

**990 Super Duke R EU**  
**990 Super Duke R AUS/UK**  
**990 Super Duke R FR**

Art. no. 3213048en



**KTM**



The work described in these setup instructions must be performed before the vehicle is delivered to the customer.

Read the setup instructions in their entirety before beginning work.

Print out the current **PDI** form found on the **KTM DEALER.NET**.

These setup instructions were written to correspond to the latest state of this series. We reserve the right to make changes in the interest of technical advancement without at the same time updating this manual.

We shall not provide a description of general workshop methods. Likewise, safety rules that apply in a workshop are not specified here. It is assumed that the work will be performed by a fully trained mechanic.

All specifications are non-binding. KTM Sportmotorcycle AG specifically reserves the right to modify or delete technical specifications, prices, colors, forms, materials, services, designs, equipment, etc., without prior notice and without specifying reasons, to adapt these to local conditions, as well as to stop production of a particular model without prior notice. KTM accepts no liability for delivery options, deviations from illustrations and descriptions, as well as misprints and other errors. The models portrayed partly contain special equipment that does not belong to the regular scope of supply.

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ISO 9001(12 100 6061)

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Issued by: TÜV Management Service

REG.NO. 12 100 6061

KTM-Sportmotorcycle AG  
5230 Mattighofen, Austria

## 1.1 Symbols used

The meaning of specific symbols is described below.

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Indicates an expected reaction (e.g. of a work step or a function).



Indicates an unexpected reaction (e.g. of a work step or a function).



Indicates a page reference (more information is provided on the specified page).



Indicates information with more details or tips.



Indicates the result of a testing step.



Denotes a voltage measurement.



Denotes a current measurement.



Denotes a resistance measurement.

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## 1.2 Formats used

The typographical formats used in this document are explained below.

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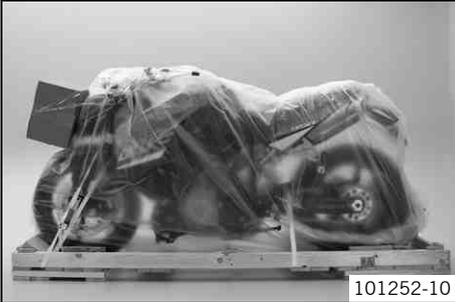
**Proprietary name** Identifies a proprietary name.

**Name<sup>®</sup>** Identifies a protected name.

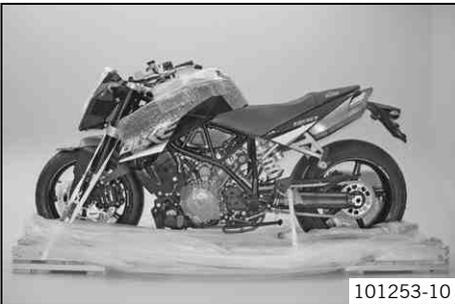
**Brand<sup>™</sup>** Identifies a trademark.

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## 2.1 Unpacking and setting up the vehicle



- Remove the carton.
- Remove the adhesive tape in the upper area of the motorcycle.

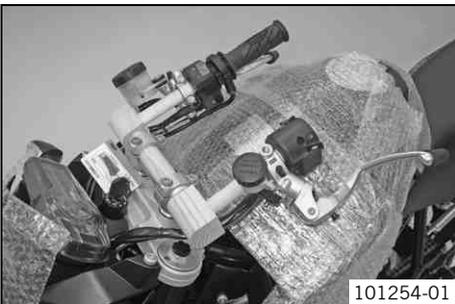


- Roll down the film at the sides.

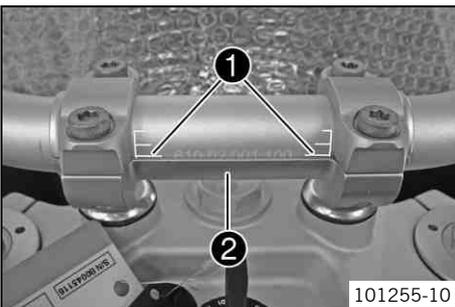
**i Info**

To avoid damaging the motorcycle during unpacking, leave the other films on the vehicle until you have finished work on the vehicle.

