

**RC 390**

ART. NO. 3214661EN





Perform the work described in these setup instructions before the vehicle is delivered to the customer.

Read the setup instructions in their entirety before beginning work.

All specifications contained herein are non-binding. KTM Sportmotorcycle GmbH specifically reserves the right to modify or delete technical specifications, prices, colors, forms, materials, services, designs, equipment, etc., without prior notice and without specifying reasons, to adapt these to local conditions, as well as to stop production of a particular model without prior notice. KTM accepts no liability for delivery options, deviations from figures and descriptions, misprints, and other errors. The models portrayed partly contain special equipment that does not belong to the regular scope of supply.

These setup instructions were written to correspond to the latest state of this series. We reserve the right to make modifications in the interest of technical advancement without at the same time updating these setup instructions.

We shall not provide a description of general workshop methods. Likewise, safety rules that apply in a workshop are not specified here. It is assumed that the work will be performed by a fully trained mechanic.

© 2022 KTM Sportmotorcycle GmbH, Mattighofen Austria

All rights reserved

Reproduction, even in part, as well as copying of all kinds, is permitted only with the express written permission of the copyright owner.



ISO 9001(12 100 6061)

KTM applies quality assurance processes that lead to the highest possible product quality as defined in the ISO 9001 international quality management standard.

Issued by: TÜV-Management Service

REG.NO. 12 100 6061

KTM Sportmotorcycle GmbH  
Stallhofnerstraße 3  
5230 Mattighofen, Austria

This document is valid for the following models:

RC 390 EU (F5303V1, F5303V2)

RC 390 B.D. EU (F5303V3, F5303V4)

RC 390 B.D. 2 EU (F5303V3L, F5303V4L)

RC 390 JP (F5386V1, F5386V2)

RC 390 UK (F5322V1, F5322V2)

RC 390 US (F5375V1, F5375V2)

RC 390 AR (F5342V1)

RC 390 ASEAN (F5388V1, F5388V2)

RC 390 CN (F5387V1, F5387V2)

RC 390 CO (F5341V1)

RC 390 PH (F5382V1, F5382V2)



# 1 MEANS OF REPRESENTATION

## 1.1 Symbols used

The meaning of specific symbols is described below.



Indicates an expected reaction (e.g. of a work step or a function).



Indicates an unexpected reaction (e.g. of a work step or a function).



Indicates a page reference (more information is provided on the specified page).



Indicates information with more details or tips.



Indicates the result of a testing step.



Indicates a voltage measurement.



Indicates a current measurement.



Indicates a resistance measurement.



Indicates the end of an activity including potential rework.

## 1.2 Formats used

The typographical formats used in this document are explained below.

**Proprietary name**

Indicates a proprietary name.

**Name®**

Indicates a protected name.

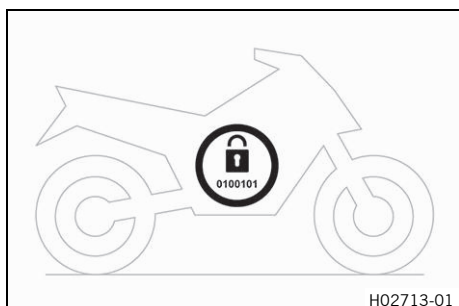
**Brand™**

Indicates a brand available on the open market.

**Underlined terms**

Refer to technical details of the vehicle or indicate technical terms, which are explained in the glossary.

## 2.1 Transport mode



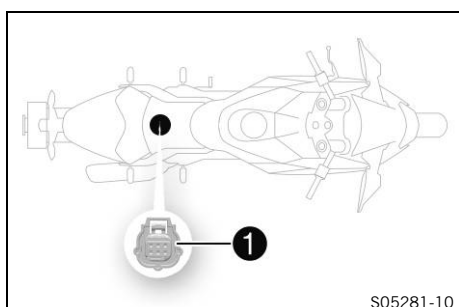
This vehicle was blocked for transport in the software. To operate the vehicle, the vehicle electronics must be enabled. This process is conducted during initial setup in KTM Dealer.net. Enabling ensures that the initial setup in KTM Dealer.net is documented.

Enabling can be performed either temporarily, e.g. for a test ride, or permanently for vehicle handover.

### **i** Info

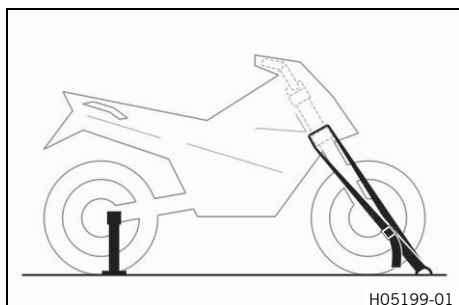
Make sure that the vehicle is permanently enabled before handing it over to the customer.

## 2.2 Diagnostics connector



Diagnostics connector **1** is located under the front rider's seat.

## 2.3 Unpacking and setting up the vehicle



### Preliminary work

- Remove the straps and the box.

### Main work

- Remove the adhesive tape in the upper area of the motorcycle.
- Roll down the film at the sides.

### **i** Info

To avoid damaging the motorcycle during unpacking, leave the other films on the vehicle until you have finished work on the vehicle.

- Remove the separate enclosure and unpack it. Check the separate enclosure for completeness.

