

Freeride E-XC NG

Art. no. 3213789en



KTM

Perform the work described in these setup instructions before the vehicle is delivered to the customer.

Read the setup instructions in their entirety before beginning work.

These setup instructions were written to correspond to the latest state of this series. We reserve the right to make changes in the interest of technical advancement without at the same time updating this manual.

We shall not provide a description of general workshop methods. Likewise, safety rules that apply in a workshop are not specified here. It is assumed that the work will be performed by a fully trained mechanic with the corresponding HV training.

All specifications are non-binding. KTM Sportmotorcycle GmbH specifically reserves the right to modify or delete technical specifications, prices, colors, forms, materials, services, designs, equipment, etc., without prior notice and without specifying reasons, to adapt these to local conditions, as well as to stop production of a particular model without prior notice. KTM accepts no liability for delivery options, deviations from figures and descriptions, misprints, and other errors. The models portrayed partly contain special equipment that does not belong to the regular scope of supply.

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ISO 9001(12 100 6061)

According to the international quality management standard ISO 9001, KTM uses quality assurance processes that lead to the maximum possible quality of the products.

Issued by: TÜV Management Service

REG.NO. 12 100 6061

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This document is valid for the following models:

Freeride E-XC NG EU (F3001R3)



1 MEANS OF REPRESENTATION

1.1 Symbols used

The meaning of specific symbols is described below.



Indicates an expected reaction (e.g. of a work step or a function).



Indicates an unexpected reaction (e.g. of a work step or a function).



Identifies work requiring expert knowledge and technical understanding. In the interest of your own safety, only have these jobs performed by correspondingly trained KTM technical personnel.



All work identified by this symbol requires a level 1 qualification for high-voltage systems. Only this qualification authorizes you to perform non-electro-technical work on a vehicle or on units with a high-voltage system.



All work identified by this symbol requires a level 2 qualification for high-voltage systems. Only this qualification authorizes you to de-energize the electrical system and perform electro-technical work in a de-energized state.



All work identified by this symbol requires a level 3 qualification for high-voltage systems. Only this qualification authorizes you to perform electro-technical work under voltage.



Indicates a page reference (more information is provided on the specified page).



Indicates information with more details or tips.



Indicates the result of a testing step.



Indicates a voltage measurement.



Indicates a current measurement.



Indicates a resistance measurement.



Indicates the end of an activity including potential rework.

1.2 Formats used

The typographical formats used in this document are explained below.

Proprietary name	Indicates a proprietary name.
Name®	Indicates a protected name.
Brand™	Indicates a brand available on the open market.
<u>Underlined terms</u>	Refer to technical details of the vehicle or indicate technical terms, which are explained in the glossary.

2.1 Work rules

The KTM PowerPack does not contain any parts that require maintenance. Do not open the KTM PowerPack under any circumstances.

Special tools are necessary for certain tasks. The tools are not a component of the vehicle, but can be ordered using the number in parentheses. Example: transmission shaft holder (70029032000)

During assembly, non-reusable parts (e.g. self-locking screws and nuts, seals and seal rings, O-rings, pins, lock washers) must be replaced by new parts.

In some instances, a thread locker (e.g. **Loctite**[®]) is required. The manufacturer instructions for use must be followed.

After disassembly, clean the parts that are to be reused and check them for damage and wear. Change damaged or worn parts.

After you complete the repair or service work, check the operating safety of the vehicle.

2.2 Safety advice

A number of safety instructions need to be followed to operate the product described safely. Therefore read this instruction and all further instructions included carefully. The safety instructions are highlighted in the text and are referred to at the relevant passages.

Info

Various information and warning labels are attached in prominent locations on the product described. Do not remove any information or warning labels. If they are missing, you or others may not recognize dangers and may therefore be injured.

2.3 Degrees of risk and symbols



Warning

Identifies a danger that is likely to lead to fatal or serious injury if the appropriate measures are not taken.



Caution

Identifies a danger that may lead to minor injuries if the appropriate measures are not taken.

Note

Identifies a danger that will lead to considerable machine and material damage if the appropriate measures are not taken.



Note

Indicates a danger that will lead to environmental damage if the appropriate measures are not taken.

2.4 Operating and auxiliary substances

Use the operating and auxiliary substances (such as oils and lubricants) specified in the Owner's Manual.

2.5 Fire hazard



Warning

Fire hazard Damaged rechargeable lithium-ion batteries (KTM PowerPacks) present a fire hazard. Massive mechanical damage may cause an internal cell short circuit and cause the battery to self-ignite.

- Contact the KTM customer service immediately if major damage to the rechargeable lithium-ion battery (KTM PowerPack) has occurred.

There is no particular fire hazard for this vehicle when the rechargeable lithium-ion battery (KTM PowerPack) is intact.

However, should the vehicle catch fire, inform the fire brigade responsible that an electric vehicle with a rechargeable lithium-ion battery is on fire.

3.1 Unpacking and setting up the vehicle ¶1



- Remove the box and the plastic packaging.



Info

An assistant prevents the motorcycle from falling over. To avoid damaging the motorcycle during the setup, leave the protective film on the vehicle until you have finished.

- Remove the separate enclosure and unpack it. Check that the scope of supply is complete using the enclosed packing list.
- To be in compliance with the homologation of the vehicle, mount all of the parts in the separate enclosure when assembling the vehicle.



Info

It is not necessary to mount all of the parts in the separate enclosure for the vehicle to operate correctly. However, homologation will not apply if not all parts from the separate enclosure are mounted.

- Remove the KTM PowerPack. ¶1 (🗨️ p. 26)
- Have a lift stand available.

Lift stand (78129955100)

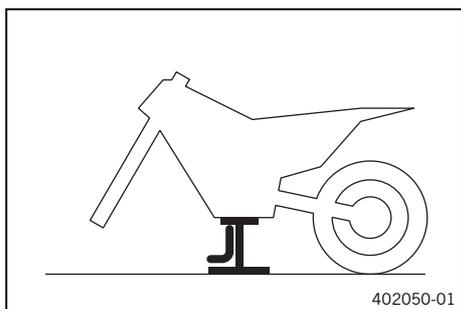
- Carefully loosen and remove the tension belt of the footrest bracket.



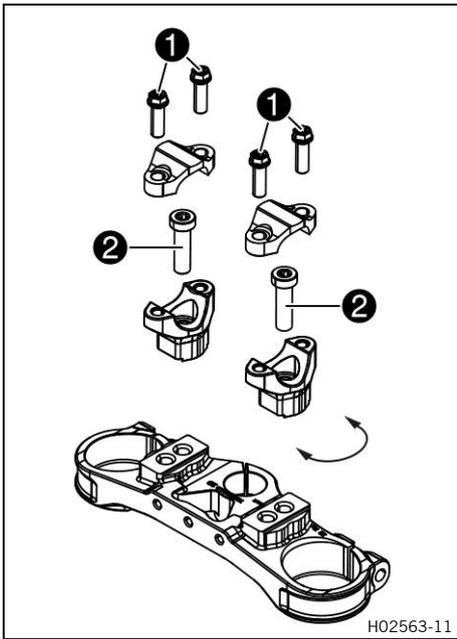
Info

An assistant prevents the motorcycle from falling over.

- Together with an assistant, take the vehicle off the pallet.
- Position the vehicle on a lift stand.
- Check the vehicle for transport damage.



402050-01



- Remove screws ①. Take off the handlebar clamps.
- Remove screws ②. Take off the handlebar supports.
- Place the handlebar supports in the required position. Mount and tighten screws ②.

Guideline

Screw, handlebar support	M10	40 Nm (29.5 lbf ft) Loctite®243™
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i Info
Position the left and right handlebar supports evenly.



- Position the handlebar.

i Info
Make sure the cables and wiring are positioned correctly.