- Unpack the separate enclosure and check its contents on the basis of the enclosure list.
- Check the vehicle for transport damage.



- Remove the controls from the transport holder. Remove the screws and handlebar clamps. Remove the transport holder.



- Remove the right-hand handlebar weight.
- Position the controls on the right half of the handlebar but do not tighten.
- Position the handlebar.
- Position the handlebar clamps. Fit and slightly tighten the four screws.
- Position the handlebar exactly.
  - ✓ The third marking ① of the scale on the handlebar must align with the edge ② of the handlebar support.
- Tighten the four screws evenly.

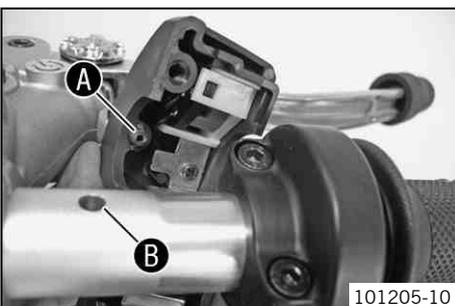
Guideline

Screw, handlebar clamp	M8	20 Nm (14.8 lbf ft)
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- Position the right combination switch. Tighten the screws.

**i Info**

Position holding lug **A** in bore **B**.





- Position the hand brake cylinder. Tighten the screws.

Guideline

Remaining chassis screws	M6	10 Nm (7.4 lbf ft)
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- Position the throttle grip. Tighten the screws.

Guideline

Remaining chassis screws	M5	5 Nm (3.7 lbf ft)
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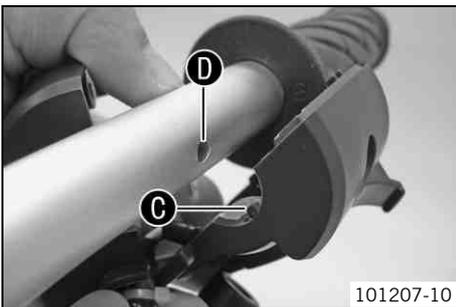
- Mount and tighten the right handlebar weight.

Guideline

Remaining chassis screws	M6	10 Nm (7.4 lbf ft)
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101256-01



101207-10

- Position the left combination switch. Tighten the screws.

**i Info**

Position holding lug **C** in bore **D**.

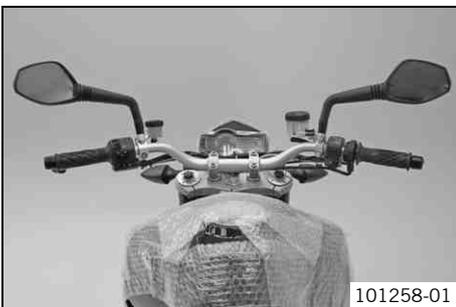


101257-01

- Position the clutch master cylinder and tighten the screw.

Guideline

Remaining chassis screws	M6	10 Nm (7.4 lbf ft)
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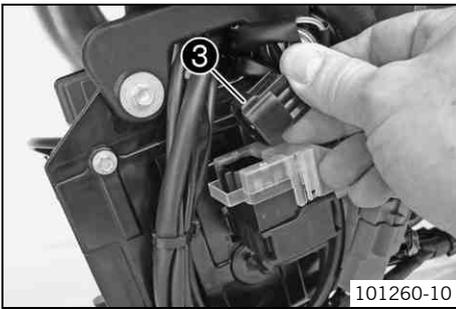
101258-01

- Mount and tighten the rear mirror adapter and rear mirror on both sides.

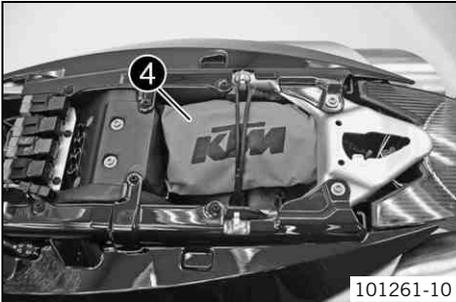


101259-01

- Mount the reflector.