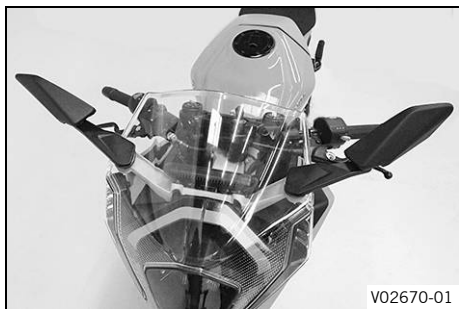
### **i** Info

The procedure for missing components is described in the Customer Service Manual.

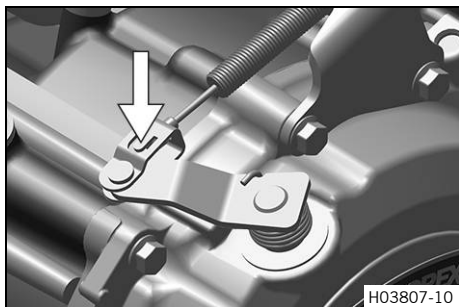
- Check the vehicle for transport damage.

### **i** Info

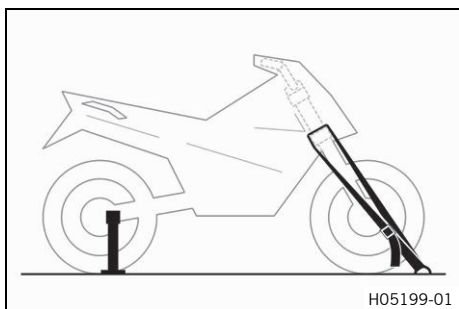
The procedure in the event of transport damage is described in the Customer Service Manual.



- Turn the rear mirror to the correct position on both sides.



- Make sure that the clutch cable is attached to the clutch release lever and secured.
- Check the clutch lever play. (📖 p. 6)



- Carefully remove the bracket from the link fork.



### Info

An assistant prevents the motorcycle from falling over.

- Carefully loosen and remove the tension belts around the lower triple clamp.
- ✓ The vehicle is released at the front.
- Together with an assistant, take the vehicle off the pallet.



### Warning

**Risk of injury** Battery acid and battery gases cause serious chemical burns.

- Keep 12 V batteries out of the reach of children.
- Wear suitable protective clothing and safety glasses.
- Avoid contact with battery acid and battery gases.
- Keep sparks or open flames away from the 12 V battery.
- Only charge 12 V batteries in well-ventilated rooms.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse eyes with water for at least 15 minutes and consult a doctor immediately if battery acid and battery gases get into the eyes.

- Fill the 12 V battery.



### Info

Read the notes in the 12 V battery accessory pack.

- Charge the 12-V battery. (📖 p. 10)

## Guideline

The 12-V battery must be fully charged before it is handed over to the customer.



### Info

The first charging process may take longer with a new 12-V battery.



- Remove the front rider's seat. (📖 p. 8)
- Store the tool set below the seat.
- Remove spare key and **KEYCODECARD** and keep in a safe place for the handover.
- Remove the fuel tank cover. (📖 p. 8)
- Install the 12-V battery. (📖 p. 11)
- Remove the remaining film, padding, the corrugated cardboard, and the other packaging material.
- Mount the fuel tank cover. (📖 p. 9)
- Mount the front rider's seat. (📖 p. 8)
- Refuel. (📖 p. 14)
- Prepare the vehicle according to the specifications in **KTM Dealer.net** for handover to the customer.

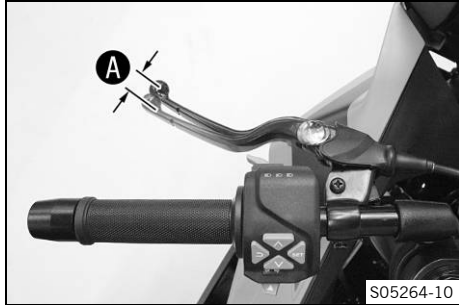


## 3.1 Checking the clutch lever play

### Note

**Clutch damage** If there is no free travel by the clutch lever, the clutch will begin to slip.

- Check the free travel of the clutch lever each time before using the motorcycle.
- Adjust the free travel of the clutch lever when necessary in accordance with the specification.



- Check the clutch lever for smooth operation.
- Move the handlebar to the straight-ahead position.
- Pull the clutch lever until resistance is perceptible, and determine the play in the clutch lever **A**.

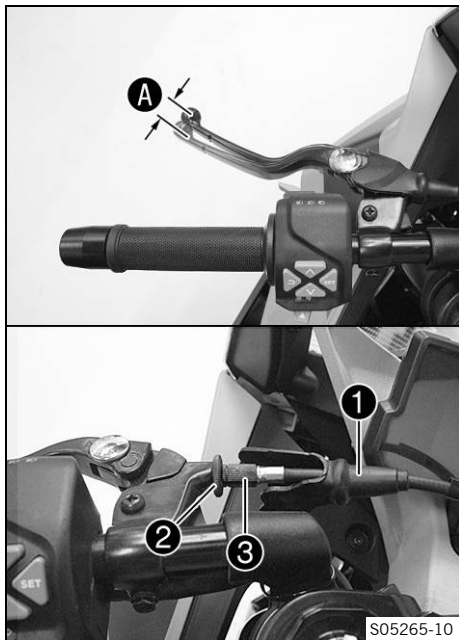
Clutch lever play <b>A</b>	1 ... 3 mm (0.04 ... 0.12 in)
----------------------------	-------------------------------

- » If the clutch lever play does not meet the specified value:
  - Adjust play in the clutch lever. (📖 p. 6)
- Move the handlebar to and fro over the entire steering range.

