OWNER'S MANUAL 2016



450 Rally Factory Replica

Art. no. 3213343en





Congratulations on your decision to purchase a KTM motorcycle. You are now the owner of a state-of-the-art sports motorcycle that will give you enormous pleasure if you service and maintain it properly.

We hope you enjoy your new vehicle!

Enter the serial numbers of your vehicle below.

Chassis number (p. 11)	Dealer's stamp
Engine number (* p. 11)	
Key number (♥ p. 11)	

The Owner's Manual contained the latest information for this model series at the time of going to print. Slight deviations resulting from continuing development and design of the motorcycles can, however, not be completely excluded.

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Issued by: TÜV Management Service

KTM Sportmotorcycle GmbH 5230 Mattighofen, Austria

This document is valid for the following models:

450 Rally Factory Replica (F9399P8)



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1.1 Symbols used

The meaning of specific symbols is described below.



Indicates an expected reaction (e.g. of a work step or a function).



Indicates an unexpected reaction (e.g. of a work step or a function).



All work marked with this symbol requires specialist knowledge and technical understanding. In the interest of your own safety, have these jobs performed by an authorized KTM workshop. There, your motorcycle will be optimally cared for by specially trained experts using the specialist tools required.



Indicates a page reference (more information is provided on the specified page).



Indicates information with more details or tips.



Indicates the result of a testing step.

1.2 Formats used

The typographical formats used in this document are explained below.

Specific name Identifies a proprietary name.

Name® Identifies a protected name.

Brand™ Identifies a brand available on the open market.

<u>Underlined terms</u>

Refer to technical details of the vehicle or indicate technical terms that are explained in

the glossary.

2 SAFETY ADVICE 6

2.1 Use definition - intended use

KTM sport motorcycles are designed and built to withstand the normal stresses and strains of competitive use. The motorcycles comply with currently valid regulations and categories of the top international motorsport organizations.



Info

The motorcycle is authorized for public road traffic in the homologous (reduced) version only. In the derestricted version, the motorcycle must be used only on closed off properties remote from public road traffic. This motorcycle is designed for use in offroad endurance competition and not primarily for use in motocross.

2.2 Safety advice

A number of safety instructions need to be followed to operate the vehicle safely. Therefore, read this manual carefully. The safety instructions are highlighted in the text and are referred to at the relevant passages.



Info

The vehicle has various information and warning labels at prominent locations. Do not remove information/warning labels. If they are missing, you or others may not recognize dangers and may therefore be injured.

2.3 Degrees of risk and symbols



Danger

Indicates a danger that will immediately and invariably lead to fatal or serious permanent injury if the appropriate measures are not taken.



Warning

Indicates a danger that is likely to lead to fatal or serious injury if the appropriate measures are not taken.



Caution

Indicates a danger that may lead to minor injuries if the appropriate measures are not taken.

Note

Indicates a danger that will lead to considerable machine and material damage if the appropriate measures are not taken.



Warning

Indicates a danger that will lead to environmental damage if the appropriate measures are not taken.

2.4 Tampering warning

Tampering with the noise control system is prohibited. Federal law prohibits the following acts or the causing thereof:

- 1 The removal or rendering inoperative by any person other than for purposes of maintenance, repair, or replacement, of any device or element of design incorporated into any new vehicle for the purpose of noise control prior to its sale or delivery to the ultimate purchaser or while it is in use, or
- 2 the use of the vehicle after such device or element of design has been removed or rendered inoperative by any person.

Among those acts presumed to constitute tampering are the acts listed below:

- 1 Removal or puncturing of the main silencer, baffles, header pipes or any other components which conduct exhaust gases.
- 2 Removal or puncturing of parts of the intake system.
- 3 Lack of proper maintenance.
- 4 Replacing moving part of the vehicle, or parts of the exhaust or intake system, with parts other than those specified by the manufacturer.

2 SAFETY ADVICE

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2.5 Safe operation



Danger

Danger of accidents Danger arising from the rider's judgement being impaired.

 Do not operate the vehicle while under the influence of alcohol, drugs and certain medications or physically or mentally impaired.



Danger

Danger of poisoning Exhaust gases are toxic and inhaling them may result in unconsciousness and/or death.

- When running the engine, always make sure there is sufficient ventilation, and do not start or run the engine in an enclosed space without an effective exhaust extraction system.



Warning

Danger of burns Some vehicle components become very hot when the vehicle is operated.

Do not touch hot components such as exhaust system, radiator, engine, shock absorber, and the brake system. Allow these
components to cool down before starting work on them.

Only operate the vehicle when it is in perfect technical condition, in accordance with its intended use, and in a safe and environmentally compatible manner.

The vehicle should only be used by trained persons. An appropriate driver's license is needed to ride the vehicle on public roads. Have malfunctions that impair safety promptly eliminated by an authorized KTM workshop.

Adhere to the information and warning labels on the vehicle.

2.6 Protective clothing



Warning

Risk of injury Missing or poor protective clothing presents an increased safety risk.

Wear protective clothing (helmet, boots, gloves, pants and jacket with protectors) every time you ride the vehicle. Always
wear protective clothing that is in good condition and meets the legal requirements.

In the interest of your own safety, KTM recommends that you only operate the vehicle while wearing protective clothing.

2.7 Work rules

Special tools are necessary for certain tasks. The tools are not contained in the vehicle but can be ordered under the number in parentheses. E.g.: bearing puller (15112017000)

During assembly, non-reusable parts (e.g. self-locking screws and nuts, seals and seal rings, O-rings, pins, lock washers) must be replaced by new parts.

In some instances, a thread locker (e.g. Loctite®) is required. The manufacturer instructions for use must be followed.

After disassembly, clean the parts that are to be reused and check them for damage and wear. Change damaged or worn parts. After you complete the repair or service work, check the operating safety of the vehicle.

After you complete the repair or service work, check the operating safety of the vehicle

2.8 Environment

If you use your motorcycle responsibly, you can ensure that problems and conflicts do not occur. To protect the future of the motorcycle sport, make sure that you use your motorcycle legally, display environmental consciousness, and respect the rights of others. When disposing of used oil, other operating and auxiliary fluids, and used components, comply with the laws and regulations of the respective country.

Because motorcycles are not subject to the EU regulations governing the disposal of used vehicles, there are no legal regulations that pertain to the disposal of an end-of-life motorcycle. Your authorized KTM dealer will be glad to advise you.

2.9 Owner's Manual

It is important that you read this Owner's Manual carefully and completely before making your first trip. The Owner's Manual contains useful information and many tips on how to operate, handle, and maintain your motorcycle. Only then will you find out how to customize the vehicle ideally for your own use and how you can protect yourself from injury.

Keep the Owner's Manual in an accessible place to enable you to refer to it as needed.

If you would like to know more about the vehicle or have questions on the material you read, please contact an authorized KTM dealer. The Owner's Manual is an important component of the vehicle and should be handed over to the new owner if the vehicle is sold.

3.1 Manufacturer and implied warranty

The work specified in the service schedule may only be performed in an authorized KTM workshop and must be recorded in both the Service & Warranty Booklet and in **KTM Dealer.net**, otherwise any warranty coverage will become void. Damage or secondary damage caused by tampering with and/or conversions on the vehicle are not covered by the warranty.

Additional information on the manufacturer or implied warranty and the procedures involved can be found in the Service & Warranty Booklet.

3.2 Operating and auxiliary substances



Warning

Environmental hazard Improper handling of fuel is a danger to the environment.

- Do not allow fuel to get into the ground water, the ground, or the sewage system.

Use operating and auxiliary substances (such as fuel and lubricants) as specified in the Owner's Manual.

3.3 Spare parts, accessories

For your own safety, only use spare parts and accessory products that are approved and/or recommended by KTM and have them installed by an authorized KTM workshop. KTM accepts no liability for other products and any resulting damage or loss. Certain spare parts and accessory products are specified in parentheses in the descriptions. Your authorized KTM dealer will be glad to advise you.

The current KTM PowerParts for your vehicle can be found on the KTM website.

International KTM Website: http://www.ktm.com

3.4 Service

A prerequisite for perfect operation and prevention of premature wear is that the service, care, and tuning work on the engine and chassis is properly carried out as described in the Owner's Manual. Incorrect adjustment and tuning of the engine and chassis can lead to damage and breakage of components.

Use of the vehicle under difficult conditions, such as on sand or on wet and muddy surfaces, can lead to considerably more rapid wear of components such as the drive train, brake system, or suspension components. For this reason, it may be necessary to inspect or replace parts before the next scheduled service.

It is imperative that you adhere to the stipulated run-in times and service intervals. If you observe these exactly, you will ensure a much longer service life for your motorcycle.

3.5 Figures

The figures contained in the manual may depict special equipment.

In the interest of clarity, some components may be shown disassembled or may not be shown at all. It is not always necessary to disassemble the component to perform the activity in question. Please follow the instructions in the text.

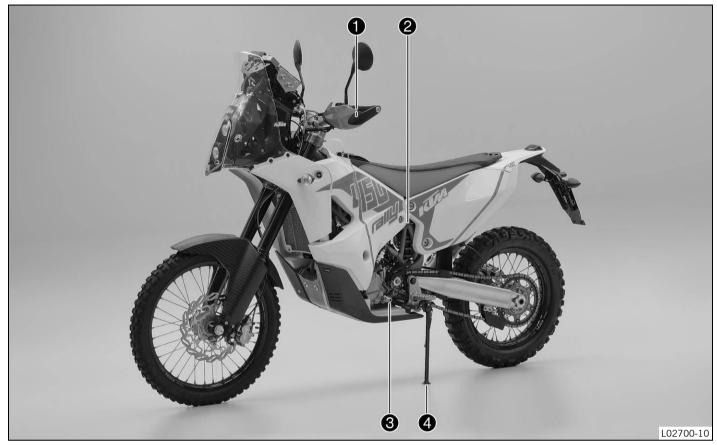
3.6 Customer service

Your authorized KTM dealer will be happy to answer any questions you may have on your vehicle and KTM.

A list of authorized KTM dealers can be found on the KTM website.

International KTM Website: http://www.ktm.com

4.1 View of vehicle, front left



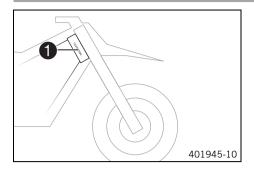
1	Clutch lever (♥ p. 13)
2	Seat release strap
3	Shift lever (* p. 17)
4	Side stand (♥ p. 18)

4.2 View of vehicle, rear right side



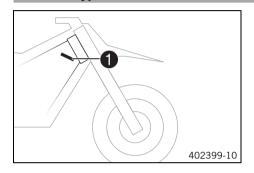
-	
1	Kill switch (* p. 13)
1	Light switch (♥ p. 13)
1	Turn signal switch (* p. 14)
1	Horn button (* p. 14)
2	Fuel pump switch (* p. 15)
3	Electric starter button (* p. 14)
4	Throttle grip (♥ p. 13)
5	Speedometer overview (* p. 20)
6	Hand brake lever (♥ p. 13)
7	Foot brake lever (* p. 17)

5.1 Chassis number



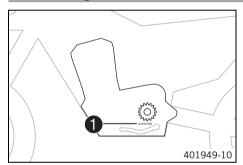
Chassis number 1 is embossed in the steering head at the right.

5.2 Type label



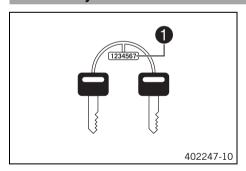
Type label 1 is fixed to the right of the steering head.

5.3 Engine number



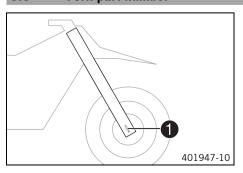
The engine number **1** is stamped on the left side of the engine under the engine sprocket.

5.4 Key number



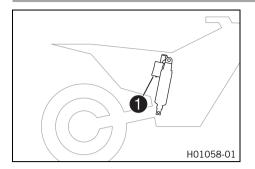
The key number **1** for the steering lock is stamped onto the key connector.

5.5 Fork part number



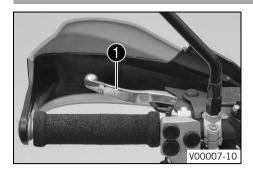
The fork part number 1 is stamped on the inner side of the fork stub.

5.6 Shock absorber article number



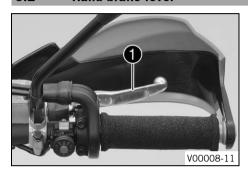
The shock absorber article number 1 is located on the bottom of the shock absorber compensating tank.

6.1 Clutch lever



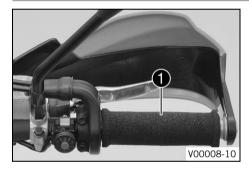
The clutch lever **1** is fitted on the left side of the handlebar. The clutch is hydraulically operated and self-adjusting.

6.2 Hand brake lever



The hand brake lever **1** is fitted on the right side of the handlebar. The hand brake lever operates the front brake.

6.3 Throttle grip



The throttle grip
is fitted on the right side of the handlebar.

6.4 Kill switch



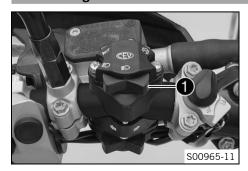
The kill switch **1** is fitted on the left side of the handlebar.

Possible states

- Kill switch

 in basic position In this position, the ignition circuit is closed, and
 the engine can be started.
- Kill switch \boxtimes pressed In this position, the ignition circuit is interrupted, a running engine stops, and a non-running engine will not start.

6.5 Light switch



Light switch **1** is fitted on the left side of the handlebar.

Possible states

≣ D	Low beam on – Light switch is in the central position. In this position, the low beam and tail light are switched on.
	High beam on – Light switch is turned to the left. In this position, the high beam and tail light are switched on.

6.6 Turn signal switch



The turn signal switch **1** is fitted on the left side of the handlebar.

Possible states

	Turn signal off – Turn signal switch is in the central position.
+	Turn signal, left, on – Turn signal switch turned to the left.
-	Turn signal, right, on – Turn signal switch turned to the right.

6.7 Horn button



The horn button **1** is fitted on the left side of the handlebar.

Possible states

- Horn button
 in neutral position
- Horn button ₩ pressed The horn is operated in this position.

6.8 Electric starter button



The electric starter button 1 is fitted on the right side of the handlebar.

Possible states

- Electric starter button (3) in basic position
- Electric starter button ③ pressed In this position, the electric starter is actuated.

6.9 Indicator lamps overview



Possible states

	The left low fuel warning lamp lights up orange – The fuel level of the two front fuel tanks has reached the reserve mark.
1	The oil pressure warning lamp lights up red – The oil pressure is too low.
FI	Optional FI warning lamp (<u>MIL</u>) lights up/flashes orange – The <u>OBD</u> has detected an emission- or safety-critical fault.
(+ +)	Turn signal indicator lamp flashes green – The turn signal is switched on.
	The high beam indicator lamp lights up blue – The high beam is switched on.
■ 3	The right low fuel warning lamp lights up orange – The fuel level of the rear fuel tank has reached the reserve mark.

6.10 Fuel pump switch



The fuel pump switch 1 is fitted on the left side of the handlebar.

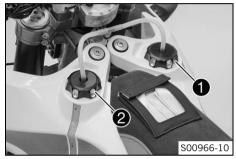
Possible states

FRONT – In this position, the fuel pump of the two front fuel tanks is active. Only the front fuel tanks empty out.
REAR – In this position, the fuel pump of the rear fuel tank is active.

Only the rear tank empties out.

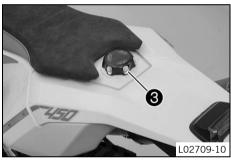
The fuel pump switch controls the fuel pumps of both front fuel tanks and the rear fuel tank.

6.11 Fuel tank



This model has three separate fuel tanks controlled by a fuel pump switch. Two fuel tanks are located in front of the seat and one fuel tank is located beneath the seat.

The right fuel tank is filled via filler cap 1 and the left fuel tank is filled via filler cap 2.



The rear fuel tank is filled via filler cap 3.

6.12 Opening the filler caps



Danger

Fire hazard Fuel is highly flammable.

- Never refuel the vehicle near open flames or burning cigarettes, and always switch off the engine first. Be careful that no fuel is spilt, especially on hot vehicle components. Clean up spilt fuel immediately.
- The fuel in the fuel tank expands when warm and may emerge if overfilled. Follow the instructions on refueling.



Warning

Danger of poisoning Fuel is poisonous and a health hazard.

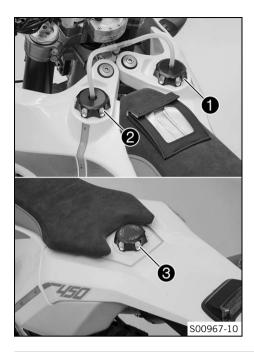
Fuel must not come into contact with the skin, eyes, or clothing. Do not breathe in the fuel vapors. If contact occurs with the eyes, rinse with water immediately and contact a physician. Immediately clean contaminated areas on the skin with soap and water. If fuel is swallowed, contact a physician immediately. Change clothing that has been contaminated with fuel. Store fuel properly in a suitable canister and keep away from children.



Warning

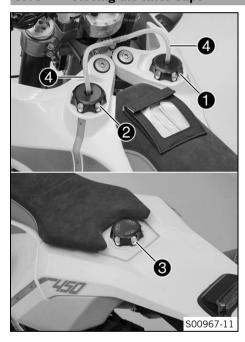
Environmental hazard Improper handling of fuel is a danger to the environment.

- Do not allow fuel to get into the ground water, the ground, or the sewage system.



- Turn filler caps 1, 2 and 3 counterclockwise and lift off.

6.13 Closing the filler caps



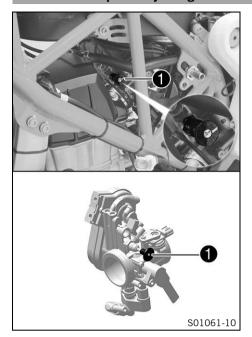
 Mount filler caps 1, 2, and 3 and turn clockwise until the fuel tanks are tightly closed.



Info

Route fuel tank breather hoses 4 without kinks.

6.14 Idle speed adjusting screw



Idle speed adjusting screw ① is located at the top left of the throttle valve body. The idle speed adjusting screw is only easily accessible when the left fuel tank is removed.

The idle speed adjusting screw has two functions.

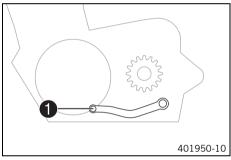
Turning it controls the idle speed.

Pulling it out all the way raises the idle speed during a cold start.

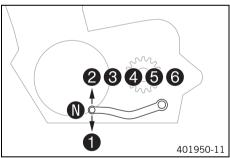
Possible states

- RPM increase activated Idle speed adjusting screw is pulled out all the way.
- RPM increase deactivated Idle speed adjusting screw is pushed in all the way.

6.15 Shift lever



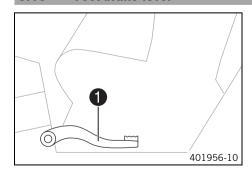
The shift lever 1 is mounted on the left side of the engine.



The gear positions can be seen in the photograph.

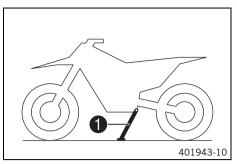
The neutral or idle position is between the first and second gears.

6.16 Foot brake lever

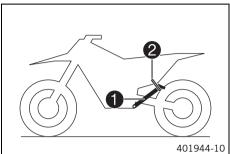


Foot brake lever **1** is located in front of the right footrest. The rear brake is engaged with the foot brake lever.

6.17 Side stand



The side stand 1 is on the left side of the vehicle.



The side stand is used to park the motorcycle.