- Insert connector ③ into the starter relay.
- Recharge the battery. (☛ p. 7)



- Remove the seat. (☛ p. 6)
- Secure tool set ④ with the rubber holder.
- Remove the protective film from the seat.
- Mount the seat. (☛ p. 6)



- Carefully loosen and remove the tensioning belt over the swingarm.

**i Info**

An assistant prevents the motorcycle from falling over.

- Carefully loosen and remove the tensioning belts around the lower triple clamp.
  - ✓ The vehicle is released at the front.
- Together with an assistant, take the vehicle off of the palette.
- Remove the protective plastic.
- Install the front spoiler. (☛ p. 9)
- Refuel. (☛ p. 10)
- Print out the current **PDI** form found on **KTM DEALER.NET** and perform the delivery inspection.
- Set kilometers or miles. (☛ p. 11)
- Set the clock. (☛ p. 11)

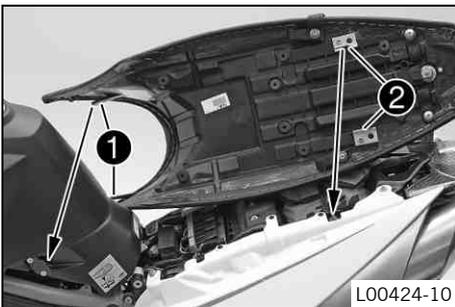
## 3.1 Removing the seat



L00408-10

- Insert the ignition key in the seat lock ❶ and turn it clockwise.
- Raise the rear of the seat, push it towards the rear, and remove it upwards.

## 3.2 Mounting the seat



L00424-10

- Hook the tabs ❶ of the seat onto the fuel tank, lower the rear and push forward. The two hooks ❷ must engage in the subframe.
- Turn the ignition key counterclockwise in the seat lock and withdraw it.
- Finally, check that the seat is correctly mounted.

## 3.3 Removing the battery



### Warning

**Risk of injury** Battery acid and battery gases cause serious chemical burns.

- Keep batteries out of the reach of children.
- Wear suitable protective clothing and goggles.
- Avoid contact with battery acid and battery gases.
- Keep sparks and open flames away from the battery. Only charge in well-ventilated rooms.
- In the event of skin contact, rinse with large amounts of water. If battery acid gets in the eyes, rinse with water for at least 15 minutes and contact a physician.



### Caution

**Danger of accidents** If the vehicle is operated with a discharged battery or without a battery, electronic components and safety equipment may be damaged.

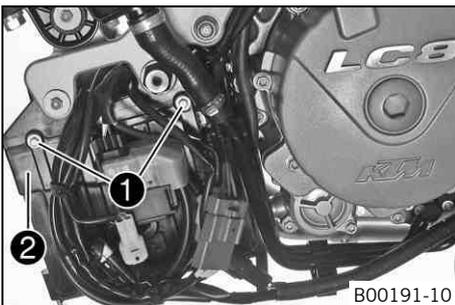
- Never operate the vehicle with a discharged battery or without a battery.

### Preparatory work

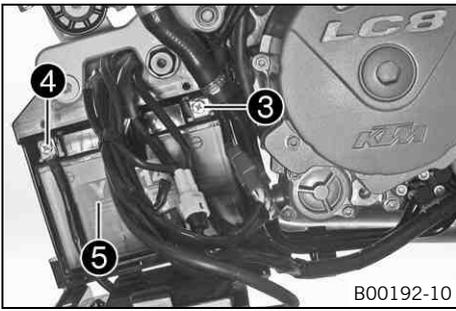
- Switch off all power consumers and switch off the engine.
- Remove the front spoiler. (☛ p. 8)

### Main work

- Remove the cable binder.
- Detach the connector from the start relay.
- Push the wiring harness to the side.
- Remove screws ❶.
- Fold cover ❷ down.



