

1290 SUPER DUKE GT

ART. NO. 3214810EN



KTM

Perform the work described in these setup instructions before the vehicle is delivered to the customer.

Read the setup instructions in their entirety before beginning work.

These setup instructions were written to correspond to the latest state of this model series. We reserve the right to make modifications in the interest of technical advancement without at the same time updating these setup instructions.

We shall not provide a description of general workshop methods. Likewise, safety rules that apply in a workshop are not specified here. It is assumed that the work will be performed by a fully trained mechanic.

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REG.NO. 12 100 6061

ISO 9001(12 100 6061)

KTM applies quality assurance processes that lead to the highest possible product quality as defined in the ISO 9001 international quality management standard.

Issued by: TÜV Management Service

KTM Sportmotorcycle GmbH
Stallhofnerstraße 3
5230 Mattighofen, Austria

This document is valid for the following models:

1290 SUPER DUKE GT EU (F9903WF)

1290 SUPER DUKE GT JP (F9986WF)

1290 SUPER DUKE GT US (F9975WF)

1290 SUPER DUKE GT CN (F9987WF)



3214810en

31.01.2023

1.1 Symbols used

The meaning of specific symbols is described below.

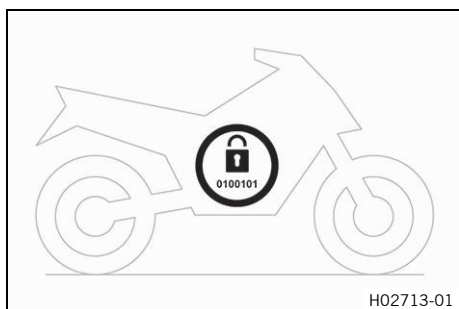
	Indicates an expected reaction (e.g. of a work step or a function).
	Indicates an unexpected reaction (e.g. of a work step or a function).
	Indicates a page reference (more information is provided on the specified page).
	Indicates information with more details or tips.
	Indicates the result of a testing step.
	Indicates a voltage measurement.
	Indicates a current measurement.
	Indicates a resistance measurement.
	Indicates the end of an activity including potential rework.

1.2 Formats used

The typographical formats used in this document are explained below.

Proprietary name	Indicates a proprietary name.
Name®	Indicates a protected name.
Brand™	Indicates a brand available on the open market.
<u>Underlined terms</u>	Refer to technical details of the vehicle or indicate technical terms, which are explained in the glossary.

2.1 Transport mode



This vehicle was blocked for transport in the software. To operate the vehicle, the vehicle electronics must be enabled. This process is conducted during initial setup in KTM Dealer.net. Enabling ensures that the initial setup in KTM Dealer.net is documented.

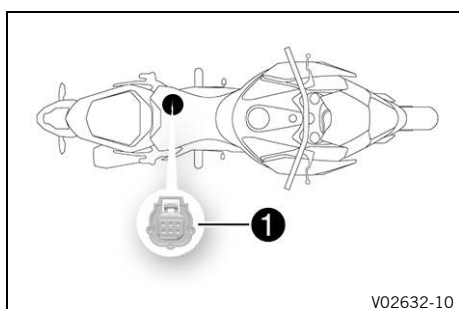
Enabling can be performed either temporarily, e.g. for a test ride, or permanently for vehicle handover.



Info

Make sure that the vehicle is permanently enabled before handing it over to the customer.

2.2 Diagnostics connector



Diagnostics connector ① is located under the front rider's seat.

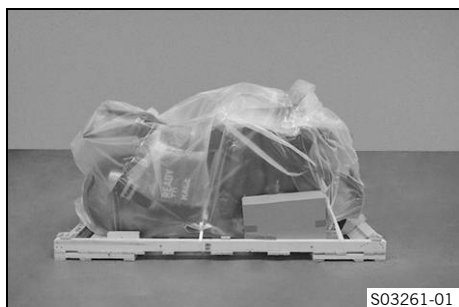
2.3 Unpacking and setting up the vehicle

Preliminary work

- Remove the box.

Main work

- Remove the adhesive tape in the upper area of the motorcycle.



- Roll down the film at the sides.



Info

To avoid damaging the motorcycle during unpacking, leave the other films on the vehicle until you have finished work on the vehicle.

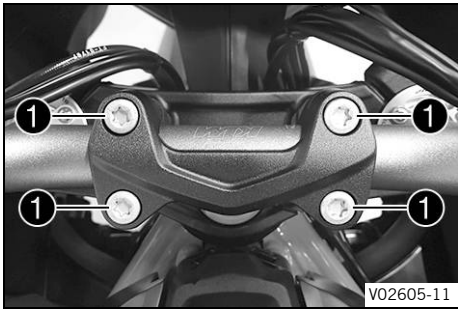
- Remove the separate enclosure and unpack it. Check that the scope of supply is complete on the basis of the enclosed packing list.



Info

The procedure for missing components is described in the Customer Service Manual.

- Check the vehicle for transport damage.





Info

The procedure in the event of transport damage is described in the Customer Service Manual.

- Remove the controls from the transport holder. Remove the screws of the handlebar clamp. Take off the handlebar clamp and transport holder.
- Position the controls on the right half of the handlebar, but do not tighten yet.



Warning

Danger of accidents A repaired handlebar poses a safety risk.

If the handlebar is bent or straightened, the material becomes fatigued. The handlebar may break as a result.

- Change the handlebar if the handlebar is damaged or bent.

- Position the handlebar.



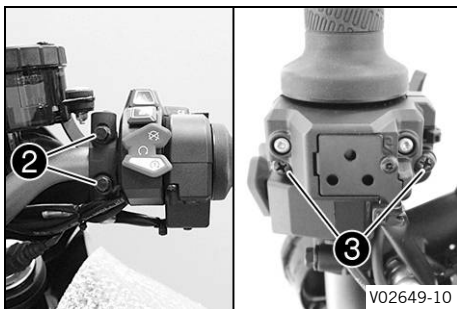
Info

Make sure the cables and wiring are positioned correctly.