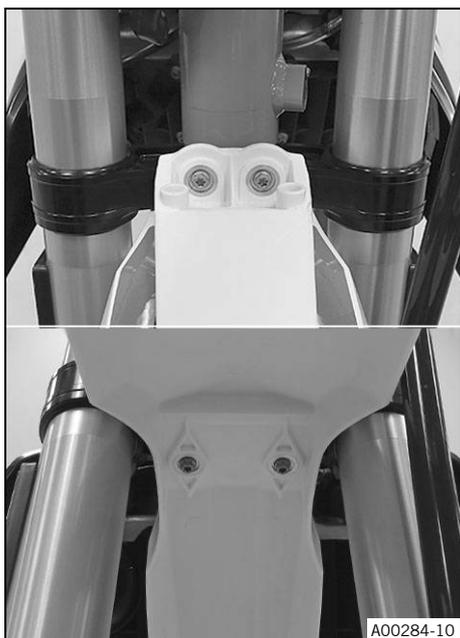
- Position the handlebar clamps. Mount and tighten the screws evenly.

Guideline

Screw, handlebar clamp	M8	20 Nm (14.8 lbf ft)
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i Info
The markings on the handlebar should be at the center of the handlebar clamps.
Keep the gap widths equal when tightening.

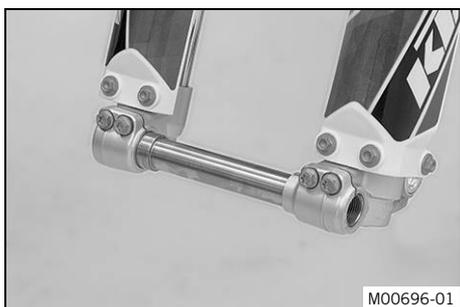
3 SETUP



- Position the front fender and mount and tighten the screws.

Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
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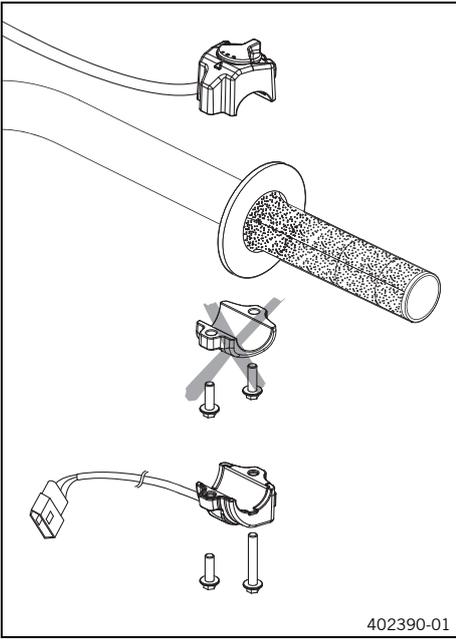
- Release the axle clamp screws and remove the wheel spindle.
- Install the front wheel. ¶1 (📖 p. 17)



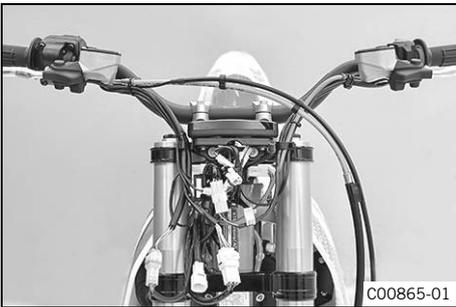
- Position the controls on the right half of the handlebar.



- Position the controls on the left half of the handlebar.



- Mount the turn signal switch and connect the plug-in connector on the wiring harness.



- Join all plug-in connectors to the plug-in holder.



Info

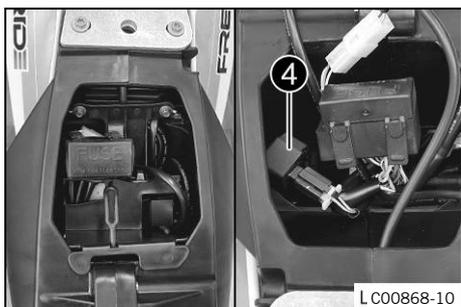
Make sure the cables and wiring are positioned correctly.



- Position turn signal indicator lamp ③.



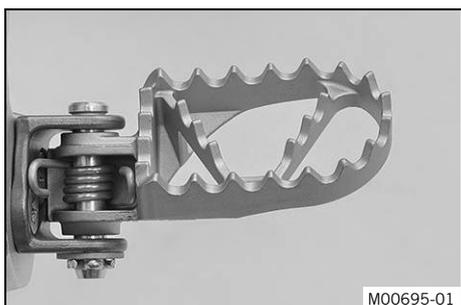
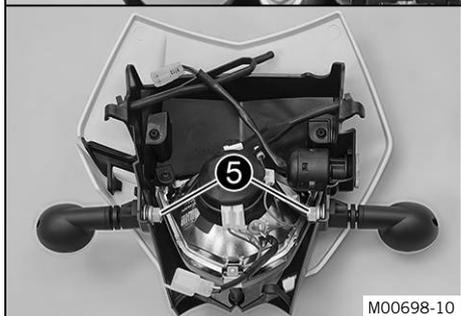
- Mount the handlebar cushion.



- Take off the electrical compartment.
- Connect turn signal relay ④.
- Route the wiring harness for the rear turn signal and license plate lamp and connect the electrical consumers.
- Mount the electrical compartment.



- Insert the black and violet cables of the bulb included in the separate enclosure into the socket and position it in the turn signal indicator lamp ③.
- Position the turn signal on each side and mount and tighten nuts ⑤.
- Install the headlight mask with the headlight. ¶1 (🗨 p. 30)



- Mount the footrests with the springs and pins. Secure the pins using the washers and cotter pins.

Footrest spring plier (58429083000)



- Mount the license plate holder with the license plate lamp, turn signals, and reflector.
- Connect the electrical components.

i Info

The cable of the left turn signal is marked red.
The cable of the right turn signal is marked green.



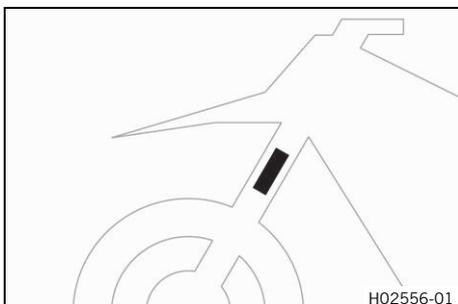
C00740-01

- Charge the 12 V battery. ¶1 (📖 p. 24)
- Install the 12 V battery. ¶1 (📖 p. 28)
- Unpack and mount the **KTM PowerParts** included in the delivery (optional).



Info

Read the accompanying **KTM PowerParts** fitting instructions.



H02556-01

- Make sure that the reflectors are glued on to the left and right fork leg.



Info

The reflectors must not be covered by trim parts.

- Attach the stickers included in the scope of supply (optional).



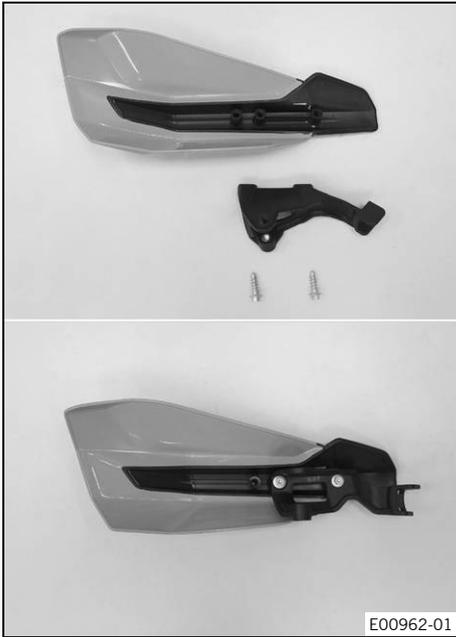
M00700-01

- Mount the mirror clamps on both sides.