Info

When you are riding, the side stand 1 must be folded up and secured with the rubber band 2.

6.18 Steering lock



The steering lock 1 is fitted on the left of the steering head.

The steering lock is used to lock the steering. Steering, and therefore riding, is no longer possible.

6.19 Locking the steering

Note

Danger of damage The parked vehicle may roll away or fall over.

- Always place the vehicle on a firm and even surface.



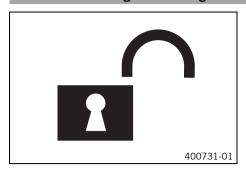
- Park the vehicle.
- Turn the handlebar as far as possible to the right.
- Insert the key in the steering lock, turn it to the left, press it in, and turn it to the right. Remove the key.
 - Steering is no longer possible.



Info

Never leave the key in the steering lock.

6.20 Unlocking the steering



 Insert the key in the steering lock, turn it to the left, pull it out, and turn it to the right. Remove the key.

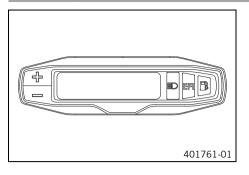
✓ You can now steer the bike again.



Info

Never leave the key in the steering lock.

7.1 Speedometer overview



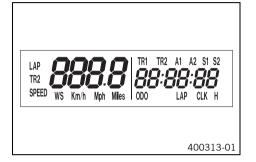
- Press the button + to control different functions.
- Press the button = to control different functions.

i

Info

When the vehicle is delivered, only the **SPEED/H** and **SPEED/0D0** display modes are activated.

7.2 Activation and test



Activating the speedometer

The speedometer is activated when one of the buttons is pressed or an impulse comes from the wheel speed sensor.

Display test

To enable you to check that the display is functioning properly, all display segments light up briefly.



WS (wheel size)

After the display function check, the wheel size **WS** is displayed briefly.



Info

The number 2205 equals the circumference of the 21" front wheel with standard tires.

The display then changes to the last selected mode.

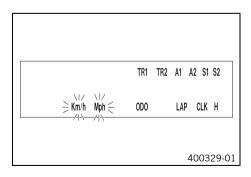
7.3 Kilometers or miles, setting



Info

If you change the unit, the value **ODO** is retained and converted accordingly.

The values TR1, TR2, A1, A2 and S1 are cleared when the unit of measure is changed.



Condition

The motorcycle is stationary.

- Press the button

 for 2–3 seconds.
 - ✓ The Setup menu is displayed and the active functions are shown.

Setting the Km/h

Press the button ±.

Setting the Mph

- Press the button ■.
- Wait 3–5 seconds
 - The settings are stored.



Info

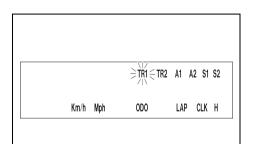
If no button is actuated for 10-12 seconds or there is no signal from the wheel speed sensor, then the settings are automatically stored and the Setup menu is closed.

7.4 Setting the speedometer functions



Info

When the vehicle is delivered, only the SPEED/H and SPEED/ODO display modes are activated.



Condition

The motorcycle is stationary.

- Press the button

 for 2–3 seconds.
 - ✓ The Setup menu is displayed and the active functions are shown.



400318-01

Info

If no button is pressed for 10--12 seconds, the settings are automatically stored.

If no button is pressed for 20 seconds, or if no impulse comes from the wheel speed sensor, the settings are automatically saved and the setup menu is closed.

- - ✓ The selected function flashes.

Activating the function

- Press the button ±.
 - The symbol continues to appear in the display and the next function appears.

Deactivating a function

- Press the button =.
 - ✓ The symbol disappears in the display and the next function appears.

7.5 Setting the clock



Condition

The motorcycle is stationary.

- Press the button

 for 2–3 seconds.
 - ✓ The hour display flashes.
- Wait 3-5 seconds
 - ✓ The next segment of the display flashes and can be set.
- You can set the following segments in the same way as the hours by pressing the button + and the button -.



Info

The seconds can only be set to zero.

If no button is actuated for 15-20 seconds or there is no signal from the wheel speed sensor, then the settings are automatically stored and the Setup menu is closed.

7.6 Viewing the lap time

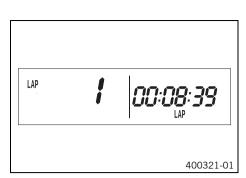


Info

This function can only be opened if lap times have actually been timed.

Condition

The motorcycle is stationary.



- Briefly press the button +.
 - ✓ LAP 1 appears on the left side of the display.
- The laps 1–10 can be viewed with the button ■.
- Press and hold the button ∓ for 3–5 seconds to clear the lap times.
- Briefly press the button +.
 - ✓ Next display mode



Info

When a signal from the wheel speed sensor arrives, the left side of the display changes back to the **SPEED** mode.

7.7 Display mode SPEED (speed)



The current speed is displayed in the $\mbox{\bf SPEED}$ display mode.

The current speed can be displayed in **Km/h** or **Mph**.



Info

Making the setting according to the country.

When an impulse comes from the front wheel, the left side of the speedometer display changes to the **SPEED** mode and the current speed is shown.

7.8 Display mode SPEED/H (service hours)

400317-02



Condition

- The motorcycle is stationary.
- Repeatedly press the button \mp briefly until \mathbf{H} appears at the bottom right of the display.

In display mode ${\bf H}$, the service hours of the engine are displayed.

The service hour counter stores the total traveling time.



Info

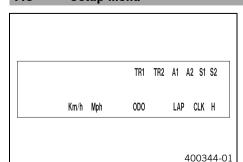
The service hour counter is necessary for ensuring that service work is carried out at the right intervals.

If the speedometer is in **H** display mode at the start of the journey, it automatically changes to the **0DO** display mode.

The **H** display mode is suppressed during the journey.

Press the button + for 2–3 seconds.	The display changes to the Setup menu of the speedometer functions.
Briefly press the button +.	Next display mode
Press the button = for 2–3 seconds.	No function
Briefly press the button =.	No function

7.9 Setup menu



Condition

- The motorcycle is stationary.
- Press the button + for 2−3 seconds.

The Setup menu displays the active functions.

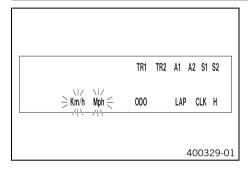


Info

Repeatedly press the button \mp briefly until the desired function is opened. If no button is pressed for 20 seconds, the settings are automatically stored.

Briefly press the button +.	Activates the flashing display and changes to the next display
Press the button + for 2–3 seconds.	No function
Briefly press the button =.	Deactivates the flashing display and changes to the next display
Press the button = for 2–3 seconds.	No function
Wait 3-5 seconds	Changes to the next display without changes
Wait 10-12 seconds	Setup menu starts, stores the settings, and changes to H or ODO .

7.10 Setting the unit of measurement



Condition

- The motorcycle is stationary.
- Press the button

 for 2–3 seconds.
- Repeatedly press the button

 → briefly until Km/h/Mph flashes.

In measurement unit mode, you can change the unit of measurement.



Info

If no button is pressed for 5 seconds, the settings are automatically stored.

Briefly press the button #.	Starts selection, activates Km/h display
Press the button + for 2–3 seconds.	No function
Briefly press the button =.	Activates Mph display
Press the button — for 2–3 seconds.	No function
Wait 3–5 seconds	Changes to the next display, changes from selection to the Setup menu
Wait 10-12 seconds	Saves and closes the Setup menu

7.11 Display mode SPEED/CLK (time)



The time is shown in display mode **CLK**.

Press the button + for 2–3 seconds.	The display changes to the Setup menu of the clock.
Briefly press the button +.	Next display mode
Press the button = for 2–3 seconds.	No function
Briefly press the button =.	No function

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7.12 Setting the clock



Condition

- The motorcycle is stationary.
- Press the button

 for 2–3 seconds.

Press the button + for 2–3 seconds.	Increases the value
Briefly press the button +.	Increases the value
Press the button = for 2–3 seconds.	Reduces the value
Briefly press the button =.	Reduces the value
Wait 3-5 seconds	Changes to the next value
Wait 10-12 sec- onds	Closes the SETUP menu

7.13 Display mode SPEED/LAP (lap time)



Repeatedly press the button

 briefly until LAP appears at the bottom right of the display.

In the **LAP** display mode, up to 10 lap times can be timed with the stop watch.



Info

If the lap time continues running after the button \blacksquare is pressed, 9 memory locations are occupied.

Lap 10 must be timed using the button ±.

Press the button + for 2–3 seconds.	The stop watch and the lap time are reset.
Briefly press the button +.	Next display mode
Press the button — for 2–3 seconds.	Stops the clock.
Briefly press the button —.	Starts the stop watch or stop the current lap time measurement, stores it and the stop watch starts the next lap.

7.14 Viewing the lap time



Condition

- The motorcycle is stationary.
- Repeatedly press the button # briefly until LAP appears at the bottom right of the display.
- Briefly press the button ±.

Press the button + for 2–3 seconds.	The stop watch and the lap time are reset.
Briefly press the button +.	Select a lap from 1–10
Press the button = for 2–3 seconds.	No function
Briefly press the button =.	View the next lap time.

7.15 Display mode SPEED/ODO (odometer)



Repeatedly press the button
 ■ briefly until **0D0** appears at the bottom right of the display.

The total traveled distance is shown in display mode **ODO**.

Press the button + for 2–3 seconds.	No function
Briefly press the button +.	Next display mode
Press the button — for 2–3 seconds.	No function
Briefly press the button =.	No function

7.16 Display mode SPEED/TR1 (trip master 1)



TR1 (trip master 1) runs constantly and counts up to 999.9.

You can use it to measure trips or the distance between refueling stops.

TR1 is coupled with A1 (average speed 1) and S1 (stop watch 1).



Info

If 999.9 is exceeded, the values of $\mathbf{TR1}$, $\mathbf{A1}$ and $\mathbf{S1}$ are automatically reset to 0.0.

Press the button + for 2–3 seconds.	Displays of TR1, A1 and S1 are reset to 0.0.
Briefly press the button +.	Next display mode
Press the button = for 2–3 seconds.	No function
Briefly press the button —.	No function

7.17 Display mode SPEED/TR2 (trip master 2)



TR2 (trip master 2) runs constantly and counts up to 999.9.

Press the button # for 2–3 seconds.	Clears the values TR2 and A2.
Briefly press the button +.	Next display mode
Press the button =	Reduces value of TR2.
for 2–3 seconds.	Reduces value of IRZ.

7.18 Setting TR2 (trip master 2)



Condition

- The motorcycle is stationary.
- Repeatedly press the button

 briefly until TR2 appears at the top right of the display.

The displayed value can be set manually with the button \pm and the button \equiv . This is a very practical function when riding using the road book.



Info

The **TR2** value can also be corrected manually during the journey with the button \blacksquare and the button \blacksquare .

If 999.9 is exceeded, the value of **TR2** is automatically reset to 0.0.

Press the button + for 2–3 seconds.	Increases value of TR2.
Briefly press the button $+$.	Increases value of TR2.
Press the button = for 2–3 seconds.	Reduces value of TR2 .
Briefly press the button —.	Reduces value of TR2.
Wait 10–12 seconds	Saves and closes the Setup menu

7.19 Display mode SPEED/A1 (average speed 1)



- **A1** (average speed 1) shows the average speed calculated using **TR1** (trip master 1) and **S1** (stop watch 1).

The calculation of this value is activated by the first impulse of the wheel speed sensor and ends 3 seconds after the last impulse.

Press the button + for 2–3 seconds.	Displays of TR1, A1 and S1 are reset to 0.0.
Briefly press the button +.	Next display mode
Press the button — for 2–3 seconds.	No function
Briefly press the button ■.	No function

7.20 Display mode SPEED/A2 (average speed 2)



- Repeatedly press the button

→ briefly until A2 appears at the top right of the display.

A2 (average speed 2) shows the average speed on the basis of the current speed if the stop watch **S2** (stop watch 2) is running.



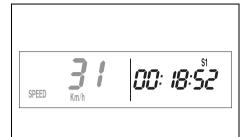
Info

The displayed value can differ from the actual average speed if **S2** was not stopped after the ride.

Briefly press the button $+$.	Next display mode
Press the button + for 2–3 seconds.	No function
Press the button = for 2–3 seconds.	No function
Briefly press the button —.	No function

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7.21 Display mode SPEED/S1 (stop watch 1)



Repeatedly press the button

 briefly until S1 appears at the top right of the display.

\$1 (Stop watch 1) shows the riding time based on **TR1** and continues running as soon as an impulse arrives from the wheel speed sensor.

The calculation of this value starts with the first impulse from the wheel speed sensor and ends 3 seconds after the last impulse.

Press the button $+$ for 2–3 seconds.	Displays of TR1, A1 and S1 are reset to 0.0.
Briefly press the button +.	Next display mode
Press the button =	No function
for 2–3 seconds.	

7.22 Display mode SPEED/S2 (stop watch 2)

400327-01

400328-01



\$2 (Stop watch 2) is a manual stop watch.

If **\$2** is running in the background, the display **\$2** flashes on the speedometer.

Press the button + for 2–3 seconds.	The displays of S2 and A2 are set to 0,0.
Briefly press the button +.	Next display mode
Press the button = for 2–3 seconds.	No function
Briefly press the button —.	Starts or stops \$2 .

7.23 Table of functions

Display	Press the but- ton ∓ for 2–3 seconds.	Briefly press the button ★.	Press the button — for 2–3 seconds.	Briefly press the button —.	Wait 3–5 sec- onds	Wait 10–12 sec- onds
Display mode SPEED/H (service hours)	The display changes to the Setup menu of the speedometer functions.	Next display mode	No function	No function		
Setup menu	No function	Activates the flashing display and changes to the next display	No function	Deactivates the flashing display and changes to the next display	Changes to the next display without changes	Setup menu starts, stores the settings, and changes to H or ODO .
Setting the unit of measurement	No function	Starts selection, activates Km/h display	No function	Activates Mph display	Changes to the next display, changes from selection to the Setup menu	Saves and closes the Setup menu
Display mode SPEED/CLK (time)	The display changes to the Setup menu of the clock.	Next display mode	No function	No function		
Setting the clock	Increases the value	Increases the value	Reduces the value	Reduces the value	Changes to the next value	Closes the SETUP menu

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Display	Press the but- ton ₩ for 2–3 seconds.	Briefly press the button ₩.	Press the button — for 2–3 seconds.	Briefly press the button .	Wait 3–5 seconds	Wait 10–12 sec- onds
Display mode SPEED/LAP (lap time)	The stop watch and the lap time are reset.	Next display mode	Stops the clock.	Starts the stop watch or stop the current lap time measure- ment, stores it and the stop watch starts the next lap.		
Viewing the lap time	The stop watch and the lap time are reset.	Select a lap from 1–10	No function	View the next lap time.		
Display mode SPEED/ODO (odometer)	No function	Next display mode	No function	No function		
Display mode SPEED/TR1 (trip master 1)	Displays of TR1, A1 and S1 are reset to 0.0.	Next display mode	No function	No function		
Display mode SPEED/TR2 (trip master 2)	Clears the values TR2 and A2 .	Next display mode	Reduces value of TR2 .	Reduces value of TR2 .		
Setting TR2 (trip master 2)	Increases value of TR2.	Increases value of TR2.	Reduces value of TR2 .	Reduces value of TR2 .		Saves and closes the Setup menu
Display mode SPEED/A1 (average speed 1)	Displays of TR1, A1 and S1 are reset to 0.0.	Next display mode	No function	No function		
Display mode SPEED/A2 (average speed 2)	No function	Next display mode	No function	No function		
Display mode SPEED/S1 (stop watch 1)	Displays of TR1, A1 and S1 are reset to 0.0.	Next display mode	No function	No function		
Display mode SPEED/S2 (stop watch 2)	The displays of S2 and A2 are set to 0,0.	Next display mode	No function	Starts or stops \$2 .		

7.24 Table of conditions and menu activation

Display	The motorcycle is stationary.	Menu can be activated
Display mode SPEED/H (service hours)	•	
Setup menu	•	
Setting the unit of measurement	•	
Setting the clock	•	
Display mode SPEED/LAP (lap time)		•
Viewing the lap time	•	
Display mode SPEED/TR1 (trip master 1)		•
Display mode SPEED/TR2 (trip master 2)		•
Setting TR2 (trip master 2)	•	
Display mode SPEED/A1 (average speed 1)		•
Display mode SPEED/A2 (average speed 2)		•
Display mode SPEED/S1 (stop watch 1)		•
Display mode SPEED/S2 (stop watch 2)		•

8.1 Advice on first use



Danger

Danger of accidents Danger arising from the rider's judgement being impaired.

 Do not operate the vehicle while under the influence of alcohol, drugs and certain medications or physically or mentally impaired.



Warning

Risk of injury Missing or poor protective clothing presents an increased safety risk.

Wear protective clothing (helmet, boots, gloves, pants and jacket with protectors) every time you ride the vehicle. Always
wear protective clothing that is in good condition and meets the legal requirements.



Warning

Danger of crashing Poor vehicle handling due to different tire tread patterns on front and rear wheels.

- The front and rear wheels must be fitted with tires with similar tread patterns to prevent loss of control over the vehicle.



Warning

Danger of accidents Critical riding behavior due to inappropriate riding.

Adapt your riding speed to the road conditions and your riding ability.



Warning

Danger of accidents Accident risk caused by presence of a passenger.

Your vehicle is not designed to carry passengers. Do not ride with a passenger.



Warning

Danger of accidents Failure of brake system.

If the foot brake lever is not released, the brake linings drag continuously. The rear brake may fail due to overheating. Take
your foot off the foot brake lever when you are not braking.



Warning

Danger of accidents Unstable riding behavior.

Do not exceed the maximum permissible weight and axle loads.



Warning

Risk of misappropriation Usage by unauthorized persons.

- Never leave the vehicle while the engine is running. Secure the vehicle against use by unauthorized persons.



Info

When using your motorcycle, remember that others may feel disturbed by excessive noise.

- Make sure that the pre-delivery inspection work has been carried out by an authorized KTM workshop.
- ✓ You receive a delivery certificate and the service booklet at vehicle handover.
- Before your first trip, read the entire Owner's Manual carefully.
- Get to know the controls.
- Adjust the basic position of the clutch lever. (* p. 66)
- Adjust the free travel of the handbrake lever. (* p. 70)
- Adjust the free travel of the foot brake lever. ⁴ (p. 75)
- Adjust the basic position of the shift lever. ◄ (p. 92)
- Get used to handling the motorcycle on a suitable piece of land before undertaking a more challenging trip.



nfo

Off-road, you should be accompanied by another person on another machine so that you can help each other.

- Try also to ride as slowly as possible and in a standing position to get a better feeling for the motorcycle.
- Do not make any off-road trips that exceed your ability and experience.
- Hold the handlebar firmly with both hands and keep your feet on the footrests when riding.
- If you carry any luggage, make sure it is fixed firmly as close as possible to the center of the vehicle and ensure even weight distribution between the front and rear wheels.



Info

Motorcycles react sensitively to any changes of weight distribution.

The maximum permissible weight and the maximum permissible axle loads must not be exceeded.
 Guideline

Maximum permissible overall weight	400 kg (882 lb.)
Maximum permissible front axle load	190 kg (419 lb.)
Maximum permissible rear axle load	250 kg (551 lb.)

- Run in the engine. (* p. 30)

8.2 Running in the engine

During the running-in phase, do not exceed the specified engine speed and engine performance.
 Guideline

Maximum engine speed			
During the first operating hour	7,000 rpm		
Maximum engine performance			
During the first 3 operating hours	≤ 75 %		

- Avoid fully opening the throttle!