The clutch lever play must not change.

- » If the clutch lever play changes:
  - Check the routing of the clutch cable.

## 3.2 Adjusting play in the clutch lever



- Move the handlebar to the straight-ahead position.
- Push back sleeve **1**.
- Loosen lock nut **2**.
- Adjust the play in the clutch lever **A** by turning adjusting screw **3**.

Guideline

Clutch lever play <b>A</b>	1 ... 3 mm (0.04 ... 0.12 in)
----------------------------	-------------------------------

- Tighten lock nut **2**.
- Position bellows **1**.

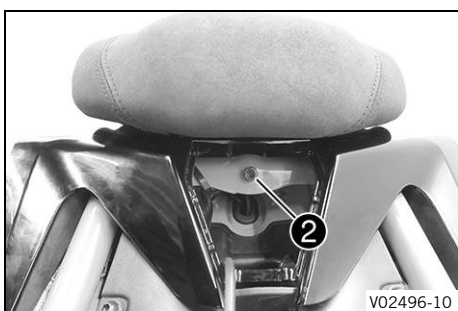
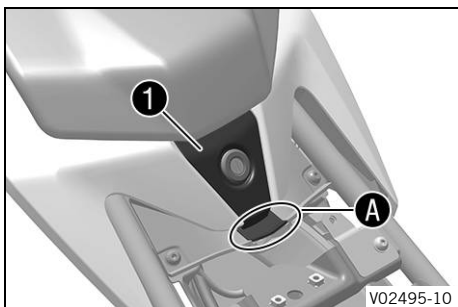
### 3.3 Removing the passenger seat

**Preparatory work**

- Remove the front rider's seat. (📖 p. 8)

**Main work**

- Loosen seat lock cover ❶ in area A and pull to the front.

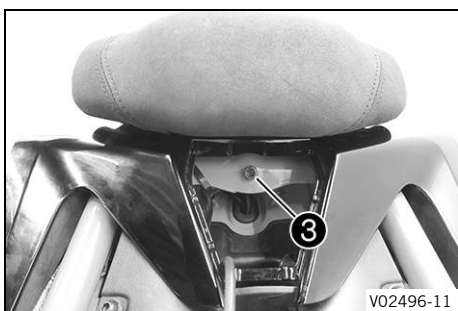
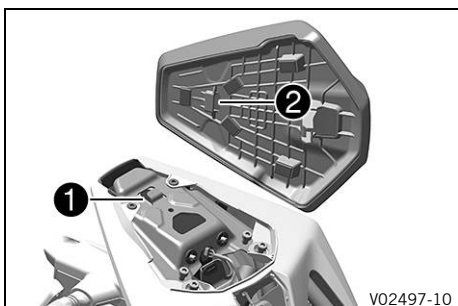


- Remove screw ❷.
- Lift and take off the passenger seat.

### 3.4 Mounting the passenger seat

**Main work**

- Position the passenger seat and slide it forward.
- ✓ Hook ❶ engages in bracket ❷.



- Mount and tighten screw ❸ with washer.

**Guideline**

Screw, passenger seat	M6	7 Nm (5.2 lbf ft)
-----------------------	----	-------------------

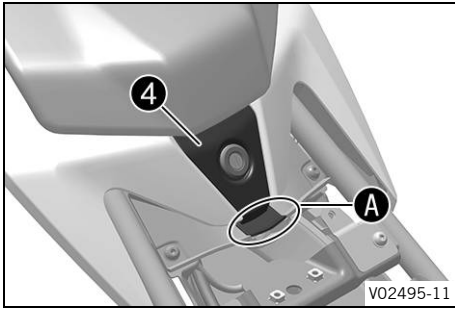


**Warning**

**Danger of accidents** The seat can come loose from the anchoring if it is not mounted correctly.

- After assembly, check whether the seat is correctly locked and cannot be pulled up.

- Check that the passenger seat is mounted correctly.



- Position seat lock cover 4 and press area A into the bracket.

### Finishing work

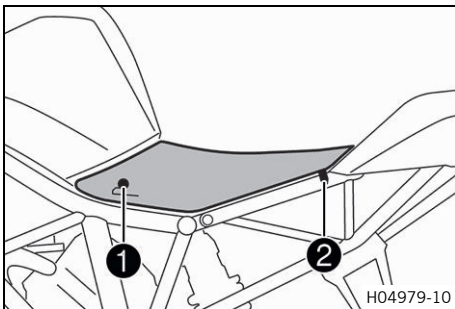
- Mount the front rider's seat. (📖 p. 8)

## 3.5 Removing the front rider's seat



- Insert the ignition key in seat lock 1 and turn it clockwise.
- Raise the rear of the front rider's seat, pull it toward the rear, and remove it upward.
- Remove the ignition key from the seat lock.

## 3.6 Mounting the front rider's seat



- Attach recesses 1 on the front rider's seat to the fuel tank, push the front rider's seat forward, and lower at the rear.
- ✓ The pin 2 locks audibly in place.
- Check that the front rider's seat is mounted correctly.