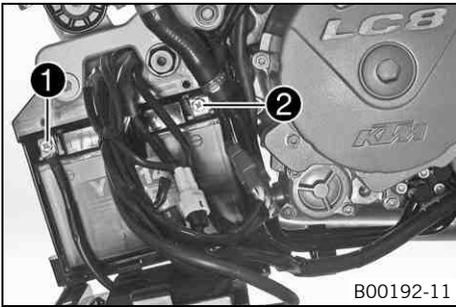
B00191-10



- Disconnect negative cable ③ of the battery.
- Disconnect the positive (plus) cable ④ of the battery.
- Take the battery ⑤ out of the battery compartment.

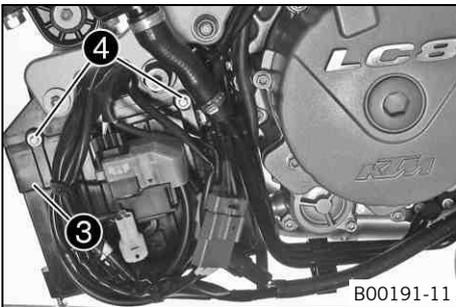
**i Info**  
 Never operate the motorcycle with a discharged battery or without a battery. In both cases, electrical components and safety equipment can be damaged. The vehicle is then no longer safe to ride.

## 3.4 Installing the battery



### Main work

- Position the battery in the battery compartment.
- Connect positive cable ①.
- Connect negative cable ②.



- Fold cover ③ up.
- Mount and tighten screws ④.
- Attach the connector to the start relay.
- Position the wiring harness and fasten it with cable binders.

### Finishing work

- Install the front spoiler. (☛ p. 9)
- Set the clock. (☛ p. 11)

## 3.5 Recharging the battery

**⚠ Warning**  
**Risk of injury** Battery acid and battery gases cause serious chemical burns.

- Keep batteries out of the reach of children.
- Wear suitable protective clothing and goggles.
- Avoid contact with battery acid and battery gases.
- Keep sparks and open flames away from the battery. Only charge in well-ventilated rooms.
- In the event of skin contact, rinse with large amounts of water. If battery acid gets in the eyes, rinse with water for at least 15 minutes and contact a physician.

**🌸 Warning**  
**Environmental hazard** The battery contains elements that are harmful to the environment.

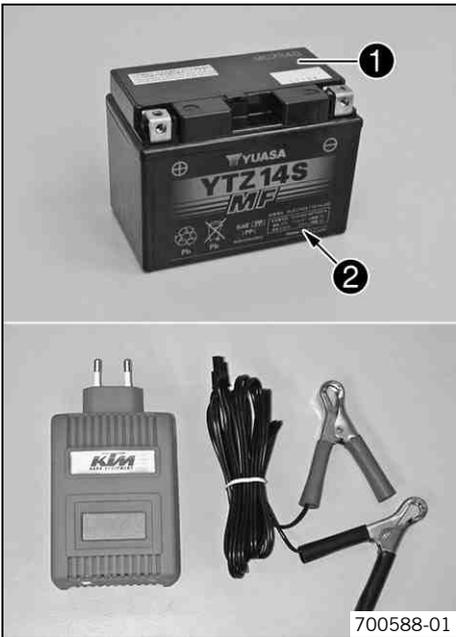
- Do not discard batteries with the household waste. Dispose of faulty batteries in an environmentally compatible manner. Give the battery to your authorized KTM dealer or dispose of it at a collection point for used batteries.

**🌸 Warning**  
**Environmental hazard** Hazardous substances cause environmental damage.

- Oil, grease, filters, fuel, cleaners, brake fluid, etc., should be disposed of as stipulated in applicable regulations.

**i Info**

Even when there is no load on the battery, it discharges steadily. The charge state and the type of charge are very important for the service life of the battery. Rapid recharging with a high charging current shortens the battery's service life. If the charging current, charging voltage and charging time are exceeded, electrolyte escapes through the safety valves. This reduces the battery capacity. If the battery is depleted from starting the vehicle repeatedly, the battery must be charged immediately. If the battery is left in a discharged state for an extended period, it will become over-discharged and sulfate, destroying the battery. The battery is maintenance-free, i.e., the acid level does not have to be checked.