- Position the handlebar clamp. Mount screws 1, but do not tighten yet.
 - ✓ The lettering on the handlebar is in the middle of the handlebar clamp.
- First bolt the handlebar clamp with screws 1 onto the longer, higher side of the handlebar supports so that both parts touch.
- Tighten screws 1 evenly.

Guideline

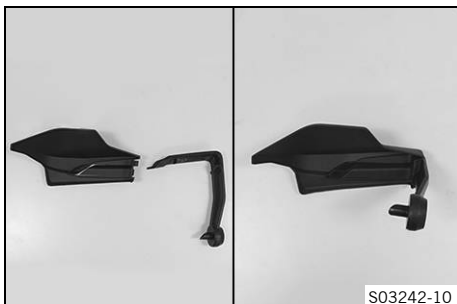
Screw, handlebar clamp	M8	20 Nm (14.8 lbf ft)
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- Tighten screws **2** and **3** of the controls.

Guideline

Screw, brake assembly	M6	5 Nm (3.7 lbf ft)
Screw, combination switch, right	M5	5 Nm (3.7 lbf ft)



- Join the hand guard holders with the hand guard shells.
✓ The hand guard holders snap into the hand guard shells.
- Mount the handguard.

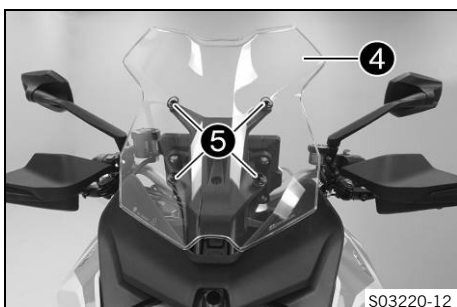
Guideline

Screw, hand guard	M8	20 Nm (14.8 lbf ft)
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- Check the throttle grip for smooth operation.



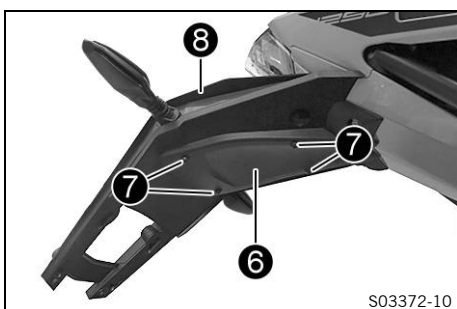
- Mount and tighten the rear mirror on both sides.



- Position windshield **4**.
- Mount and tighten screws **5**.

Guideline

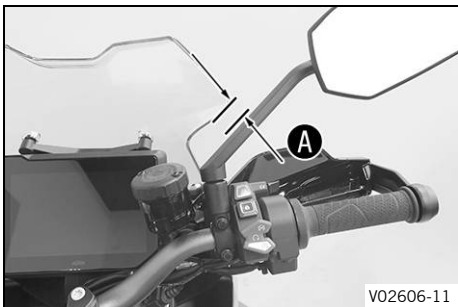
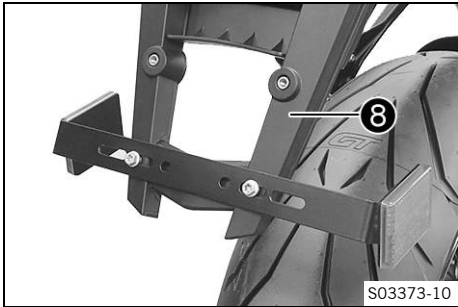
Screw, windshield	M5	3.5 Nm (2.58 lbf ft)
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- Mount splash protector **6** with screws **7** on license plate holder **8**.

Guideline

Remaining screws, chassis	EJOT PT® K50x12	1 Nm (0.7 lbf ft)
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(US)

- Bond the reflectors on the right and left side of the reflector holder.
- Mount the reflector holder on license plate holder **8**.

Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
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- Remove the cable ties of the rider footrests.
- Carefully loosen and remove the tension belt from the frame.



Info

An assistant prevents the motorcycle from falling over.

- Carefully loosen and remove the tension belts around the fork legs.
- ✓ The vehicle is released at the front.
- Together with an assistant, take the vehicle off the pallet.
- Remove the radiator shield.
- Remove the passenger seat. (📖 p. 8)



Info

The RACE ON key is located in the left storage compartment.

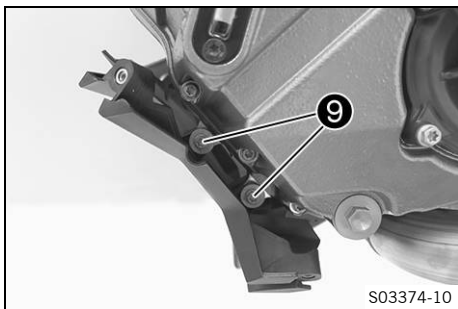
- Remove spare key and **KEYCODECARD** and keep in a safe place for the handover.
- Secure tool set with the rubber strap.

- Place on the vehicle and adjust both rear mirrors in a horizontal position.
- Check minimum spacing **A** between the mirror bar and windshield after the handlebar has been driven in fully.

Guideline

Minimum spacing A between the mirror bar and windshield	9 mm (0.35 in)
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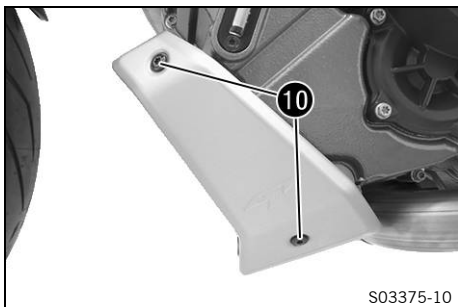
- » If the spacing **A** between the mirror bar and windshield is below the minimum:
 - Adjust the steering angle. (📖 p. 10)
- Make sure that there is sufficient space between the controls and fuel tank when the handlebar has been driven in fully after completing the work.



- Screw and position the front spoiler bracket to the front spoiler retaining plate. Mount and tighten screws 9 with washers.