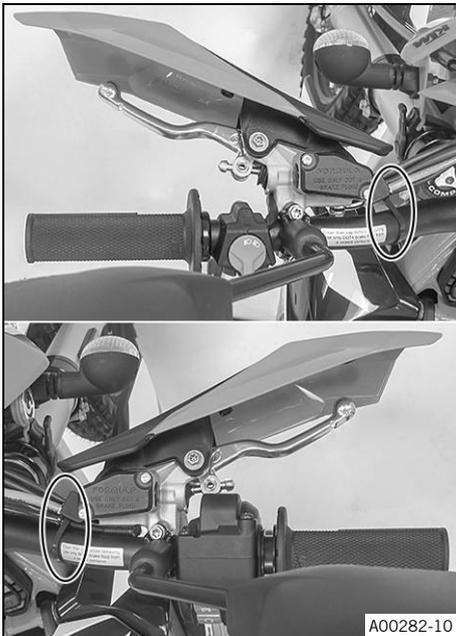


M00701-01

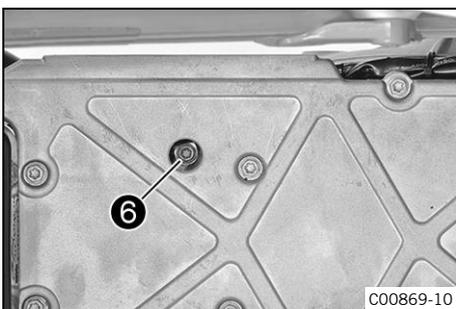
- Mount and tighten the rear mirror on both sides.



- Preassemble the hand guards on the left and right.



- Mount the left hand guard.
- Mount the right hand guard.

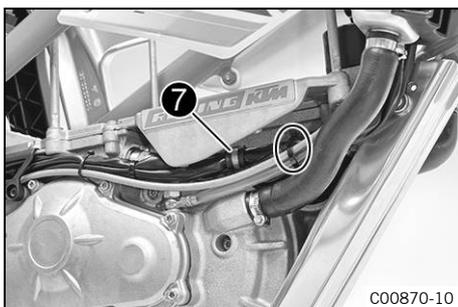


- Remove screw 6.

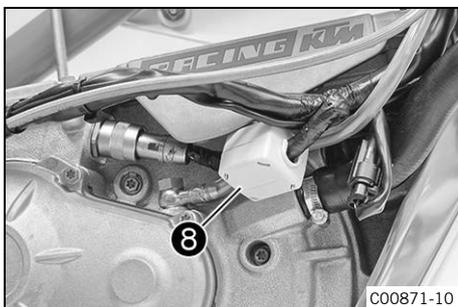


Info

The screw can be reached through a drill hole in the motor cover.



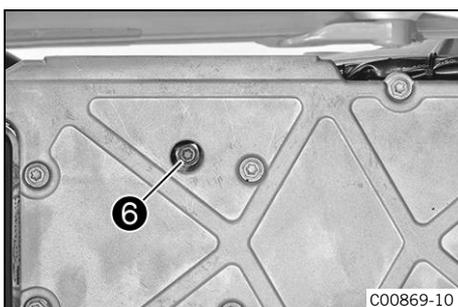
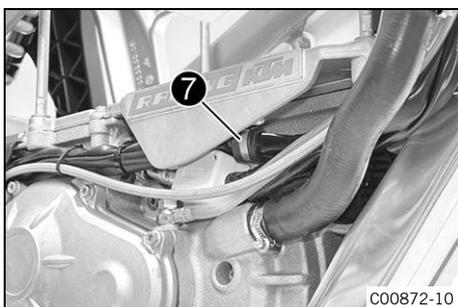
- Remove clamp 7.
- Remove the cable tie(s).
- Pull the wiring harness and brake line aside slightly.



Note

Material damage The ferrite core has a one-way lock. If the locked ferrite core is reopened, the lock is destroyed.

- Before installing the ferrite core, ensure it is properly positioned.
- Position ferrite core 8 around the lighting wiring harness and close it.
 - ✓ The ferrite core is fully closed and locked.
- Position the wiring harnesses, ferrite core, and brake line on the motor.
- Position clamp 7.



- Mount and tighten screw 6.

Guideline

Remaining screws for motor	M6	10 Nm (7.4 lbf ft)
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- ✓ The clamp is fully closed but the cable is not pinched.



- Mount the cable tie(s).
- Position all controls in their exact positions on the handlebar. Tighten all screws.
- Carry out the unlocking procedure for the KTM PowerPack. (p. 19)
- Prepare the vehicle according to the specifications in the **KTM Dealer.net** for handover to the customer.

4.1 Raising the motorcycle with a lift stand ¶1

Note

Danger of damage The parked vehicle can roll away or fall over.

- Park the vehicle on a firm and level surface.

Preparatory work

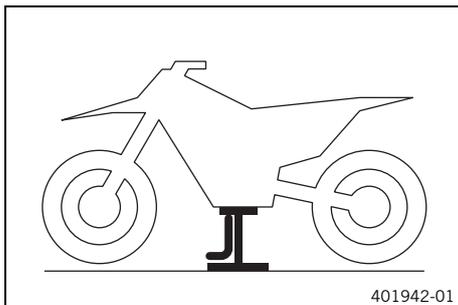
- Deactivate the vehicle. ¶1 (📖 p. 15)
- Fold the seat up. ¶1 (📖 p. 19)
- Remove the KTM PowerPack. ¶1 (📖 p. 26)
- Ascertain that the KTM PowerPack is at zero potential. ¶2 (📖 p. 31)
- Ascertain that the discharge plug is de-energized. ¶2 (📖 p. 32)
- Mount the covering cap. ¶1 (📖 p. 15)

Main work

- Use the motor guard underneath the motor to raise the vehicle.

Lift stand (78129955100)

- ✓ Neither wheel is in contact with the ground.
- Secure the motorcycle against falling over.



4.2 Removing the motorcycle from the lift stand ¶1

Note

Danger of damage The parked vehicle can roll away or fall over.

- Park the vehicle on a firm and level surface.

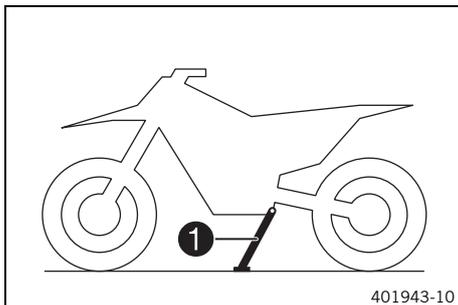
Main work

- Remove the motorcycle from the lift stand.
- Remove the lift stand.
- To park the motorcycle, press side stand ❶ to the ground with your foot and lean the motorcycle on it.



Info

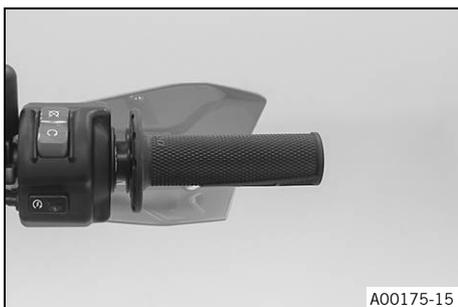
While riding, the side stand must be folded up and secured with the rubber band.



Finishing work

- Install the KTM PowerPack. ¶1 (📖 p. 27)
- Perform an equipotential bonding check (KTM PowerPack installed). ¶2 (📖 p. 32)
- Lock the seat. ¶1 (📖 p. 19)

4.3 Deactivating the vehicle ¶1



- Push the main switch into the position ☒.



- Turn the key in the ignition lock to the position ☒ while the vehicle is deactivated. Remove the key.

4.4 Mounting the covering cap ¶1

Note

Material damage Components damaged or destroyed by water or dirt.

