

390 Duke

Art. no. 3213689en



KTM

Perform the work described in these setup instructions before the vehicle is delivered to the customer.

Read the setup instructions in their entirety before beginning work.

These setup instructions were written to correspond to the latest state of this series. We reserve the right to make changes in the interest of technical advancement without at the same time updating this manual. We shall not provide a description of general workshop methods. Likewise, safety rules that apply in a workshop are not specified here. It is assumed that the work will be performed by a fully trained mechanic.

All specifications are non-binding. KTM Sportmotorcycle GmbH specifically reserves the right to modify or delete technical specifications, prices, colors, forms, materials, services, designs, equipment, etc., without prior notice and without specifying reasons, to adapt these to local conditions, as well as to stop production of a particular model without prior notice. KTM accepts no liability for delivery options, deviations from illustrations and descriptions, misprints, and other errors. The models portrayed partly contain special equipment that does not belong to the regular scope of supply.

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Issued by: TÜV Management Service

REG.NO. 12 100 6061

KTM Sportmotorcycle GmbH

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5230 Mattighofen, Austria

This document is valid for the following models:

390 Duke EU (F4303Q1, F4303Q2)

390 Duke EU (F4303Q3, F4303Q4)

390 Duke AU (F4360Q1, F4360Q2)

390 Duke JP (F4386Q1, F4386Q2)

390 Duke US (F4375Q1, F4375Q2)

390 Duke AR (F4342Q1, F4342Q2)

390 Duke BR (F4340Q1, F4340Q2)

390 Duke 2018 CO (F4341Q1, F4341Q2)

390 Duke MY (F4389Q1, F4389Q2)

390 Duke PH (F4382Q1, F4382Q2)

390 Duke TH (F4383Q4, F4383Q5)



1 MEANS OF REPRESENTATION

1.1 Symbols used

The meaning of specific symbols is described below.



Indicates an expected reaction (e.g. of a work step or a function).



Indicates an unexpected reaction (e.g. of a work step or a function).



Indicates a page reference (more information is provided on the specified page).



Indicates information with more details or tips.



Indicates the result of a testing step.



Indicates a voltage measurement.



Indicates a current measurement.



Indicates a resistance measurement.



Indicates the end of an activity including potential rework.

1.2 Formats used

The typographical formats used in this document are explained below.

Proprietary name

Indicates a proprietary name.

Name®

Indicates a protected name.

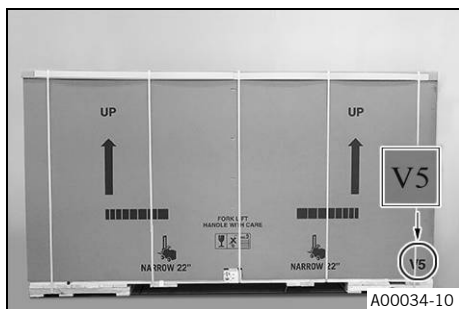
Brand™

Indicates a brand available on the open market.

Underlined terms

Refer to technical details of the vehicle or indicate technical terms, which are explained in the glossary.

2.1 Unpacking and setting up the vehicle



- Remove the straps and box.



- Remove the adhesive tape in the upper area of the motorcycle.



- Roll down the film at the sides.

i Info
To avoid damaging the motorcycle during unpacking, leave the other films on the vehicle until you have finished work on the vehicle.

- Remove the separate enclosure and unpack it. Check the separate enclosure for completeness.
- Check the vehicle for transport damage.



! Warning
Danger of accidents A repaired handlebar poses a safety risk.
If the handlebar is bent or straightened, the material becomes fatigued. The handlebar may break as a result.

- Change the handlebar if the handlebar is damaged or bent.

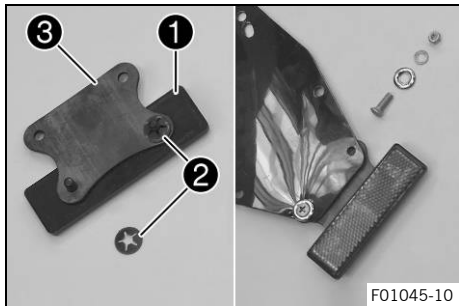
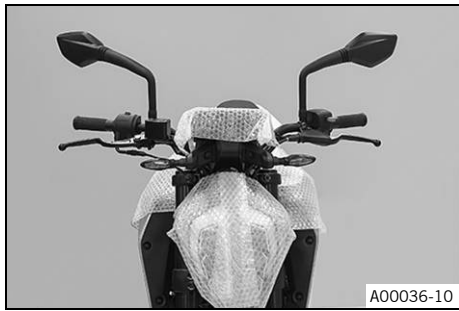
- Position the handlebar.

i Info
Make sure the cables and wiring are positioned correctly.

- Position the handlebar clamp. Mount and tighten the screws evenly.

Guideline

| | | |
|------------------------|----|--|
| Screw, handlebar clamp | M8 | 20 Nm (14.8 lbf ft) Loctite®243™ |
|------------------------|----|--|



✓ The lettering on the handlebar is in the middle of the handlebar clamp.