Guideline

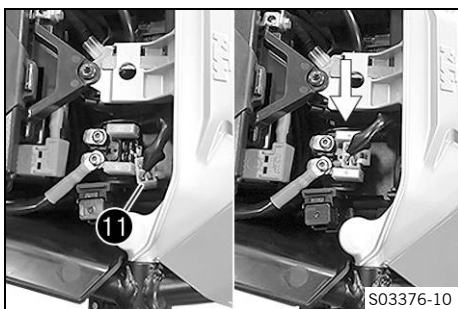
Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
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- Position metal sheets on the left and right. Mount and tighten screws 10.

Guideline

Remaining screws, chassis	M5	5 Nm (3.7 lbf ft)
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- Remove the front rider's seat. (p. 8)
- Plug in the plug 11 of the starter relay.
- Charge the 12-V battery. (p. 11)

Guideline

The 12-V battery must be fully charged before it is handed over to the customer.



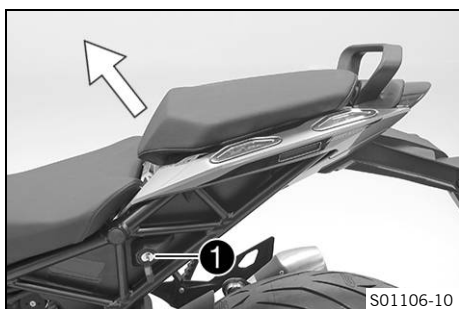
Info

The first charging process may take longer with a new 12-V battery.

- Remove the remaining film, padding, the corrugated cardboard, and the other packaging material.
- Refuel. (p. 14)
- Prepare the vehicle according to the specifications in **KTM Dealer.net** for handover to the customer.

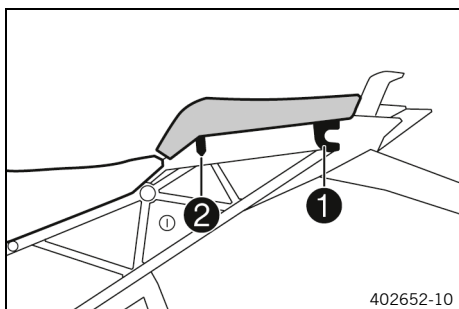


3.1 Removing the passenger seat



- Insert the RACE-ON key or the black ignition key into seat lock ① and turn clockwise.
- Raise the front of the passenger seat, pull it toward the fuel tank, and take off from above.
- Remove the ignition key.

3.2 Mounting the passenger seat



- Attach hooks on the passenger seat to seat mounts ①.
- Lower the front of the passenger seat and push back.
- Position locking pin ② in the lock housing and press passenger seat down at the front.
- ✓ The locking pin engages with an audible click.
- Check that the passenger seat is mounted correctly.

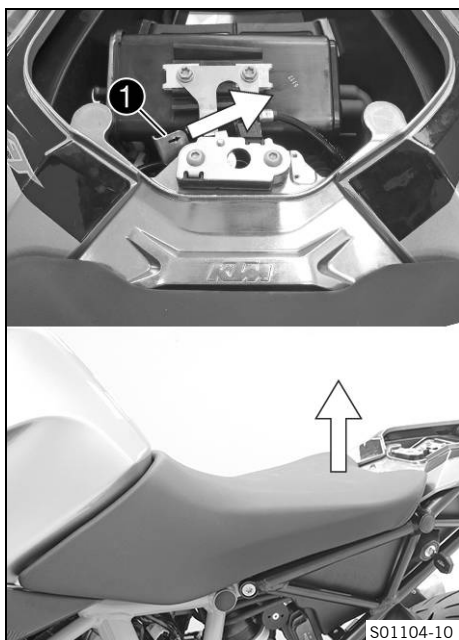
3.3 Removing the front rider's seat

Preparatory work

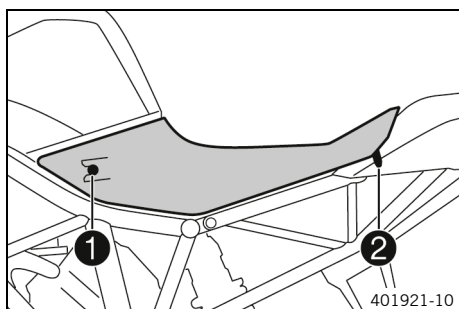
- Remove the passenger seat. (📖 p. 8)

Main work

- Press seat release ① in the direction of the arrow and lift the front rider's seat at the rear at the same time.
- Detach the front of the front rider's seat and take it off.



3.4 Mounting the front rider's seat



Main work

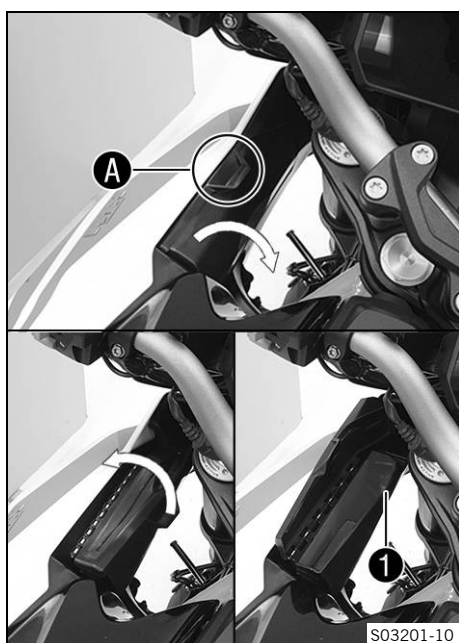
- Attach recesses **1** on the front rider's seat to the fuel tank, push the front rider's seat forward.
- Position locking pin **2** in the lock housing and push down the front rider's seat at the rear.
- ✓ The locking pin engages with an audible click.
- Check that the front rider's seat is mounted correctly.

Finishing work

- Mount passenger seat. (📖 p. 8)



3.5 Opening the storage compartment on the left



- Turn handlebar as far as possible to the right.
- Fold out storage compartment in area **A** toward the fork leg.
- Open storage compartment.