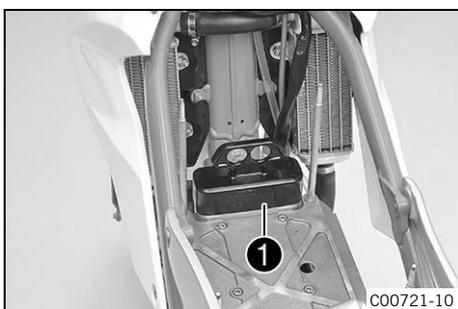
- Mount the covering cap if you have removed the KTM PowerPack.

Preparatory work

- Deactivate the vehicle. ¶1 (📖 p. 15)
- Fold the seat up. ¶1 (📖 p. 19)
- Remove the KTM PowerPack. ¶1 (📖 p. 26)
- Ascertain that the KTM PowerPack is at zero potential. ¶2 (📖 p. 31)
- Ascertain that the discharge plug is de-energized. ¶2 (📖 p. 32)

Main work

- Check the battery discharge plug form ring. ¶1 (📖 p. 16)
- Mount the covering cap ❶ with one hand.

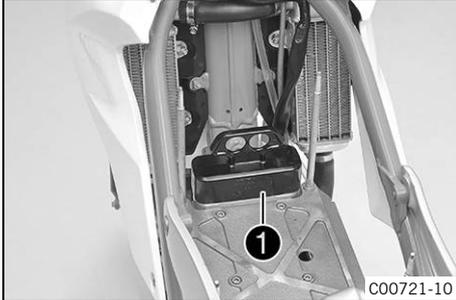


4.5 Removing the covering cap ¶1

Note

Material damage Components damaged or destroyed by water or dirt.

- Mount the covering cap if you have removed the KTM PowerPack.



Main work

- Remove the covering cap ❶ with one hand.

Finishing work

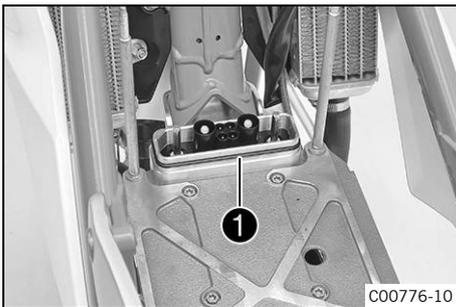
- Install the KTM PowerPack. ¶1 (📖 p. 27)
- Perform an equipotential bonding check (KTM PowerPack installed). ¶2 (📖 p. 32)
- Lock the seat. ¶1 (📖 p. 19)

4.6 Checking the battery discharge plug form ring ¶1

Condition

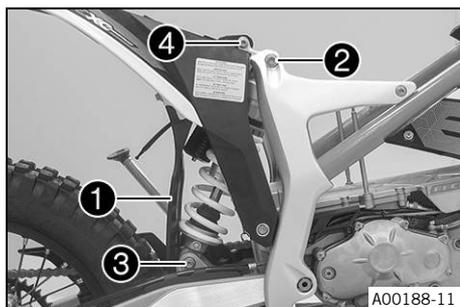
The KTM PowerPack has been removed.

The covering cap has been removed.



- Check the battery discharge plug form ring ❶ on the electric motor.
 - » If the battery discharge plug form ring is dirty:
 - Ascertain that the discharge plug is de-energized. ¶2 (📖 p. 32)
 - Clean the form ring without using water or compressed air.
 - Cover the contacts and spray silicone spray onto the form ring.
 - » If the battery discharge plug form ring is damaged:
 - Change the battery discharge plug form ring. ¶1 (📖 p. 33)

4.7 Installing the shock absorber ¶1



Main work

- Push splash protector **1** to the side and position the shock absorber.
- Mount and tighten screw **2**.

Guideline

Screw, top shock absorber	M12	80 Nm (59 lbf ft) Loctite®2701™
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- Mount and tighten screw **3**.

Guideline

Screw, bottom shock absorber	M12	80 Nm (59 lbf ft) Loctite®2701™
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i Info

The heim joint for the shock absorber at the swingarm is Teflon-coated. It must not be greased with grease, nor with any other lubricants. Lubricants dissolve the Teflon coating, thereby drastically reducing the service life.

- Mount and tighten screw **4**.

Guideline

Screw, upper subframe	M10	45 Nm (33.2 lbf ft) Loctite®243™
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Finishing work

- Remove the motorcycle from the lift stand. ¶1 (📖 p. 14)
- Install the KTM PowerPack. ¶1 (📖 p. 27)
- Perform an equipotential bonding check (KTM PowerPack installed). ¶2 (📖 p. 32)
- Lock the seat. ¶1 (📖 p. 19)

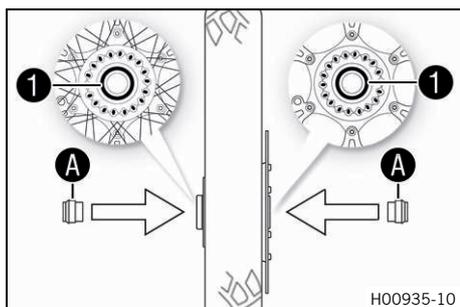


4.8 Installing the front wheel ¶1

Warning

Danger of accidents Oil or grease on the brake discs reduces the braking effect.

- Always keep the brake discs free of oil and grease.
- Clean the brake discs with brake cleaner when necessary.

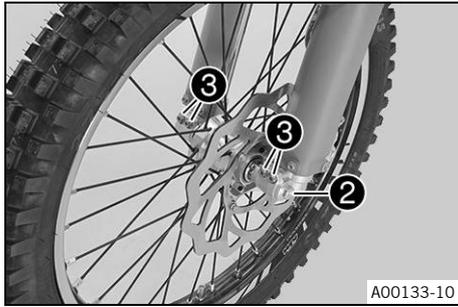


Main work

- Check the wheel bearing for damage and wear.
 - » If the wheel bearing is damaged or worn:
 - Change front wheel bearing. ¶1
- Clean and grease shaft seal rings **1** and contact surface **A** of the spacers.

Long-life grease (📖 p. 36)

- Insert the spacers.



- Clean and grease the wheel spindle.

Long-life grease (📖 p. 36)

- Position the front wheel and insert the wheel spindle.

✓ The brake linings are correctly positioned.

- Mount and tighten screw ②.

Guideline

Screw, front wheel spindle	M20x1.5	35 Nm (25.8 lbf ft)
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- Operate the front brake lever several times until the brake linings are in contact with the brake disc.

- Remove the motorcycle from the lift stand. ¶1 (📖 p. 14)

- Operate the front brake and compress the fork a few times firmly.

✓ The fork legs straighten.

- Tighten screws ③.

Guideline

Screw, fork stub	M8	15 Nm (11.1 lbf ft)
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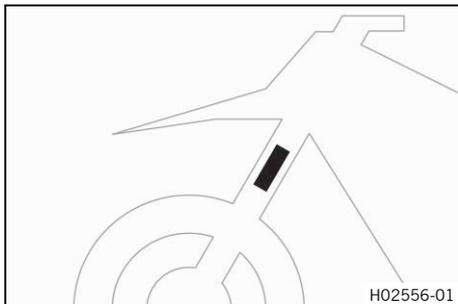
Finishing work

- Install the KTM PowerPack. ¶1 (📖 p. 27)

- Perform an equipotential bonding check (KTM PowerPack installed). ¶2 (📖 p. 32)

- Lock the seat. ¶1 (📖 p. 19)

4.9 Sticking on the reflector



- Make sure that the reflectors are glued on to the left and right fork leg.

» If there are no reflectors stuck on:

- Stick on the reflector.



Info

The reflectors must not be covered by trim parts.

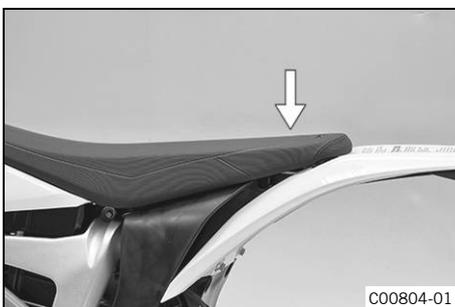
4.10 Folding the seat up ¶1



- Push the release lever ❶ in the direction of the arrow.
- Lift the seat and fold it up.