**Preparatory work**

- Switch off all power consumers and switch off the engine.
- Remove the front spoiler. (☛ p. 8)
- Remove the battery. (☛ p. 6)

**Main work**

- Connect the battery charger to the battery. Switch on the battery charger.

Battery charger (58429074000)

You can also use the battery charger to test the rest potential and start potential of the battery, and to test the alternator. With this device, you cannot overcharge the battery.

**i Info**

Never remove lid ❶. Charge the battery at no more than 10% of the capacity specified on battery housing ❷.

- Switch off the charger after charging.

**Guideline**

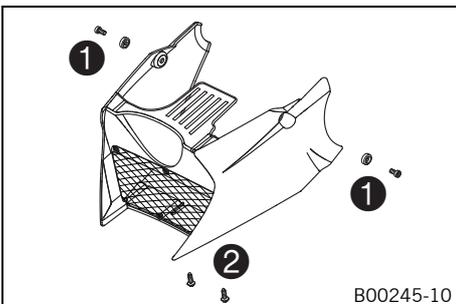
The charge current, charge voltage and charge time must not be exceeded.

Charge the battery regularly when the motorcycle is not in use	3 months
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**Finishing work**

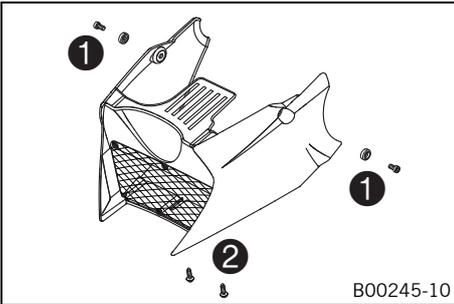
- Install the battery. (☛ p. 7)
- Install the front spoiler. (☛ p. 9)
- Set the clock. (☛ p. 11)

**3.6 Removing the front spoiler**



- Remove screws ❶ with the washer.
- Loosen screws ❷ and remove the front spoiler from the front.

## 3.7 Installing the front spoiler



- Position the front spoiler.
- Mount and tighten screws ❶ with the washer.

Guideline

Screw, front spoiler	M6	10 Nm (7.4 lbf ft)	Loctite® 243™
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- Fully tighten screws ❷.

## 3.8 Opening the filler cap

**Danger**  
**Fire hazard** Fuel is highly flammable.

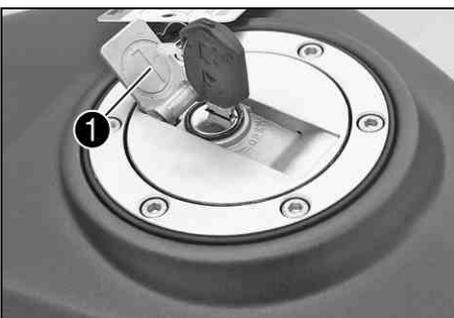
- Never refuel the vehicle near open flames or burning cigarettes, and always switch off the engine first. Be careful that no fuel is spilt, especially on hot vehicle components. Clean up spilt fuel immediately.
- The fuel in the fuel tank expands when warm and may emerge if overfilled. Follow the instructions on refueling.

**Warning**  
**Danger of poisoning** Fuel is poisonous and a health hazard.

- Fuel must not come into contact with the skin, eyes, or clothing. Do not breathe in the fuel vapors. If contact occurs with the eyes, rinse with water immediately and contact a physician. Immediately clean contaminated areas on the skin with soap and water. If fuel is swallowed, contact a physician immediately. Change clothing that is contaminated with fuel. Store fuel properly in a suitable canister and keep away from children.

**Warning**  
**Environmental hazard** Improper handling of fuel is a danger to the environment.

- Do not allow fuel to get into the ground water, the ground, or the sewage system.



