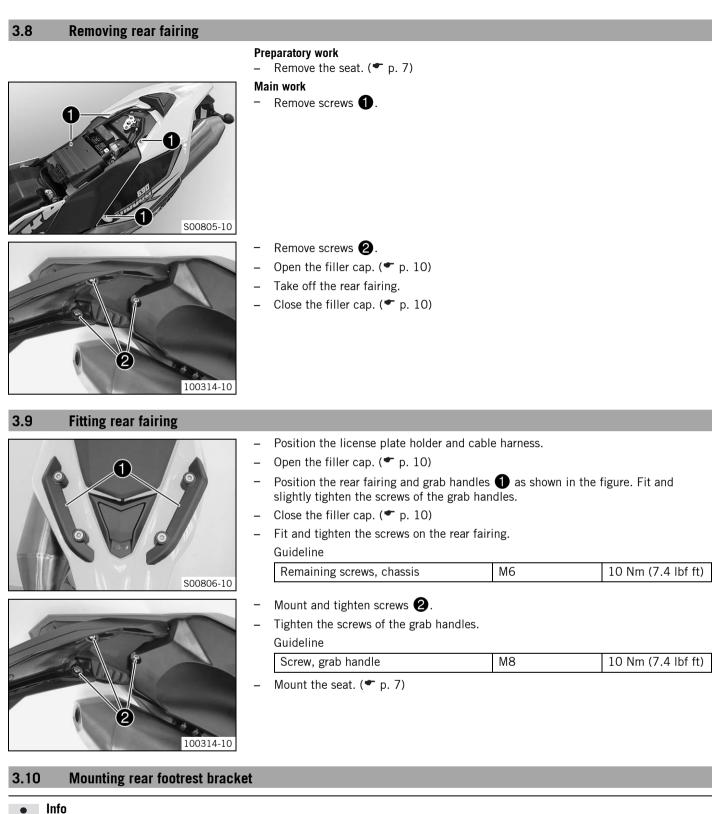
- Lift cover 🕕 of filler cap and insert the ignition key.
- Turn the ignition key 90° counterclockwise and remove the filler cap.



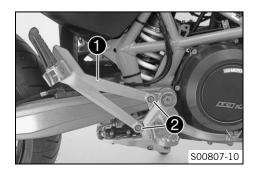
3.7 Closing filler cap



- Put the filler cap back on and turn the ignition key 90° clockwise.
- Remove the ignition key and fold down the cover.



The operations are the same for the left and right sides.



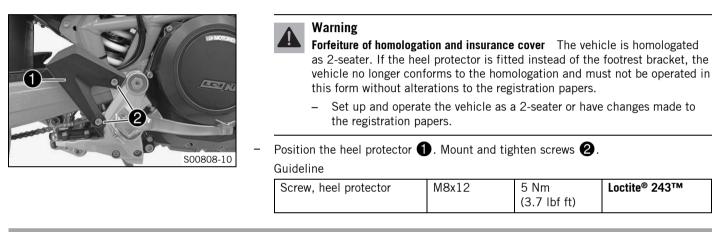
| Position the footrest bracket 1. Mount a | nd tighten screws 2 |). |
|--|---------------------|------------------------|
| Guideline | | |
| Screw, rear footrest bracket | | 25 Nm (18.4 lbf ft) |

3.11 Mounting the rubber strap for the side stand and the product of the specified size at marking . brill a hole of the specified size at marking . Guideline Hole diameter for rubber strap 8.0 mm (0.315 in) Info A marking is found on the inside of the left heel protector. Mount the rubber strap.

3.12 Mounting heel protector

Info

The operations are the same for the left and right sides.



3.13 Refueling

Danger

Fire hazard Fuel is highly flammable.

- Never refuel the vehicle near open flames or burning cigarettes, and always switch off the engine first. Be careful that no fuel is spilt, especially on hot vehicle components. Clean up spilt fuel immediately.
 - The fuel in the fuel tank expands when warm and may emerge if overfilled. Follow the instructions on refueling.



Warning

Danger of poisoning Fuel is poisonous and a health hazard.

Fuel must not come into contact with the skin, eyes, or clothing. Do not breathe in the fuel vapors. If contact occurs with the eyes, rinse with water immediately and contact a physician. Immediately clean contaminated areas on the skin with soap and water. If fuel is swallowed, contact a physician immediately. Change clothing that is contaminated with fuel.