- Position all controls in their exact positions on the handlebar. Tighten all screws.
- Check the clutch lever play. (📖 p. 6)
- Check the play in the throttle cable. (📖 p. 7)
- Mount and tighten the rear mirror on both sides.

- Mount reflector ① with spring washers ② on holding plate ③.
- Mount the retaining plate on the license plate holder.
- Mount the license plate holder.
- Carefully loosen and remove the tension belt over the swingarm.

Info

An assistant prevents the motorcycle from falling over.

- Carefully loosen and remove the tension belts around the lower triple clamp.
- ✓ The vehicle is released at the front.
- Take the vehicle off the palette together with an assistant.
- Remove the front rider's seat. (📖 p. 8)
- Remove spare key and **KEYCODECARD** under the seat and keep in a safe place for the handover.



Warning

Risk of injury Battery acid and battery gases cause serious chemical burns.

- Keep batteries out of the reach of children.
- Wear suitable protective clothing and safety glasses.
- Avoid contact with battery acid and battery gases.
- Keep sparks or open flames away from the battery.
- Only charge batteries in well-ventilated rooms.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse eyes with water for at least 15 minutes and consult a doctor immediately if battery acid and battery gases get into the eyes.

- Fill the battery.

Info

Read the notes in the battery package.

- Recharge the battery. (📖 p. 9)
- Install the battery. (📖 p. 10)
- Remove the remaining films.

- Refuel. (📖 p. 13)
- Check the headlight setting. (📖 p. 14)
- Prepare the vehicle according to the specifications in the **KTM Dealer.net** for handover to the customer.

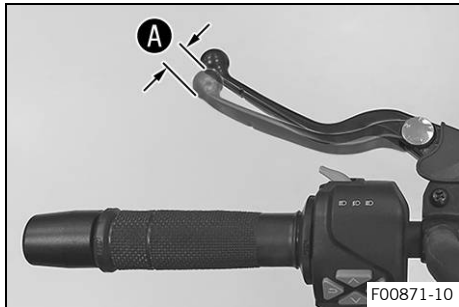


3.1 Checking the clutch lever play

Note

Clutch damage If there is no free travel by the clutch lever, the clutch will begin to slip.

- Check the free travel of the clutch lever each time before using the motorcycle.
- Adjust the free travel of the clutch lever when necessary in accordance with the specification.



- Check the clutch lever for smooth operation.
- Move the handlebar to the straight-ahead position.
- Pull the clutch lever until resistance is perceptible, and determine the play in the clutch lever **A**.

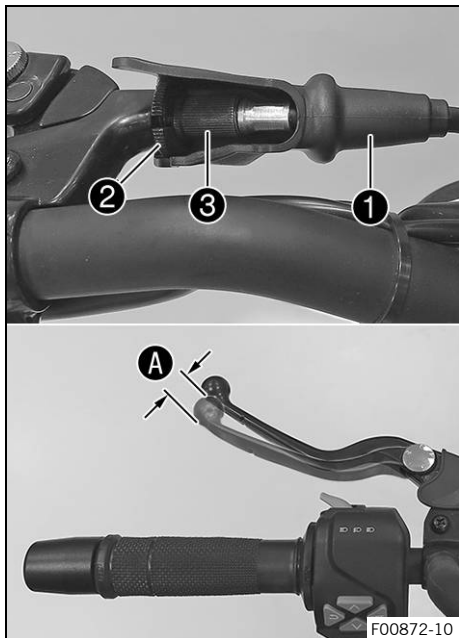
| | |
|----------------------------|-------------------------------|
| Clutch lever play A | 1 ... 3 mm (0.04 ... 0.12 in) |
|----------------------------|-------------------------------|

- » If the clutch lever play does not meet the specified value:
 - Adjust play in the clutch lever. (📖 p. 6)
- Move the handlebar to and fro over the entire steering range.

The clutch lever play must not change.

- » If the clutch lever play changes:
 - Check the routing of the clutch cable.

3.2 Adjusting play in the clutch lever



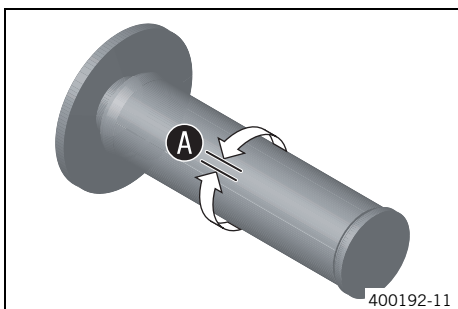
- Move the handlebar to the straight-ahead position.
- Push back sleeve **1**.
- Loosen lock nut **2**.
- Adjust the play in the clutch lever **A** by turning adjusting screw **3**.

Guideline

| | |
|----------------------------|-------------------------------|
| Clutch lever play A | 1 ... 3 mm (0.04 ... 0.12 in) |
|----------------------------|-------------------------------|

- Tighten lock nut **2**.
- Position bellows **1**.

3.3 Checking the play in the throttle cable



- Check the throttle grip for smooth operation.
- Move the handlebar to the straight-ahead position. Turn the throttle grip back and forth slightly and determine the play in throttle cable **A**.

| | |
|------------------------------|------------------------------|
| Throttle cable play A | 3 ... 5 mm (0.12 ... 0.2 in) |
|------------------------------|------------------------------|

- » If the throttle cable play does not meet the specified value:
 - Adjust the play in the throttle cable. (🗨️ p. 7)



Danger

Danger of poisoning Exhaust gases are toxic and inhaling them may result in unconsciousness and death.