- Lift the cover ❶ of the filler cap and insert the ignition key in the lock.

**Note**

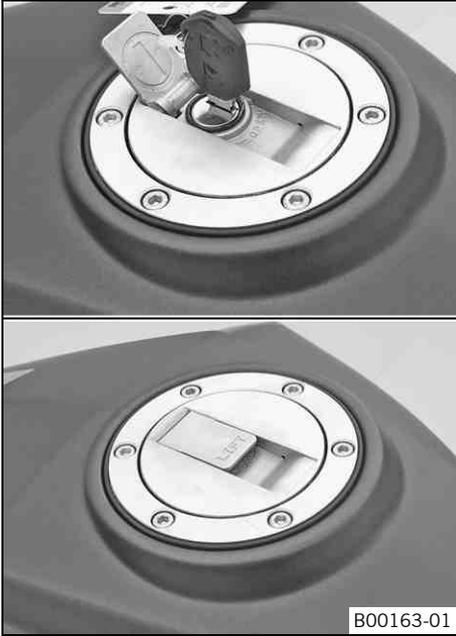
**Danger of damage** Ignition key breakage.

- To take pressure off of the ignition key, push down on the filler cap. Damaged ignition keys must be replaced.



- Turn the ignition key clockwise.
- Open the filler cap.

## 3.9 Closing the filler cap



### Warning

**Fire hazard** Fuel is highly flammable, poisonous and harmful to your health.

- After closing the filler cap, ensure that it is locked properly. Change clothing that has been contaminated with fuel. Immediately clean contaminated areas on the skin with soap and water.

- Close the filler cap. Push down the filler cap until the lock engages.
- Remove the ignition key and close the cover.

## 3.10 Refueling



### Danger

**Fire hazard** Fuel is highly flammable.

- Never refuel the vehicle near open flames or burning cigarettes, and always switch off the engine first. Be careful that no fuel is spilt, especially on hot vehicle components. Clean up spilt fuel immediately.
- The fuel in the fuel tank expands when warm and may emerge if overfilled. Follow the instructions on refueling.



### Warning

**Danger of poisoning** Fuel is poisonous and a health hazard.

- Fuel must not come into contact with the skin, eyes, or clothing. Do not breathe in the fuel vapors. If contact occurs with the eyes, rinse with water immediately and contact a physician. Immediately clean contaminated areas on the skin with soap and water. If fuel is swallowed, contact a physician immediately. Change clothing that is contaminated with fuel.

### Note

**Material damage** Premature clogging of the fuel filter.

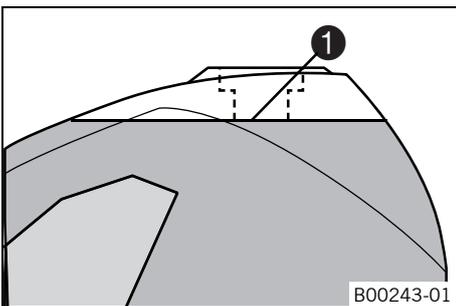
- In some countries and regions, the available fuel quality and cleanliness may not be sufficient. This will result in problems with the fuel system.
- Only refuel with clean fuel that meets the specified standards.



### Warning

**Environmental hazard** Improper handling of fuel is a danger to the environment.

- Do not allow fuel to get into the ground water, the ground, or the sewage system.



- Switch off the engine.
- Open the filler cap. (☛ p. 9)
- Fill the fuel tank with fuel no higher than the lower edge ❶ of the filler neck.

Total fuel tank capacity, approx.	18.5 l (4.89 US gal)	Super unleaded (ROZ 95/RON 95/PON 91) (☛ p. 14)
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- Close the filler cap. (☛ p. 10)



400970-12

- Press the **SET** button ② for two seconds.
- ✓ The low fuel warning lamp ① goes out. **TRIP F** is set to **0.0** and the display returns to the previous display mode.



**Info**

If you do not press the **SET** button ②, the reset takes place automatically after approx. three minutes.