4.11 Locking the seat ¶1



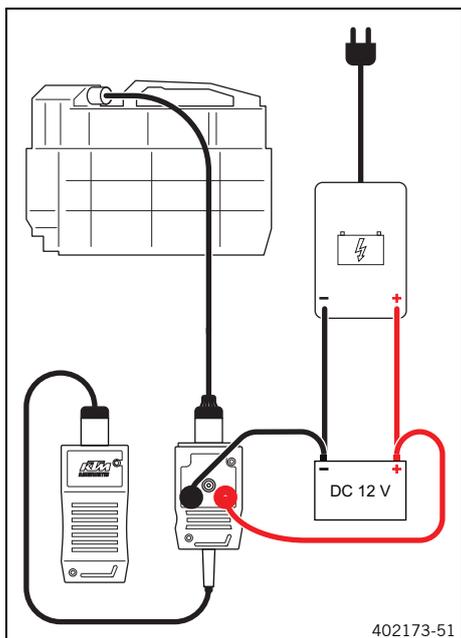
- Fold down the seat and push it down.
- ✓ The seat engages with an audible click.
- Finally, check that the seat is correctly locked.



4.12 Unlocking procedure for KTM PowerPack

Condition

The KTM PowerPack has been removed.



- Connect diagnosis cable to the KTM PowerPack.
- Diagnosis adapter cable (70029069000)
- Connect the diagnostics tool and start it.
 - Ensure external power supply for VCI using 12 V battery.
 - ✓ Blue LED on VCI lights up.
 - Connect battery charger to the 12 V battery.
 - Choose vehicle in the diagnostics tool and select **"AutoScan"**.
 - Execute **"Battery management" > "Functions" > "Activate / deactivate transport mode"**.
 - Install the KTM PowerPack. ¶1 (📖 p. 27)
 - Connect the diagnostics tool and start it.
 - Clear the fault memory using the KTM diagnostics tool. ¶1
 - Read out the fault memory using the KTM diagnostics tool. ¶1
 - » When fault memory is empty:
work is complete.

4.13 Positioning the battery charger



Warning

Risk of injury There is a risk of electric shock in a moist environment.

The battery charger is not waterproof.

- Only use the battery charger in dry conditions.
- Ensure that no fluids flow or drip onto the battery charger.



Warning

Risk of injury If the battery charger is used incorrectly, its intrinsic safety cannot be guaranteed.

The battery charger is only suitable for use with a KTM PowerPack.

- Only use the battery charger with a KTM PowerPack.
- Only operate the battery charger using household sockets with an earth conductor.
- Do not use any additional adapters or extensions.
- Follow the applicable safety instructions of the power connection.



Warning

Risk of injury There is a risk of electric shock if the battery charger or the cables have been manipulated or damaged.

The battery charger does not contain any parts which require maintenance.

- Do not modify the battery charger or the cables.
- Under no circumstances open the battery charger housing.
- Do not insert any objects into the battery charger housing from the outside.
- Do not use the battery charger if cables, plug or parts of the battery charger have been damaged or are soiled.

i Info

The battery charger contains sensitive electronics and must be handled with appropriate care. The battery charger may be damaged or destroyed if it is dropped, knocked or otherwise subject to mechanical overload. When transporting the battery charger, ensure appropriate means of securing the cargo. Damage caused due to improper handling or improper transport is excluded from the manufacturer warranty.



- Place the battery charger on a firm, level and horizontal surface.
- Ensure the battery charger is adequately ventilated.

Guideline

Free space at the front and rear side of the battery charger	20 cm (7.9 in)
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- Use the battery charger in the temperature range permitted.

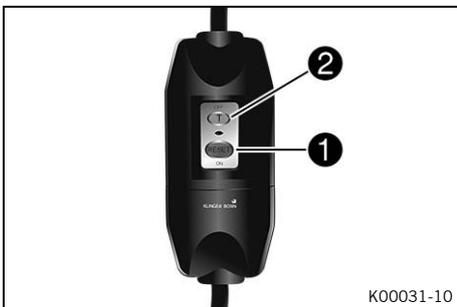
Guideline

Ambient temperature	-15 ... 50 °C (5 ... 122 °F)
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- Ensure that the power plug for the battery charger always remains easily accessible.



4.14 Checking residual current protection switch



Warning

Risk of injury There is a risk of electric shock with a faulty residual current protection switch.

- Before each use of the charger check the residual current protection switch.
- Do not use the battery charger if the test procedure was not successful.

- Connect the mains plug to the mains connection.
- Press the **1** button.
 - ✓ The operating display lights up red.
- Press the **2** button.
 - ✓ The operating display goes out.
 - ✓ The residual current protection switch can be used.
- Disconnect power plug from mains connection.



4.15 Recharging the KTM PowerPack

Note

Material damage The power supply will be damaged in the event of an overload.

In charge mode **Fast**, a steady current of at least 13 A is required.

In charge mode **Normal**, a steady current of at least 10 A is required.

- Ensure that the power outlet can supply the steady current required and is protected by a suitable fuse.



Note

Environmental hazard A lithium-ion battery (KTM PowerPack) contains components and elements that are harmful to the environment.

- Never throw a KTM PowerPack into the household trash.
- Dispose of the KTM PowerPack properly and in compliance with the applicable regulations.



Info

The charging procedure is identical regardless of where the KTM PowerPack is charged – while installed in the vehicle or outside of the vehicle. However, the 12 V battery is only recharged when the KTM PowerPack is being recharged in the vehicle.

Recharge the KTM PowerPack regularly while it is inside the vehicle to also charge the 12 V battery.

Do not activate the vehicle while the battery charger is connected to the KTM PowerPack.

If the vehicle is activated while the vehicle is being charged with the KTM PowerPack installed, the vehicle switches to the fault state. The KTM PowerPack will continue to be recharged, however the 12 V battery will stop recharging.



Info

When the left LED in the charge level indicator on the battery charger flashes, then the KTM PowerPack is ready for use. However, full capacity is not yet available.

To guarantee the maximum capacity of the KTM PowerPack, discharge the KTM PowerPack completely every 20 charging cycles and then recharge it completely. If this process is not carried out, then the vehicle may switch off due to a charging level which is too low without reducing power beforehand.

The KTM PowerPack is completely discharged when the vehicle switches off with blink code 11.



Info

When the temperature of the KTM PowerPack exceeds the permitted value during charging, the battery charger will stop the charging process. All LEDs and the LEDs for the current charging level alternately light up every second.

As soon the temperature of the KTM PowerPack returns to the permitted range, the charging process continues automatically.

Preparatory work

- Position the battery charger. ( p. 20)
- Check residual current protection switch. ( p. 21)
- Push the main switch into the position .
- Fold the seat up.  **1** ( p. 19)



C00815-10



C00768-10



C00769-10



C00770-10

Main work

- Remove ① charging socket protection cap.



Warning

Risk of injury The intrinsic safety of the KTM PowerPack can only be guaranteed if the original battery charger is used.

The KTM PowerPack may only be charged with the original battery charger.

- Only use the original battery charger to charge the KTM PowerPack.

- Connect the battery charger to the KTM PowerPack. Observe plug markings ①.

- Connect the power plug for the battery charger to the mains connection.
- Set the charging mode switch ② to the **Fast** position or **Normal** position.



Info

In charging mode **Fast**, the KTM PowerPack is completely charged after approx. 80 minutes. The power consumption is higher than in charging mode **Normal**. In charging mode **Normal**, the KTM PowerPack is completely charged after approx. 90 minutes.

- Switch on the battery charger using switch ③.
- ✓ Charging starts automatically. The status indicator flashes during the charging process.