- Always make sure there is sufficient ventilation when running the engine.
- Use an effective exhaust extraction system when starting or running the engine in an enclosed space.

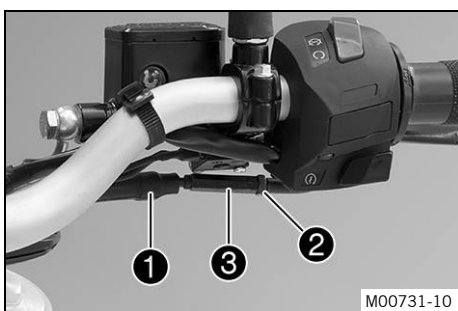
- Start the engine and let it run idle. Move the handlebar to and fro over the entire steering range.

| |
|---------------------------------|
| The idle speed must not change. |
|---------------------------------|

- » If the idle speed changes:
 - Check throttle cable routing.



3.4 Adjusting the play in the throttle cable



- Move the handlebar to the straight-ahead position.
- Push back sleeve **1**.
- Loosen lock nut **2**.
- Adjust the play in the throttle cable by turning adjusting screw **3**.

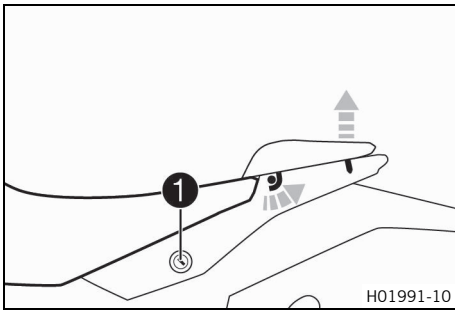
Guideline

| | |
|---------------------|------------------------------|
| Throttle cable play | 3 ... 5 mm (0.12 ... 0.2 in) |
|---------------------|------------------------------|

- Tighten lock nut **2**.
- Slide on sleeve **1**.

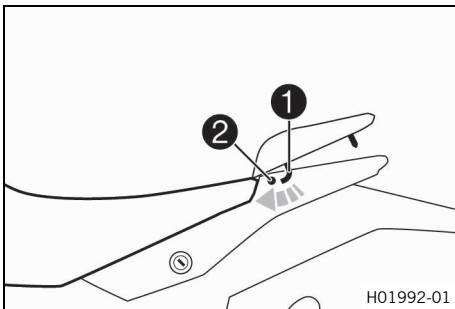


3.5 Removing the passenger seat



- Insert the ignition key in seat lock ❶ and turn it clockwise.
- Raise the rear of the seat, push it towards the rear, and lift it off.
- Remove the ignition key from the seat lock.

3.6 Mounting the passenger seat



- Attach hooks ❶ on the passenger seat to seat mounting ❷ on the subframe, and lower it at the rear while pushing forward.
- Press passenger seat downward until it clicks into place.



Warning

Danger of accidents The seat can come loose from the anchoring if it is not mounted correctly.

- After assembly, check whether the seat is correctly locked and cannot be pulled up.

- Finally, check that the passenger seat is correctly mounted.

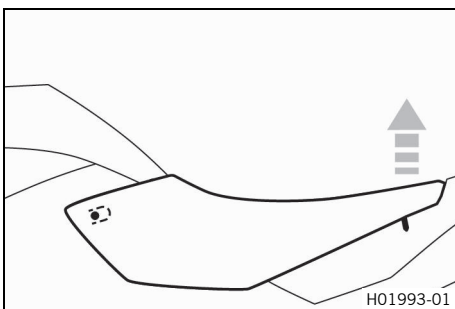
3.7 Removing the front rider's seat

Preparatory work

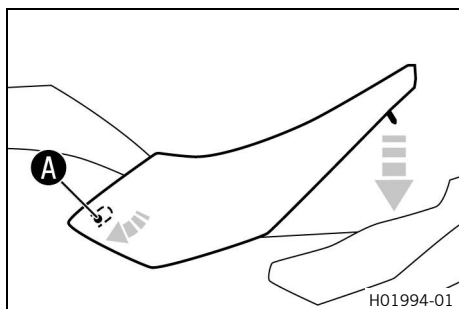
- Remove the passenger seat. (📖 p. 8)

Main work

- Raise the rear of the front rider's seat, pull it towards the rear, and remove it upwards.



3.8 Mounting the front rider's seat



Main work

- Attach the front rider's seat in area **A** and lower at the rear.
- Finally, check that the driver's seat is correctly mounted.

Finishing work

- Mount the passenger seat. (📖 p. 8)



3.9 Recharging the battery



Warning

Risk of injury Battery acid and battery gases cause serious chemical burns.

- Keep batteries out of the reach of children.
- Wear suitable protective clothing and safety glasses.
- Avoid contact with battery acid and battery gases.
- Keep sparks or open flames away from the battery.
- Only charge batteries in well-ventilated rooms.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse eyes with water for at least 15 minutes and consult a doctor immediately if battery acid and battery gases get into the eyes.