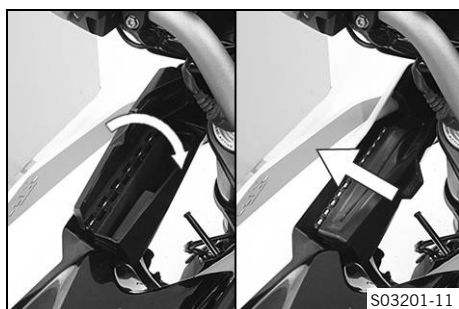


Info

A USB socket **1** is located in the storage compartment for supplying power to external devices. The storage compartment must be closed before going on a ride.



3.6 Closing the storage compartment on the left



- Close storage compartment.
- Fold down storage compartment.



Info

With the handlebar turned all the way to the left and with locked steering, the storage compartment is hard to access, however the storage compartment is not lockable.



3.7 Opening the storage compartment on the right



- Turn handlebar all the way to the left.
- Fold out storage compartment in area **A** toward the fork leg.
- Open storage compartment.



Info

The storage compartment must be closed before going on a ride.

3.8 Closing the storage compartment on the right



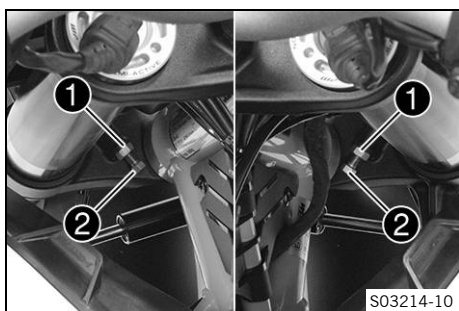
- Close storage compartment.
- Fold down storage compartment.



Info

The storage compartment is not lockable.

3.9 Adjusting the steering angle



- Loosen nuts **1**.
- Make sure that sufficient steering angle remains after finishing the work.



Info

Do not unscrew screws fully.
The screw must be screwed in by at least five full turns.

- Adjust the steering angle by turning adjusting screws **2** left and right.

Guideline

Minimum spacing between the mirror bar and wind-shield	9 mm (0.35 in)
Turn the adjusting screws 2 so that the left and right steering angle settings are equal	

- Tighten nuts **1**.

Guideline

Remaining nuts, chassis	M8	25 Nm (18.4 lbf ft)
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- Make sure that there is sufficient space between the controls and fuel tank when the handlebar has been driven in fully after completing the work.



3.10 Charging the 12-V battery



Warning

Risk of injury Battery acid and battery gases cause serious chemical burns.

- Keep 12 V batteries out of the reach of children.
- Wear suitable protective clothing and safety glasses.
- Avoid contact with battery acid and battery gases.
- Keep sparks or open flames away from the 12 V battery.
- Only charge 12 V batteries in well-ventilated rooms.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse eyes with water for at least 15 minutes and consult a doctor immediately if battery acid and battery gases get into the eyes.

Note

Danger of damage An incorrectly selected charging mode will damage the 12-V battery.

- Always select a charging mode that is compatible with the type of battery.



Note

Environmental hazard 12 V batteries contain environmentally hazardous materials.

- Do not dispose of 12 V batteries as household waste.
- Dispose of 12 V batteries at a collection point for used batteries.



Note

Environmental hazard Hazardous substances cause environmental damage.

- Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc., correctly and in compliance with the applicable regulations.



Info

Even when there is no load on the 12-V battery, it discharges steadily each day.

The charging level and the method of charging are very important for the service life of the 12-V battery.

Rapid recharging with a high charging current shortens the service life of the battery.

If the charging current, charging voltage, and charging time are exceeded, the 12-V battery will be destroyed.

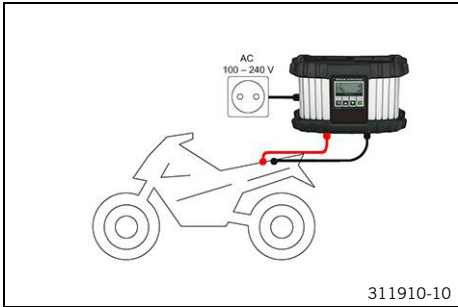
If the 12-V battery is depleted from starting the vehicle repeatedly, the battery must be charged immediately.

If the 12-V battery is left in a discharged state for an extended period, it will become deeply discharged and sulfating occurs, thus destroying the battery.

The 12-V battery is maintenance-free, i.e. the acid level does not have to be checked.

Preparatory work

- Remove the passenger seat. (📖 p. 8)
- Remove the front rider's seat. (📖 p. 8)
- Disconnect the negative cable of the 12-V battery. (📖 p. 12)



Main work

- Connect a battery charger to the 12-V battery. Adjust the battery charger.

EU battery charger **XCharge-professional** (00029095050)

Alternative 1

US battery charger **XCharge-professional** (00029095051)

Alternative 2

UK battery charger **XCharge-professional** (00029095052)



Info
Follow the instructions of the charger and the manual.

- Disconnect the battery charger after charging the 12-V battery.
Guideline

The charging current, charging voltage, and charging time must not be exceeded.	
Recharge the 12-V battery regularly when the motorcycle is not being used	6 months

Finishing work

- Connect the negative cable of the 12-V battery. (📖 p. 13)
- Mount the front rider's seat. (📖 p. 9)
- Mount passenger seat. (📖 p. 8)
- Set time and date.

3.11 Disconnecting the negative cable of the 12-V battery



Warning

Risk of injury Battery acid and battery gases cause serious chemical burns.

- Keep 12 V batteries out of the reach of children.
- Wear suitable protective clothing and safety glasses.
- Avoid contact with battery acid and battery gases.
- Keep sparks or open flames away from the 12 V battery.
- Only charge 12 V batteries in well-ventilated rooms.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse eyes with water for at least 15 minutes and consult a doctor immediately if battery acid and battery gases get into the eyes.