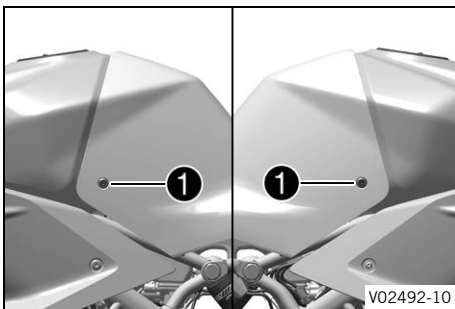
## 3.7 Removing the fuel tank cover

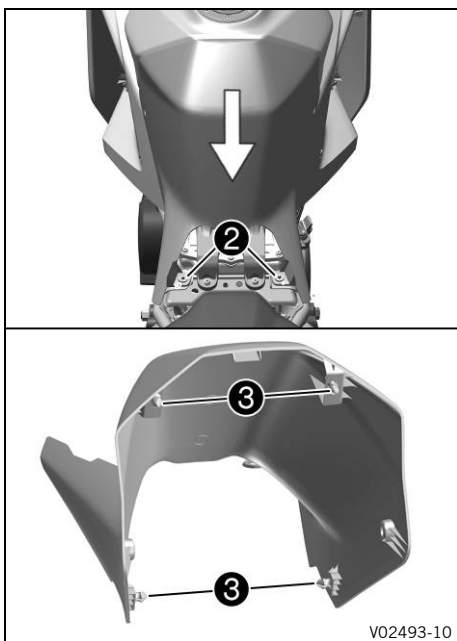
### Preparatory work

- Remove the front rider's seat. (📖 p. 8)

### Main work

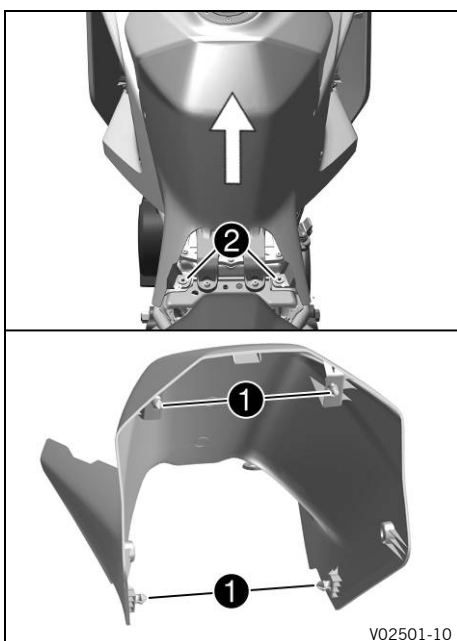
- Remove screws 1.





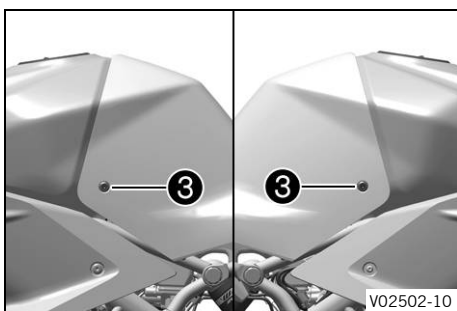
- Pull the fuel tank cover from holding lugs ②.
- Pull holding lugs ③ out of the brackets.
- Pull the fuel tank cover off towards the rear and take off upwards.

**3.8 Mounting the fuel tank cover**



**Main work**

- Position the fuel tank cover and slide it forward.
- ✓ Holding lugs ① engage in the brackets.
- Position brackets with rubber bushings ② on holding lugs and slide down.



- Mount and tighten screws ③.

**Guideline**

Remaining screws, trim	M6	6 Nm (4.4 lbf ft)
------------------------	----	-------------------

- Check that the fuel tank cover is mounted correctly.

**Finishing work**

- Mount the front rider's seat. (📖 p. 8)

**3.9 Charging the 12-V battery****Warning**

**Risk of injury** Battery acid and battery gases cause serious chemical burns.

- Keep 12 V batteries out of the reach of children.
- Wear suitable protective clothing and safety glasses.
- Avoid contact with battery acid and battery gases.
- Keep sparks or open flames away from the 12 V battery.
- Only charge 12 V batteries in well-ventilated rooms.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse eyes with water for at least 15 minutes and consult a doctor immediately if battery acid and battery gases get into the eyes.

**Note**

**Danger of damage** An incorrectly selected charging mode will damage the 12-V battery.

- Always select a charging mode that is compatible with the type of battery.

**Note**

**Environmental hazard** 12 V batteries contain environmentally hazardous materials.

- Do not dispose of 12 V batteries as household waste.
- Dispose of 12 V batteries at a collection point for used batteries.

**Note**

**Environmental hazard** Hazardous substances cause environmental damage.

- Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc., correctly and in compliance with the applicable regulations.

**Info**

Even when there is no load on the 12-V battery, it discharges steadily each day.

The charging level and the method of charging are very important for the service life of the 12-V battery.

Rapid recharging with a high charging current shortens the service life of the battery.

If the charging current, charging voltage, or charging time is exceeded, electrolyte escapes through the safety valves. This reduces the capacity of the 12-V battery.

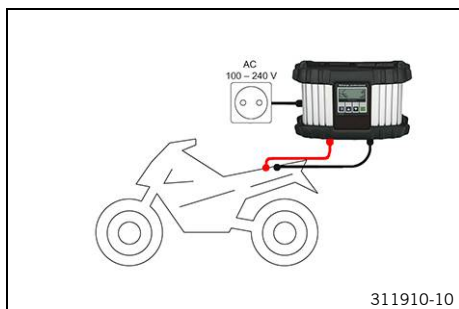
If the 12-V battery is depleted by repeated starting, the 12-V battery must be charged immediately.