Note

Environmental hazard Batteries contain environmentally-hazardous materials.

- Do not dispose of batteries as household waste.
- Dispose of batteries at a collection point for used batteries.



Note

Environmental hazard Hazardous substances cause environmental damage.

- Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc., correctly and in compliance with the applicable regulations.



Info

Even when there is no load on the battery, it discharges steadily.

The charging level and the method of charging are very important for the service life of the battery.

Rapid recharging with a high charging current shortens the service life of the battery.


If the charging current, charging voltage, and charging time are exceeded, the battery will be destroyed.

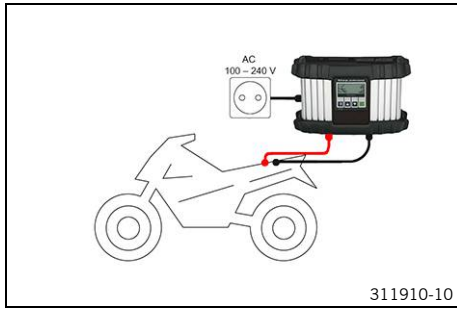
If the battery is depleted from starting the vehicle repeatedly, the battery must be charged immediately.

If the battery is left in a discharged state for an extended period, it will become over-discharged and sulfated, destroying the battery.

The battery is maintenance-free, i.e., the acid level does not have to be checked.

Preparatory work

- Switch off the ignition by turning the ignition key to the position .
- Remove the passenger seat. (📖 p. 8)



- Remove the front rider's seat. (📖 p. 8)
- Disconnect the negative cable of the battery.

Main work

- Connect the battery charger to the battery. Set the battery charger.

EU battery charger **XCharge-professional** (00029095050)

Alternative 1

US battery charger **XCharge-professional** (00029095051)

Alternative 2

UK battery charger **XCharge-professional** (00029095052)

Alternative 3

CH battery charger **XCharge-professional** (00029095053)



Info

Follow the instructions of the charger and the manual.

- Disconnect the battery charger after charging the battery.

Guideline

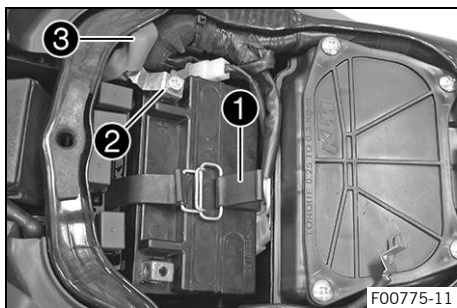
The charging current, charging voltage, and charging time must not be exceeded.

| | |
|--|----------|
| Charge the battery regularly when the motorcycle is not in use | 3 months |
|--|----------|

Finishing work

- Connect the negative cable of the battery.
- Mount the front rider's seat. (📖 p. 9)
- Mount the passenger seat. (📖 p. 8)
- Set the time and date. (📖 p. 11)

3.10 Installing the battery

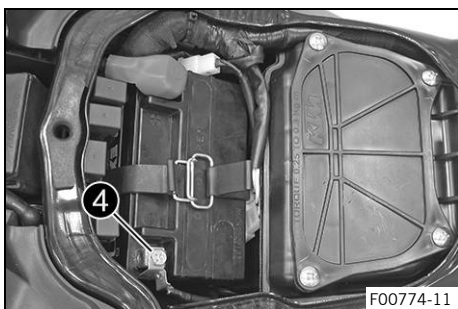


Main work

- Position the battery in the battery holder.

Battery (ETZ-9-BS)

- Reconnect rubber band **1**.
- Position positive cable **2** and mount and tighten the screw.
- Position positive terminal cover **3**.



- Position negative cable ④; mount and tighten the screw.

Finishing work

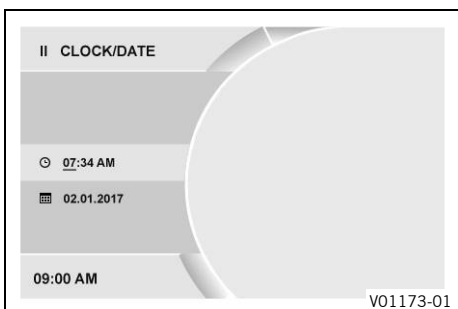
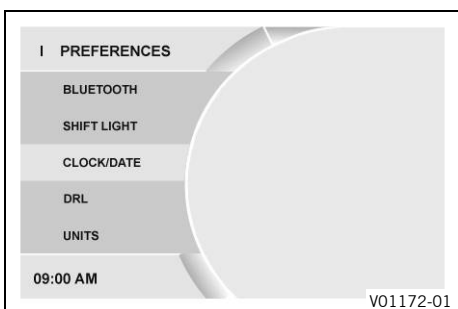
- Mount the front rider's seat. (📖 p. 9)
- Mount the passenger seat. (📖 p. 8)
- Set the time and date. (📖 p. 11)

3.11 Setting the time and date

Condition

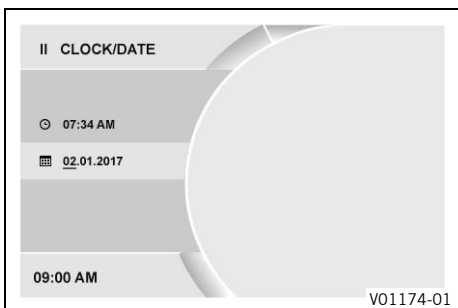
The motorcycle is stationary.