Caution

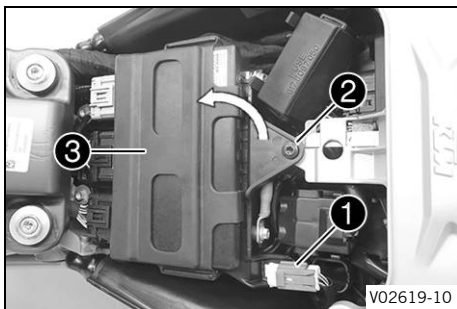
Danger of accidents Electronic components and safety devices will be damaged if the 12-V battery is discharged or missing.

If the 12-V battery is discharged or defective, malfunctions in the vehicle electronics can occur, especially when starting.

- Never operate the vehicle with a discharged 12-V battery or without a 12-V battery.

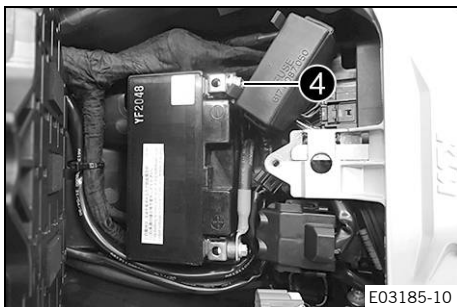
Preparatory work

- Remove the passenger seat. (📖 p. 8)
- Remove the front rider's seat. (📖 p. 8)



Main work

- Pull diagnostics connector **1** off the holder.
- Remove screw **2**.
- Lift cover **3** at the rear and pull toward the rear.
- Fold up cover.



- Disconnect negative cable **4** from the 12-V battery.

3.12 Connecting the negative cable of the 12-V battery



Warning

Risk of injury Battery acid and battery gases cause serious chemical burns.

- Keep 12 V batteries out of the reach of children.
- Wear suitable protective clothing and safety glasses.
- Avoid contact with battery acid and battery gases.
- Keep sparks or open flames away from the 12 V battery.
- Only charge 12 V batteries in well-ventilated rooms.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse eyes with water for at least 15 minutes and consult a doctor immediately if battery acid and battery gases get into the eyes.



Caution

Danger of accidents Electronic components and safety devices will be damaged if the 12-V battery is discharged or missing.

If the 12-V battery is discharged or defective, malfunctions in the vehicle electronics can occur, especially when starting.

- Never operate the vehicle with a discharged 12-V battery or without a 12-V battery.

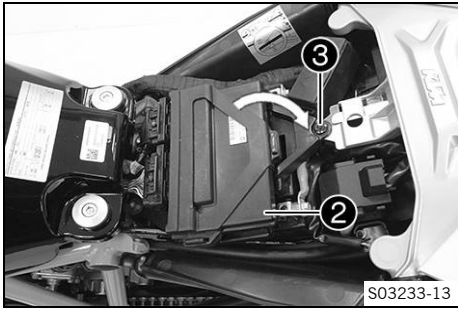


Main work

- Position negative cable **1** and mount and tighten the screw.

Guideline

Screw, battery terminal	M6	4.5 Nm (3.32 lbf ft)
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- Fold down engine control unit ②.
- Mount and tighten screw ③.

Guideline

Remaining screws, chassis	M5	5 Nm (3.7 lbf ft)
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Finishing work

- Mount the front rider's seat. (📖 p. 9)
- Mount passenger seat. (📖 p. 8)
- Set time and date.

3.13 Refueling



Danger
Fire hazard Fuel is highly flammable.

The fuel in the fuel tank expands when warm and can escape if overfilled.

- Do not fuel the vehicle in the vicinity of open flames or lit cigarettes.
- Switch off the engine for refueling.
- Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
- If any fuel is spilled, wipe it off immediately.
- Observe the specifications for refueling.



Warning
Danger of poisoning Fuel is harmful to health.

- Avoid skin, eye and clothing contact with fuel.
- Immediately consult a doctor if you swallow fuel.
- Do not inhale fuel vapors.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse the eyes thoroughly with water, and consult a doctor in case of fuel contact with the eyes.
- Change your clothing if fuel spills on them.

Note

Material damage Inadequate fuel quality causes the fuel filter to quickly become clogged.

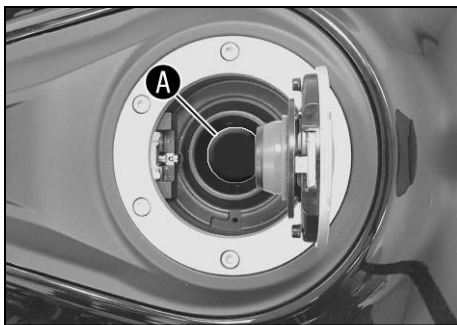
In some countries and regions, the available fuel quality and cleanliness may not be sufficient. This will result in problems with the fuel system.

- Refuel only with clean fuel that meets the specified standards.



Note
Environmental hazard Improper handling of fuel is a danger to the environment.

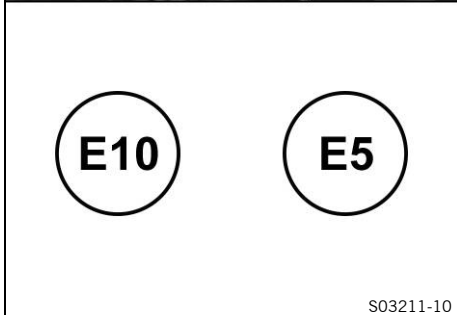
- Do not allow fuel to enter the groundwater, the soil, or the sewage system.



- Switch off the engine.
- Open fuel tank filler cap. (📖 p. 15)
- Fill the fuel tank with fuel up to the lower edge **A** of the filler neck.

Total fuel tank capacity, approx.	23 l (6.1 US gal)	Super unleaded (ROZ 95) (📖 p. 23)
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- Close fuel tank filler cap. (📖 p. 16)



S03211-10

3.14 Opening fuel tank filler cap



Danger

Fire hazard Fuel is highly flammable.

The fuel in the fuel tank expands when warm and can escape if overfilled.

- Do not fuel the vehicle in the vicinity of open flames or lit cigarettes.
- Switch off the engine for refueling.
- Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
- If any fuel is spilled, wipe it off immediately.
- Observe the specifications for refueling.



Warning

Danger of poisoning Fuel is harmful to health.