If the 12-V battery is left in a discharged state for an extended period, it will become deeply discharged and sulfating occurs, destroying the battery.

The 12-V battery is maintenance-free. The acid level does not have to be checked.

**Preparatory work**

- Remove the front rider's seat. (📖 p. 8)
- Remove the fuel tank cover. (📖 p. 8)
- Disconnect the negative cable of the 12-V battery. (📖 p. 12)



### Main work

- Connect a battery charger to the 12-V battery. Adjust the battery charger.

EU battery charger **XCharge-professional** (00029095050)

### Alternative 1

US battery charger **XCharge-professional** (00029095051)

### Alternative 2

UK battery charger **XCharge-professional** (00029095052)



### Info

Follow the instructions of the charger and the manual.

- Disconnect the battery charger after charging the 12-V battery.

### Guideline

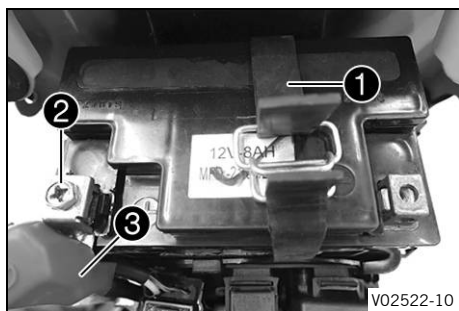
The charging current, charging voltage, and charging time must not be exceeded.

Recharge the 12-V battery regularly when the motorcycle is not being used	3 months
---	----------

### Finishing work

- Connect the negative cable of the 12-V battery. (📖 p. 12)
- Mount the fuel tank cover. (📖 p. 9)
- Mount the front rider's seat. (📖 p. 8)
- Set time and date. (📖 p. 12)

## 3.10 Installing the 12-V battery



### Main work

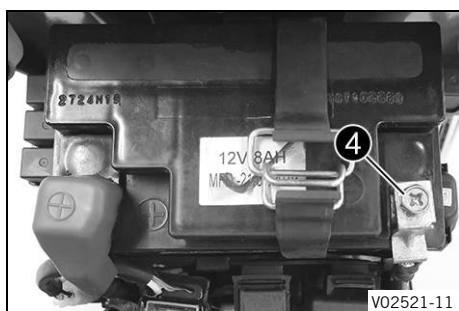
- Position the 12-V battery in the battery compartment.

### Guideline

The terminals of the battery must face upwards.

12-V battery (ETZ-9-BS)

- Attach rubber strap **1**.
- Position positive cable **2** and mount and tighten the screw.
- Position positive terminal cover **3**.
- Position negative cable **4** and mount and tighten the screw.



## Finishing work

- Mount the fuel tank cover. (📖 p. 9)
- Mount the front rider's seat. (📖 p. 8)
- Set time and date. (📖 p. 12)

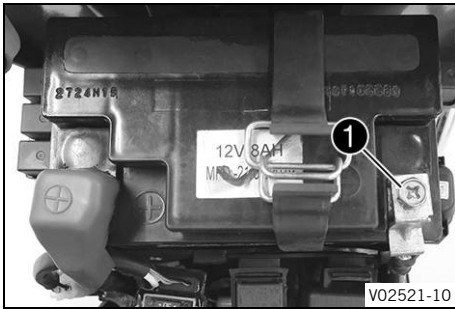
### 3.11 Disconnecting the negative cable of the 12-V battery

#### Preparatory work

- Remove the front rider's seat. (📖 p. 8)
- Remove the fuel tank cover. (📖 p. 8)

#### Main work

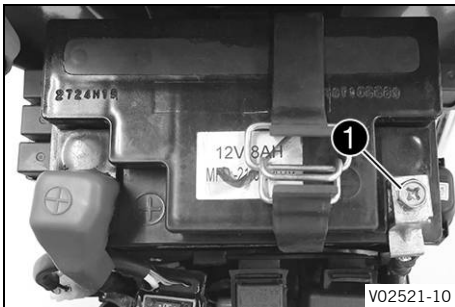
- Disconnect negative cable ❶ of the 12-V battery.



### 3.12 Connecting the negative cable of the 12-V battery

#### Main work

- Connect negative cable ❶ of the 12-V battery.



#### Finishing work

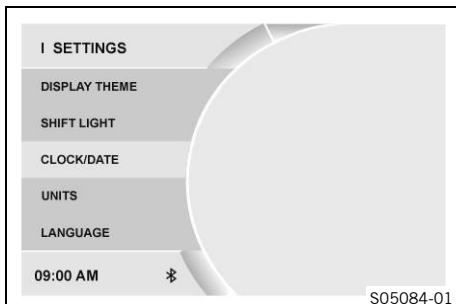
- Mount the fuel tank cover. (📖 p. 9)
- Mount the front rider's seat. (📖 p. 8)
- Set time and date. (📖 p. 12)

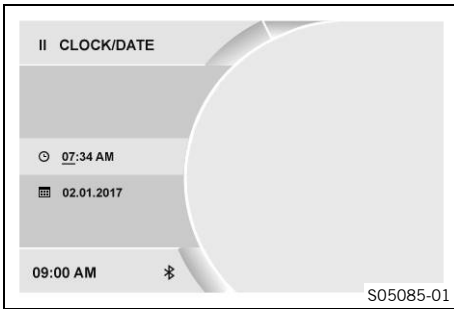
### 3.13 Setting the time and date

#### Condition

The motorcycle is stationary.