## 3.11 Setting kilometers or miles

**i Info**  
If you change the unit, the value **ODO** is retained and converted accordingly. Making the setting according to the country.



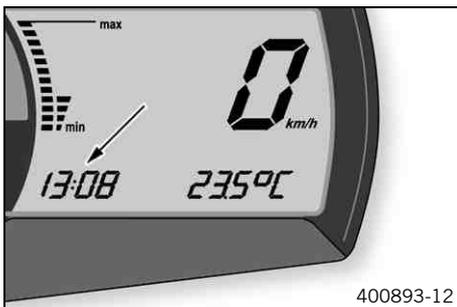
400893-10

**Condition**

The motorcycle is stationary.

- Switch on the ignition by turning the ignition key to the **ON** ○ position.
- Press the **MODE** button repeatedly until the **ODO** mode is active.
- Keep the **MODE** button pressed until the display mode changes from **km/h** to **mph** or from **mph** to **km/h**.

## 3.12 Setting the clock



400893-12

**Condition**

The motorcycle is stationary.

- Switch on the ignition by turning the ignition key to the **ON** ○ position.
- Press the **MODE** button repeatedly until the **ODO** mode is active.
- Keep the **MODE** button and the **SET** button pressed simultaneously.
- ✓ The time display begins to flash.
- Press the **MODE** button to set the hour.
- Press the **SET** button to set the minute.
- Keep the **MODE** button and the **SET** button pressed simultaneously.
- ✓ The time is set.

# 4 TECHNICAL DATA - TIGHTENING TORQUES FOR CHASSIS

Screw, side stand switch	M4	2 Nm (1.5 lbf ft)	Loctite® 243™
Remaining chassis screws	M5	5 Nm (3.7 lbf ft)	–
Screw, chain sliding guard	M5	5 Nm (3.7 lbf ft)	–
Screw, filler cap	M5	5 Nm (3.7 lbf ft)	–
Screw, fuel level sensor	M5	3 Nm (2.2 lbf ft)	–
Screw, seat bracket on fuel tank	M5	4 Nm (3 lbf ft)	–
Nut, tail light	M6	8 Nm (5.9 lbf ft)	–
Remaining chassis nuts	M6	10 Nm (7.4 lbf ft)	–
Remaining chassis screws	M6	10 Nm (7.4 lbf ft)	–
Screw, chain sliding guard	M6	6 Nm (4.4 lbf ft)	Loctite® 243™
Screw, foot brake cylinder	M6	10 Nm (7.4 lbf ft)	Loctite® 243™
Screw, front spoiler	M6	10 Nm (7.4 lbf ft)	Loctite® 243™
Screw, fuel pump	M6	6 Nm (4.4 lbf ft)	–
Screw, fuel tank holder	M6	6 Nm (4.4 lbf ft)	–
Screw, heel protector	M6	2 Nm (1.5 lbf ft)	Loctite® 243™
Screw, push rod ball joint on foot brake cylinder	M6	10 Nm (7.4 lbf ft)	Loctite® 243™
Screw, shift rod	M6	12 Nm (8.9 lbf ft)	Loctite® 243™
Screw, shift shaft deflector on shift shaft	M6	18 Nm (13.3 lbf ft)	Loctite® 243™
Screw, splash protector, rear wheel	M6	6 Nm (4.4 lbf ft)	Loctite® 243™
Screw, spoiler	M6	6 Nm (4.4 lbf ft)	–
Screw, steering damper pipe clamp	M6	4 Nm (3 lbf ft)	Loctite® 243™
Remaining chassis nuts	M8	25 Nm (18.4 lbf ft)	–
Remaining chassis screws	M8	25 Nm (18.4 lbf ft)	–
Screw, bottom triple clamp	M8	15 Nm (11.1 lbf ft)	–
Screw, exhaust clamp on main silencer	M8	35 Nm (25.8 lbf ft)	–
Screw, exhaust clamp on manifold	M8	8 Nm (5.9 lbf ft)	–
Screw, foot brake lever	M8	25 Nm (18.4 lbf ft)	Loctite® 243™
Screw, fork stub	M8	15 Nm (11.1 lbf ft)	–
Screw, front brake disc	M8	30 Nm (22.1 lbf ft)	Loctite® 243™
Screw, front footrest bracket	M8	25 Nm (18.4 lbf ft)	Loctite® 243™
Screw, handlebar clamp	M8	20 Nm (14.8 lbf ft)	–
Screw, ignition lock (ratchet screw)	M8		Loctite® 243™
Screw, lower subframe	M8	25 Nm (18.4 lbf ft)	–
Screw, rear brake disc	M8	30 Nm (22.1 lbf ft)	Loctite® 243™
Screw, rear footrest bracket	M8	25 Nm (18.4 lbf ft)	Loctite® 243™
Screw, shift lever	M8	25 Nm (18.4 lbf ft)	Loctite® 243™
Screw, shift shaft relay lever	M8	25 Nm (18.4 lbf ft)	Loctite® 243™
Screw, spring holder on side stand bracket	M8	25 Nm (18.4 lbf ft)	Loctite® 243™
Screw, steering damper clamp	M8	10 Nm (7.4 lbf ft)	Loctite® 243™
Screw, steering damper on clamp	M8	10 Nm (7.4 lbf ft)	Loctite® 243™
Screw, steering damper pipe clamp	M8	10 Nm (7.4 lbf ft)	Loctite® 243™
Screw, steering stem	M8	20 Nm (14.8 lbf ft)	–
Screw, top triple clamp	M8	12 Nm (8.9 lbf ft)	–
Screw, upper subframe	M8	25 Nm (18.4 lbf ft)	–
Remaining chassis nuts	M10	45 Nm (33.2 lbf ft)	–
Remaining frame bolts	M10	45 Nm (33.2 lbf ft)	–
Screw connection, engine mounting bracket	M10	45 Nm (33.2 lbf ft)	–
Screw, fuel tank holder	M10	15 Nm (11.1 lbf ft)	–