- Press the **SET** button when the menu is closed.
- Press the **UP** or **DOWN** button until **Preferences** appears. Press the **SET** button to open the menu.
- Press the **UP** or **DOWN** button until **Clock/Date** is marked. Press the **SET** button to open the menu.



Setting the clock

- Press the **UP** or **DOWN** button until the time is marked.
- Press the **SET** button.
 - ✓ The hour flashes and is underlined.
- Press the **UP** or **DOWN** button until the current hour is set.
- Press the **SET** button.
 - ✓ The minutes flash and are underlined.
- Press the **UP** or **DOWN** button until the current minute is set.
- Press the **SET** button.
 - ✓ The time is stored.



Setting the date

- Press the **UP** or **DOWN** button until the date is marked.
- Press the **SET** button.
 - ✓ The day flashes and is underlined.
- Press the **UP** or **DOWN** button until the current day is set.
- Press the **SET** button.
 - ✓ The month flashes and is underlined.
- Press the **UP** or **DOWN** button until the current month is set.
- Press the **SET** button.

- ✓ The year flashes and is underlined.
- Press the **UP** or **DOWN** button until the current year is set.
- Press the **SET** button.
- ✓ The date is stored.

3.12 Opening the filler cap



Danger

Fire hazard Fuel is highly flammable.

The fuel in the fuel tank expands when warm and can escape if overfilled.

- Do not refuel the vehicle in the vicinity of open flames or lit cigarettes.
- Switch off the engine for refueling.
- Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
- If any fuel is spilled, wipe it off immediately.
- Observe the specifications for refueling.



Warning

Danger of poisoning Fuel is poisonous and a health hazard.

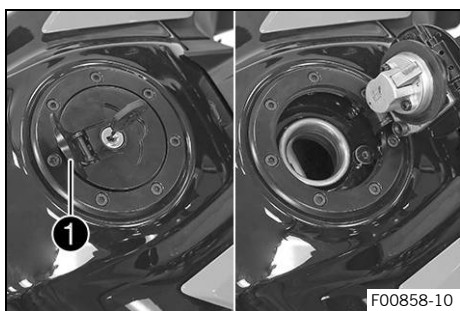
- Avoid skin, eye and clothing contact with fuel.
- Immediately consult a doctor if you swallow fuel.
- Do not inhale fuel vapors.
- In case of skin contact, rinse the affected area with plenty of water.
- Rinse the eyes thoroughly with water, and consult a doctor in case of fuel contact with the eyes.
- Change your clothing in case of fuel spills on them.
- Keep fuels correctly in a suitable canister, and out of the reach of children.



Note

Environmental hazard Improper handling of fuel is a danger to the environment.

- Do not allow fuel to enter the groundwater, the soil, or the sewage system.



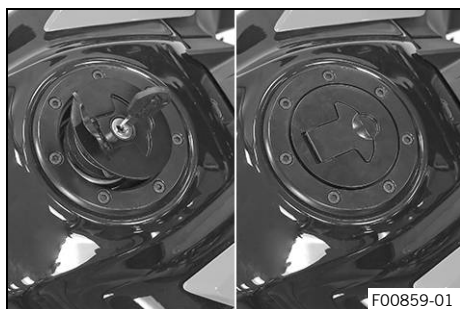
- Lift cover **1** of the filler cap and insert the ignition key in the lock.

Note

Danger of damage The ignition key may break if overloaded. Damaged ignition keys must be replaced.

- Push down on the filler cap to take pressure off the ignition key.
- Turn the ignition key 90° clockwise.
- Open the filler cap.

3.13 Closing the filler cap



Warning

Fire hazard Fuel is highly flammable, toxic and a health hazard.

- Check the filler cap is locked correctly after closing.
- Change your clothing in case of fuel spills on them.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.

- Fold down the filler cap.
- Turn the ignition key 90° clockwise.
- Push down the filler cap and turn the ignition key counter-clockwise until the tank lock engages.
- Remove the ignition key and close the cover.



3.14 Refueling



Danger

Fire hazard Fuel is highly flammable.

The fuel in the fuel tank expands when warm and can escape if overfilled.

- Do not refuel the vehicle in the vicinity of open flames or lit cigarettes.
- Switch off the engine for refueling.
- Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
- If any fuel is spilled, wipe it off immediately.
- Observe the specifications for refueling.



Warning

Danger of poisoning Fuel is poisonous and a health hazard.

- Avoid skin, eye and clothing contact with fuel.
- Immediately consult a doctor if you swallow fuel.
- Do not inhale fuel vapors.
- In case of skin contact, rinse the affected area with plenty of water.
- Rinse the eyes thoroughly with water, and consult a doctor in case of fuel contact with the eyes.
- Change your clothing in case of fuel spills on them.

Note

Material damage Inadequate fuel quality causes the fuel filter to quickly become clogged.