- Avoid skin, eye and clothing contact with fuel.
- Immediately consult a doctor if you swallow fuel.
- Do not inhale fuel vapors.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse the eyes thoroughly with water, and consult a doctor in case of fuel contact with the eyes.
- Change your clothing if fuel spills on them.
- Keep fuels correctly in a suitable canister, and out of the reach of children.



Note

Environmental hazard Improper handling of fuel is a danger to the environment.

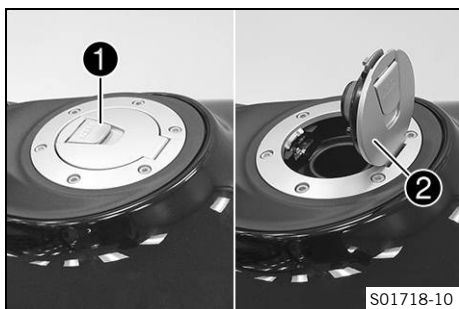
- Do not allow fuel to enter the groundwater, the soil, or the sewage system.

Condition

The motorcycle is stationary.

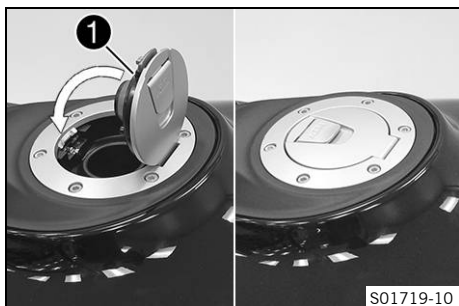
The engine is switched off.

The ignition has been switched on or off for less than 1 minute.



- Fold up cover ❶ slowly.
- ✓ The fuel tank filler cap is unlocked.
- Fold up fuel tank filler cap ❷.

3.15 Closing the fuel tank filler cap



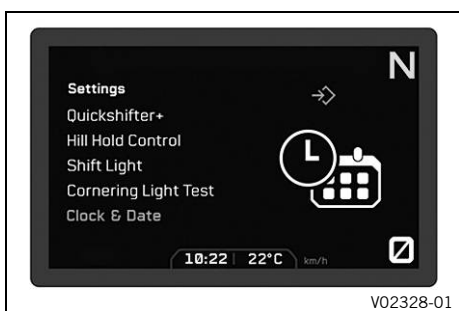
Warning

Fire hazard Fuel is highly flammable and a health hazard.

- Check that the fuel tank filler cap is locked correctly after closing.
- Change your clothing if fuel spills on them.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.

- Fold down fuel tank filler cap ❶ and push it down.
- ✓ The fuel tank filler cap locks audibly in place.

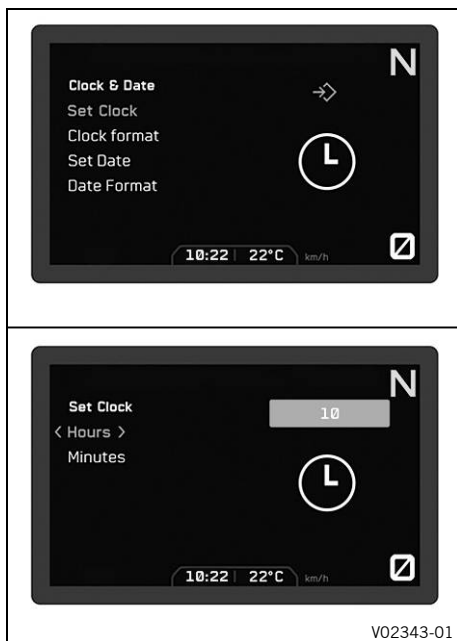
3.16 Setting the time and date



Condition

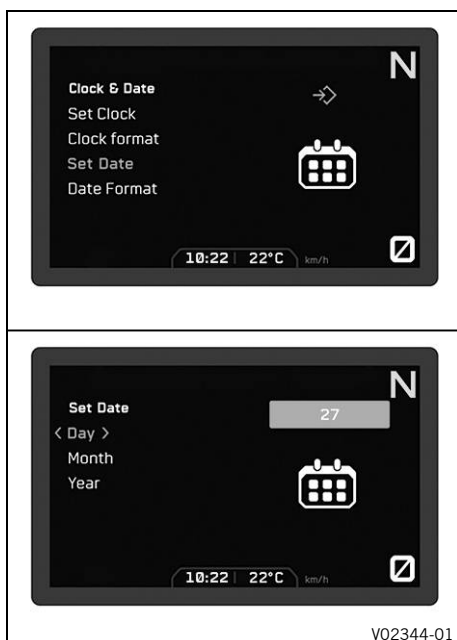
The motorcycle is stationary.

- Press the **SET** button or **RIGHT** button when the menu is closed.
- Press the **UP** or **DOWN** button until **Settings** is highlighted.
- Press the **RIGHT** or **SET** button to open the menu.
- Press the **UP** or **DOWN** button until **Clock & Date** is highlighted.
- Press the **SET** button to open the menu.



Setting the clock

- Press the **UP** or **DOWN** button until **Set Clock** is marked.
- Press the **SET** button to open the menu.
- Press the **UP** or **DOWN** button until **Hours** is highlighted.
- Press the **RIGHT** or **LEFT** button until the current hour is set.
- Press the **UP** or **DOWN** button until **Minutes** is highlighted.
- Press the **RIGHT** or **LEFT** button until the current minute is set.
- Press the **BACK** button to exit the menu.
- ✓ The time is stored.



Setting the date

- Press the **UP** or **DOWN** button until **Set Date** is highlighted.
- Press the **SET** button to open the menu.
- Press the **UP** or **DOWN** button until **Day** is highlighted.
- Press the **RIGHT** or **LEFT** button until the current day is set.
- Press the **UP** or **DOWN** button until **Month** is highlighted.
- Press the **RIGHT** or **LEFT** button until the current month is set.
- Press the **UP** or **DOWN** button until **Year** is highlighted.
- Press the **RIGHT** or **LEFT** button until the current year is set.
- Press the **BACK** button to exit the menu.
- ✓ The date is stored.