- Monitor the charging level of the KTM PowerPack using the LEDs.
- LED 1: 20%
- LED 2: 40 %



LED 3: 60 %

LED 4: 80 %

LED 5 flashes beginning with approx. 95% until 100% is reached.

Once the charging process is complete, all five LEDs light up and the status indicator goes out.

- Switch off the battery charger using switch 4.
- ✓ After several seconds, all LEDs on the battery charger go out.
- Disconnect the battery charger power plug from the mains connection.
- Disconnect the charging cable from the KTM PowerPack.

Guideline

Pull on the structured part of the connector. Do not pull on the cable.

- Check the seal on the charging socket protection cap.
 - » If the seal is dirty:
 - Clean the seal without using water or compressed air.
 - » If the seal is damaged or worn:
 - Change the seal.
- Mount the charging socket protection cap.

Finishing work

- Lock the seat. ¶1 (🗨️ p. 19)

4.16 Charging the 12 V battery ¶1



Warning

Risk of injury Battery gases cause serious chemical burns.

- Keep batteries out of the reach of children.
- Wear suitable protective clothing and goggles.
- Avoid contact with battery gases.
- Keep sparks or open flames away from the battery.
- Only charge batteries in well-ventilated rooms.
- With skin contact rinse the affected area with plenty of water.
- Flush eyes with water for at least 15 minutes and consult a physician if battery gases have come into contact with the eyes.



Note

Environmental hazard Batteries contain environmentally-hazardous materials.

- Do not dispose of batteries as household waste.
- Dispose of batteries at a collection point for used batteries.

i Info

Even when there is no load on the battery, it discharges steadily. The charging level and the method of charging are very important for the service life of the battery. Rapid recharging with a high charging current shortens the service life of the battery. If the charging current, charging voltage or charging time is exceeded, electrolyte escapes through the safety valves. This reduces the battery capacity. When the 12 V battery has been discharged (blink code 44 on the vehicle), recharge the 12 V battery with immediate effect. If the battery is left in a discharged state for an extended period, it will become over-discharged and sulfated, destroying the battery. The battery is maintenance-free. The acid level does not have to be checked.

i Info

The 12 V battery is recharged by the KTM PowerPack when operating the vehicle. When the KTM PowerPack is recharged in the vehicle, then the 12 V battery is also recharged.

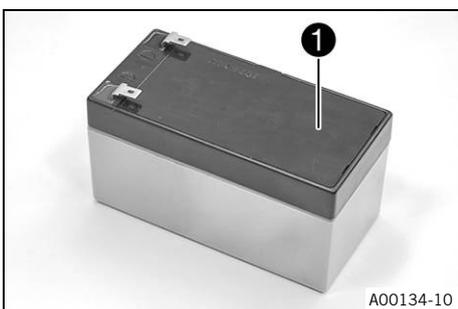
Preparatory work

- Deactivate the vehicle. ¶1 (📖 p. 15)
- Fold the seat up. ¶1 (📖 p. 19)
- Remove the 12 V battery. ¶1 (📖 p. 28)

Main work

- Connect the battery charger to the battery. Switch on the battery charger.

Battery charger (58429074000)



i Info

Never remove cover ❶. In addition, this battery charger can be used to test the open-circuit voltage. This battery charger also makes overcharging the battery impossible.

- Switch off the battery charger after charging. Disconnect the battery from the battery charger.

Guideline

The charging current, charging voltage or charging time must not be exceeded.	
Recharge the battery regularly when the motorcycle is not being used:	3 months

Recharge the battery regularly when the motorcycle is not being used:	3 months
---	----------

Finishing work

- Install the 12 V battery. ¶1 (📖 p. 28)
- Lock the seat. ¶1 (📖 p. 19)

4.17 Removing the KTM PowerPack ¶1



Warning

Risk of injury There is a risk of electric shock when working on high-voltage components. Work on high-voltage components require special training, qualifications and tools.

- Work which has not been described and explained may only be performed by correspondingly trained KTM specialists.
- Do not open the electric motor or the KTM PowerPack.



Note

Environmental hazard A lithium-ion battery (KTM PowerPack) contains components and elements that are harmful to the environment.

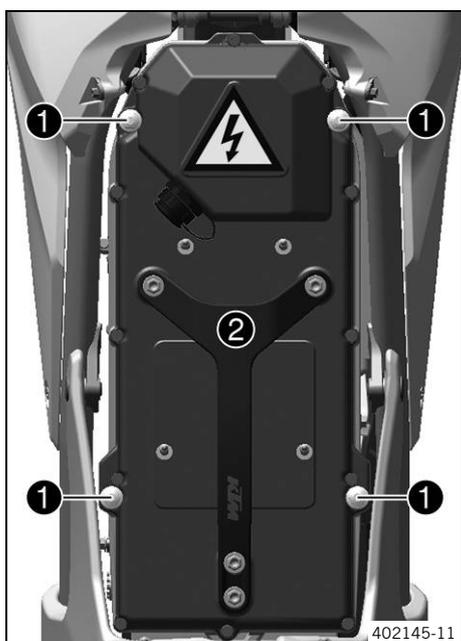
- Never throw a KTM PowerPack into the household trash.
- Dispose of the KTM PowerPack properly and in compliance with the applicable regulations.

Preparatory work

- Deactivate the vehicle. ¶1 (📖 p. 15)
- Fold the seat up. ¶1 (📖 p. 19)

Main work

- Loosen screws ❶.



Note

Material damage Components damaged or destroyed by water or dirt.

- Mount the covering cap if you have removed the KTM PowerPack.
- Place the KTM PowerPack on a clean and dry surface.

- Remove KTM PowerPack ❷.

Lifting strap (70029022000)



Info

The KTM PowerPack is very heavy. A second person can help with removal.

- Store the KTM PowerPack in a cabinet for hazardous goods.

Fire-resistant cabinet for hazardous goods (70029016000)



Finishing work

- Mount the covering cap. ¶1 (📖 p. 15)

4.18 Installing the KTM PowerPack ¶1



Caution

Risk of injury The KTM PowerPack is very heavy.

The KTM PowerPack must rest flush on the electric motor after installation.

- Only lift the KTM PowerPack using the carry handle.
- Make sure that nobody is pinched when the KTM PowerPack is removed or installed.

Note

Material damage Components damaged or destroyed by water or dirt.

- Before installing the KTM PowerPack, check that the battery discharge plug on the electric motor and the battery discharge socket on the KTM PowerPack are clean.
- Check the battery discharge plug form ring.
- Clean the battery discharge plug and the battery discharge socket without using water or compressed air if the battery discharge plug or the battery discharge socket is dirty.
- After cleaning, spray silicone spray onto the battery discharge plug form ring.

Preparatory work

- Perform an equipotential bonding check (KTM PowerPack installed). ¶2 (📖 p. 32)

Main work

- Remove the covering cap. ¶1 (📖 p. 16)
- Check the battery discharge plug form ring. ¶1 (📖 p. 16)
- Position the KTM PowerPack ❶ in the vehicle.

Lifting strap (70029022000)

- ✓ The KTM PowerPack is resting flush on the electric motor.



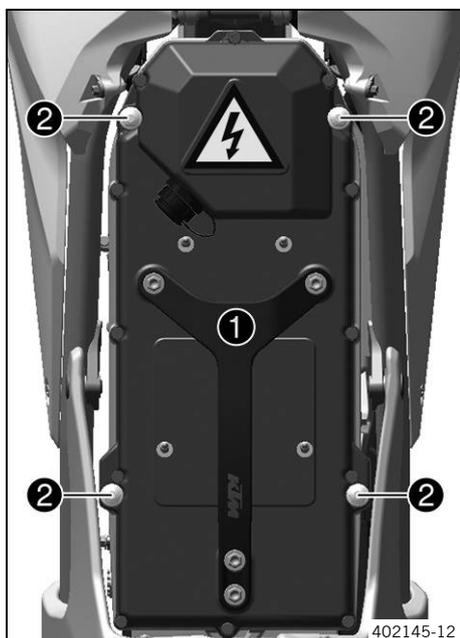
Info

The KTM PowerPack is very heavy. A second person can help with installation.