In some countries and regions, the available fuel quality and cleanliness may not be sufficient. This will result in problems with the fuel system.

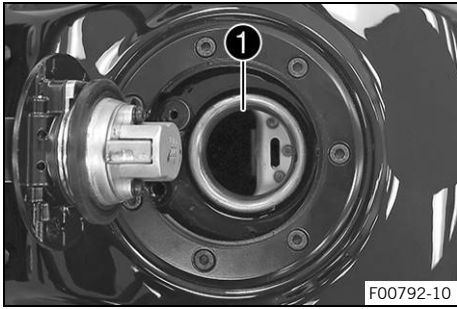
- Refuel only with clean fuel that meets the specified standards.



Note

Environmental hazard Improper handling of fuel is a danger to the environment.

- Do not allow fuel to enter the groundwater, the soil, or the sewage system.

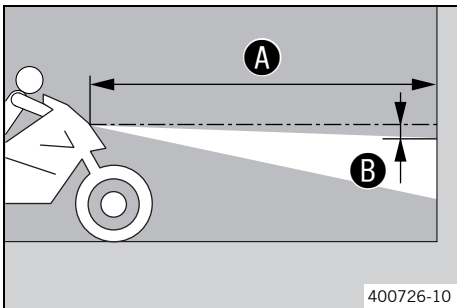


- Switch off the engine.
- Open the filler cap. (📖 p. 12)
- Fill the fuel tank with fuel up to the lower edge **1** of the fuel filler.

| | | |
|-----------------------------------|-------------------------|--|
| Total fuel tank capacity, approx. | 13.5 l (3.57 US gal) | Super unleaded (ROZ 95/RON 95/PON 91) (📖 p. 19) (390 Duke EU/AU/JP/US/AR/CO/MY/PH) |
| Total fuel tank capacity, approx. | | Gasohol 95 E20 (RON 95) (📖 p. 19) (390 Duke TH) |
| Total fuel tank capacity, approx. | | Super unleaded, type C (ROZ 95/RON 95/PON 91) (📖 p. 19) (390 Duke BR) |

- Close the filler cap. (📖 p. 13)

3.15 Checking the headlight setting



- Position the vehicle upright on a horizontal surface in front of a light wall and make a marking at the height of the center of the low beam headlight.

- Make another mark at a distance **B** under the first marking.
Guideline

| | |
|-------------------|-------------|
| Distance B | 5 cm (2 in) |
|-------------------|-------------|

- Position the vehicle perpendicular to the wall at a distance **A** from the wall and switch on the low beam.

Guideline

| | |
|-------------------|-------------|
| Distance A | 5 m (16 ft) |
|-------------------|-------------|

- The rider now mounts the motorcycle with luggage and passenger if applicable.
- Check the headlight setting.

The light-dark boundary must lie exactly on the lower marking when the motorcycle is ready to operate with the rider mounted along with any luggage and a passenger if applicable.

- » If the light-dark border does not meet specifications:
 - Adjust the headlight range. (📖 p. 15)

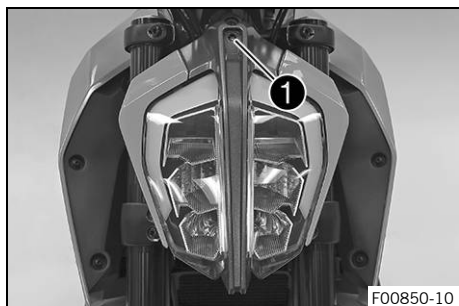
3.16 Adjusting the headlight range

Preparatory work

- Check the headlight setting. (📖 p. 14)

Main work

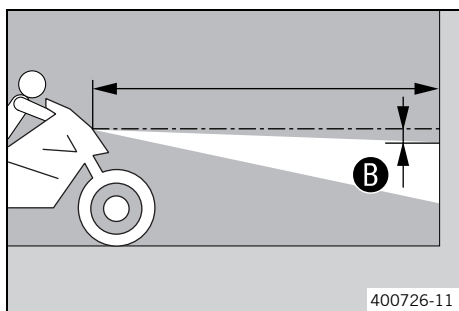
- Turn adjusting screw ❶ to adjust the headlight range.



Info

Turn clockwise to increase the headlight range; turn counterclockwise to reduce the headlight range. If you have a payload, you may have to correct the headlight range.

Screw ❶ also secures the headlight. Ensure the screw is always screwed in far enough.



- Set the headlight to marking ❷.

Guideline

The light-dark boundary must lie exactly on lower marking ❷ when the motorcycle is ready to operate with the rider mounted along with any luggage and a passenger if applicable.