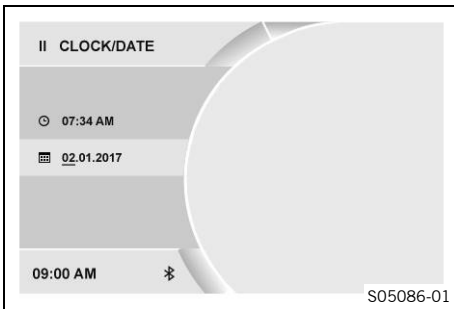
- Press the **SET** button when the menu is closed.
- Press **UP** or **DOWN** button until **Settings** appears. Press the **SET** button to open the menu.
- Press the **UP** or **DOWN** button until **Time/Date** is highlighted. Press the **SET** button to open the menu.





**Setting the clock**

- Press **UP** or **DOWN** button until the time is marked.
- Press the **SET** button.
  - ✓ The hour flashes and is underlined.
- Press **UP** or **DOWN** button until the current hour is set.
- Press the **SET** button.
  - ✓ The minutes flash and are underlined.
- Press **UP** or **DOWN** button until the current minute is set.
- Press the **SET** button.
  - ✓ The time is stored.



**Setting the date**

- Press **UP** or **DOWN** button until the date is marked.
- Press the **SET** button.
  - ✓ The day flashes and is underlined.
- Press **UP** or **DOWN** button until the current day is set.
- Press the **SET** button.
  - ✓ The month flashes and is underlined.
- Press **UP** or **DOWN** button until the current month is set.
- Press the **SET** button.
  - ✓ The year flashes and is underlined.
- Press **UP** or **DOWN** button until the current year is set.
- Press the **SET** button.
  - ✓ The date is stored.

**3.14 Opening fuel tank filler cap**



**Danger**

**Fire hazard** Fuel is highly flammable.

The fuel in the fuel tank expands when warm and can escape if overfilled.

- Do not fuel the vehicle in the vicinity of open flames or lit cigarettes.
- Switch off the engine for refueling.
- Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
- If any fuel is spilled, wipe it off immediately.
- Observe the specifications for refueling.



**Warning**

**Danger of poisoning** Fuel is poisonous and a health hazard.

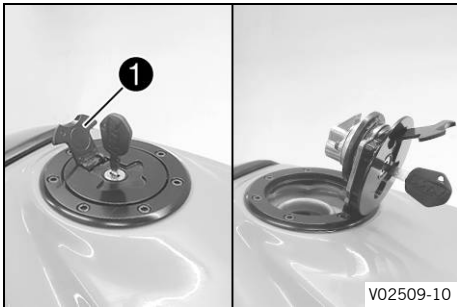
- Avoid skin, eye and clothing contact with fuel.
- Immediately consult a doctor if you swallow fuel.
- Do not inhale fuel vapors.
- In case of skin contact, rinse the affected area with plenty of water.
- Rinse the eyes thoroughly with water, and consult a doctor in case of fuel contact with the eyes.
- Change your clothing in case of fuel spills on them.
- Keep fuels correctly in a suitable canister, and out of the reach of children.



**Note**

**Environmental hazard** Improper handling of fuel is a danger to the environment.

- Do not allow fuel to enter the groundwater, the soil, or the sewage system.



- Lift cover **1** of the fuel tank filler cap and insert the ignition key into the lock.

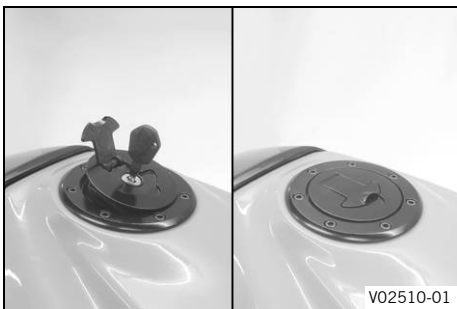
**Note**

**Danger of damage** The ignition key may break if overloaded.

Damaged ignition keys must be replaced.

- Push down on the fuel tank filler cap to take pressure off the ignition key.
- Turn the ignition key 90° clockwise.
- Lift the fuel tank filler cap.
- Remove the ignition key.

### 3.15 Closing the fuel tank filler cap



**Warning**

**Fire hazard** Fuel is highly flammable, toxic and a health hazard.

- Check that the fuel tank filler cap is locked correctly after closing.
- Change your clothing if fuel spills on them.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.

- Close the fuel tank filler cap.
- Turn the ignition key 90° clockwise.
- Push down the fuel tank filler cap and turn the ignition key counterclockwise until the fuel tank filler cap lock engages.
- Remove the ignition key and close the cover.

### 3.16 Refueling



**Danger**

**Fire hazard** Fuel is highly flammable.

The fuel in the fuel tank expands when warm and can escape if overfilled.

- Do not fuel the vehicle in the vicinity of open flames or lit cigarettes.
- Switch off the engine for refueling.
- Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
- If any fuel is spilled, wipe it off immediately.
- Observe the specifications for refueling.