Note

Material damage Premature clogging of the fuel filter.

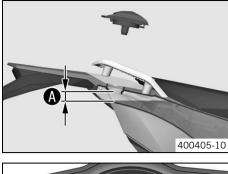
- In some countries and regions, the available fuel quality and cleanliness may not be sufficient. This will result in problems with the fuel system.
- Only refuel with clean fuel that meets the specified standards.



Warning

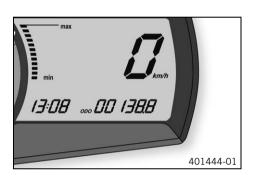
Environmental hazard Improper handling of fuel is a danger to the environment.

- Do not allow fuel to get into the ground water, the ground, or the sewage system.





3.14 Setting the clock



- Switch off the engine.
- Open the filler cap. (🕶 p. 10)
- Fill the fuel tank with fuel up to measurement (A).
 Guideline

| Measurement | | 20 mm (0.79 in) | |
|--------------------------------------|-------------------|---|--|
| Total fuel tank capacity, approx. | 12 (3.2 US gal) | Super unleaded (ROZ 95/RON 95/PON 91) (* p. 16) | |

- Close the filler cap. (🕶 p. 10)
- Press the SET button 2 for two seconds.
 - The fuel level warning lamp switches off. TRIP F is set to 0.0 and the display returns to the previous display mode.

Info

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If you do not press the **SET** button **2**, the reset takes place automatically after approx. three minutes.

Condition

The motorcycle is stationary.

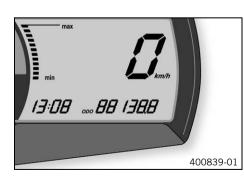
- Switch on the ignition by turning the ignition key to position \mathbf{ON} \bigcirc .
- Press the MODE button repeatedly until the ODO mode is active.
- Keep the MODE button and the SET button pressed simultaneously.
 The time display begins to flash.
- Press the **MODE** button to set the hour.
- Press the **SET** button to set the minute.
- Keep the **MODE** button and the **SET** button pressed simultaneously.
 - \checkmark The time is set.

3.15 Setting the kilometers or miles

Info

If the unit is changed, the value is retained and converted accordingly. Make the setting according to the country.

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Condition

The motorcycle is stationary.

- Switch on the ignition by turning the ignition key to position \mathbf{ON} \bigcirc .
- Press the MODE button repeatedly until the ODO display mode is active.
- Keep the MODE button pressed until the display mode changes from km/h to mph or from mph to km/h.