9.1 Checks and maintenance when preparing for use



Info

Before every trip, check the condition of the vehicle and ensure that it is safe to operate. The vehicle must be in perfect technical condition when used.

- Check the engine oil level. (* p. 94)
- Check the electrical system.
- Check the front brake fluid level. (* p. 71)
- Check the rear brake fluid level. (* p. 75)
- Check the front brake linings. (* p. 72)
- Check the rear brake linings. (* p. 76)
- Check that the brake system is functioning properly.
- Check the coolant level. (* p. 89)
- Check the chain for dirt accumulation. (* p. 60)
- Check the chain, rear sprocket, engine sprocket, and chain guide. (p. 62)
- Check the chain tension. (* p. 61)
- Check the tire condition. (** p. 82)
- Check the tire air pressure. (* p. 83)
- Check the spoke tension. (* p. 83)
- Clean the dust boots of the fork legs. (* p. 45)
- Bleed the fork legs. (* p. 44)
- Check the air filter.
- Check the fuel filter.
- Check the settings of all controls and ensure that they can be operated smoothly.
- Check all screws, nuts, and hose clamps regularly for tightness.
- Check the fuel reserves.

9.2 Starting



Danger

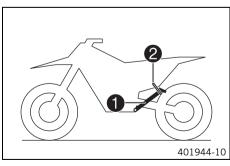
Danger of poisoning Exhaust gases are toxic and inhaling them may result in unconsciousness and/or death.

 When running the engine, always make sure there is sufficient ventilation, and do not start or run the engine in an enclosed space without an effective exhaust extraction system.

Note

Engine failure High engine speeds in cold engines have a negative effect on the service life of the engine.

- Always warm up the engine at low engine speeds.

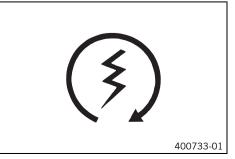


- Take the motorcycle off side stand 1 and secure the side stand with rubber band 2.
- Shift gear to neutral.

Condition

Ambient temperature: < 20 °C (< 68 °F)

- Pull the idle speed adjusting screw all the way out.
- Press the electric starter button.





Info

Press the electric starter button for at most 5 seconds. Wait for a least 5 seconds before trying again.

At temperatures below $15\,^{\circ}\text{C}$ (60 °F), several attempts at starting may be necessary to warm-up the lithium-ion battery and thereby increase the starting power.

When starting FI warning lamp lights up briefly as a function check.

9.3 Starting off



Info

While riding, the side stand must be folded up and secured with the rubber band.

- Pull the clutch lever, shift into first gear, release the clutch lever slowly and at the same time open the throttle gently.

9.4 Shifting, riding



Warning

Danger of accidents If you change down at high engine speed, the rear wheel can lock up.

- Do not change into a low gear at high engine speed. The engine races and the rear wheel can lock up.



Info

If you hear unusual noises while riding, stop immediately, switch off the engine, and contact an authorized KTM workshop. First gear is used for starting off or for steep inclines.

- When conditions allow (incline, road situation, etc.), you can shift into a higher gear. To do so, release the throttle while simultaneously pulling the clutch lever, shift into the next gear, release the clutch, and open the throttle.
- After reaching maximum speed by fully opening the throttle grip, turn the throttle back so it is ¾ open. This will barely reduce the speed but fuel consumption will be considerably lower.
- Always open the throttle only as much as the engine can handle abrupt throttle opening increases fuel consumption.
- To shift down, apply the brakes and close the throttle at the same time.
- Pull the clutch lever and shift into a lower gear, release the clutch lever slowly and open the throttle or shift again.
- Switch off the engine if you expect to be standing for a long time.

Guideline

≥ 2 min

- Avoid frequent and longer slipping of the clutch. This heats the engine oil, the engine, and the cooling system.
- Ride with a lower engine speed instead of with a high engine speed and a slipping clutch.

9.5 Braking



Warning

Danger of accidents If you brake too hard, the wheels can lock.

Adapt your braking to the traffic situation and the road conditions.



Warning

Danger of accidents Reduced braking efficiency caused by spongy pressure point of front or rear brake.

Check the brake system and do not continue riding. (Your authorized KTM workshop will be glad to help.)



Warnino

Danger of accidents Reduced braking efficiency due to a wet or dirty brake system.

- Clean or dry a dirty or wet brake system by riding and braking gently.
- On sandy, wet or slippery surfaces, use the rear brake.
- Braking should always be completed before you go into a bend. Change down to a lower gear appropriate to your road speed.
- On long downhill stretches, use the braking effect of the engine. To do so, shift back one or two gears, but do not overrev the
 engine. You will need to apply the brakes far less often and the brake system will not overheat.

9.6 Stopping, parking



Warning

Risk of misappropriation Usage by unauthorized persons.

Never leave the vehicle while the engine is running. Secure the vehicle against use by unauthorized persons.



Warning

Danger of burns Some vehicle components become very hot when the vehicle is operated.

Do not touch hot components such as exhaust system, radiator, engine, shock absorber, and the brake system. Allow these
components to cool down before starting work on them.

Note

Material damage The vehicle may be damaged by incorrect procedure when parking.

Significant damage may be caused if the vehicle rolls away or falls over.

The components for parking the vehicle are designed only for the weight of the vehicle.

- Park the vehicle on a firm and level surface.
- Ensure that nobody sits on the vehicle when the vehicle is parked on a stand.

Note

Fire hazard Some vehicle components become very hot when the vehicle is operated.

- Do not park the vehicle near flammable or explosive substances. Do not place objects on the vehicle while it is still warm from being run. Always let the vehicle cool first.
- Apply the brakes on the motorcycle.
- Shift gear to neutral.
- Park the motorcycle on firm ground.

9.7 Transport

Note

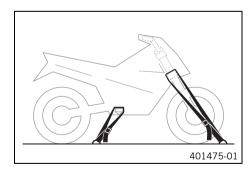
Danger of damage The parked vehicle may roll away or fall over.

- Always place the vehicle on a firm and even surface.

Note

Fire hazard Some vehicle components become very hot when the vehicle is operated.

 Do not park the vehicle near flammable or explosive substances. Do not place objects on the vehicle while it is still warm from being run. Always let the vehicle cool first.



- Switch off the engine.
- Use tension belts or other suitable devices to secure the motorcycle against accidents or falling over.

9.8 Refueling



Danger

Fire hazard Fuel is highly flammable.

- Never refuel the vehicle near open flames or burning cigarettes, and always switch off the engine first. Be careful that no
 fuel is spilt, especially on hot vehicle components. Clean up spilt fuel immediately.
- The fuel in the fuel tank expands when warm and may emerge if overfilled. Follow the instructions on refueling.



Warning

Danger of poisoning Fuel is poisonous and a health hazard.

- Fuel must not come into contact with the skin, eyes, or clothing. Do not breathe in the fuel vapors. If contact occurs with the eyes, rinse with water immediately and contact a physician. Immediately clean contaminated areas on the skin with soap and water. If fuel is swallowed, contact a physician immediately. Change clothing that is contaminated with fuel.

Note

Material damage Premature clogging of the fuel filter.

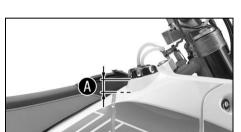
- In some countries and regions, the available fuel quality and cleanliness may not be sufficient. This will result in problems with the fuel system. (Your authorized KTM workshop will be glad to help.)
- Only refuel with clean fuel that meets the specified standards.



Warning

Environmental hazard Improper handling of fuel is a danger to the environment.

- Do not allow fuel to get into the ground water, the ground, or the sewage system.





- Switch off the engine.
- Open the filler caps. (* p. 15)
- Fill the fuel tank with fuel up to measurement A.
 Guideline

Measurement of (A)		45 mm (1.// in)		
Fuel tank capacity				
Fuel tank half, front left, approx.	7.5 l (1.98 US gal)	Super unleaded (ROZ 95/RON 95/PON 91) (p. 126)		
Fuel tank half, front right, approx.	7.5 l (1.98 US gal)	Super unleaded (ROZ 95/RON 95/PON 91) (p. 126)		
Rear fuel tank, approx.	18.0 l (4.76 US gal)	Super unleaded (ROZ 95/RON 95/PON 91) (* p. 126)		
Total fuel capacity, approx.	33.0 l (8.72 US gal)	Super unleaded (ROZ 95/RON 95/PON 91) (p. 126)		

Close the filler caps. (♥ p. 16)

10.1 Service schedule

E-	very 30	opera	ating h	ours
Every 2	O opera	ating I	ours	
Every 10 operating hours/afte	r every	race		
Once after 1 operatin	g hour			
Read out the fault memory using the KTM diagnostics tool.	0	•	•	•
Check that the electrical equipment is functioning properly.	0	•	•	•
Check and charge the battery.		•	•	•
Check the front brake linings. (* p. 72)		•	•	•
Check the rear brake linings. (* p. 76)		•	•	•
Check the brake discs. (* p. 70)		•	•	•
Check the brake lines for damage and leakage.		•	•	•
Check the rear brake fluid level. (* p. 75)		•	•	•
Check the free travel of the foot brake lever. (* p. 74)		•	•	•
Check the frame and swingarm.		•	•	•
Check the swingarm bearing. ❖			•	
Check the heim joints at the top of the shock absorber.		•	•	•
Check the shock absorber linkage.		•	•	•
Conduct a minor fork service.		•	•	•
Conduct a major fork service.				•
Check the tire condition. (** p. 82)	0	•	•	•
Check the tire air pressure. (* p. 83)	0	•	•	•
Check the wheel bearing for play. ❖		•	•	•
Check the wheel hubs.		•	•	•
Check the rim run-out.	0	•	•	•
Check the spoke tension. (▼ p. 83)	0	•	•	•
Check the chain, rear sprocket, engine sprocket, and chain guide. (* p. 62)		•	•	•
Check the chain tension. (* p. 61)	0	•	•	•
Lubricate all moving parts (e.g., hand lever, chain,) and check for smooth operation.		•	•	•
Check/correct the fluid level of the hydraulic clutch. (* p. 66)		•	•	•
Check the front brake fluid level. (* p. 71)		•	•	•
Check the free travel on the hand brake lever. (* p. 70)		•	•	•
Check the steering head bearing play. (* p. 49)	0	•	•	•
Check the valve clearance. ◀	0			•
Check the clutch and damping elements in the clutch basket.		•	•	•
Change the engine oil and oil filter and clean the oil screens. ◀ (p. 94)	0	•	•	•
Change the absorbing elements in the outer clutch hub.		•	•	•
Check all hoses (e.g. fuel, cooling, bleeder, drainage, etc.) and sleeves for cracking, leaks, and incorrect routing. ◀	0	•	•	•
Check the antifreeze and coolant level. (* p. 89)	0	•	•	•
Check the cables for damage and routing without sharp bends.		•	•	•
Check that the cables are undamaged, routed without sharp bends and set correctly.	0	•	•	•
Clean the air filter and air filter box.		•	•	•
Clean the fuel filter of the fuel tank.			•	
Change the glass fiber yarn filling of the main silencer. ♣ (p. 57)		•	•	•
Check the screws and nuts for tightness.	0	•	•	•
Check the fuel pressure.		•	•	•
Adjust the idle speed. ♣ (p. 92)	0	•	•	•
Check that the radiator fan is functioning properly.		•	•	•
Final check: Check the vehicle for roadworthiness and take a test ride.	0	•	•	•
Read out the error memory after the test ride using the KTM diagnostics tool.	0		•	•
read out the error memory after the test ride doing the firm diagnosties tool.	0	_		_

- One-time interval
- Periodic interval

10.2 Service work (as additional order)

				after		race
				Ann	ually	
Ever	y 100	opera	ating h	ours		
Every 50			ours			
Every 40 opera	ating I	nours				
Once after 20 operating l	hours					
Change the front brake fluid.					•	•
Change the rear brake fluid. 🌂					•	•
Change the hydraulic clutch fluid. ◄ (* p. 66)					•	•
Grease the steering head bearing. ◄ (* p. 51)		•			•	
Service the shock absorber. 🌂	0	•				
Change the spark plug and spark plug connector. ⁴		•				
Change the piston.			•	•		
Check/measure the cylinder. ◀			•	•		
Check the cylinder head. ⁴			•	•		
Change the valves, valve springs and valve spring seats. ◀				•		
Check the camshaft and rocker arm. ◀			•	•		
Change the connecting rod, conrod bearing and crank pin. ◀			•	•		
Change the shaft seal rings of the water pump. 4			•	•		
Check the transmission and shift mechanism. ◀			•	•		
Check the oil pressure regulator valve. 🔦			•	•		
Change the suction pump. ◀			•	•		
Check the pressure pump and lubrication system. 4			•	•		
Replace the timing chain. 🌂			•	•		
Check the timing assembly.			•	•		
Change all engine bearings.			•	•		

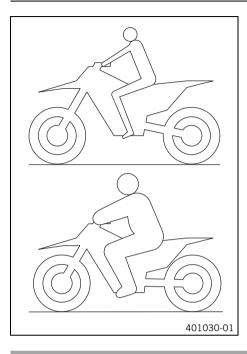
- o One-time interval
- Periodic interval

11.1 Checking the basic chassis setting with the rider's weight



Info

When adjusting the basic chassis setting, first adjust the shock absorber and then the fork.



- For optimal motorcycle riding characteristics and to avoid damage to forks, shock absorbers, swingarm and frame, the basic settings of the suspension components must match the rider's weight.
- As delivered, KTM offroad motorcycles are adjusted for a standard rider weight (with full protective clothing).

Guideline

Standard rider weight 75... 85 kg (165... 187 lb.)

- If the rider's weight is above or below this range, the basic setting of the suspension components must be adjusted accordingly.
- Small weight differences can be compensated by adjusting the spring preload, but in the case of large weight differences, the springs must be replaced.

11.2 Compression damping of the shock absorber

The compression damping of the shock absorber is divided into two ranges: high-speed and low-speed.

High-speed and low-speed refer to the compression speed of the rear wheel suspension and not to the vehicle speed.

The high-speed setting, for example, has an effect on the landing after a jump: the rear wheel suspension compresses more quickly. The low-speed setting, for example, has an effect when riding over long ground swells: the rear wheel suspension compresses more slowly.

These two ranges can be adjusted separately, although the transition between high-speed and low-speed is gradual. Thus, changes in the high-speed range affect the compression damping in the low-speed range and vice versa.

11.3 Adjusting the low-speed compression damping of the shock absorber



Caution

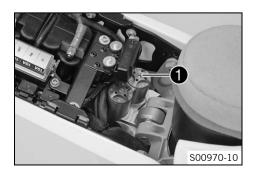
Danger of accidents Disassembly of pressurized parts can lead to injury.

The shock absorber is filled with high density nitrogen. Adhere to the description provided. (Your authorized KTM workshop will be glad to help.)



Info

The low-speed setting can be seen during the slow to normal compression of the shock absorber.



Preparatory work

Remove the seat. (* p. 54)

Main work

- Turn adjusting screw 1 clockwise up to the last perceptible click.
- Turn counterclockwise by the number of clicks corresponding to the shock absorber type.

Guideline

Compression damping, low-speed	
Standard	12 clicks



Info

Turn clockwise to increase damping; turn counterclockwise to reduce damping.

Finishing work

Mount the seat. (♥ p. 55)

11.4 Adjusting the high-speed compression damping of the shock absorber



Caution

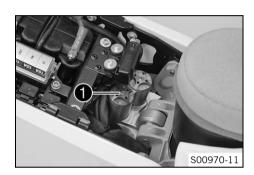
Danger of accidents Disassembly of pressurized parts can lead to injury.

The shock absorber is filled with high density nitrogen. Adhere to the description provided. (Your authorized KTM workshop will be glad to help.)



Info

The high-speed setting can be seen during the fast compression of the shock absorber.



Preparatory work

Remove the seat. (* p. 54)

Main work

- Turn adjusting screw 1 clockwise all the way.
- Turn counterclockwise by the number of turns corresponding to the shock absorber type.

Guideline

Compression damping, high-speed	
Standard	34 clicks



Info

Turn clockwise to increase damping; turn counterclockwise to reduce damping.

Finishing work

Mount the seat. (♥ p. 55)

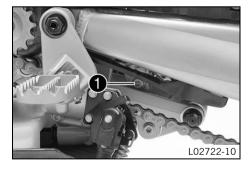
11.5 Adjusting the rebound damping of the shock absorber



Caution

Danger of accidents Disassembly of pressurized parts can lead to injury.

The shock absorber is filled with high density nitrogen. Adhere to the description provided. (Your authorized KTM workshop will be glad to help.)



- Turn adjusting screw ① clockwise up to the last perceptible click.
- Turn counterclockwise by the number of clicks corresponding to the shock absorber type.

Guideline

Rebound damping	
Standard	18 clicks



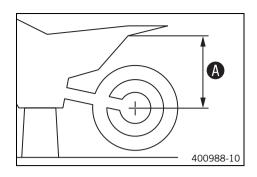
Info

Turn clockwise to increase damping; turn counterclockwise to reduce damping.

11.6 Measuring the unloaded rear wheel sag

Preparatory work

Raise the motorcycle with a lift stand. (♥ p. 44)



Main work

- Measure the vertical distance between the rear axle and a fixed point such as a marking on the side cover.
- Note down the value as dimension **A**.

Finishing work

Remove the motorcycle from the lift stand. (* p. 44)

Checking the static sag of the shock absorber

A

Condition

The fuel tanks are half full.

- Measure distance A of rear wheel unloaded. (* p. 38)
- Hold the motorcycle upright with the aid of an assistant.
- Measure the distance between the rear axle and the fixed point again.
- Note down the value as dimension **B**.



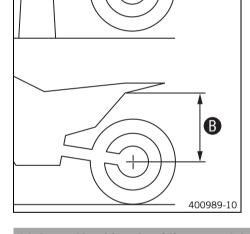
Info

The static sag is the difference between measurements **A** and **B**.

Check the static sag.

35 mm (1.38 in) Static sag

- If the static sag is less or more than the specified value:
 - Adjust the spring preload of the shock absorber. 4 (* p. 40)



11.8 Checking the riding sag of the shock absorber

Condition

The fuel tanks are half full.

- Measure distance A of rear wheel unloaded. (* p. 38)
- With another person holding the motorcycle, the rider, wearing full protective clothing, sits on the seat in a normal sitting position (feet on footrests) and bounces up and down a few times.
 - ✓ The rear wheel suspension levels out.
- Another person now measures the distance between the rear axle and a fixed point.
- Note down the value as dimension **(C)**.



Info

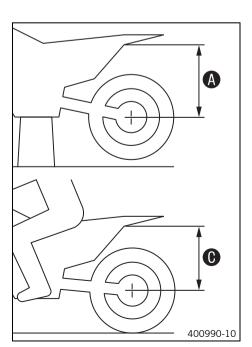
The riding sag is the difference between measurements \mathbf{A} and \mathbf{O} .



Check the riding sag.

100 mm (3.94 in) Riding sag

- If the riding sag differs from the specified measurement:
 - Adjust the riding sag. 4 (p. 40)



11.9 Adjusting the spring preload of the shock absorber 4



Caution

Danger of accidents Disassembly of pressurized parts can lead to injury.

The shock absorber is filled with high density nitrogen. Adhere to the description provided. (Your authorized KTM workshop will be glad to help.)



Info

Before changing the spring preload, make a note of the present setting, e.g., by measuring the length of the spring.

Preparatory work

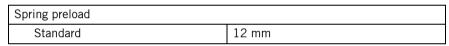
- Raise the motorcycle with a lift stand. (* p. 44)
- Remove the seat. (* p. 54)
- Remove the main silencer. (* p. 56)
- Remove the shock absorber. ◀ (p. 51)
- After removing the shock absorber, clean it thoroughly.