4 TECHNICAL DATA

4.1 Chassis tightening torques

| | | | |
|---|-----------------|--------------------|--------------|
| Screw, chain guard | EJOT PT® K60x30 | 7 Nm (5.2 lbf ft) | |
| Remaining screws, chassis | M4 | 4 Nm (3 lbf ft) | |
| Remaining nuts, chassis | M5 | 5 Nm (3.7 lbf ft) | |
| Remaining screws, chassis | M5 | 5 Nm (3.7 lbf ft) | |
| Screw, chain guard | M5 | 7 Nm (5.2 lbf ft) | Loctite®243™ |
| Screw, compensating tank cap lock, rear brake | M5 | 9 Nm (6.6 lbf ft) | |
| Screw, fuel tank cover | M5 | 4 Nm (3 lbf ft) | |
| Screw, outer clutch cable guide | M5 | 5 Nm (3.7 lbf ft) | Loctite®243™ |
| Screw, side stand switch | M5 | 5 Nm (3.7 lbf ft) | Loctite®243™ |
| Screw, tail light | M5 | 5 Nm (3.7 lbf ft) | |
| Nut, foot brake lever adjustment | M6 | 9 Nm (6.6 lbf ft) | |
| Remaining nuts, chassis | M6 | 10 Nm (7.4 lbf ft) | |
| Remaining screws, chassis | M6 | 10 Nm (7.4 lbf ft) | |
| Screw, ABS hose clamp | M6 | 7 Nm (5.2 lbf ft) | |
| Screw, ABS module | M6 | 10 Nm (7.4 lbf ft) | |
| Screw, ABS module retaining bracket on frame | M6 | 7 Nm (5.2 lbf ft) | |
| Screw, air filter box | M6 | 6 Nm (4.4 lbf ft) | |
| Screw, brake fluid reservoir of rear brake | M6 | 8 Nm (5.9 lbf ft) | Loctite®243™ |
| Screw, brake hose clamp | M6 | 7 Nm (5.2 lbf ft) | |
| Screw, cable holder, side stand switch | M6 | 9 Nm (6.6 lbf ft) | Loctite®243™ |
| Screw, chain sliding guard | M6 | 7 Nm (5.2 lbf ft) | |
| Screw, combination instrument | M6 | 7 Nm (5.2 lbf ft) | |
| Screw, compensating tank | M6 | 5 Nm (3.7 lbf ft) | |
| Screw, damper block | M6 | 8 Nm (5.9 lbf ft) | |
| Screw, engine sprocket cover | M6 | 8 Nm (5.9 lbf ft) | |
| Screw, foot brake cylinder | M6 | 9 Nm (6.6 lbf ft) | Loctite®243™ |
| Screw, front fender | M6 | 7 Nm (5.2 lbf ft) | |
| Screw, front seat fixing | M6 | 6 Nm (4.4 lbf ft) | |
| Screw, front spoiler | M6x13 | 9 Nm (6.6 lbf ft) | |
| Screw, front spoiler rear | M6x9 | 9 Nm (6.6 lbf ft) | |
| Screw, fuel pump | M6 | 10 Nm (7.4 lbf ft) | |
| Screw, fuel tank holder evaporation valve | M6 | 9 Nm (6.6 lbf ft) | |
| Screw, fuel tank trim | M6 | 5 Nm (3.7 lbf ft) | |
| Screw, fuel tank trim | M6 | 7 Nm (5.2 lbf ft) | |
| Screw, headlight | M6 | 8 Nm (5.9 lbf ft) | |
| Screw, ignition coil | M6 | 8 Nm (5.9 lbf ft) | |

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|---|----|---|
| Screw, ignition lock (tamper-proof screw) | M6 | 13 Nm (9.6 lbf ft) |
| Screw, license plate holder | M6 | 12 Nm (8.9 lbf ft) Loctite®243™ |
| Screw, lower rear panel | M6 | 7 Nm (5.2 lbf ft) |
| Screw, magnetic holder on side stand | M6 | 5 Nm (3.7 lbf ft) Loctite®243™ |
| Screw, main silencer | M6 | 12 Nm (8.9 lbf ft) |
| Screw, main silencer retaining bracket | M6 | 9 Nm (6.6 lbf ft) |
| Screw, radiator holder | M6 | 10 Nm (7.4 lbf ft) |
| Screw, radiator shield | M6 | 7 Nm (5.2 lbf ft) |
| Screw, rear ABS sensor wheel | M6 | 8 Nm (5.9 lbf ft) Loctite®243™ |
| Screw, rear splash protector | M6 | 9 Nm (6.6 lbf ft) |
| Screw, rollover sensor | M6 | 8 Nm (5.9 lbf ft) Loctite®243™ |
| Screw, shift lever linkage | M6 | 11 Nm (8.1 lbf ft) Loctite®243™ |
| Screw, wheel speed sensor holder | M6 | 8 Nm (5.9 lbf ft) |
| Nut, rear sprocket | M8 | 27 Nm (19.9 lbf ft) |
| Remaining nuts, chassis | M8 | 25 Nm (18.4 lbf ft) |
| Remaining screws, chassis | M8 | 25 Nm (18.4 lbf ft) |
| Screw, bottom triple clamp | M8 | 12 Nm (8.9 lbf ft) |
| Screw, engine bearer | M8 | 22 Nm (16.2 lbf ft) |
| Screw, foot brake lever | M8 | 16 Nm (11.8 lbf ft) Loctite®243™ |
| Screw, fork stub | M8 | 15 Nm (11.1 lbf ft) |
| Screw, front brake caliper | M8 | 30 Nm (22.1 lbf ft) Loctite® 204™ |
| Screw, front brake disc | M8 | 30 Nm (22.1 lbf ft) Loctite®243™ |
| Screw, front seat fixing | M8 | 25 Nm (18.4 lbf ft) |
| Screw, front wheel spindle | M8 | 25 Nm (18.4 lbf ft) |
| Screw, fuel tank | M8 | 20 Nm (14.8 lbf ft) |
| Screw, grab handle | M8 | 22 Nm (16.2 lbf ft) |
| Screw, handlebar clamp | M8 | 20 Nm (14.8 lbf ft) Loctite®243™ |
| Screw, horn | M8 | 12 Nm (8.9 lbf ft) |
| Screw, main silencer | M8 | 23 Nm (17 lbf ft) |
| Screw, passenger footrest bracket | M8 | 22 Nm (16.2 lbf ft) Loctite®243™ |
| Screw, rear brake disc | M8 | 21 Nm (15.5 lbf ft) Loctite®243™ |
| Screw, rear frame | M8 | 25 Nm (18.4 lbf ft) Loctite®243™ |
| Screw, rear seat fixing | M8 | 18 Nm (13.3 lbf ft) |
| Screw, seat support plate | M8 | 18 Nm (13.3 lbf ft) |
| Screw, top triple clamp | M8 | 15 Nm (11.1 lbf ft) |