Guideline

| Activation duration of MODE button | 10 s |
|---|------|
|---|------|

4 TECHNICAL DATA

4.1 chassis tightening torques

| | E LOT | | |
|---|-------|----------------------|---------------------------|
| Screw, chain guard | EJOT | 2 Nm (1.5 lbf ft) | - |
| Screw, combination instrument | EJOT | 1 Nm (0.7 lbf ft) | - |
| Screw, license plate holder, bottom | EJOT | 3 Nm (2.2 lbf ft) | - |
| Screw, side cover on spoiler | EJOT | 1 Nm (0.7 lbf ft) | - |
| Screw, side stand switch | EJOT | 2 Nm (1.5 lbf ft) | - |
| Screw, SLS valve | EJOT | 2 Nm (1.5 lbf ft) | - |
| Fitting, side stand switch | M4 | 2 Nm (1.5 lbf ft) | - |
| Spoke nipple, front wheel | M4.5 | 4 Nm (3 lbf ft) | - |
| Bolt, foot brake lever stub | M5 | 6 Nm (4.4 lbf ft) | Loctite [®] 243™ |
| Remaining nuts, chassis | M5 | 4 Nm (3 lbf ft) | - |
| Remaining screws, chassis | M5 | 4 Nm (3 lbf ft) | - |
| Screw, brake line holder on swingarm | M5 | 4 Nm (3 lbf ft) | - |
| Screw, cable on starter motor | M5 | 3 Nm (2.2 lbf ft) | _ |
| Screw, combination switch, left | M5 | 3.5 Nm (2.58 lbf ft) | - |
| Screw, electrical holder | M5 | 3 Nm (2.2 lbf ft) | - |
| Screw, exhaust heat shield | M5 | 8 Nm (5.9 lbf ft) | Loctite [®] 243™ |
| Screw, fuel hose clamp on fuel tank | M5 | 5 Nm (3.7 lbf ft) | - |
| Screw, fuel level sensor | M5 | 3 Nm (2.2 lbf ft) | - |
| Screw, fuel pump | M5 | 4 Nm (3 lbf ft) | - |
| Screw, fuel tank closure flange | M5 | 2.5 Nm (1.84 lbf ft) | - |
| Screw, headlight mask | M5 | 5 Nm (3.7 lbf ft) | - |
| Screw, pressure regulator | M5 | 4 Nm (3 lbf ft) | - |
| Screw, throttle grip | M5 | 3.5 Nm (2.58 lbf ft) | - |
| Spoke nipple, rear wheel | M5 | 4 Nm (3 lbf ft) | - |
| Remaining nuts, chassis | M6 | 10 Nm (7.4 lbf ft) | - |
| Remaining screws on fuel tank | M6 | 5 Nm (3.7 lbf ft) | - |
| Remaining screws, chassis | M6 | 10 Nm (7.4 lbf ft) | - |
| Screw connection, foot brake cylinder | M6 | 10 Nm (7.4 lbf ft) | _ |
| Screw, ABS control unit | M6 | 5 Nm (3.7 lbf ft) | _ |
| Screw, air filter box top | M6 | 2 Nm (1.5 lbf ft) | _ |
| Screw, ball joint of push rod on foot brake cylinder | Мб | 10 Nm (7.4 lbf ft) | Loctite [®] 243™ |
| Screw, battery terminal | M6 | 4.5 Nm (3.32 lbf ft) | _ |
| Screw, brake assembly | M6 | 5 Nm (3.7 lbf ft) | _ |
| Screw, brake fluid reservoir of rear | M6 | 5 Nm (3.7 lbf ft) | _ |
| brake | | | |
| Screw, chain guard | M6 | 2 Nm (1.5 lbf ft) | Loctite [®] 243™ |
| Screw, chain guide | M6 | 8 Nm (5.9 lbf ft) | - |
| Screw, chain sliding guard | M6 | 8 Nm (5.9 lbf ft) | Loctite [®] 243™ |
| Screw, clutch assembly | M6 | 5 Nm (3.7 lbf ft) | - |
| Screw, fan hood | M6 | 4 Nm (3 lbf ft) | - |
| Screw, front brake disc | M6 | 14 Nm (10.3 lbf ft) | Loctite [®] 243™ |
| Screw, ignition lock | M6 | 10 Nm (7.4 lbf ft) | Loctite [®] 243™ |
| Screw, lower radiator bracket | M6 | 8 Nm (5.9 lbf ft) | - |
| Screw, magnetic holder on side stand | M6 | 6 Nm (4.4 lbf ft) | Loctite [®] 243™ |
| Screw, radiator guard | M6 | 8 Nm (5.9 lbf ft) | - |
| Screw, rear brake disc | M6 | 14 Nm (10.3 lbf ft) | Loctite [®] 243™ |
| Screw, seat lock | M6 | 5 Nm (3.7 lbf ft) | - |
| Screw, side cover | M6 | 5 Nm (3.7 lbf ft) | - |
| Screw, upper radiator bracket | M6 | 10 Nm (7.4 lbf ft) | _ |
| Screw, voltage regulator | M6 | 8 Nm (5.9 lbf ft) | _ |
| Screw, voltage regulator | M6 | 8 Nm (5.9 lbf ft) | - |