Main work

- Loosen screw ①
- Turn adjusting ring **2** until the spring is no longer under tension.

Hook wrench (T106S)

- Measure the overall spring length when not under tension.
- Tighten the spring by turning adjusting ring 2 to measurement A.
 Guideline





Info

Depending on the static sag and/or the riding sag, it may be necessary to increase or decrease the spring preload.

Tighten screw 1.Guideline

Screw, shock absorber adjusting ring	M5	5 Nm (3.7 lbf ft)

Finishing work

- Install the shock absorber. 4 (* p. 52)
- Install the main silencer. (* p. 56)
- Mount the seat. (* p. 55)
- Remove the motorcycle from the lift stand. (* p. 44)

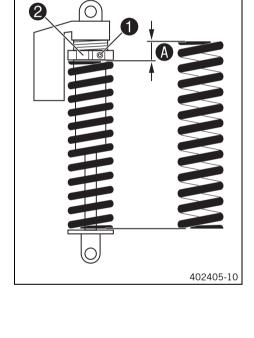
11.10 Adjusting the riding sag 4

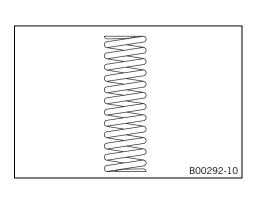
Preparatory work

- Raise the motorcycle with a lift stand. (* p. 44)
- Remove the seat. (* p. 54)
- Remove the main silencer. (* p. 56)
- Remove the shock absorber. ⁴ (* p. 51)
- After removing the shock absorber, clean it thoroughly.

Main work

- Choose and mount a suitable spring.





Guideline

Spring rate	
Weight of rider (soft): 65 75 kg (143 165 lb.)	51 N/mm (291 lb/in)
Weight of rider (standard): 75 85 kg (165 187 lb.)	54 N/mm (308 lb/in)
Weight of rider (hard): 85 95 kg (187 209 lb.)	57 N/mm (325 lb/in)



Info

The spring rate is shown on the outside of the spring. Smaller weight differences can be compensated by changing the spring preload.

Finishing work

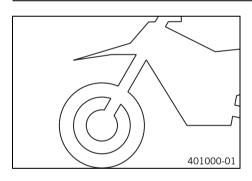
- Install the shock absorber. ♣ (p. 52)
- Install the main silencer. (* p. 56)
- Mount the seat. (* p. 55)
- Remove the motorcycle from the lift stand. (♥ p. 44)
- Check the static sag of the shock absorber. (* p. 39)
- Check the riding sag of the shock absorber. (* p. 39)
- Adjust the rebound damping of the shock absorber. (* p. 38)

11.11 Checking the basic setting of the fork



Info

For various reasons, no exact riding sag can be determined for the forks.



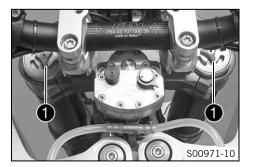
- As with the shock absorber, small differences in the rider's weight can be compensated by the spring preload.
- However, if the fork is often overloaded (hard end stop on compression), harder springs must be fit to avoid damage to the fork and frame.

11.12 Adjusting the compression damping of the fork



Info

The hydraulic compression damping determines the fork suspension behavior.



Turn adjusting screws clockwise all the way.



Info

Adjusting screws are located at the top end of the fork legs. Make the same adjustment on both fork legs.

Turn counterclockwise by the number of clicks corresponding to the fork type.
 Guideline

Compression damping	
Standard	10 clicks



Info

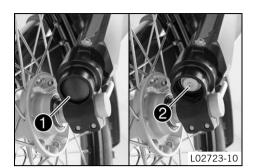
Turn clockwise to increase damping; turn counterclockwise to reduce damping.

11.13 Adjusting the rebound damping of the fork



Info

The hydraulic rebound damping determines the fork suspension behavior.



- Take off protection caps 1.
- Turn adjusting screws 2 clockwise all the way.



Info

Adjusting screws **2** are located at the bottom end of the fork legs. Make the same adjustment on both fork legs.

Turn counterclockwise by the number of clicks corresponding to the fork type.
 Guideline

Rebound damping	
Standard	20 clicks

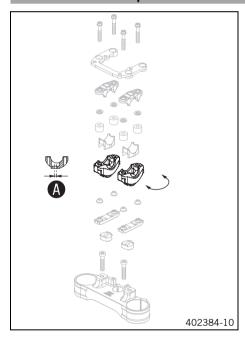


Info

Turn clockwise to increase damping; turn counterclockwise to reduce damping.

Mount protection caps 1.

11.14 Handlebar position



The holes on the handlebar holders are placed at a distance of **A** from the center.

Distance A between holes 3.5 mm (0.138 in)

The handlebar supports can be turned by 180° . In this way, the handlebar can be mounted in the position that is most comfortable for the rider.

The handlebar supports can also be mounted at two different heights (with and without a spacer).

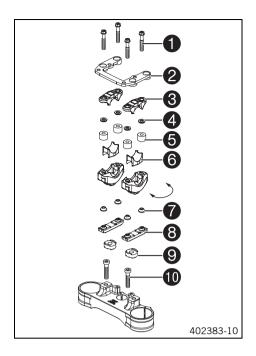
11.15 Adjusting the handlebar position 4



Warning

Danger of accidents Handlebar breakage.

If the handlebar is bent or straightened it will cause material fatigue, and the handlebar can break. Always replace handlebar.



- Remove the four screws 1. Take off bracket 2.
- Take off handlebar clamps **3** with rubber washers **4** and elastomers **5**.
- Fix the handlebar onto the instrument support with cable ties.

i

Info

Protect the motorcycle and its attachments against damage by covering them.

Do not bend the cables and lines.

- Remove the lower shells 6.
- Remove the clamp bar 8 with the rubber cones 7.
- Remove the two screws 10. Take off the handlebar supports.
- Place the handlebar supports in the required position. Mount and tighten the two screws 10.

Guideline

Screw, handlebar support	M10	40 Nm	Loctite® 243™
		(29.5 lbf ft)	

Condition

Spacer

fitted:

Use a M10x35 screw

Condition

without a spacer 9:

Use a M10x25 screw



Info

Position the left and right handlebar supports evenly.

- Fit the rubber cones 7 and clamp bar 8.
- Fit the lower shells 6.
- Position the handlebar.



Info

Make sure cables and wiring are positioned correctly.

Position the handlebar clamps 3 with rubber washers 4 and elastomers 5.

Elastomer kit green - soft quality (SXS05125203)

Elastomer kit yellow - medium quality (standard) (SXS05125204)

Elastomer kit red - hard quality (SXS05125205)



Info

The elastomers are available in different versions.

- Position bracket 2.
- Mount and evenly tighten the four screws $oldsymbol{1}$.

Guideline

Screw, handlebar clamp	M8	16 Nm
		(11.8 lbf ft)



Info

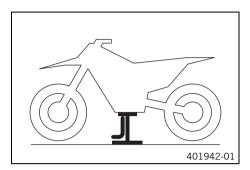
Make sure the gap width is even.

12.1 Raising the motorcycle with a lift stand

Note

Danger of damage The parked vehicle may roll away or fall over.

- Always place the vehicle on a firm and even surface.



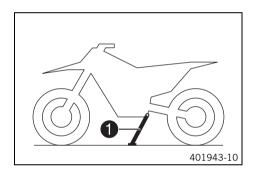
- Use the engine guard underneath the engine to raise the vehicle.
 - ✓ Neither wheel is in contact with the ground.
- Secure the motorcycle against falling over.

12.2 Removing the motorcycle from the lift stand

Note

Danger of damage The parked vehicle may roll away or fall over.

- Always place the vehicle on a firm and even surface.



- Remove the motorcycle from the lift stand.
- Remove the lift stand.
- To park the motorcycle, press the side stand with your foot to the ground and lean the motorcycle on it.



Info

When you are riding, the side stand must be folded up and secured with the rubber band.

12.3 Bleeding the fork legs

76422 101000 so L02728-10

Preparatory work

Raise the motorcycle with a lift stand. (♥ p. 44)

Main work

- Release bleeder screws 1.
 - ✓ Any excess pressure escapes from the interior of the fork.
- Tighten the bleeder screws.

Finishing work

Remove the motorcycle from the lift stand. (* p. 44)

12.4 Cleaning the dust boots of the fork legs

Preparatory work

- Raise the motorcycle with a lift stand. (* p. 44)
- Dismount the front fender. (* p. 54)

Main work

Push dust boots of both fork legs downward.



Info

The dust boots remove dust and coarse dirt particles from the inside fork tubes. Over time, dirt can accumulate behind the dust boots. If this dirt is not removed, the oil seals behind can start to leak.



Warning

Danger of accidents Reduced braking efficiency due to oil or grease on the brake discs.

- Always keep the brake discs free of oil and grease, and clean them with brake cleaner when necessary.
- Clean and oil the dust boots and inner fork tube of both fork legs.

Universal oil spray (* p. 128)

- Press the dust boots back into their normal position.
- Remove excess oil.

Finishing work

- Install the front fender. (♥ p. 54)
- Remove the motorcycle from the lift stand. (* p. 44)

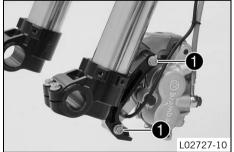
12.5 Removing the fork legs 🔌

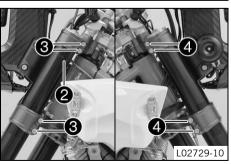
Preparatory work

- Raise the motorcycle with a lift stand. (* p. 44)
- Remove the front wheel. 4 (* p. 79)
- Dismount the front fender. (* p. 54)
- Remove the trim. (* p. 67)

Main work

- Allow the brake caliper and brake line to hang tension-free to the side.

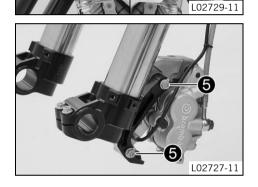




- Remove cable binder 2.
- Loosen screws 3. Take out the left fork leg.
- Loosen screws 4. Take out the right fork leg.

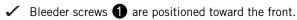
12.6 Installing the fork legs 🔌





Main work

Position the fork legs.





The upper triple clamp must be flush with the upper edge of the fork legs.

Tighten screws 2. Guideline

Screw, top triple clamp	M8	17 Nm
		(12.5 lbf ft)

Tighten screws 3.

Guideline

Screw, bottom triple clamp	M8	12 Nm (8.9 lbf ft)
----------------------------	----	--------------------

- Secure the brake line with cable binder 4.
- Position the brake caliper. Mount and tighten screws **5** with washers. Guideline

Screw, front brake caliper	M8	30 Nm	Loctite [®] 243™
		(22.1 lbf ft)	

Finishing work

- Mount the trim. (* p. 68)
- Install the front fender. (* p. 54)
- Mount the front wheel. **◄** (**☞** p. 79)

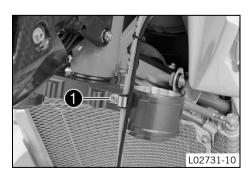
12.7 Removing the lower triple clamp &

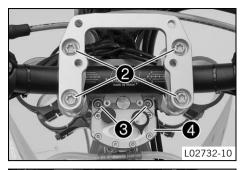
Preparatory work

- Raise the motorcycle with a lift stand. (* p. 44)
- Remove the front wheel. 4 (* p. 79)
- Dismount the front fender. (* p. 54)
- Remove the trim. (* p. 67)
- Remove the fork legs. 4 (* p. 45)

Main work

- Remove screw 1.
- Allow the brake caliper and brake line to hang tension-free to the side.

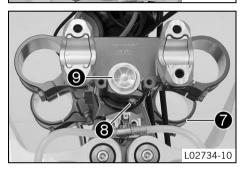




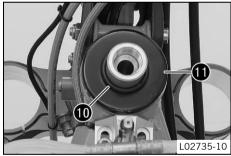
- Remove screws **2**. Remove the holding plate with handlebar clamps.
- Remove screws 3. Remove steering damper 4.



Fix handlebar **5** onto the instrument support with cable tie(s) **6**.

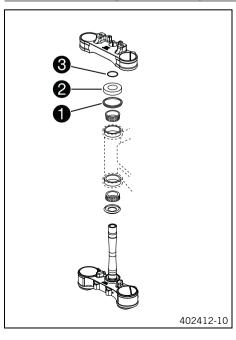


- Secure lower triple clamp against falling out.
- Loosen screw 8.
- Remove screw 9.



- Remove O-ring **10**. Remove protective ring **11** and take off the seal ring beneath it.
- Take out the lower triple clamp with the steering stem.
- Remove the upper steering head bearing.

12.8 Installing the lower triple clamp 🔦

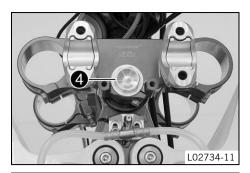


Main work

- Clean the bearing and sealing elements, check for damage, and grease.

High viscosity grease (* p. 127)

- Insert the lower triple clamp with the steering stem. Mount the upper steering head bearing.
- Check whether the top steering head seal 1 is correctly positioned.
- Slide on protective ring **2** and O-ring **3**.



- Position the upper triple clamp.
- Mount screw 4 but do not tighten yet.



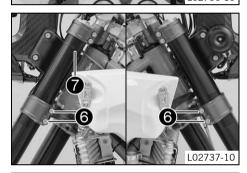
Position the fork legs.

✓ Bleeder screws **⑤** are positioned toward the front.



Info

The fork legs must be flush with the upper edge of the upper triple clamp.

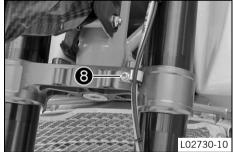


- Tighten screws 6.

Guideline

Screw, bottom triple clamp M8 12 Nm (8.9 lbf ft)

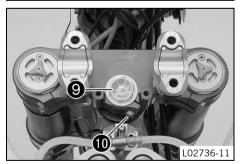
Secure the brake line on the fork leg with cable binder 7.



Mount and tighten screw 8.

Guideline

Screw, brake line holder on bottom	M5	2 Nm (1.5 lbf ft)
triple clamp		



- Tighten screw **9**.

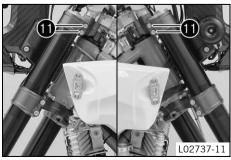
Guideline

Screw, top steering head M20x1 12 Nm (8.9 lbf ft)

Tighten screw 10.

Guideline

Screw, top steering stem	M8	20 Nm (14.8 lbf ft)
		(14.0 101 11)



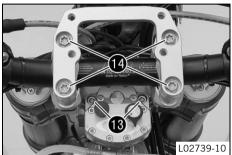
Tighten screws 1.

Guideline

Screw, top triple clamp	M8	17 Nm
		(12.5 lbf ft)



- Remove cable tie(s) 12 and place the handlebar onto the handlebar clamp base.



Position the steering damper. Mount and tighten screws **13**. Guideline

Screw, steering damper	M6	15 Nm
		(11.1 lbf ft)

Mount the holding plate with the handlebar clamps and position the handlebar.
 Mount and tighten screws 12.

Guideline

Screw, handlebar clamp	M8	16 Nm
		(11.8 lbf ft)

Finishing work

- Check that the wiring harness, cables, and brake and clutch lines can move freely and are routed correctly.
- Mount the trim. (p. 68)
- Install the front fender. (* p. 54)
- Mount the front wheel. ⁴ (♥ p. 79)
- Check the steering head bearing play. (** p. 49)
- Remove the motorcycle from the lift stand. (* p. 44)

12.9 Checking the steering head bearing play



Warning

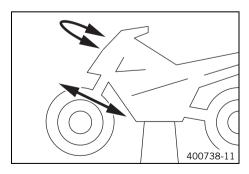
Danger of accidents Unstable vehicle handling from incorrect steering head bearing play.

- Adjust the steering head bearing play without delay. (Your authorized KTM workshop will be glad to help.)



Info

If the bike is ridden with play in the steering head bearing, the bearing and the bearing seats in the frame can become damaged over time.



Preparatory work

Raise the motorcycle with a lift stand. (♥ p. 44)

Main work

 Move the handlebar to the straight-ahead position. Move the fork legs to and fro in the direction of travel.

No play should be noticeable in the steering head bearing.

- » If there is noticeable play present:
 - Adjust the play of the steering head bearing. ⁴ (p. 50)
- Move the handlebar to and fro over the entire steering range.

The handlebar must be able to move easily over the entire steering range. No resting locations should be noticeable.

- » If click positions are noticeable:
 - Adjust the play of the steering head bearing. ⁴ (♥ p. 50)
 - Check the steering head bearing and replace if required.

Finishing work

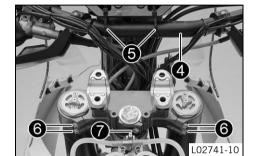
Remove the motorcycle from the lift stand. (* p. 44)

12.10 Adjusting the play of the steering head bearing &

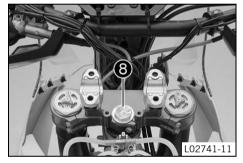
Preparatory work

Raise the motorcycle with a lift stand. (* p. 44)

- Remove screws 1. Remove the holding plate with handlebar clamps.
- Remove screws 2. Take off steering damper 3.



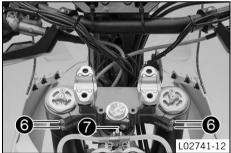
- Fix handlebar 4 onto the instrument support with cable tie(s) 5.
 - Loosen screws 6 and 7.



Loosen and retighten screw 8. Guideline

Screw, top steering head	M20x1	12 Nm (8.9 lbf ft)
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Using a plastic hammer, tap lightly on the upper triple clamp to avoid strains.



Tighten screws 6.

Guideline

Screw, top triple clamp	M8	17 Nm (12.5 lbf ft)
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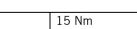
Tighten screw 7.

Guideline

Screw, top steering stem	M8	20 Nm
		(14.8 lbf ft)

Guideline

Position steering damper 3. Mount and tighten screws 2.



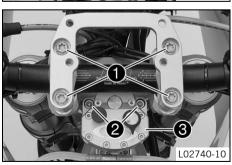
- Screw, steering damper M6 (11.1 lbf ft)
- Remove the cable tie(s) and place the handlebar onto the handlebar clamp base.
- Mount the holding plate with the handlebar clamps and position the handlebar. Mount and tighten screws 1.

Guideline

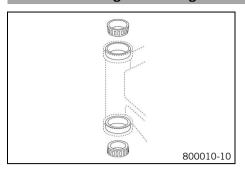
Screw, handlebar clamp	M8	16 Nm
		(11.8 lbf ft)

Finishing work

- Check the steering head bearing play. (* p. 49)
- Remove the motorcycle from the lift stand. (** p. 44)



12.11 Greasing the steering head bearing &



- Remove the lower triple clamp. **◄** (***** p. 46)
- Install the lower triple clamp. **◄** (***** p. 47)

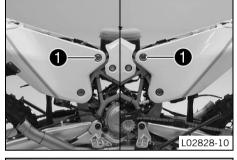
12.12 Removing the shock absorber &

Preparatory work

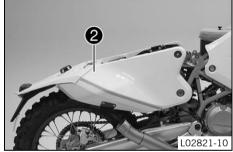
- Raise the motorcycle with a lift stand. (* p. 44)
- Remove the seat. (* p. 54)
- Remove the main silencer. (* p. 56)

Main work

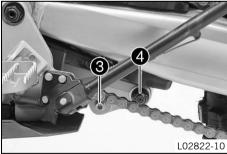
Remove screws 1.



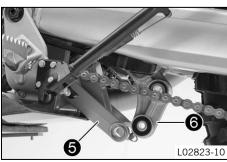
Carefully lower fuel tank 2.

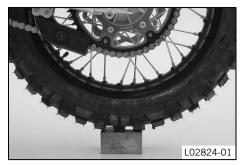


- Remove screw **3**.
- Remove fitting 4.