**Warning**

**Danger of poisoning** Fuel is poisonous and a health hazard.

- Avoid skin, eye and clothing contact with fuel.
- Immediately consult a doctor if you swallow fuel.
- Do not inhale fuel vapors.
- In case of skin contact, rinse the affected area with plenty of water.
- Rinse the eyes thoroughly with water, and consult a doctor in case of fuel contact with the eyes.
- Change your clothing in case of fuel spills on them.

**Note**

**Material damage** Inadequate fuel quality causes the fuel filter to quickly become clogged.

In some countries and regions, the available fuel quality and cleanliness may not be sufficient. This will result in problems with the fuel system.

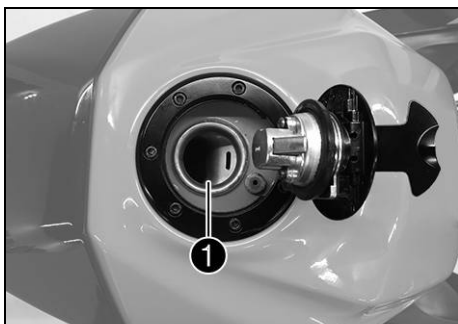
- Refuel only with clean fuel that meets the specified standards.



**Note**

**Environmental hazard** Improper handling of fuel is a danger to the environment.

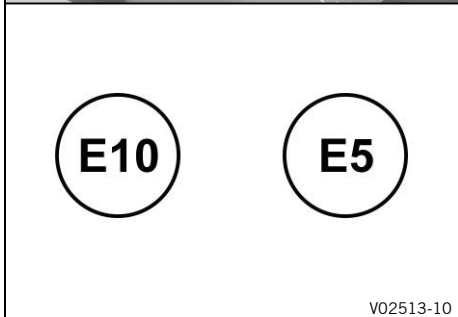
- Do not allow fuel to enter the groundwater, the soil, or the sewage system.



- Switch off the engine.
- Open the fuel tank filler cap. (📖 p. 13)
- Fill the fuel tank with fuel up to the lower edge ① of the fuel filler.

Total fuel tank capacity, approx.	13.7 l (3.62 US gal)	Super unleaded (ROZ 95) (📖 p. 19)
-----------------------------------	-------------------------	---

- Close the fuel tank filler cap. (📖 p. 14)



V02513-10

## 4 TECHNICAL DATA

### 4.1 Chassis tightening torques

Exhaust clamp	-	19 Nm (14 lbf ft)	
Remaining screws, chassis	M4	4 Nm (3 lbf ft)	
Screw, EFI control unit	M4	3 Nm (2.2 lbf ft)	
Nut, chain guard	M5	7 Nm (5.2 lbf ft)	
Nut, reflector on retaining plate	M5	7 Nm (5.2 lbf ft)	
Remaining nuts, chassis	M5	5 Nm (3.7 lbf ft)	
Remaining screws, chassis	M5	5 Nm (3.7 lbf ft)	
Screw, anti-rotation lock, handle-bar stub	M5	4 Nm (3 lbf ft)	
Screw, battery compartment	M5	4 Nm (3 lbf ft)	
Screw, cover in front of battery compartment	M5	4 Nm (3 lbf ft)	
Screw, fuel tank cover	M5	5 Nm (3.7 lbf ft)	
Screw, fuel tank cover	M5	5 Nm (3.7 lbf ft)	
Screw, retaining plate on license plate holder	M5	4 Nm (3 lbf ft)	
Screw, side stand sensor	M5	5 Nm (3.7 lbf ft)	<b>Loctite®243™</b>
Screw, tail end lower part	M5	4 Nm (3 lbf ft)	
Screw, tilt sensor	M5	6 Nm (4.4 lbf ft)	<b>Loctite®243™</b>
Screw, wheel speed sensor wheel	M5	7 Nm (5.2 lbf ft)	<b>Loctite®243™</b>
ABS fitting	M6	7 Nm (5.2 lbf ft)	<b>Loctite®243™</b>
Battery compartment cover lock	M6	6 Nm (4.4 lbf ft)	
Nut, license plate holder	M6	8.5 Nm (6.27 lbf ft)	
Nut, radiator	M6	5 Nm (3.7 lbf ft)	
Nut, tail light	M6	7 Nm (5.2 lbf ft)	
Remaining nuts, chassis	M6	15 Nm (11.1 lbf ft)	
Remaining screws, chassis	M6	9 Nm (6.6 lbf ft)	
Screw, air filter box cover	M6	3 Nm (2.2 lbf ft)	
Screw, air filter box, on frame	M6	6 Nm (4.4 lbf ft)	
Screw, battery compartment	M6	6 Nm (4.4 lbf ft)	
Screw, brake fluid reservoir, rear brake	M6	7 Nm (5.2 lbf ft)	
Screw, brake hose clamp	M6	6 Nm (4.4 lbf ft)	
Screw, brake line guide on bottom triple clamp	M6	7 Nm (5.2 lbf ft)	<b>Loctite®243™</b>
Screw, chain guard	M6	3 Nm (2.2 lbf ft)	
Screw, chain guard	M6	7 Nm (5.2 lbf ft)	
Screw, chain sliding guard	M6	7 Nm (5.2 lbf ft)	
Screw, compensating tank	M6	9 Nm (6.6 lbf ft)	
Screw, damping rubber for radiator	M6	6 Nm (4.4 lbf ft)	
Screw, engine sprocket cover	M6	8 Nm (5.9 lbf ft)	
Screw, footrest bracket	M6	7 Nm (5.2 lbf ft)	