- Tighten screws ❷.

Guideline

KTM PowerPack attachment	M6	10 Nm (7.4 lbf ft)
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Finishing work

- Perform an equipotential bonding check (KTM PowerPack installed). ¶2 (📖 p. 32)
- Lock the seat. ¶1 (📖 p. 19)



4.19 Removing the 12 V battery ¶1

**Warning**

Risk of injury Battery gases cause serious chemical burns.

- Keep batteries out of the reach of children.
- Wear suitable protective clothing and goggles.
- Avoid contact with battery gases.
- Keep sparks or open flames away from the battery.
- Only charge batteries in well-ventilated rooms.
- With skin contact rinse the affected area with plenty of water.
- Flush eyes with water for at least 15 minutes and consult a physician if battery gases have come into contact with the eyes.

**Note**

Environmental hazard Batteries contain environmentally-hazardous materials.

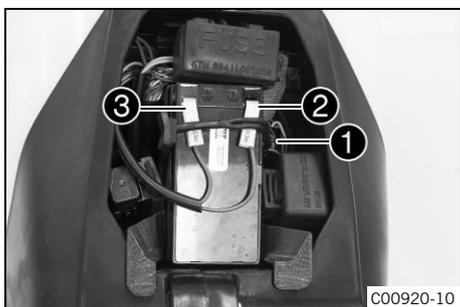
- Do not dispose of batteries as household waste.
- Dispose of batteries at a collection point for used batteries.

Preparatory work

- Deactivate the vehicle. ¶1 (📖 p. 15)
- Fold the seat up. ¶1 (📖 p. 19)

Main work

- Detach rubber band ①.
- Disconnect negative cable ② from the 12 V battery.
- Disconnect positive cable ③ from the 12 V battery.
- Remove the 12 V battery.

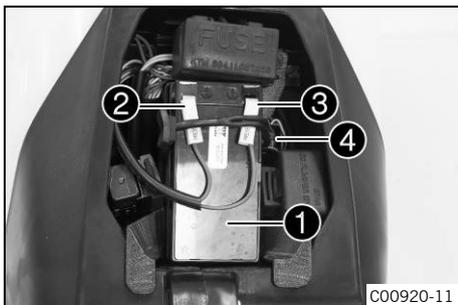


4.20 Installing the 12 V battery ¶1

**Warning**

Risk of injury Battery gases cause serious chemical burns.

- Keep batteries out of the reach of children.
- Wear suitable protective clothing and goggles.
- Avoid contact with battery gases.
- Keep sparks or open flames away from the battery.
- Only charge batteries in well-ventilated rooms.
- With skin contact rinse the affected area with plenty of water.
- Flush eyes with water for at least 15 minutes and consult a physician if battery gases have come into contact with the eyes.



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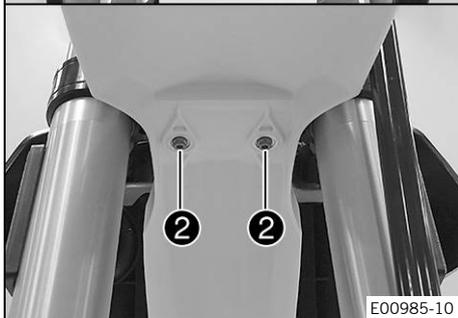
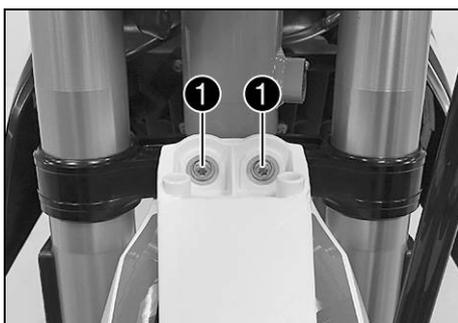
Main work

- Position the 12 V battery **1** in the battery compartment.
- Connect the positive cable **2** to the 12 V battery.
- Connect the negative cable **3** to the 12 V battery.
- Reconnect rubber band **4**.

Finishing work

- Lock the seat. ¶1 (📖 p. 19)

4.21 Installing front fender ¶1



E00985-10

Main work

- Position front fender. Mount and tighten screws **1**.

Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
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- Mount and tighten screws **2**.

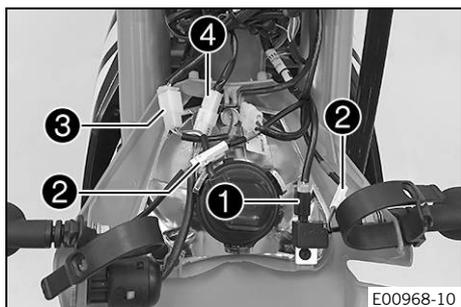
Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
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Finishing work

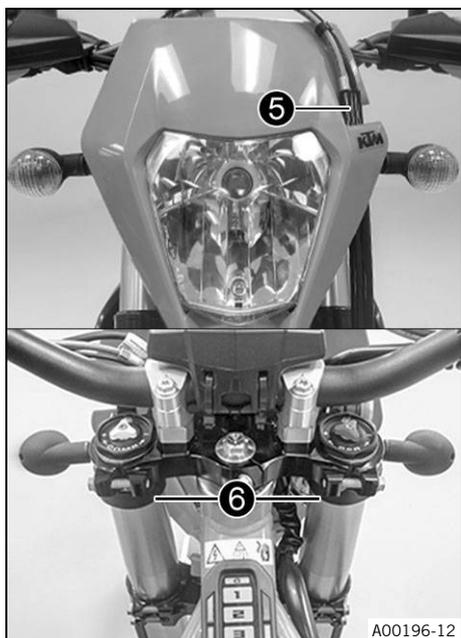
- Install the headlight mask with the headlight. ¶1 (📖 p. 30)
- Install the KTM PowerPack. ¶1 (📖 p. 27)
- Perform an equipotential bonding check (KTM PowerPack installed). ¶2 (📖 p. 32)
- Lock the seat. ¶1 (📖 p. 19)
- Check the headlight setting. ¶1 (📖 p. 30)

4.22 Installing the headlight mask with the headlight ¶1



Main work

- Join plug-in connector **1** of the turn signal relay, plug-in connectors **2** of the turn signals, plug-in connector **3** of the headlight and plug-in connector **4** of the ignition lock.

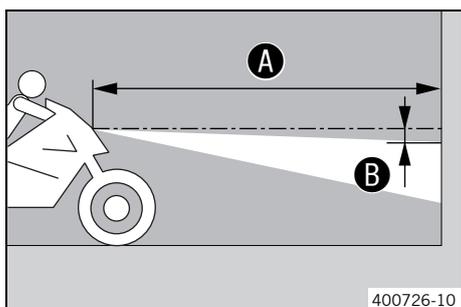


- Attach the brake line and wiring harness **5**.
- Position the headlight mask and secure it with rubber bands **6**.
- ✓ The holding lugs on the headlight mask engage in the fender.

Finishing work

- Install the KTM PowerPack. ¶1 (p. 27)
- Perform an equipotential bonding check (KTM PowerPack installed). ¶2 (p. 32)
- Lock the seat. ¶1 (p. 19)
- Check the headlight setting. ¶1 (p. 30)

4.23 Checking the headlight setting ¶1



- Position the vehicle upright on a horizontal surface in front of a light wall and make a mark at the height of the center of the low beam headlight.

- Make another mark at a distance **B** under the first marking.
Guideline

Distance B	5 cm (2 in)
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- Position the vehicle vertically a distance **A** away from the wall.

Guideline

Distance A	5 m (16 ft)
-------------------	-------------

- The rider now sits down on the motorcycle with a full set of protective clothing.
- Turn the key in the ignition lock to the position ○.
- Push the main switch into the position ○.
- Switch on the low beam.
- Check the headlight setting.