## 4 TECHNICAL DATA - TIGHTENING TORQUES FOR CHASSIS

Screw, handlebar support	M10	45 Nm (33.2 lbf ft)	–
Screw, side stand	M10	35 Nm (25.8 lbf ft)	Loctite® 243™
Screw, side stand bracket	M10	45 Nm (33.2 lbf ft)	Loctite® 243™
Screw, side stand holder	M10	45 Nm (33.2 lbf ft)	Loctite® 243™
Rear sprocket bolt	M10x1.25	50 Nm (36.9 lbf ft)	Loctite® 243™
Screw, front brake caliper	M10x1.25	45 Nm (33.2 lbf ft)	Loctite® 243™
Oil drain plug with magnet	M12x1.5	25 Nm (18.4 lbf ft)	–
Screw, bottom shock absorber	M14x1.5	80 Nm (59 lbf ft)	Thread greased
Screw, top shock absorber	M14x1.5	80 Nm (59 lbf ft)	Thread greased
Lambda sensor	M18x1.5	45 Nm (33.2 lbf ft)	–
Nut, seat lock	M19x1	8 Nm (5.9 lbf ft)	–
Nut, swingarm pivot	M19x1.5	130 Nm (95.9 lbf ft)	Thread greased
Screw, steering head	M20x1.5	12 Nm (8.9 lbf ft)	–
Bolt, front axle	M25x1.5	45 Nm (33.2 lbf ft)	–
Nut, rear wheel spindle	M25x1.5	90 Nm (66.4 lbf ft)	Thread greased

## Super unleaded (ROZ 95/RON 95/PON 91)

### According to

- DIN EN 228 (ROZ 95/RON 95/PON 91)

### Guideline

- Only use unleaded super fuel that matches or is equivalent to the specified fuel grade.
- Fuel with an ethanol content of up to 10 % (E10 fuel) is safe to use.



### Info

Do **not** use fuel containing methanol (e. g. M15, M85, M100) or more than 10 % ethanol (e. g. E15, E25, E85, E100).



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06/2013