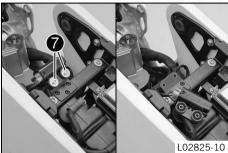


- Press linkage lever 5 downward.
- Press angle lever 6 toward the rear.

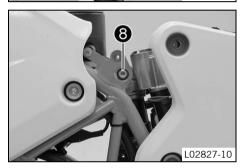




Place an object under the rear wheel to lift the swingarm.



Remove screws 7.



- Remove screw 8.



Remove the shock absorber toward the top.

12.13 Installing the shock absorber 🔌



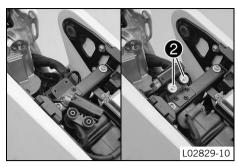
Main work

- Carefully position the shock absorber into the vehicle from above.

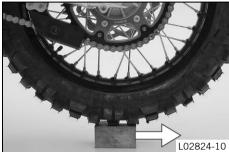


Mount and tighten screw 1.
 Guideline

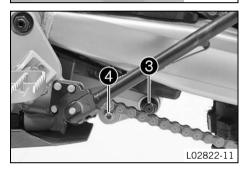
Screw connection, shock	M10	45 Nm	Loctite® 243™
absorber, top		(33.2 lbf ft)	



Mount and tighten screws 2.



Remove the object under the rear wheel.

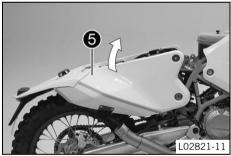


Mount and tighten screw cap 3.
 Guideline

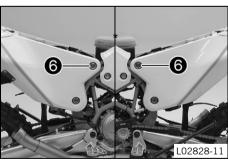
Nut, linkage lever to angle lever	M14x1.5	100 Nm
		(73.8 lbf ft)

Mount and tighten screw 4.
 Guideline

Screw connection, shock	M10	45 Nm	Loctite® 243™
absorber, bottom		(33.2 lbf ft)	



- Raise fuel tank **5**.



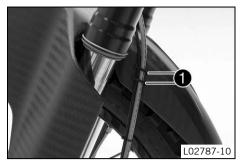
Mount and tighten screws 6.
 Guideline

Rei	maining screws, chassis	M8	25 Nm
			(18.4 lbf ft)

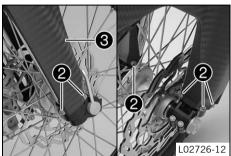
Finishing work

- Install the main silencer. (* p. 56)
- Mount the seat. (♥ p. 55)
- Remove the motorcycle from the lift stand. (* p. 44)

12.14 Dismounting the front fender

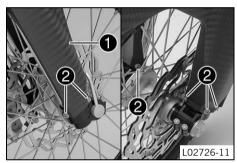


Remove cable tie(s) 1.



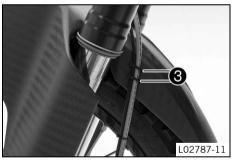
Remove screws 2. Remove front fender 3.

12.15 Installing the front fender



- Position front fender **1**. Mount and tighten screws **2**. Guideline

Remaining screws, chassis M6 10 Nm (7.4 lbf ft)



- Secure cable tie(s) **3**.

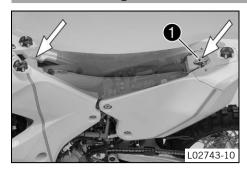
12.16 Removing the seat



Pull on loop

 At the same time, lift the seat at the rear and take it off.

12.17 Mounting the seat



- Position the seat between the two front fuel tanks.
- Insert locking pin into the lock housing and push down the rear of the seat until the locking pin engages with a click.
- Check that the seat is correctly mounted.

12.18 Removing the air filter 4

Note

Engine failure Unfiltered intake air has a negative effect on the service life of the engine.

- Never operate the vehicle without an air filter as dust and dirt will enter the engine and lead to increased wear.



Warning

Environmental hazard Hazardous substances cause environmental damage.

- Oil, grease, filters, fuel, cleaners, brake fluid, etc., should be disposed of as stipulated in applicable regulations.



Preparatory work

- Remove the seat. (* p. 54)

Main work

- Remove screws 1.
- Remove air filter **2**.

12.19 Cleaning the air filter and air filter box 🔦



Warning

Environmental hazard Hazardous substances cause environmental damage.

- Oil, grease, filters, fuel, cleaners, brake fluid, etc., should be disposed of as stipulated in applicable regulations.



Info

Do not clean the air filter with fuel or petroleum since these substances attack the foam.



Preparatory work

- Remove the seat. (* p. 54)
- Remove the air filter. **◄** (***** p. 55)

Main work

- Wash the air filter thoroughly in special cleaning liquid and allow it to dry properly.

Air filter cleaner (* p. 127)



V00010-01

Info

Only press the air filter to dry it, never wring it out.

- Oil the dry air filter with a high quality filter oil.

Oil for foam air filter (* p. 127)

- Clean the air filter box.
- Check the intake flange for damage and looseness.

Finishing work

- Install the air filter. **◄** (**•** p. 56)
- Mount the seat. (* p. 55)

12.20 Installing the air filter 4

Preparatory work

- Remove the seat. (* p. 54)
- Remove the air filter. 4 (* p. 55)
- Clean the air filter and air filter box. ◄ (p. 55)

Main work

– Mount clean air filter 🕦.



Info

The air filter must lie flush against the air filter box along the entire sealing surface.

If the air filter is not correctly mounted, dust and dirt can enter the engine and cause damage.

Mount and tighten screws 2.



- Mount the seat. (* p. 55)

12.21 Removing the main silencer



Warning

Danger of burns The exhaust system gets very hot when the vehicle is driven.

- Allow the exhaust system to cool down. Do not touch hot components.



Detach springs 1.

Spring hook (50305017000)

- Remove screw **2** and take off the main silencer.

12.22 Installing the main silencer



- Mount the main silencer. Mount screw 1 but do not tighten yet.
- Attach springs 2.

Spring hook (50305017000)

Tighten screw 1.Guideline

Remaining screws, chassis	M8	25 Nm
		(18 / lbf ft)

12.23 Changing the glass fiber yarn filling of the main silencer 🔌



Warning

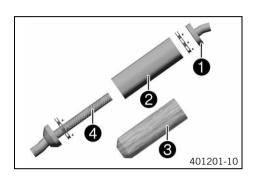
Danger of burns The exhaust system gets very hot when the vehicle is driven.

Allow the exhaust system to cool down. Do not touch hot components.



Info

Over a period, the fibers of the insulating material escape into the air, and the silencer "burns out". Not only is the noise level higher, the performance characteristic changes.



Preparatory work

Remove the main silencer. (* p. 56)

Main work

 Drill out all rivets on the main silencer and remove the steel bands. Carefully remove the rivets in inward direction.



Info

Remove all remains of rivets from the inside of the main silencer.

- Take off silencer cap 1 and outer tube 2.
- Pull glass fiber yarn filling **3** off of inner tube **4**.
- Clean the parts that need to be reinstalled and check for damage.
- Wind adhesive tape around the end of inner tube 4.
- Mount new glass fiber yarn filling **3** on inner tube **4**.
- Remove adhesive tape from inner tube 4.
- Slide outer tube 2 over the glass fiber yarn filling 3.
- Insert silencer cap 1 into the outer tube.
- Position the steel bands and mount new rivets.

Finishing work

Install the main silencer. (* p. 56)

12.24 Removing the front left fuel tank &



Danger

Fire hazard Fuel is highly flammable.

- Never refuel the vehicle near open flames or burning cigarettes, and always switch off the engine first. Be careful that no fuel is spilt, especially on hot vehicle components. Clean up spilt fuel immediately.
- The fuel in the fuel tank expands when warm and may emerge if overfilled. Follow the instructions on refueling.



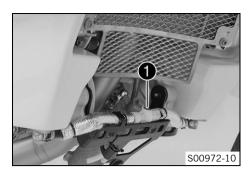
Warning

Danger of poisoning Fuel is poisonous and a health hazard.

Fuel must not come into contact with the skin, eyes, or clothing. Do not breathe in the fuel vapors. If contact occurs with the eyes, rinse with water immediately and contact a physician. Immediately clean contaminated areas on the skin with soap and water. If fuel is swallowed, contact a physician immediately. Change clothing that has been contaminated with fuel. Store fuel properly in a suitable canister and keep away from children.

Preparatory work

- Remove the seat. (* p. 54)
- Remove the trim. (* p. 67)
- Remove the engine guard. (* p. 69)



Main work

Clean the plug-in connection 1 of the fuel line thoroughly with compressed air.



Info

Under no circumstances should dirt enter into the fuel line. Dirt in the fuel line clogs the injection valve.

- Disconnect the plug-in connection of the fuel line.
- Mount wash cap set 2 from the separate enclosure.

Wash cap set (81212016100)



Clean the plug-in connection 3 of the fuel line thoroughly with compressed air.



Info

Under no circumstances should dirt enter into the fuel line. Dirt in the fuel line clogs the injection valve.

- Disconnect the plug-in connection of the fuel line.
- Mount the wash cap set from the separate enclosure.

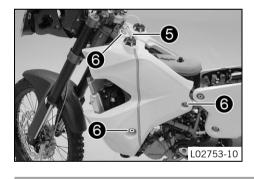
Wash cap set (81212016100)

- Disconnect plug-in connection 4 of the fuel pump.
- Detach fuel tank breather hose 6.
- Remove screws 6.
- Take off the fuel tank.



Info

Set the fuel tank down in an upright position as otherwise fuel can escape from the fuel tank breather at the filler cap.



12.25 Removing the front right fuel tank 4



Danger

Fire hazard Fuel is highly flammable.

- Never refuel the vehicle near open flames or burning cigarettes, and always switch off the engine first. Be careful that no
 fuel is spilt, especially on hot vehicle components. Clean up spilt fuel immediately.
- The fuel in the fuel tank expands when warm and may emerge if overfilled. Follow the instructions on refueling.



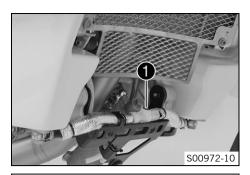
Warning

Danger of poisoning Fuel is poisonous and a health hazard.

Fuel must not come into contact with the skin, eyes, or clothing. Do not breathe in the fuel vapors. If contact occurs with the eyes, rinse with water immediately and contact a physician. Immediately clean contaminated areas on the skin with soap and water. If fuel is swallowed, contact a physician immediately. Change clothing that has been contaminated with fuel. Store fuel properly in a suitable canister and keep away from children.

Preparatory work

- Remove the seat. (* p. 54)
- Remove the trim. (* p. 67)
- Remove the engine guard. (♥ p. 69)



Main work

Clean the plug-in connection 1 of the fuel line thoroughly with compressed air.



Info

Under no circumstances should dirt enter into the fuel line. Dirt in the fuel line clogs the injection valve.

- Disconnect the plug-in connection of the fuel line.
- Mount wash cap set **2** from the separate enclosure.

Wash cap set (81212016100)



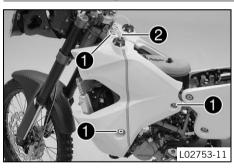
- Detach fuel tank breather hose 3.
- Remove screws 4
- Take off the fuel tank.



Set the fuel tank down in an upright position as otherwise fuel can escape from the fuel tank breather at the filler cap.

12.26 Installing the front left fuel tank &

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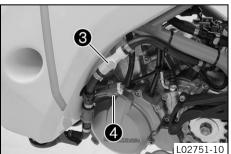


Position the fuel tank. Mount and tighten screws 1. Guideline

Screw, front fuel tank M8	8 Nm (5.9 lbf ft)
---------------------------	-------------------

Mount fuel tank breather hose 2.





- Remove the wash cap set.
- Clean the plug-in connection **3** of the fuel line thoroughly with compressed air.



Under no circumstances should dirt enter into the fuel line. Dirt in the fuel line clogs the injection valve.

- Lubricate the O-ring and connect plug-in connection of the fuel line.
- Connect the plug-in connection of fuel pump 4.
- Remove the wash cap set.
- Clean the plug-in connection **6** of the fuel line thoroughly with compressed air.



Under no circumstances should dirt enter into the fuel line. Dirt in the fuel line clogs the injection valve.

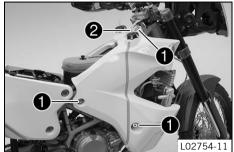
Lubricate the O-ring and connect plug-in connection of the fuel line.



Finishing work

- Install the engine guard. (* p. 69)
- Mount the trim. (* p. 68)
- Mount the seat. (* p. 55)

12.27 Installing the front right fuel tank &



Main work

Position the fuel tank. Mount and tighten screws ①.

Screw, front fuel tank	M8	8 Nm (5.9 lbf ft)

- Mount fuel tank breather hose 2.



- Remove the wash cap set.
- Clean the plug-in connection **3** of the fuel line thoroughly with compressed air.



Info

Under no circumstances should dirt enter into the fuel line. Dirt in the fuel line clogs the injection valve.

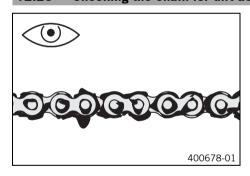
- Lubricate the O-ring and connect plug-in connection of the fuel line.

Finishing work

- Install the engine guard. (* p. 69)
- Mount the trim. (* p. 68)
- Mount the seat. (* p. 55)

12.28 Checking the chain for dirt accumulation

S00972-12



- Check the chain for coarse dirt accumulation.
 - If the chain is very dirty:
 - Clean the chain. (* p. 60)

12.29 Cleaning the chain



Warning

Danger of accidents Oil or grease on the tires reduces their grip.

- Remove oil and grease with a suitable cleaning material.



Warning

Danger of accidents Reduced braking efficiency due to oil or grease on the brake discs.

- Always keep the brake discs free of oil and grease, and clean them with brake cleaner when necessary.



Warning

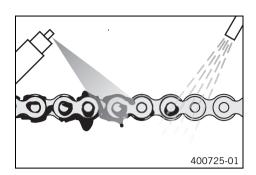
Environmental hazard Hazardous substances cause environmental damage.

- Oil, grease, filters, fuel, cleaners, brake fluid, etc., should be disposed of as stipulated in applicable regulations.



Info

The service life of the chain depends largely on its maintenance.



Preparatory work

Raise the motorcycle with a lift stand. (* p. 44)

Main work

- Clean the chain regularly and then treat with chain spray.

Chain cleaner (* p. 127)

Off-road chain spray (* p. 127)

Finishing work

Remove the motorcycle from the lift stand. (* p. 44)

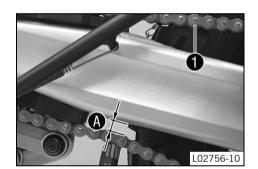
12.30 Checking the chain tension



Warning

Danger of accidents Danger caused by incorrect chain tension.

If the chain is too taut, the components of the secondary power transmission (chain, engine sprocket, rear sprocket, bearings in the transmission and in the rear wheel) will be under additional load. In addition to premature wear, this can cause the chain or the countershaft of the transmission to break in extreme cases. If the chain is too loose, however, it may fall off the engine sprocket or rear sprocket and block the rear wheel or damage the engine. Ensure that the chain tension is correct and adjust it if necessary.



Preparatory work

Raise the motorcycle with a lift stand. (* p. 44)

Main work

Push the chain upward at the end of the chain sliding guard to measure chain tension A.



Info

The upper chain section 1 must be taut.

Chain wear is not always even, so you should repeat this measurement at different chain positions.

Chain tension 7 mm

- » If the chain tension does not meet specifications:
 - Adjust the chain tension. (* p. 61)

Finishing work

Remove the motorcycle from the lift stand. (* p. 44)

12.31 Adjusting the chain tension



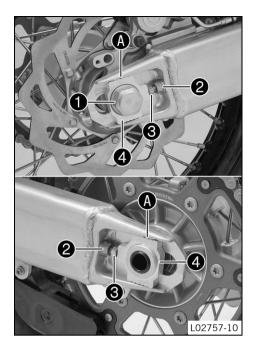
Warning

Danger of accidents Danger caused by incorrect chain tension.

If the chain is too taut, the components of the secondary power transmission (chain, engine sprocket, rear sprocket, bearings in the transmission and in the rear wheel) will be under additional load. In addition to premature wear, this can cause the chain or the countershaft of the transmission to break in extreme cases. If the chain is too loose, however, it may fall off the engine sprocket or rear sprocket and block the rear wheel or damage the engine. Ensure that the chain tension is correct and adjust it if necessary.

Preparatory work

Raise the motorcycle with a lift stand. (* p. 44)



Main work

- Loosen nut 1.
- Loosen nuts 2.
- Adjust the chain tension by turning adjusting screws 3 left and right.
 Guideline

Chain tension 7 mm

Turn adjusting screws 3 on the left and right so that the markings on the

left and right chain adjusters are in the same position relative to reference marks **A**. The rear wheel is then correctly aligned.



Info

The upper part of the chain must be taut.

Chain wear is not always even. Repeat this measurement at different chain positions.

- Tighten nuts 2.
- Make sure that chain adjusters **4** are fitted correctly on adjusting screws **3**.
- Tighten nut ①.
 Guideline

Nut, rear wheel spindle	M25x1.5	90 Nm
,		(66.4 lbf ft)



Info

The wide adjustment range of the chain adjusters enables different secondary ratios with the same chain length.

Chain adjusters 4 can be turned by 180°.

Finishing work

Remove the motorcycle from the lift stand. (* p. 44)

12.32 Checking the chain, rear sprocket, engine sprocket, and chain guide

Preparatory work

Raise the motorcycle with a lift stand. (♥ p. 44)

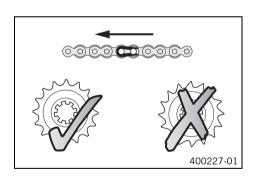
Main work

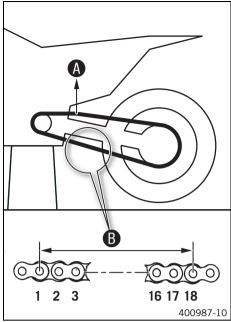
- Shift gear to neutral.
- Check the rear sprocket and engine sprocket for wear.
 - » If the rear sprocket and engine sprocket are worn:
 - Change the drivetrain kit.

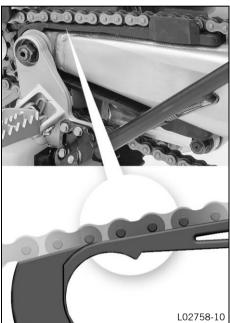


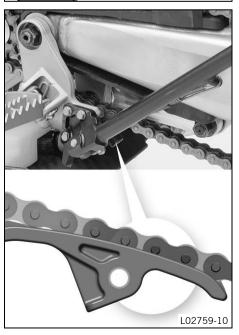
Info

The engine sprocket, rear sprocket, and chain should always be replaced together.









Pull on the upper part of the chain with the specified weight A.
 Guideline

Weight, chain wear measurement	10 15 kg (22 33 lb.)
--------------------------------	----------------------

- Measure the distance **B** of 18 chain links in the lower chain section.



Info

Chain wear is not always even, so you should repeat this measurement at different chain positions.

Maximum distance B at the longest	272 mm (10.71 in)
mammam distance • at the length	2/2 (10.71)
chain section	

- » If the distance **(B)** is greater than the specified measurement:
 - Change the drivetrain kit.



Info

When the chain is replaced, the rear sprocket, and engine sprocket should also be changed.

New chains wear out faster on old, worn sprockets.

- Check the chain sliding guard for wear.
 - » If the bottom edge of the chain bolt is in line with or below the chain sliding guard:
 - Change the chain sliding guard.
- Check that the chain sliding guard is firmly seated.
 - » If the chain sliding guard is loose:
 - Tighten the chain sliding guard.