The boundary between light and dark must be exactly on the lower mark for a motorcycle with a rider.

- » If the light-dark border does not meet specifications:
 - Adjust the headlight range. ¶1 (📖 p. 31)

4.24 Adjusting the headlight range ¶1



Preparatory work

- Check the headlight setting. ¶1 (📖 p. 30)

Main work

- Loosen screw ❶.
- Adjust the headlight range by pivoting the headlight.

Guideline

The boundary between light and dark must be exactly on the lower marking for a motorcycle with rider (instructions on how to apply the marking: Checking the headlight setting).

i Info

A change in weight on the vehicle may require a correction of the headlight range.

- Tighten screw ❶.

4.25 Ascertaining that the KTM PowerPack is at zero potential ¶2



Warning

Risk of injury The measuring points could be live.

- Use personal protective equipment and follow safety precautions.



Condition

The KTM PowerPack has been removed.

Main work

- Prepare the special tool for measurement.

AVL Ditest HV Safety 2000 (70029068000)

- Start software **HV Safety**.
- Select "**Zero-potential**".
- Follow the instructions in the **HV Safety** Owner's Manual.

Finishing work

- Mount the covering cap. ¶1 (📖 p. 15)

4.26 Ascertaining that the discharge plug is de-energized ¶2



Warning

Risk of injury The measuring points could be live.

- Use personal protective equipment and follow safety precautions.



Condition

The KTM PowerPack has been removed.

Main work

- Prepare the special tool for measurement.

AVL Ditest HV Safety 2000 (70029068000)

- Start software **HV Safety**.
- Select "**Zero-potential**".
- Follow the instructions in the **HV Safety** Owner's Manual.

Finishing work

- Mount the covering cap. ¶1 (📖 p. 15)

4.27 Performing an equipotential bonding check (KTM PowerPack installed) ¶2



Warning

Risk of injury The measuring points could be live.

- Use personal protective equipment and follow safety precautions.



Condition

The KTM PowerPack has been removed.

- Prepare the special tool for measurement.

AVL Ditest HV Safety 2000 (70029068000)

- Start software **HV Safety**.
- Select "**Equipotential bonding check**".
- Follow the instructions in the **HV Safety** Owner's Manual.

4.28 Performing an equipotential bonding check (KTM PowerPack installed) ¶2



Warning

Risk of injury The measuring points could be live.

- Use personal protective equipment and follow safety precautions.

Condition

The KTM PowerPack has been removed.

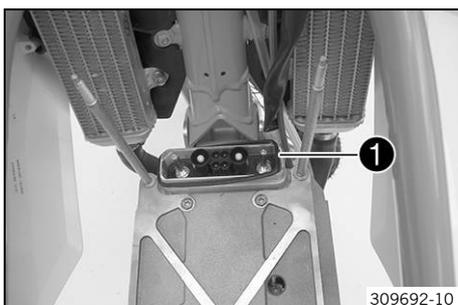


- Prepare the special tool for measurement.
- AVL Ditest HV Safety 2000 (70029068000)
- Start software **HV Safety**.
 - Select "**Equipotential bonding check**".
 - Follow the instructions in the **HV Safety** Owner's Manual.

4.29 Changing the battery discharge plug form ring ¶1

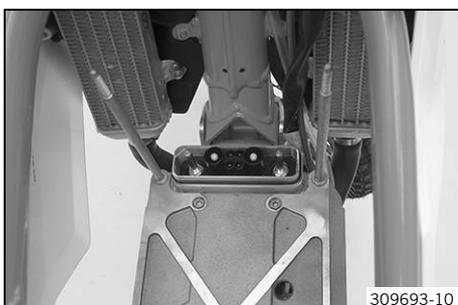
Preparatory work

- Check the battery discharge plug form ring. ¶1 (📖 p. 16)
- Ascertain that the discharge plug is de-energized. ¶2 (📖 p. 32)



Main work

- Remove the form ring ❶.



- Spray silicone spray onto the new form ring.
- Mount the form ring.

Finishing work

- Install the KTM PowerPack. ¶1 (📖 p. 27)
- Perform an equipotential bonding check (KTM PowerPack installed). ¶2 (📖 p. 32)
- Lock the seat. ¶1 (📖 p. 19)

5.1 Chassis tightening torques

Screw, fixed grip	M4	5 Nm (3.7 lbf ft)	Loctite®243™
Spoke nipple	M4.5	6 Nm (4.4 lbf ft)	
Screw, shock absorber adjusting ring	M5	5 Nm (3.7 lbf ft)	
Screws, throttle grip	M5	3 Nm (2.2 lbf ft)	
KTM PowerPack attachment	M6	10 Nm (7.4 lbf ft)	
Remaining nuts, chassis	M6	10 Nm (7.4 lbf ft)	
Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)	
Screw, front brake disc	M6	14 Nm (10.3 lbf ft)	Loctite®243™
Screw, radiator bracket	M6	7 Nm (5.2 lbf ft)	
Screw, rear brake disc	M6	14 Nm (10.3 lbf ft)	Loctite®243™
KTM PowerPack attachment	M8	15 Nm (11.1 lbf ft)	Loctite®243™
Nut, rear sprocket screw	M8	35 Nm (25.8 lbf ft)	Loctite®2701™
Nut, rim lock	M8	10 Nm (7.4 lbf ft)	
Remaining nuts, chassis	M8	25 Nm (18.4 lbf ft)	
Remaining screws, chassis	M8	25 Nm (18.4 lbf ft)	
Screw of rear brake caliper	M8	25 Nm (18.4 lbf ft)	Loctite®243™
Screw, bottom triple clamp	M8	18 Nm (13.3 lbf ft)	
Screw, chain sliding piece	M8	15 Nm (11.1 lbf ft)	
Screw, fork stub	M8	15 Nm (11.1 lbf ft)	
Screw, front brake caliper	M8	25 Nm (18.4 lbf ft)	Loctite®243™
Screw, handlebar clamp	M8	20 Nm (14.8 lbf ft)	
Screw, side stand attachment	M8	25 Nm (18.4 lbf ft)	Loctite®2701™
Screw, subframe	M8	30 Nm (22.1 lbf ft)	Loctite®243™
Screw, top steering stem	M8	17 Nm (12.5 lbf ft)	Loctite®243™
Screw, top triple clamp	M8	22 Nm (16.2 lbf ft)	
Motor bracket screw	M10	60 Nm (44.3 lbf ft)	
Remaining nuts, chassis	M10	45 Nm (33.2 lbf ft)	
Remaining screws, chassis	M10	45 Nm (33.2 lbf ft)	
Screw, cross bar	M10	45 Nm (33.2 lbf ft)	
Screw, footrest bracket	M10	45 Nm (33.2 lbf ft)	Loctite®243™
Screw, handlebar support	M10	40 Nm (29.5 lbf ft)	Loctite®243™
Screw, motor guard	M10	30 Nm (22.1 lbf ft)	
Screw, upper subframe	M10	45 Nm (33.2 lbf ft)	Loctite®243™

Screw, bottom shock absorber	M12	80 Nm (59 lbf ft) Loctite®2701™
Screw, top shock absorber	M12	80 Nm (59 lbf ft) Loctite®2701™
Nut, swingarm pivot	M14x1.5	75 Nm (55.3 lbf ft)
Nut, rear wheel spindle	M20x1.5	80 Nm (59 lbf ft)
Screw, front wheel spindle	M20x1.5	35 Nm (25.8 lbf ft)
Screw, top steering head	M20x1.5	12 Nm (8.9 lbf ft)

Long-life grease

Recommended supplier

Motorex®

– Bike Grease 2000

READY TO RACE

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01/2018



KTM

KTM Sportmotorcycle GmbH
5230 Mattighofen/Austria
<http://www.ktm.com>



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Photo: Mitterbauer/KTM