4 TECHNICAL DATA

| Screw, wheel speed sensor | M6 | 6 Nm (4.4 lbf ft) | - |
|--|----------|----------------------|----------------------------|
| Nut, rear sprocket screw | M8 | 35 Nm (25.8 lbf ft) | Loctite [®] 2701™ |
| Remaining nuts, chassis | M8 | 25 Nm (18.4 lbf ft) | - |
| Remaining screws, chassis | M8 | 25 Nm (18.4 lbf ft) | - |
| Screw, bottom triple clamp | M8 | 12 Nm (8.9 lbf ft) | - |
| Screw, chain sliding piece | M8 | 15 Nm (11.1 lbf ft) | - |
| Screw, connection lever on frame | M8 | 30 Nm (22.1 lbf ft) | Loctite [®] 243™ |
| Screw, foot brake lever | M8 | 25 Nm (18.4 lbf ft) | Loctite [®] 243™ |
| Screw, fork stub | M8 | 15 Nm (11.1 lbf ft) | - |
| Screw, front brake caliper | M8 | 25 Nm (18.4 lbf ft) | Loctite [®] 243™ |
| Screw, front footrest bracket | M8 | 25 Nm (18.4 lbf ft) | _ |
| Screw, fuel tank bracket | M8 | 15 Nm (11.1 lbf ft) | - |
| Screw, fuel tank, bottom | M8 | 25 Nm (18.4 lbf ft) | Loctite [®] 243™ |
| Screw, fuel tank, top | M8 | 25 Nm (18.4 lbf ft) | Loctite [®] 243™ |
| Screw, grab handle | M8 | 10 Nm (7.4 lbf ft) | - |
| Screw, handlebar clamp | M8 | 20 Nm (14.8 lbf ft) | - |
| Screw, heel protector | M8x12 | 5 Nm (3.7 lbf ft) | Loctite [®] 243™ |
| Screw, license plate holder, top | M8 | 20 Nm (14.8 lbf ft) | - |
| Screw, main silencer clamp | M8 | 12 Nm (8.9 lbf ft) | Copper paste |
| Screw, main silencer holder | M8 | 25 Nm (18.4 lbf ft) | - |
| Screw, main silencer holder on fuel tank | M8 | 25 Nm (18.4 lbf ft) | - |
| Screw, rear footrest bracket | M8x16 | 25 Nm (18.4 lbf ft) | - |
| Screw, side stand bracket | M8 | 25 Nm (18.4 lbf ft) | Loctite [®] 243™ |
| Screw, spring holder on side stand bracket | M8 | 25 Nm (18.4 lbf ft) | Loctite [®] 243™ |
| Screw, steering stem | M8 | 20 Nm (14.8 lbf ft) | - |
| Screw, top triple clamp | M8 | 17 Nm (12.5 lbf ft) | _ |
| Engine carrying screw | M10 | 45 Nm (33.2 lbf ft) | Loctite [®] 243™ |
| Remaining nuts, chassis | M10 | 45 Nm (33.2 lbf ft) | _ |
| Remaining screws, chassis | M10 | 45 Nm (33.2 lbf ft) | _ |
| Screw, bottom shock absorber | M10 | 45 Nm (33.2 lbf ft) | Loctite [®] 243™ |
| Screw, engine bearer on frame | M10 | 45 Nm (33.2 lbf ft) | _ |
| Screw, handlebar support | M10 | 40 Nm (29.5 lbf ft) | Loctite [®] 243™ |
| Screw, side stand | M10 | 35 Nm (25.8 lbf ft) | Loctite [®] 243™ |
| Screw, top shock absorber | M10 | 45 Nm (33.2 lbf ft) | Loctite [®] 243™ |
| Banjo bolt, brake line | M10x1 | 20 Nm (14.8 lbf ft) | - |
| Screw, swingarm pivot | M12 | 80 Nm (59 lbf ft) | - |
| Lambda sensor | M12x1.25 | 25 Nm (18.4 lbf ft) | Copper paste |
| Nut, linkage lever on swingarm | M14x1.5 | 100 Nm (73.8 lbf ft) | - |
| Nut, linkage lever to rocker arm | M14x1.5 | 100 Nm (73.8 lbf ft) | - |
| Screw, bottom steering head | M20x1.5 | 60 Nm (44.3 lbf ft) | Loctite [®] 243™ |
| Screw, top steering head | M20x1.5 | 12 Nm (8.9 lbf ft) | - |
| Screw, front wheel spindle | M24x1.5 | 45 Nm (33.2 lbf ft) | - |
| Nut, rear wheel spindle | M25x1.5 | 90 Nm (66.4 lbf ft) | - |

5 SUBSTANCES

Super unleaded (ROZ 95/RON 95/PON 91)

Standard/classification

- DIN EN 228 (ROZ 95/RON 95/PON 91)

Guideline

- Only use unleaded super fuel that matches or is equivalent to the specified fuel grade.
- Fuel with an ethanol content of up to 10 % (E10 fuel) is safe to use.

• Info Do n

Do not use fuel containing methanol (e. g. M15, M85, M100) or more than 10 % ethanol (e. g. E15, E25, E85, E100).



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