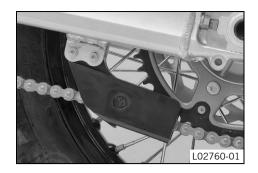
Guideline

Screw, chain sliding	M6	6 Nm	Loctite® 243™
guard		(4.4 lbf ft)	

- Check the chain sliding piece for wear.
 - » If the bottom edge of the chain bolt is in line with or below the chain sliding piece:
 - Change the chain sliding piece.
- Check that the chain sliding piece is firmly seated.
 - » If the chain sliding piece is loose:
 - Tighten the chain sliding piece.

Guideline

Screw, chain sliding piece	M8	15 Nm (11.1 lbf ft)
----------------------------	----	------------------------



- Check the chain guide for wear.

i

Info

Wear is visible on the front of the chain guide.

- » If the chain guide is worn:
 - Change the chain guide.
- Check that the chain guide is firmly seated.
 - » If the chain guide is loose:
 - Tighten the chain guide.

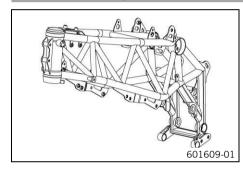
Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
Remaining nuts, chassis	M6	10 Nm (7.4 lbf ft)

Finishing work

Remove the motorcycle from the lift stand. (* p. 44)

12.33 Checking the frame 4



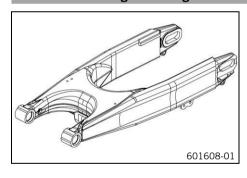
- Check the frame for cracks and deformation.
 - » If the frame exhibits cracks or deformation due to a mechanical impact:
 - Change the frame.



Info

A frame that has been damaged due to a mechanical impact must always be changed. Repair of the frame is not authorized by KTM.

12.34 Checking the swingarm 4



- Check the swingarm for damage, cracking, and deformation.
 - » If the swingarm shows signs of damage, cracking, or deformation:
 - Change the swingarm.



Info

A damaged swingarm must always be changed. Repair of the swingarm is not authorized by KTM.

12.35 Checking the throttle cable routing

Preparatory work

- Remove the seat. (p. 54)
- Remove the trim. (* p. 67)
- Remove the engine guard. (* p. 69)
- Remove the front right fuel tank. ዺ (p. 58)



Main work

- Check the throttle cable routing.

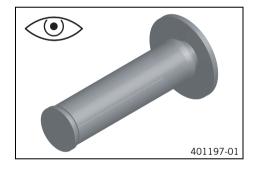
Both throttle cables must be routed side by side behind the handlebars and between the right fork leg and frame toward the throttle valve body.

- » If the throttle cable is not routed as specified:
 - Correct the throttle cable routing.

Finishing work

- Install the front right fuel tank. ◄ (♥ p. 60)
- Install the engine guard. (* p. 69)
- Mount the trim. (* p. 68)
- Mount the seat. (* p. 55)

12.36 Checking the rubber grip



- Check the rubber grips on the handlebar for damage, wear, and looseness.
 - » If a rubber grip is damaged, worn, or loose:
 - Change and secure the rubber grip.

Grip adhesive (00062030051) (* p. 127)

12.37 Additionally securing the rubber grip

Preparatory work

Check the rubber grip. (* p. 65)

Main work

- Secure the rubber grip at two points using the securing wire.

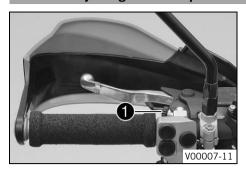
Securing wire (54812016000)

Wire twister forceps (U6907854)

✓ The twisted wire ends face away from the hands and are bent toward the rubber grip.



12.38 Adjusting the basic position of the clutch lever



 Adjust the basic setting of the clutch lever to your hand size by turning adjusting screw .



Info

Turn the adjusting screw clockwise to increase the distance between the clutch lever and the handlebar.

Turn the adjusting screw counterclockwise to decrease the distance between the clutch lever and the handlebar.

The range of adjustment is limited.

Turn the adjusting screw by hand only, and do not apply any force.

Do not make any adjustments while riding!

12.39 Checking/correcting the fluid level of the hydraulic clutch



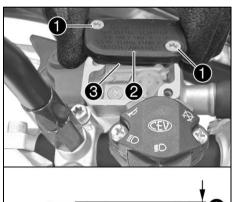
Info

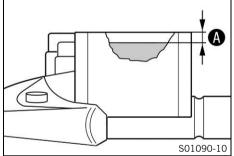
The fluid level rises with increasing wear of the clutch facing discs.

Never use DOT 5 brake fluid. It is silicone-based and purple in color. Oil seals and brake lines are not designed for DOT 5 brake fluid.

Avoid contact between brake fluid and painted parts. Brake fluid attacks paint.

Only use clean brake fluid from a sealed container.





- Move the clutch fluid reservoir mounted on the handlebar to a horizontal position.
- Remove screws 1.
- Remove cover **2** with membrane **3**.
- Check the fluid level.

Fluid level (A) below container rim

4 mm (0.16 in)

- » If the level of the fluid does not meet specifications:
 - Correct the fluid level of the hydraulic clutch.

Brake fluid DOT 4 / DOT 5.1 (* p. 126)

Position cover 2 with membrane 3. Mount and tighten screws 1.



Info

Clean up overflowed or spilled brake fluid immediately with water.

12.40 Changing the hydraulic clutch fluid 🔌



Warning

Environmental hazard Hazardous substances cause environmental damage.

- Oil, grease, filters, fuel, cleaners, brake fluid, etc., should be disposed of as stipulated in applicable regulations.

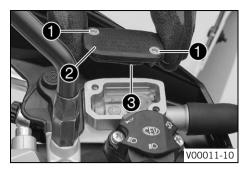


Info

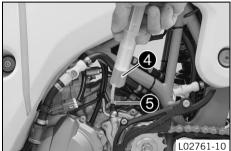
Never use DOT 5 brake fluid. It is silicone-based and purple in color. Oil seals and brake lines are not designed for DOT 5 brake fluid.

Avoid contact between brake fluid and painted parts. Brake fluid attacks paint.

Only use clean brake fluid from a sealed container.



- Move the clutch fluid reservoir mounted on the handlebar to a horizontal position.
- Remove screws 1.
- Remove cover **2** with membrane **3**.



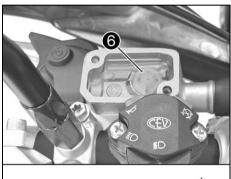
Fill bleeding syringe 4 with the appropriate hydraulic fluid.

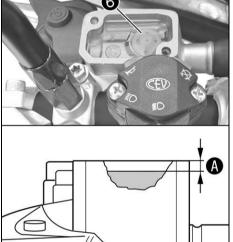
Bleed syringe (50329050000)

Brake fluid DOT 4 / DOT 5.1 (* p. 126)

On the slave cylinder, remove bleeder screw **5** and mount bleeding syringe **4**.







- Inject the liquid into the system until it escapes from openings 6 of the master cylinder without bubbles.
- While doing so, extract fluid from the master cylinder reservoir to prevent overflow.
- Remove bleeding syringe 4. Mount and tighten bleeder screw 5.
- Correct the fluid level of the hydraulic clutch. Guideline

Fluid level A below container rim 4 mm (0.16 in)

Position cover **2** with membrane **3**. Mount and tighten screws **1**.

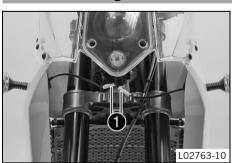


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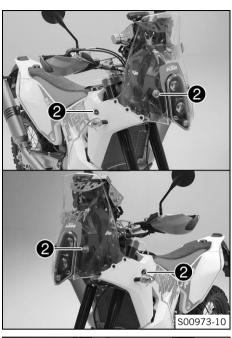
Info

Clean up overflowed or spilled brake fluid immediately with water.

12.41 Removing the trim



Disconnect plug-in connectors **1** of the turn signals.

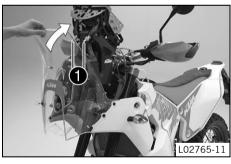


Unlock quick releases 2.

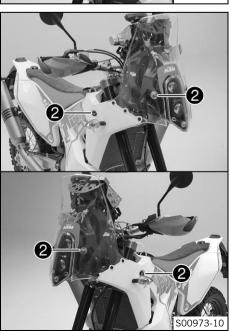


Swing the trim forward and take it off.

12.42 Mounting the trim

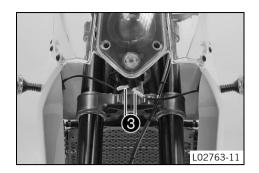


- Position the trim on the opposite part of the radiator.
- Swing the trim upward and hook into guides 1.



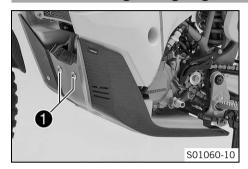
Lock quick releases 2.





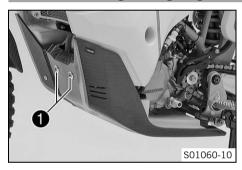
- Connect plug-in connectors **3** of the turn signals.

12.43 Removing the engine guard



- Remove screws 1 with the washers. Take off the engine guard to the front.

12.44 Installing the engine guard



- Position the engine guard.
- Mount and tighten screws with the washers.
 Guideline

Screw, motor guard	M8	25 Nm
		(18.4 lbf ft)

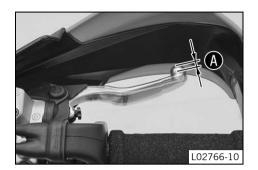
13.1 Checking the free travel on the hand brake lever



Warning

Danger of accidents Brake system failure.

If there is no free travel on the hand brake lever, pressure builds up on the front brake circuit. The front brake can fail due to overheating. Adjust the free travel on hand brake lever according to specifications.

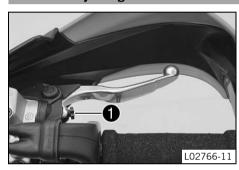


Push the hand brake to the handlebar and check free travel **A**.

Free travel of hand brake lever ≥ 3 mm (≥ 0.12 in)

- If the free travel does not meet specifications:
 - Adjust the free travel of the handbrake lever. (p. 70)

13.2 Adjusting the free travel of the handbrake lever



- Check the free travel on the hand brake lever. (* p. 70)
- Adjust the free travel of the handbrake lever with adjustment screw 1.



70



Turn the adjusting screw clockwise to reduce free travel. The pressure point moves away from the handlebar.

Turn the adjusting screw counterclockwise to increase free travel. The pressure point moves towards the handlebar.

The range of adjustment is limited.

Turn the adjusting screw by hand only, and do not apply any force.

Do not make any adjustments while riding.

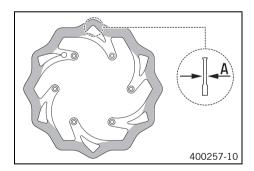
13.3 Checking the brake discs



Warning

Danger of accidents Reduced braking efficiency due to worn brake disc(s).

Change the worn brake disc(s) without delay. (Your authorized KTM workshop will be glad to help.)



Check the thickness of the front and rear brake discs at several places on the disc to see if it conforms to measurement **A**.



Wear reduces the thickness of the brake disc around the area used by the brake linings.

Brake discs - wear limit	
Front	3.4 mm (0.134 in)
Rear	3.4 mm (0.134 in)

- If the brake disc thickness is less than the specified value.
 - Change the brake disc.
- Check the front and rear brake discs for damage, cracks, and deformation.
 - If damage, cracks, or deformation are visible on the brake disc:
 - Change brake disc.

13.4 Checking the front brake fluid level



Warning

Danger of accidents Brake system failure.

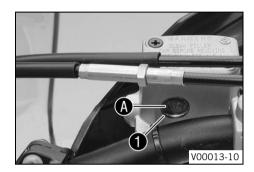
If the brake fluid level drops below the specified marking or the specified value, this is an indication that the brake system
is leaking or that the brake linings are completely worn down. Check the brake system and do not continue riding. (Your
authorized KTM workshop will be glad to help.)



Warning

Danger of accidents Reduced braking efficiency due to old brake fluid.

 Change the brake fluid of the front and rear brake according to the service schedule. (Your authorized KTM workshop will be glad to help.)



- Move the brake fluid reservoir mounted on the handlebar to a horizontal position.
- Check the brake fluid level in the viewer 1.
 - » If the brake fluid has dropped below marking A:
 - Add brake fluid of the front brake. ♣ (p. 71)

13.5 Adding front brake fluid 🔦



Warning

Danger of accidents Brake system failure.

If the brake fluid level drops below the specified marking or the specified value, this is an indication that the brake system
is leaking or that the brake linings are completely worn down. Check the brake system and do not continue riding. (Your
authorized KTM workshop will be glad to help.)



Warning

Skin irritation Brake fluid can cause skin irritation on contact.

- Avoid contact with skin and eyes, and keep out of the reach of children.
- Wear suitable protective clothing and goggles.
- If brake fluid comes into contact with the eyes, flush the eyes thoroughly with water and consult a physician immediately.



Warning

Danger of accidents Reduced braking efficiency due to old brake fluid.

 Change the brake fluid of the front and rear brake according to the service schedule. (Your authorized KTM workshop will be glad to help.)



Warning

Environmental hazard Hazardous substances cause environmental damage.

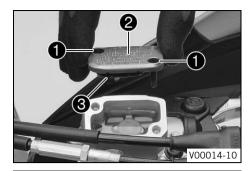
- Oil, grease, filters, fuel, cleaners, brake fluid, etc., should be disposed of as stipulated in applicable regulations.



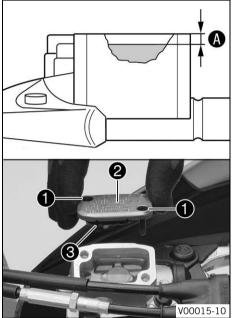
Info

Never use DOT 5 brake fluid! It is silicone-based and purple in color. Oil seals and brake lines are not designed for DOT 5 brake fluid.

Avoid contact between brake fluid and painted parts. Brake fluid is corrosive! Use only clean brake fluid from a sealed container.



- Move the brake fluid reservoir mounted on the handlebar to a horizontal position.
- Remove screws 1.
- Remove cover **2** with membrane **3**.



Add brake fluid to level A

Brake fluid DOT 4 / DOT 5.1 (* p. 126)

- Position cover **2** with membrane **3**.
- Mount and tighten screws 1.



Info

Clean up overflowed or spilt brake fluid immediately with water.

13.6 Checking the front brake linings



Warning

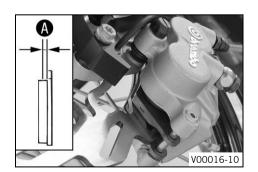
Danger of accidents Reduced braking efficiency caused by worn brake linings.

- Change worn brake linings immediately. (Your authorized KTM workshop will be glad to help.)

Note

Danger of accidents Reduced braking efficiency caused by damaged brake discs.

If the brake linings are not changed in time, the steel brake lining carriers grind on the brake disc. The braking effect is greatly reduced and the brake discs are destroyed. Check the brake linings regularly.



Check the brake linings for minimum thickness A.

Minimum thickness (A)

≥ 1 mm (≥ 0.04 in)

- If the minimum thickness is less than specified:
- Change the front brake linings. ♣ (* p. 73)
- Check the brake linings for damage and cracking.
 - » If damage or cracking is visible:
 - Change the front brake linings. ◄ (p. 73)

13 **BRAKE SYSTEM** 73

13.7 Changing the front brake linings 🔌



Warning

Danger of accident Brake system failure.

Maintenance work and repairs must be carried out professionally. (Your authorized KTM workshop will be glad to help.)



Warning

Skin irritation Brake fluid can cause skin irritation on contact.

- Avoid contact with skin and eyes, and keep out of the reach of children.
- Wear suitable protective clothing and goggles.
- If brake fluid comes into contact with the eyes, flush the eyes thoroughly with water and consult a physician immediately.



Warning

Danger of accidents Reduced braking efficiency due to old brake fluid.

Change the brake fluid of the front and rear brake according to the service schedule. (Your authorized KTM workshop will be glad to help.)



Warning

Danger of accidents Reduced braking efficiency due to oil or grease on the brake discs.

Always keep the brake discs free of oil and grease, and clean them with brake cleaner when necessary.



Warning

Danger of accidents Reduced braking efficiency due to use of non-approved brake linings.

Brake linings available from accessory suppliers are often not tested and approved for use on KTM vehicles. The construction and friction factor of the brake linings and therefore the brake power can differ considerably from the original KTM brake linings. If brake linings are used that differ from the originals, there is no guarantee that they comply with the original license. The vehicle no longer corresponds to the condition at delivery, and the warranty is no longer valid.



Warning

Environmental hazard Hazardous substances cause environmental damage.

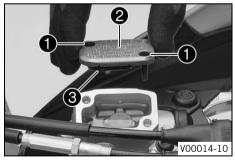
- Oil, grease, filters, fuel, cleaners, brake fluid, etc., should be disposed of as stipulated in applicable regulations.



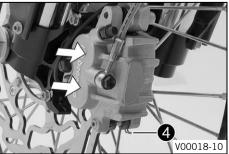
Info

Never use DOT 5 brake fluid! It is silicone-based and purple in color. Oil seals and brake lines are not designed for DOT 5

Avoid contact between brake fluid and painted parts. Brake fluid attacks paint! Use only clean brake fluid from a sealed container.



- Move the brake fluid reservoir mounted on the handlebar to a horizontal position.
- Remove screws 1.
- Remove cover **2** with membrane **3**.



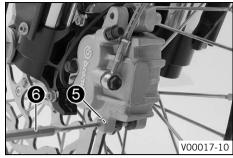
Press the brake caliper onto the brake disc by hand in order to push back the brake pistons. Ensure that brake fluid does not overflow from the brake fluid reservoir, using suction to remove it if it does.



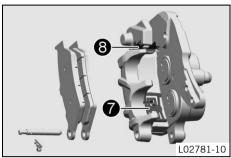
Make sure that you do not press the brake caliper against the spokes when pushing back the brake pistons.

Remove cotter pin 4.

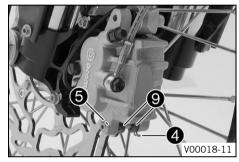




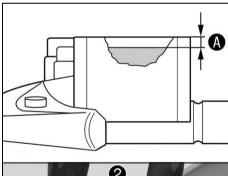
- Drive out pin **6** with drift **6** toward the rim and remove the brake linings.

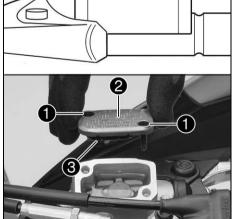


- Clean the brake caliper and brake caliper support.
- Check that leaf spring **7** in the brake caliper and sliding plate **3** in the brake caliper support are seated correctly.



- Insert the new brake linings **9**, insert pin **5**, and mount cotter pin **4**.





- Operate the hand brake lever repeatedly until the brake linings are in contact with the brake disc and there is a pressure point.
- Add brake fluid up to level A.

Guideline

Level (A) 5 mm (0.2 in)

Brake fluid DOT 4 / DOT 5.1 (** p. 126)

- Position cover **2** with membrane **3**.
- Mount and tighten screws 1.



Info

Clean up overflowed or spilled brake fluid immediately with water.

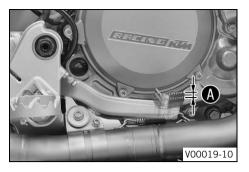
13.8 Checking the free travel of the foot brake lever



Warning

Danger of accidents Brake system failure.

If there is no free travel on the foot brake lever, pressure builds up on the rear brake circuit. The rear brake can fail due to
overheating. Adjust the free travel on foot brake lever according to specifications.