Screw, front brake disc	M6	14 Nm (10.3 lbf ft) <b>Loctite®243™</b>
Screw, front fairing	M6	7 Nm (5.2 lbf ft)
Screw, front fairing structure on headlight bracket	M6	6 Nm (4.4 lbf ft)
Screw, front fender on axle clamp	M6	7 Nm (5.2 lbf ft)
Screw, front seat fixing	M6	6 Nm (4.4 lbf ft)
Screw, front spoiler	M6	7 Nm (5.2 lbf ft)
Screw, front spoiler retaining bracket, rear	M6	6 Nm (4.4 lbf ft)
Screw, front spoiler top front	M6	7 Nm (5.2 lbf ft)
Screw, ground cable, on frame	M6	7 Nm (5.2 lbf ft)
Screw, handlebar stub	M6	8 Nm (5.9 lbf ft) <b>Loctite®243™</b>
Screw, handlebar weight	M6	9 Nm (6.6 lbf ft)
Screw, license plate holder on license plate bracket	M6	7 Nm (5.2 lbf ft)
Screw, magnetic holder on side stand	M6	5 Nm (3.7 lbf ft) <b>Loctite®243™</b>
Screw, passenger seat	M6	7 Nm (5.2 lbf ft)
Screw, protective plate	M6	8 Nm (5.9 lbf ft)
Screw, radiator holder	M6	6 Nm (4.4 lbf ft)
Screw, rear fender	M6	7 Nm (5.2 lbf ft)
Screw, retaining bracket, EFI control unit	M6	6 Nm (4.4 lbf ft)
Screw, shock absorber adjusting ring	M6	3.5 Nm (2.58 lbf ft)
Screw, side cover	M6	7 Nm (5.2 lbf ft)
Screw, side cover on front fairing	M6	6 Nm (4.4 lbf ft)
Screw, side cover retaining bracket	M6	7 Nm (5.2 lbf ft)
Screw, wheel speed sensor holder	M6	8 Nm (5.9 lbf ft)
Screw, windshield	M6	9 Nm (6.6 lbf ft)
Nut, rear sprocket screw	M8	38 Nm (28 lbf ft)
Remaining nuts, chassis	M8	25 Nm (18.4 lbf ft)
Remaining screws, chassis	M8	30 Nm (22.1 lbf ft)
Screw, bottom triple clamp	M8	15 Nm (11.1 lbf ft)
Screw, chain guard	M8	11 Nm (8.1 lbf ft)
Screw, foot brake lever	M8	16 Nm (11.8 lbf ft) <b>Loctite®243™</b>
Screw, fuel tank attachment, rear, on frame	M8	16 Nm (11.8 lbf ft)
Screw, horn	M8	7 Nm (5.2 lbf ft)
Screw, main silencer	M8	24 Nm (17.7 lbf ft)
Screw, passenger footrest unit	M8	20 Nm (14.8 lbf ft) <b>Loctite®243™</b>
Screw, presilencer on frame	M8	24 Nm (17.7 lbf ft)
Screw, rear brake disc	M8	29 Nm (21.4 lbf ft) <b>Loctite®243™</b>

## 4 TECHNICAL DATA

Screw, retaining bracket on fuel tank	M8	13 Nm (9.6 lbf ft)
Screw, shift lever	M8	17 Nm (12.5 lbf ft) <b>Loctite®243™</b>
Screw, top triple clamp	M8	15 Nm (11.1 lbf ft)
Screw, front brake caliper	M8x1	32 Nm (23.6 lbf ft) <b>Loctite®243™</b>
Fitting side stand	M10	35 Nm (25.8 lbf ft) <b>Loctite®243™</b>
Remaining nuts, chassis	M10	50 Nm (36.9 lbf ft)
Remaining screws, chassis	M10	46 Nm (33.9 lbf ft)
Screw, side stand pivot	M10	35 Nm (25.8 lbf ft)
Nut, side stand bracket	M10x1.25	36 Nm (26.6 lbf ft) <b>Loctite®243™</b>
Screw, front footrest bracket	M10x1.25	45 Nm (33.2 lbf ft) <b>Loctite®243™</b>
Nut, fork pivot	M14x1.5	100 Nm (73.8 lbf ft)
Nut, rear wheel spindle	M14x1.5	100 Nm (73.8 lbf ft)
Screw, steering head, top	M16x1.5	47 Nm (34.7 lbf ft) <b>Loctite®243™</b>
Lambda sensor	M18x1.5	19 Nm (14 lbf ft)
Adjusting ring, link fork bearing	M22x1	Tighten and ensure that there is no play
Screw, front wheel spindle	M24x1.5	45 Nm (33.2 lbf ft)
Nut, steering head	M30x1	1. 55 Nm (40.6 lbf ft) 2. Loosen (counterclockwise) 2 turns 3. 5 Nm (3.7 lbf ft)

## Super unleaded (ROZ 95)

### Standard/classification

- DIN EN 228 (ROZ 95)

### Guideline

- Only use super unleaded fuel that matches or is equivalent to the specified standard.
- Fuel with an ethanol content of up to 10% (E10 fuel) is safe to use.



### Info

Do **not** use fuel containing methanol (e.g., M15, M85, M100) or more than 10% ethanol (e.g., E15, E25, E85, E100).

---



3214661en

02/2022