4 TECHNICAL DATA

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|---|------------|---|
| Banjo bolt, brake line | M10 | 24 Nm (17.7 lbf ft) |
| Fitting side stand | M10 | 35 Nm (25.8 lbf ft) Loctite®243™ |
| Remaining nuts, chassis | M10 | 45 Nm (33.2 lbf ft) |
| Remaining screws, chassis | M10 | 45 Nm (33.2 lbf ft) |
| Screw, engine bearer | M10 | 49 Nm (36.1 lbf ft) Loctite®243™ |
| Fitting, handlebar support | M10x1.25 | 21 Nm (15.5 lbf ft) |
| Fitting, shock absorber, bottom | M10x1.25 | 51 Nm (37.6 lbf ft) Loctite®243™ |
| Nut, mirror, left | M10x1.25 | 16 Nm (11.8 lbf ft) |
| Nut, mirror, right | M10LHx1.25 | 16 Nm (11.8 lbf ft) |
| Screw, combination instrument bracket | M10x1.25 | 21 Nm (15.5 lbf ft) |
| Screw, front footrest bracket | M10x1.25 | 44 Nm (32.5 lbf ft) Loctite®243™ |
| Screw, front footrest bracket / engine bearer | M10x1.25 | 49 Nm (36.1 lbf ft) |
| Screw, side stand bracket | M10x1.25 | 25 Nm (18.4 lbf ft) Loctite®243™ |
| Screw, top shock absorber | M10x1.25 | 51 Nm (37.6 lbf ft) Loctite®243™ |
| Stud, rear sprocket | M10x1.25 | 50 Nm (36.9 lbf ft) |
| Nut, rear wheel spindle | M14x1.5 | 98 Nm (72.3 lbf ft) |
| Nut, swingarm pivot | M14x1.5 | 98 Nm (72.3 lbf ft) |
| Screw, steering head, top | M16x1.5 | 49 Nm (36.1 lbf ft) Loctite®243™ |
| Lambda sensor | M18x1.5 | 19 Nm (14 lbf ft) |
| Swingarm bearing adjusting ring | M22x1 | Tighten and ensure that there is no play |
| Nut, steering head | M30x1 | 1st stage 45 Nm (33.2 lbf ft) 2nd stage (loosen, counterclockwise) 2 turns 3rd stage 5 Nm (3.7 lbf ft) |

Gasohol 95 E20 (RON 95)**Standard/classification**

- Gasohol 95 E20 (RON 95)

Guideline

- Only use super unleaded fuel that matches or is equivalent to the specifications.
- Super unleaded fuel with an ethanol content of 19 to 20% is permissible.

**Info**

- Do **not** use fuel made of methanol (e. g. M15, M85, M100).
- Do **not** use fuel with less than 19% ethanol (e. g. E10).
- Do **not** use fuel with more than 20% ethanol (e. g. E30, E85, E100).

Super unleaded (ROZ 95/RON 95/PON 91)**Standard/classification**

- DIN EN 228 (ROZ 95/RON 95/PON 91)

Guideline

- Only use unleaded super fuel that matches or is equivalent to the specified fuel grade.
- Fuel with an ethanol content of up to 10 % (E10 fuel) is safe to use.

**Info**

- Do **not** use fuel containing methanol (e. g. M15, M85, M100) or more than 10 % ethanol (e. g. E15, E25, E85, E100).

Super unleaded, type C (ROZ 95/RON 95/PON 91)**Standard/classification**

- ANP (Agência Nacional do Petróleo) #57 (ROZ 95/RON 95/PON 91)

Guideline

- Only use super unleaded fuel that matches or is equivalent to the following specifications.
- Super unleaded fuel with an ethanol content of 19 to 27 % is permissible.

**Info**

- Do **not** use fuel made of methanol (e. g. M15, M85, M100).
- Do **not** use fuel with less than 19 % ethanol (e. g. E10).
- Do **not** use fuel with more than 27 % ethanol (e. g. E30, E85, E100).

READY TO RACE

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04/2018



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