4 TECHNICAL SPECIFICATIONS

4.1 Chassis tightening torques

Brake fluid reservoir for rear brake cover		3.5 Nm (2.58 lbf ft)
Nut, socket	Plastic nut	4 Nm (3 lbf ft)
Remaining screws, chassis	EJOT PT® K50x12	1 Nm (0.7 lbf ft)
Remaining screws, chassis	EJOT PT® K50x14	1 Nm (0.7 lbf ft)
Remaining screws, chassis	EJOT PT® K50x16	2 Nm (1.5 lbf ft)
Remaining screws, chassis	EJOT PT® K50x18	2 Nm (1.5 lbf ft)
Remaining screws, chassis	EJOT PT® K45x12	1 Nm (0.7 lbf ft)
Screw, air filter box cover	EJOT PT® K60x30	2 Nm (1.5 lbf ft)
Screw, ball head holder on head-light	EJOT ALtracs® 50x12	7 Nm (5.2 lbf ft)
Screw, exhaust valve cover	EJOT SF® M4x6-K	4 Nm (3 lbf ft)
Screw, tail light	EJOT PT® K50x14	2.5 Nm (1.84 lbf ft)
Screw, brake fluid reservoir, front brake	M4	1 Nm (0.7 lbf ft)
Screw, combination switch, left	M4	5 Nm (3.7 lbf ft)
Screw, fixed grip, left	M4	3 Nm (2.2 lbf ft)
Screw, side stand sensor	M4	2 Nm (1.5 lbf ft)
		Loctite®243™
Remaining nuts, chassis	M5	5 Nm (3.7 lbf ft)
Remaining screws, chassis	M5	5 Nm (3.7 lbf ft)
Screw for throttle grip	M5	3.5 Nm (2.58 lbf ft)
Screw, cable channel	M5	5 Nm (3.7 lbf ft)
Screw, chain sliding guard	M5	5 Nm (3.7 lbf ft)
Screw, combination instrument bracket on mask support front	M5x12	4 Nm (3 lbf ft)
Screw, combination instrument bracket on mask support rear	M5x45	1.5 Nm (1.11 lbf ft)
Screw, combination instrument support on combination instrument silent block	M5	1 Nm (0.7 lbf ft)
Screw, combination switch, right	M5	5 Nm (3.7 lbf ft)
Screw, cornering light	M5	2 Nm (1.5 lbf ft)
Screw, frame cover in the frame triangle	M5	4.5 Nm (3.32 lbf ft)
Screw, fuel level sensor	M5	3 Nm (2.2 lbf ft)
Screw, fuel tank filler cap	M5	3 Nm (2.2 lbf ft)
Screw, holder for RACE-ON antenna	M5	3 Nm (2.2 lbf ft)
Screw, light control unit holder	M5	3.5 Nm (2.58 lbf ft)
Screw, locking cylinder of passenger seat latch	M5	2.5 Nm (1.84 lbf ft)
Screw, mask support	M5	4 Nm (3 lbf ft)
Screw, presilencer heat protector	M5	4 Nm (3 lbf ft)
Screw, silent block on combination instrument	M5	1 Nm (0.7 lbf ft)
Screw, trim	M5x12	3.5 Nm (2.58 lbf ft)

Swing angle sensor screw	M5	6 Nm (4.4 lbf ft) Loctite®243™
Cable disk nut, exhaust valve control unit	M6	14 Nm (10.3 lbf ft)
Ground fitting on frame	M6	10 Nm (7.4 lbf ft)
Nut, ABS module fastening	M6	8 Nm (5.9 lbf ft)
Nut, cable on starter motor	M6	6 Nm (4.4 lbf ft)
Nut, exhaust valve control unit throttle cable	M6	5 Nm (3.7 lbf ft)
Remaining nuts, chassis	M6	10 Nm (7.4 lbf ft)
Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
Screw, ABS module fastening	M6	6 Nm (4.4 lbf ft)
Screw, activated carbon filter holder	M6	6 Nm (4.4 lbf ft)
Screw, ball joint of push rod on brake cylinder	M6	5 Nm (3.7 lbf ft) Loctite®243™
Screw, battery terminal	M6	4.5 Nm (3.32 lbf ft)
Screw, brake cylinder	M6	10 Nm (7.4 lbf ft) Loctite®243™
Screw, cable on starter relay	M6	6 Nm (4.4 lbf ft)
Screw, clutch lever assembly	M6	5 Nm (3.7 lbf ft)
Screw, connecting piece, rear brake line	M6	10 Nm (7.4 lbf ft) Loctite®243™
Screw, cooler retaining bracket	M6	7 Nm (5.2 lbf ft)
Screw, cover of inertial measurement unit	M6	6 Nm (4.4 lbf ft) Loctite®243™
Screw, engine sprocket cover	M6	8 Nm (5.9 lbf ft)
Screw, exhaust clamp on main silencer	M6	8 Nm (5.9 lbf ft)
Screw, exhaust clamp on manifold	M6	8 Nm (5.9 lbf ft)
Screw, foot brake lever stub	M6	10 Nm (7.4 lbf ft) Loctite®243™
Screw, front wheel speed sensor	M6	4 Nm (3 lbf ft)
Screw, fuel pump	M6	6 Nm (4.4 lbf ft)
Screw, fuel tank bracket	M6	3.5 Nm (2.58 lbf ft)
Screw, fuel tap	M6	6 Nm (4.4 lbf ft)
Screw, heat protector for exhaust valve actuator	M6	5 Nm (3.7 lbf ft)
Screw, inertial measurement unit	M6	6 Nm (4.4 lbf ft)
Screw, license plate holder on lower rear panel	M6	12 Nm (8.9 lbf ft)
Screw, passenger seat latch	M6	6 Nm (4.4 lbf ft)
Screw, radiator hose clip	M6	3 Nm (2.2 lbf ft)
Screw, rear wheel speed sensor	M6	4 Nm (3 lbf ft)
Screw, seat and fuel tank guard	M6	6 Nm (4.4 lbf ft)
Screw, shift lever stub	M6	10 Nm (7.4 lbf ft) Loctite®243™