- Detach the spring from the foot brake lever.
- Move the foot brake lever back and forth between the end stop and the contact to the foot brake cylinder piston and check free travel (A).

Free travel at the foot brake lever 3... 5 mm (0.12... 0.2 in)

- » If the free travel does not meet specifications:
 - Adjust the free travel of the foot brake lever. ♣ (p. 75)
- Attach the spring to the foot brake lever.

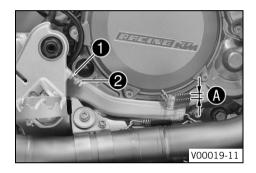
13.9 Adjusting the free travel of the foot brake lever 4



Warning

Danger of accidents Brake system failure.

If there is no free travel on the foot brake lever, pressure builds up on the rear brake circuit. The rear brake can fail due to
overheating. Adjust the free travel on foot brake lever according to specifications.



Loosen nut 1 and use screw 2 to adjust free travel A.
 Guideline

Free travel at the foot brake lever 3... 5 mm (0.12... 0.2 in)

Hold screw 2 and tighten nut 1.
 Guideline

Remaining nuts, chassis M6 10 Nm (7.4 lbf ft)

13.10 Checking the rear brake fluid level



Warning

Danger of accidents Failure of the brake system.

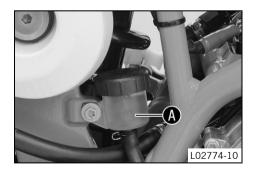
- If the brake fluid level falls below the **MIN** mark, this indicates a leakage in the brake system or worn-out brake linings. Check the brake system and do not continue riding. (Your authorized KTM workshop will be glad to help.)



Warning

Danger of accidents Reduced braking efficiency due to old brake fluid.

 Change the brake fluid of the front and rear brake according to the service schedule. (Your authorized KTM workshop will be glad to help.)



- Stand the vehicle upright.
- Check the brake fluid level in the brake fluid reservoir.
 - » If the fluid level reaches the MIN marking (A):
 - Add rear brake fluid. ♣ (♥ p. 76)

13 **BRAKE SYSTEM**

13.11 Adding rear brake fluid 🔌



Warning

Danger of accidents Failure of the brake system.

If the brake fluid level falls below the **MIN** mark, this indicates a leakage in the brake system or worn-out brake linings. Check the brake system and do not continue riding. (Your authorized KTM workshop will be glad to help.)



Warning

Skin irritation Brake fluid can cause skin irritation on contact.

- Avoid contact with skin and eyes, and keep out of the reach of children.
- Wear suitable protective clothing and goggles.
- If brake fluid comes into contact with the eyes, flush the eyes thoroughly with water and consult a physician immediately.



Warning

Danger of accidents Reduced braking efficiency due to old brake fluid.

Change the brake fluid of the front and rear brake according to the service schedule. (Your authorized KTM workshop will be glad to help.)



Warning

Environmental hazard Hazardous substances cause environmental damage.

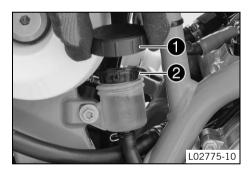
Oil, grease, filters, fuel, cleaners, brake fluid, etc., should be disposed of as stipulated in applicable regulations.



Info

Never use DOT 5 brake fluid! It is silicone-based and purple in color. Oil seals and brake lines are not designed for DOT 5 brake fluid

Avoid contact between brake fluid and painted parts. Brake fluid is corrosive! Use only clean brake fluid from a sealed container.



- Stand the vehicle upright.
- Remove screw cap 1 with the washer and membrane 2.
- Add brake fluid to the MAX level.

Brake fluid DOT 4 / DOT 5.1 (* p. 126)

Mount the screw cap with the washer and membrane.



Info

Clean up overflowed or spilt brake fluid immediately with water.

13.12 Checking the rear brake linings



Warning

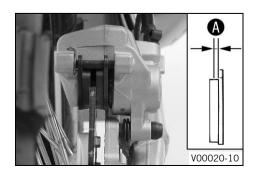
Danger of accidents Reduced braking efficiency caused by worn brake linings.

Change worn brake linings immediately. (Your authorized KTM workshop will be glad to help.)

Note

Danger of accidents Reduced braking efficiency caused by damaged brake discs.

If the brake linings are not changed in time, the steel brake lining carriers grind on the brake disc. The braking effect is greatly reduced and the brake discs are destroyed. Check the brake linings regularly.



Check the brake linings for minimum thickness (A).



Minimum thickness (A)

 $\geq 1 \text{ mm } (\geq 0.04 \text{ in})$

- If the minimum thickness is less than specified:
 - Change the rear brake linings. **◄** (**•** p. 77)
- Check the brake linings for damage and cracking.
 - If damage or cracking is visible:
 - Change the rear brake linings. ⁴ (p. 77)

13.13 Changing the rear brake linings 4



Warning

Danger of accident Brake system failure.

- Maintenance work and repairs must be carried out professionally. (Your authorized KTM workshop will be glad to help.)

77



Warning

Skin irritation Brake fluid can cause skin irritation on contact.

- Avoid contact with skin and eyes, and keep out of the reach of children.
- Wear suitable protective clothing and goggles.
- If brake fluid comes into contact with the eyes, flush the eyes thoroughly with water and consult a physician immediately.



Warning

Danger of accidents Reduced braking efficiency due to old brake fluid.

 Change the brake fluid of the front and rear brake according to the service schedule. (Your authorized KTM workshop will be glad to help.)



Warning

Danger of accidents Reduced braking efficiency due to oil or grease on the brake discs.

- Always keep the brake discs free of oil and grease, and clean them with brake cleaner when necessary.



Warning

Danger of accidents Reduced braking efficiency due to use of non-approved brake linings.

Brake linings available from accessory suppliers are often not tested and approved for use on KTM vehicles. The construction and friction factor of the brake linings and therefore the brake power can differ considerably from the original KTM brake linings. If brake linings are used that differ from the originals, there is no guarantee that they comply with the original license. The vehicle no longer corresponds to the condition at delivery, and the warranty is no longer valid.



Warning

Environmental hazard Hazardous substances cause environmental damage.

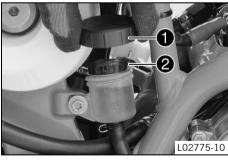
- Oil, grease, filters, fuel, cleaners, brake fluid, etc., should be disposed of as stipulated in applicable regulations.



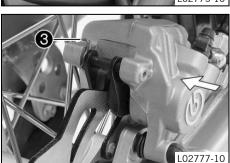
Info

Never use DOT 5 brake fluid! It is silicone-based and purple in color. Oil seals and brake lines are not designed for DOT 5 brake fluid.

Avoid contact between brake fluid and painted parts. Brake fluid is corrosive! Use only clean brake fluid from a sealed container.



- Stand the vehicle upright.
- Remove screw cap 1 with the washer and membrane 2.



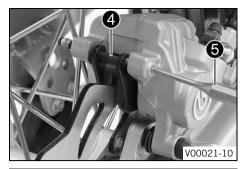
 Press the brake caliper by hand on to the brake disc in order to press back the brake piston. Ensure that brake fluid does not overflow from the brake fluid reservoir, using suction to remove it if it does.



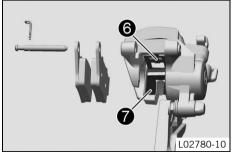
Info

Make sure when pushing back the brake piston that you do not press the brake caliper against the spokes.

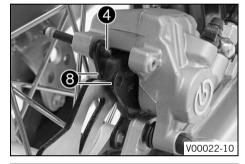
- Remove cotter pin 3.



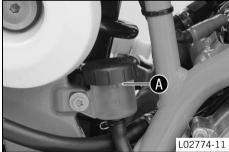
Drive out pin 4 with drift 5 toward the rim and remove the brake linings.



- Clean the brake caliper and brake caliper support.
- Check that leaf spring **6** in the brake caliper and sliding plate **7** in the brake caliper support are seated correctly.



- Insert the new brake linings **3**, insert pin **4**, and mount the cotter pin.



- Operate the foot brake lever repeatedly until the brake linings are in contact with the brake disc and there is a pressure point.
- Add brake fluid to the MAX marking A.

Brake fluid DOT 4 / DOT 5.1 (***** p. 126)

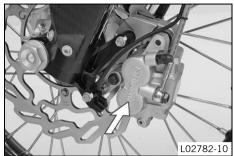
Mount the screw cap with the washer and membrane.



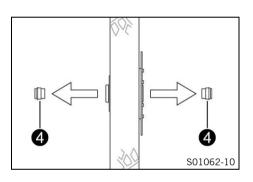
Info

Clean up overflowed or spilt brake fluid immediately with water.

14.1 Removing the front wheel 🔌



1 3 L02783-10



Preparatory work

- Raise the motorcycle with a lift stand. (* p. 44)

Main work

 Press the brake caliper by hand on to the brake disc in order to press back the brake pistons.



Info

Make sure when pushing back the brake pistons that you do not press the brake caliper against the spokes.

- Loosen screws 1.
- Remove screw 2.
- Loosen screws 3.
- Holding the front wheel, withdraw the wheel spindle. Take the front wheel out of the fork.



Info

Do not pull the hand brake lever when the front wheel is removed. Always lay the wheel down in such a way that the brake disc is not damaged.

Remove spacers 4.

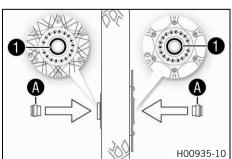
14.2 Mounting the front wheel 🔦

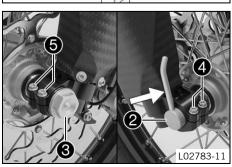


Warning

Danger of accidents Reduced braking efficiency due to oil or grease on the brake discs.

- Always keep the brake discs free of oil and grease, and clean them with brake cleaner when necessary.





- Check the wheel bearing for damage and wear.
 - » If the wheel bearing is damaged or worn:
 - Change the wheel bearing.
- Clean and grease shaft seal rings 1 and contact surface A of the spacers. Clean and grease shaft seal rings and the contact surface of the wheel spindle.

Long-life grease (p. 127)

- Insert spacers.
- Position the front wheel and insert wheel spindle **2**.
 - ✓ The brake linings are correctly positioned.
- Mount and tighten screw 3.
 Guideline

Screw, front wheel spindle	M24x1.5	40 Nm		
		(29.5 lbf ft)		



Info

Ensure that the grip of the wheel spindle does not contact with the right fork leg.

- Activate the hand brake lever multiple times until the brake linings are in contact with the brake disc.
- Remove the motorcycle from the lift stand. (** p. 44)
- Pull the front brake and compress the fork powerfully a few times.
 - ✓ The fork legs straighten.
- Tighten screws 4 and 5.

Guideline

Screw, fork stub	M8	15 Nm
		(11.1 lbf ft)

14.3 Removing the rear wheel 4

Preparatory work

- Raise the motorcycle with a lift stand. (♥ p. 44)

Main worl

 Press the brake caliper onto the brake disc by hand in order to push back the brake piston.



nfo

Make sure when pushing back the brake piston that you do not press the brake caliper against the spokes.

- Remove nut 1.
 - Remove chain adjuster 2.
- Withdraw wheel spindle 3 only enough to allow the rear wheel to be pushed forward.
- Push the rear wheel forward as far as possible. Remove the chain from the rear sprocket.



Info

Cover the components to protect them against damage.



Warning

Danger of accidents Reduced braking efficiency due to damaged brake disc.

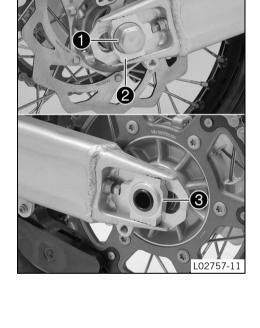
- Always lay the wheel down in such a way that the brake disc is not damaged.
- Holding the rear wheel, withdraw wheel spindle 3. Take the rear wheel out of the swingarm.

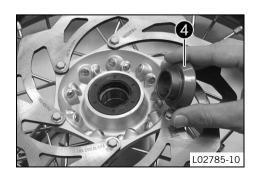


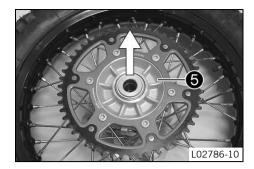
Info

Do not operate the foot brake lever when the rear wheel is removed.

- Remove spacer 4.







Remove the rear sprocket carrier **5**.

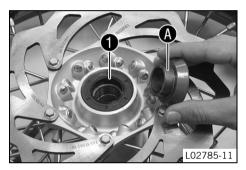
14.4 Installing the rear wheel 4



Warning

Danger of accidents Reduced braking efficiency due to oil or grease on the brake discs.

Always keep the brake discs free of oil and grease, and clean them with brake cleaner when necessary.

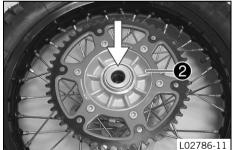


Main work

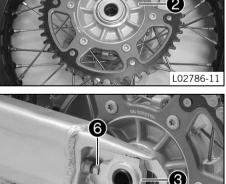
- Check the rear hub rubber dampers. ⁴ (p. 82)
- Check the wheel bearing for damage and wear.
 - If the wheel bearing is damaged or worn:
 - Change the wheel bearing.
- Clean and grease shaft seal ring 1 and contact surface A of the spacer.

Long-life grease (* p. 127)

Insert the spacer.



- Clean and grease the spacers of the rear sprocket carrier.
- Insert the rear sprocket carrier **2** into the rear hub.



- Position the rear wheel and insert wheel spindle **3**.
 - ✓ The brake linings are correctly positioned.
- Attach the chain.
- Position chain adjuster 4. Mount nut 5, but do not tighten it yet.
- Check the chain tension. (* p. 61)
- Make sure that the chain adjusters are fitted correctly on the adjusting screws **6**.
- Tighten nut **5**.

Guideline

Nut, rear wheel spindle	M25x1.5	90 Nm (66.4 lbf ft)
-------------------------	---------	------------------------



The wide adjustment range of the chain adjusters enables different secondary ratios with the same chain length.

Chain adjusters 4 can be turned by 180°.

Operate the foot brake lever repeatedly until the brake linings are in contact with the brake disc and there is a pressure point.

Finishing work

Remove the motorcycle from the lift stand. (* p. 44)

14.5 Checking the rear hub rubber dampers 🔌



Info

The engine power is transmitted from the rear sprocket to the rear wheel via 6 rubber dampers. They eventually wear out during operation. If the rubber dampers are not changed in time, the rear sprocket carrier and the rear hub will be damaged.

Preparatory work

- Raise the motorcycle with a lift stand. (* p. 44)
- Remove the rear wheel. 4 (* p. 80)

- Check bearing 1.
 - If the bearing is damaged or worn:
 - Change the bearing.
- Check rubber dampers 2 of the rear hub for damage and wear.
 - If the rubber dampers of the rear hub are damaged or worn:
 - Change all rubber dampers in the rear hub.



- Lay the rear wheel on a workbench with the rear sprocket facing upward and insert the wheel spindle in the hub.
- To check the play (A), hold the rear wheel tight and try to rotate the rear sprocket.



Info

Measure the play on the outside of the rear sprocket.

Play in rubber dampers, rear wheel \leq 5 mm (\leq 0.2 in)

- If play **A** is larger than the specified value:
 - Change all rubber dampers in the rear hub.

Finishing work

- Install the rear wheel. 4 (* p. 81)
- Remove the motorcycle from the lift stand. (* p. 44)

14.6 Checking the tire condition



Info

Only mount tires approved and/or recommended by KTM.

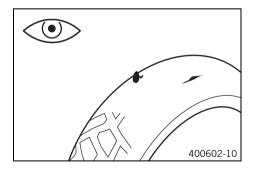
Other tires could have a negative effect on riding behavior.

02788-10

The type, condition and air pressure of the tires all have an important impact on the riding behavior of the motorcycle.

The tires mounted on the front and rear wheels must have a similar profile.

Worn tires have a negative effect on riding behavior, especially on wet surfaces.



- Examine the front and rear tires for cuts, foreign bodies, and other damage.
 - If you find cuts, foreign bodies, or other damage on a tire:
 - Change the tire.
- Check the depth of the tread.



Note local national regulations concerning the minimum tread depth.

Minimum tread depth	≥ 2 mm (≥ 0.08 in)
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- If the tread depth is less than the minimum allowable depth:
- Change the tire.
- Check the tire age.



Info

The tire manufacture date is usually included in the tire identification number and comprises the last four digits of the **DOT** code. The first two digits indicate the week of manufacture and the last two digits the year of manufacture.

KTM recommends that the tires be changed after 5 years at the latest, regardless of the actual state of wear.

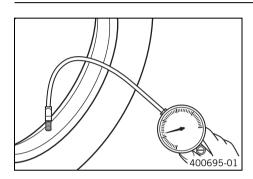
- » If the tire is older than five years:
 - Change the tire.

14.7 Checking the tire air pressure



Info

Low tire air pressure leads to abnormal wear and overheating of the tire. Correct tire air pressure ensures optimal riding comfort and maximum tire service life.



- Remove the dust cap.
- Check tire air pressure when tires are cold.

Tire air pressure off road	
Front	1.0 1.5 bar (15 22 psi)
Rear	1.0 1.5 bar (15 22 psi)

Tire air pressure on road	
Front	1.5 bar (22 psi)
Rear	1.5 bar (22 psi)

- » If the tire pressure does not meet specifications:
 - Correct the tire air pressure.
- Fit the dust cap.

14.8 Checking the spoke tension



Warning

Danger of accidents Instable handling due to incorrect spoke tension.

Ensure that the spoke tension is correct. (Your authorized KTM workshop will be glad to help.)

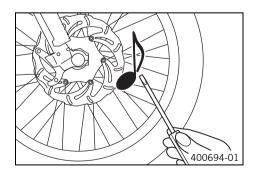


Info

A loose spoke causes wheel imbalance and rapidly leads to more loose spokes.

If the spokes are too tight, they can break due to local overload.

Check the spoke tension regularly, especially on a new motorcycle.



Briefly strike each spoke with a screwdriver blade.



Info

The frequency of the tone is a function of the spoke length and spoke diameter.

If you hear different tone frequencies from individual spokes of the same length and thickness, this is an indication of different spoke tensions.

You should hear a high note.

- » If the spoke tensions differ:
 - Correct the spoke tension.
- Check the spoke tension.

Guideline

Spoke nipple, front wheel	M4.5	5 6 Nm (3.7 4.4 lbf ft)	
Spoke nipple, rear wheel	M5	5 6 Nm (3.7 4.4 lbf ft)	

Torque wrench with various accessories in set (58429094000)

15.1 Removing the battery 🔌



Warning

Risk of injury Battery acid and battery gases cause serious chemical burns.

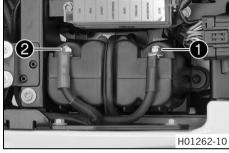
- Keep batteries out of the reach of children.
- Wear suitable protective clothing and goggles.
- Avoid contact with battery acid and battery gases.
- Keep sparks and open flames away from the battery. Only charge in well-ventilated rooms.
- In the event of skin contact, rinse with large amounts of water. If battery acid gets in the eyes, rinse with water for at least 15 minutes and contact a physician.

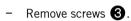
Preparatory work - Switch off al

- Switch off all power consumers and switch off the engine.
- Remove the seat. (* p. 54)

Main work

- Disconnect negative cable from the battery.
- Disconnect positive cable 2 from the battery.

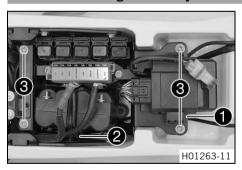




- Raise electronics box 4 in the rear area.
- Detach rubber band 6 at the bottom.
- Lift the battery up and out.