4 TECHNICAL SPECIFICATIONS

Screw, shift rod	M6	5 Nm (3.7 lbf ft) Loctite®243™
Screw, shift shaft deflector on shift shaft	M6	18 Nm (13.3 lbf ft) Loctite®243™
Screw, side stand stub	M6	6 Nm (4.4 lbf ft) Loctite®243™
Screw, side stand stub extension	M6	6 Nm (4.4 lbf ft) Loctite®243™
Screw, steering damper bracket on frame	M6	8 Nm (5.9 lbf ft) Loctite®243™
Screw, suitcase molds	M6	6 Nm (4.4 lbf ft)
Screw, voltage regulator	M6	6 Nm (4.4 lbf ft)
Cable disk nut, exhaust valve	M8	7 Nm (5.2 lbf ft)
Nut, rear sprocket	M8	36 Nm (26.6 lbf ft) Loctite®243™
Nut, shift rod	M8	12 Nm (8.9 lbf ft)
Nut, shift rod	M8LH	12 Nm (8.9 lbf ft)
Nut, valve, angled (JP)	M8	4 Nm (3 lbf ft)
Nut, valve, angled (EU/US/CN)	M8	6 Nm (4.4 lbf ft) Loctite®243™
Remaining nuts, chassis	M8	25 Nm (18.4 lbf ft)
Remaining screws, chassis	M8	25 Nm (18.4 lbf ft)
Screw, adapter for ignition lock fastening	M8	15 Nm (11.1 lbf ft) Loctite®243™
Screw, axle clamp	M8	15 Nm (11.1 lbf ft)
Screw, bottom triple clamp	M8	15 Nm (11.1 lbf ft)
Screw, chain securing guide	M8	15 Nm (11.1 lbf ft) Loctite®243™
Screw, foot brake lever	M8	20 Nm (14.8 lbf ft) Loctite®243™
Screw, front brake disc	M8	28 Nm (20.7 lbf ft) Loctite®2701™
Screw, front rider footrest bracket	M8	25 Nm (18.4 lbf ft) Loctite®243™
Screw, hand guard	M8	20 Nm (14.8 lbf ft)
Screw, handlebar clamp	M8	20 Nm (14.8 lbf ft)
Screw, ignition lock (tamper-proof screw)	M8	25 Nm (18.4 lbf ft)
Screw, rear brake caliper	M8	25 Nm (18.4 lbf ft) Loctite®2701™
Screw, rear brake disc	M8	28 Nm (20.7 lbf ft) Loctite®243™
Screw, shift lever on footrest bracket	M8	20 Nm (14.8 lbf ft) Loctite®243™
Screw, shift shaft deflector on frame	M8	10 Nm (7.4 lbf ft) Loctite®243™
Screw, side stand bracket	M8	25 Nm (18.4 lbf ft) Loctite®243™

Screw, side stand spring	M8	15 Nm (11.1 lbf ft) Loctite®2701™
Screw, steering damper on holder	M8	25 Nm (18.4 lbf ft) Loctite®2701™
Screw, steering damper on triple clamp	M8	8 Nm (5.9 lbf ft) Loctite®243™
Screw, steering stem clamp	M8	20 Nm (14.8 lbf ft) Loctite®243™
Screw, top triple clamp	M8	18 Nm (13.3 lbf ft)
Remaining nuts, chassis	M10	45 Nm (33.2 lbf ft)
Remaining screws, chassis	M10	45 Nm (33.2 lbf ft)
Screw, brake line restrictor	M10	25 Nm (18.4 lbf ft)
Screw, engine bearer	M10	45 Nm (33.2 lbf ft) Loctite®243™
Screw, front brake caliper	M10	45 Nm (33.2 lbf ft) Loctite®243™
Screw, handlebar support	M10	40 Nm (29.5 lbf ft) Loctite®243™
Screw, side stand	M10	40 Nm (29.5 lbf ft) Collar greased Loctite®243™
Screw, side stand bracket	M10	45 Nm (33.2 lbf ft) Loctite®243™
Screw, side stand bracket	M10	45 Nm (33.2 lbf ft) Loctite®243™
Screw, subframe	M10	45 Nm (33.2 lbf ft)
Banjo bolt, brake line	M10x1	25 Nm (18.4 lbf ft)
Banjo bolt, brake line, connecting piece, rear	M10x1	15 Nm (11.1 lbf ft)
Nut, rear hub shock absorber carrier	M10x1.25	45 Nm (33.2 lbf ft) Loctite®243™
Screw, brake caliper support	M12	28 Nm (20.7 lbf ft)
Lambda sensor	M12x1.25	24.5 Nm (18.07 lbf ft)
Screw, bottom shock absorber	M14x1.5	80 Nm (59 lbf ft) Thread greased
Screw, top shock absorber	M14x1.5	80 Nm (59 lbf ft) Thread greased
Screw, eccentric	M16	70 Nm (51.6 lbf ft)
Nut, fork pivot	M19x1.5	130 Nm (95.9 lbf ft) Thread greased
Nut, seat lock	M22x1.5	3 Nm (2.2 lbf ft)
Screw, front wheel spindle	M25x1.5	45 Nm (33.2 lbf ft) Thread greased
Screw, steering head, top	M25x1.5	18 Nm (13.3 lbf ft)
Nut, rear axle, shock absorber side	M35x1.5	200 Nm (147.5 lbf ft) Loctite® 2701™ /lock the locking wire with locking varnish

4 TECHNICAL SPECIFICATIONS

Nut, rear axle	M50x1.5	250 Nm (184.4 lbf ft) Thread greased/lock locking wire with locking varnish
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Super unleaded (ROZ 95)**Standard/classification**

- DIN EN 228 (ROZ 95)

Guideline

- Only use super unleaded fuel that matches or is equivalent to the specified standard.
- Fuel with an ethanol content of up to 10% (E10 fuel) is safe to use.

**Info**

Do **not** use fuel containing methanol (e.g., M15, M85, M100) or more than 10% ethanol (e.g., E15, E25, E85, E100).



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31.01.2023