15.2 Installing the battery 🔌



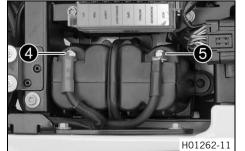
Main work

H01263-10

- Place the battery in the battery compartment.

Lithium-ion battery (* p. 107)

- Raise electronics box 1 in the rear area.
- Reconnect rubber band 2.
- Mount and tighten screws 3.



Connect positive cable 4 to the battery.
 Guideline

Nut, cable on battery

M6 5 Nm (3.7 lbf ft)

Connect negative cable 6 to the battery.

Guideline

Nut, cable on battery	M6	5 Nm (3.7 lbf ft)

Finishing work

Mount the seat. (* p. 55)

15.3 Recharging the battery 4



Warning

Risk of injury Batteries contain harmful substances.

- Keep batteries out of the reach of children.
- Keep sparks and open flames away from the battery.
- Only charge in well-ventilated rooms.
- Maintain the minimum clearance to inflammable materials while charging.
 Minimum clearance
 1 m (3 ft)
- Over-discharged batteries with a charge of less than 9 V are not permitted to be charged. They must be disposed of.



Warning

Environmental hazard The battery contains elements that are harmful to the environment.

Do not dispose of batteries with the household waste. Dispose of a defective battery in an environmentally friendly manner.
 Give the battery to your authorized KTM dealer or dispose of it at a collection point for used batteries.



Info

Even when there is no load on the battery, it discharges steadily.

The charging voltage of the battery must not exceed 14.4 V.

The charging level and the method of charging are very important for the service life of the battery.

If the charging current or charging voltage are exceeded, the battery will be destroyed.

If the battery is depleted by repeated starting, the battery must be charged immediately.

If the battery is left in a discharged state for an extended period, it will become over-discharged and will be destroyed.

The battery is maintenance-free.

Preparatory work

- Switch off all power consumers and switch off the engine.
- Remove the seat. (* p. 54)
- Disconnect the negative cable of the battery to avoid damage to the onboard electronics.



- Connect the battery charger to the battery. Switch on the battery charger.

Battery charger (58429074000)

You can also use the battery charger to test the open-circuit voltage and start potential of the battery, and to test the alternator. With this device, you cannot overcharge the battery.





Info

Only charge the battery with the specified battery charge.

This is the only way to ensure that a charging voltage of 14.4 V is not exceeded.

- Switch off the battery charger after charging and disconnect from the battery.
- Connect the negative cable with the battery.

Finishing work

Mount the seat. (▼ p. 55)

15.4 Changing the main fuse



Warning

Fire hazard The electrical system can be overloaded if the wrong fuses are used.

- Use only fuses with the prescribed amperage. Never bypass or repair fuses.



Info

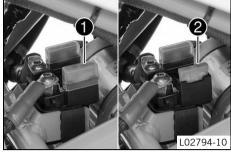
The main fuse protects all power consumers of the vehicle. It is located in the starter relay housing under the seat.

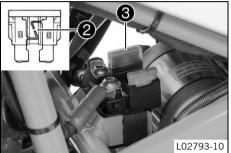
Preparatory work

- Switch off all power consumers and switch off the engine.
- Remove the seat. (♥ p. 54)

Main work

- Remove protection cap 1.
- Remove the faulty main fuse 2.





Fit a new main fuse.

Fuse (58011109130) (* p. 107)



Info

Replace a faulty fuse **2** by an equivalent fuse only. A reserve fuse **3** is located in the starter relay.

- Check that the electrical equipment is functioning properly.



Tip

Insert the spare fuse so that it is available if needed.

- Attach the protection caps.

Finishing work

Mount the seat. (* p. 55)

15.5 Changing the fuses of individual power consumers



Info

The fuse box containing the fuses of individual power consumers is located under the seat.

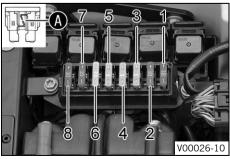
Preparatory work

- Switch off all power consumers and switch off the engine.
- Remove the seat. (♥ p. 54)

Main work

Push on locks 1 and remove fuse box cover 2.





Remove the defective fuse.

Guideline

Fuse 1 - 10 A - ACC, turn signal, speedometer

Fuse 2 - 10 A - Road Book

Fuse **3** - 5 A - Iritrack

Fuse 4 - 5 A - additional devices such as GPS (permanent positive)

Fuse **5** - 5 A - brake light

Fuse **6** - 15 A - high beam, low beam, parking light, tail light, license plate lamp, instrument lights, horn

Fuse 7 - 10 A - radiator fan

Fuse 8 - 10 A - EFI



A defective fuse is indicated by a burned-out fuse wire **A**.





Warning

Fire hazard The electrical system can be overloaded if the wrong fuses are

- Use only fuses with the prescribed amperage. Never bypass or repair fuses.
- Use spare fuses with the correct rating only.

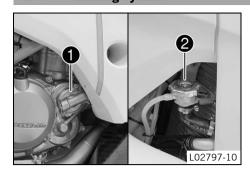
Fuse (58011109105) (* p. 107) Fuse (58011109110) (p. 107) Fuse (58011109115) (* p. 107)

- Check that the power consumer is functioning properly.
- Close the fuse box cover.

Finishing work

Mount the seat. (p. 55)

16.1 Cooling system



Water pump 1 in the engine circulates the coolant.

The pressure resulting from the warming of the cooling system is regulated by a valve in radiator cap **2**. This ensures that operating the vehicle at the specified coolant temperature will not result in a risk of malfunctions.

120 °C (248 °F)

Cooling is effected by the air stream.

The lower the speed, the less the cooling effect. Dirty cooling fins also reduce the cooling effect.

The radiator fan provides extra cooling. It is controlled by a thermoswitch.

16.2 Checking the antifreeze and coolant level



Warning

Danger of scalding During motorcycle operation, the coolant gets very hot and is under pressure.

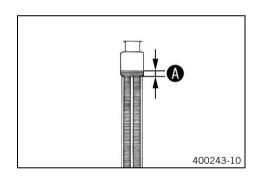
Do not remove the radiator cap, radiator hoses or other cooling system components when the engine is hot. Allow the
engine and cooling system to cool down. In case of scalding, rinse immediately with lukewarm water.



Warning

Danger of poisoning Coolant is poisonous and a health hazard.

Coolant must not come into contact with the skin, eyes, or clothing. If contact occurs with the eyes, rinse with water immediately and contact a physician. Immediately clean contaminated areas on the skin with soap and water. If fuel is swallowed, contact a physician immediately. Change clothing that is contaminated with coolant. Keep coolant out of reach of children.



Condition

The engine is cold.

- Stand the motorcycle upright on a horizontal surface.
- Remove the radiator cap.
- Check the coolant antifreeze.

- » If the coolant antifreeze does not meet specifications:
 - Correct the coolant antifreeze.
- Check the coolant level in the radiator.

Coolant level (A) above the radiator	10 mm (0.39 in)
fins.	

- » If the coolant level does not meet specifications:
 - Correct the coolant level.

Mount the radiator cap.

16.3 Checking the coolant level



Warning

Danger of scalding During motorcycle operation, the coolant gets very hot and is under pressure.

Do not remove the radiator cap, radiator hoses or other cooling system components when the engine is hot. Allow the
engine and cooling system to cool down. In case of scalding, rinse immediately with lukewarm water.



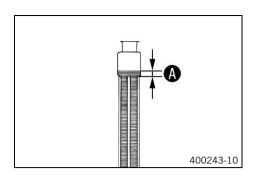
Warning

Danger of poisoning Coolant is poisonous and a health hazard.

Coolant must not come into contact with the skin, eyes, or clothing. If contact occurs with the eyes, rinse with water immediately and contact a physician. Immediately clean contaminated areas on the skin with soap and water. If fuel is swallowed, contact a physician immediately. Change clothing that is contaminated with coolant. Keep coolant out of reach of children.

Condition

The engine is cold.



- Stand the motorcycle upright on a horizontal surface.
- Remove the radiator cap.
- Check the coolant level in the radiator.

Coolant level (A) above the radiator	10 mm (0.39 in)
fins.	

- » If the coolant level does not meet specifications:
 - Correct the coolant level.

Coolant (* p. 126)

Mount the radiator cap.

16.4 Draining the coolant 4



Warning

Danger of scalding During motorcycle operation, the coolant gets very hot and is under pressure.

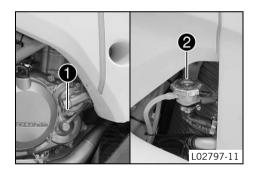
Do not remove the radiator cap, radiator hoses or other cooling system components when the engine is hot. Allow the
engine and cooling system to cool down. In case of scalding, rinse immediately with lukewarm water.



Warning

Danger of poisoning Coolant is poisonous and a health hazard.

Coolant must not come into contact with the skin, eyes, or clothing. If contact occurs with the eyes, rinse with water immediately and contact a physician. Immediately clean contaminated areas on the skin with soap and water. If fuel is swallowed, contact a physician immediately. Change clothing that is contaminated with coolant. Keep coolant out of reach of children.



Condition

The engine is cold.

- Position the motorcycle upright.
- Place a suitable container under the water pump cover.
- Remove screw 1. Take off radiator cap 2.
- Completely drain the coolant.
- Mount and tighten screw with a new seal ring.
 Guideline

Screw, water pump cover M6 10 Nm (7.4 lbf ft)

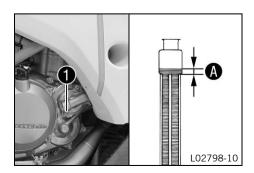
16.5 Refilling coolant 🔦



Warning

Danger of poisoning Coolant is poisonous and a health hazard.

Coolant must not come into contact with the skin, eyes, or clothing. If contact occurs with the eyes, rinse with water immediately and contact a physician. Immediately clean contaminated areas on the skin with soap and water. If fuel is swallowed, contact a physician immediately. Change clothing that is contaminated with coolant. Keep coolant out of reach of children.

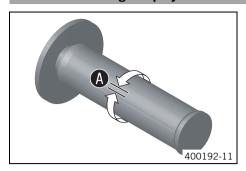


- Make sure that screw 1 is tightened.
- Stand the motorcycle upright.

fins above the radiator		10 111111 (0.59 111)
Coolant	1.2 l (1.3 qt.)	Coolant (* p. 126)

- Mount the radiator cap.
- Take a short test ride.
- Check the coolant level. (* p. 89)

17.1 Checking the play in the throttle cable



- Check the throttle grip for smooth operation.
- Move the handlebar to the straight-ahead position. Turn the throttle grip back and forth slightly and determine the play in throttle cable (A).

Play in throttle cable 3... 5 mm (0.12... 0.2 in)

- » If the throttle cable play does not meet specifications:
 - Adjust the play in the throttle cable. ◄ (p. 91)



Danger

Danger of poisoning Exhaust gases are toxic and inhaling them may result in unconsciousness and/or death.

- When running the engine, always make sure there is sufficient ventilation, and do not start or run the engine in an enclosed space without an effective exhaust extraction system.
- Start the engine and let it run idle. Move the handlebar to and fro over the entire steering range.

The idle speed must not change.

- » If the idle speed changes:
 - Adjust the play in the throttle cable. 4 (* p. 91)

17.2 Adjusting the play in the throttle cable &

Preparatory work

- Remove the seat. (* p. 54)
- Remove the trim. (* p. 67)
- Remove the engine guard. (* p. 69)
- Remove the front right fuel tank. 4 (* p. 58)
- Check the throttle cable routing. (* p. 64)

Main work

- Move the handlebar to the straight-ahead position.
- Push back sleeves 1.
- Loosen nut **2**. Turn adjusting screw **3** in as far as possible.
- Loosen nut 4. Turn adjusting screw 5 so that there is play in the throttle cable at the throttle grip.

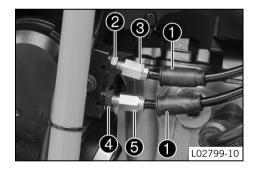


Play in throttle cable 3... 5 mm (0.12... 0.2 in)

- Tighten nut 4.
- Press and hold the throttle grip in the closed setting. Turn out adjusting screw 3 until there is no play in the upper throttle cable.
- Tighten nut **2**.
- Slide on sleeves ①. Check the throttle grip for smooth operation.

Finishing work

- Install the front right fuel tank. ♣ (▼ p. 60)
- Install the engine guard. (* p. 69)
- Mount the trim. (* p. 68)
- Mount the seat. (p. 55)
- Check the play in the throttle cable. (* p. 91)

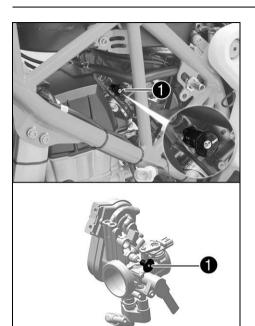


17.3 Adjusting the idle speed 🔌



Info

The left fuel tank was removed to improve the illustration.



- Run the engine warm and push idle speed adjusting screw 1 all the way in.
- Set the desired idle speed by turning the idle speed adjusting screw.
 Guideline

Idle speed 2,000... 2,200 rpm



Info

Turn counterclockwise to increase the idle speed. Turn clockwise to decrease the idle speed.

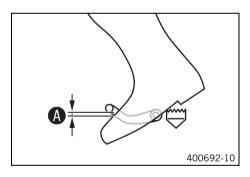
17.4 Checking the basic position of the shift lever

S01061-10



Info

When driving, the shift lever must not touch the rider's boot when in the basic position. When the shift lever keeps touching the boot, the transmission will be subject to an excessive load.

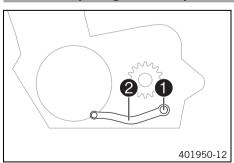


- Sit on the vehicle in the riding position and determine distance **A** between the upper edge of your boot and the shift lever.

Distance between shift lever and upper edge of boot 10... 20 mm (0.39... 0.79 in)

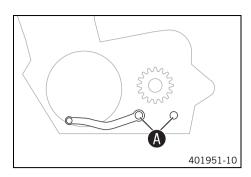
- » If the distance does not meet specifications:
 - Adjust the basic position of the shift lever. ♣ (p. 92)

17.5 Adjusting the basic position of the shift lever &



Remove screw 1 with washers and take off shift lever 2.

17 TUNING THE ENGINE



- Clean gear teeth (A) of the shift lever and shift shaft.
- Mount shift lever 2 on the shift shaft in the required position and engage the gearing.



Info

The range of adjustment is limited.

The shift lever must not come into contact with any other vehicle components during the shift procedure.

Locate and tighten screw with washers.

Guideline

Screw, shift lever M6 14 Nm Loctite® 24	43™
---	-----

18.1 Checking the engine oil level

Condition

The engine is at operating temperature.

Preparatory work

Stand the motorcycle upright on a horizontal surface.

Condition

The engine is cold.

- Check the engine oil level.



Info

After switching off the engine, wait a minute and then check.

The engine oil level is between f A and f B.

- » When the engine oil level is below the $oldsymbol{A}$ marking:
 - Add engine oil. (* p. 97)
- » When the engine oil level is at or above the

 marking:
 - Correct the engine oil level.

18.2 Changing the engine oil and oil filter, cleaning the oil screens 4

L02800-10



Warning

Danger of scalding Engine oil and gear oil get very hot when the motorcycle is ridden.

Wear appropriate protective clothing and safety gloves. In case of burns, rinse immediately with lukewarm water.



Warning

Environmental hazard Hazardous substances cause environmental damage.

- Oil, grease, filters, fuel, cleaners, brake fluid, etc., should be disposed of as stipulated in applicable regulations.



Info

Drain the engine oil while the engine is at operating temperature.

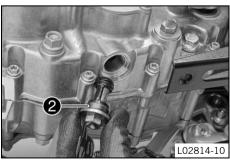


- Park the motorcycle on a level surface.
- Remove the engine guard. (* p. 69)

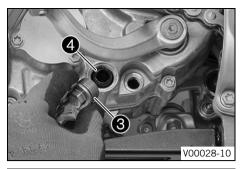
Main work

- Place a suitable container under the engine.
- Remove oil drain plug **1** with the magnet and seal ring.

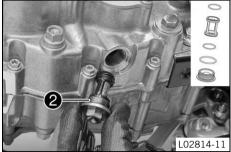




- Remove screw plug 2 with the short oil screen and the O-rings.

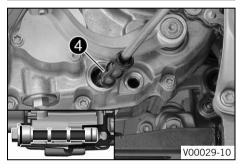


- Remove screw plug **3** with the long oil screen **4** and the O-rings.
- Completely drain the engine oil.
- Thoroughly clean the parts and sealing surfaces.

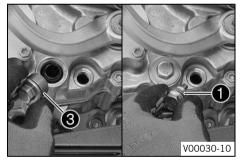


Mount and tighten screw plug 2 with the short oil screen and the O-rings.
 Guideline

Screw plug, oil screen	M20x1.5	15 Nm
		(11.1 lbf ft)



- Position oil screen **4** with the O-rings on a pin wrench.
- Position the pin wrench through the drilled hole of the screw plug in the opposite section of the engine case.
- Push the oil screen all the way into the engine case.



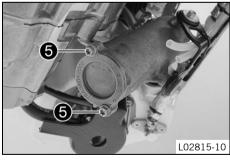
Mount and tighten screw plug 3 with the O-ring.
 Guideline

Screw plug, oil screen	M20x1.5	15 Nm
		(11.1 lbf ft)

Mount and tighten oil drain plug with the magnet and a new seal ring.
 Guideline

Oil drain plug with magnet	M12x1.5	20 Nm
		(14.8 lbf ft)

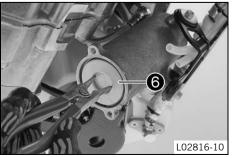
- Remove screws **6**. Remove the oil filter cover with the O-ring.

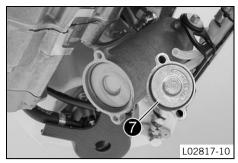


- Pull oil filter **6** out of the oil filter housing.

Circlip pliers reverse (51012011000)

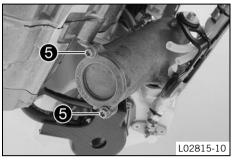
- Completely drain the engine oil.
- Thoroughly clean the parts and sealing surface.
- Insert the new oil filter.





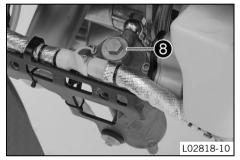
Lubricate the O-ring of the oil filter cover and mount it with the oil filter cover **7**.



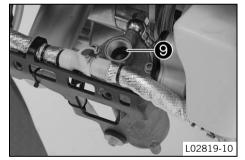


Mount and tighten screws **5**. Guideline

Screw, oil filter cover	M5	6 Nm (4.4 lbf ft)
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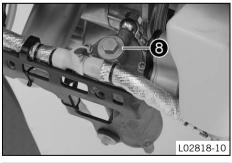


Remove oil filler plug **8** with the O-ring from the upper oil filter cover.



Fill oil filter housing at opening **9** with oil and wait until air bubbles stop rising.

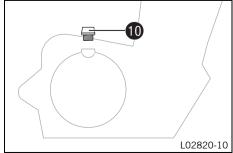
Engine oil		
Total fill- ing level, oil change	1.40 l (1.48 qt.)	Engine oil (SAE 10W/50) (* p. 126)
Total filling level, engine service (with oil radiator)	1.80 I (1.9 qt.)	Engine oil (SAE 10W/50) (* p. 126)



Mount and tighten filler plug 8.

Guideline

Filler plug on the oil filter housing	M20x1.5	8 Nm (5.9 lbf ft)
i mer plug on the on miter housing	IVIZUX1.J	0 Mili (3.3 Ibi It)



Remove filler plug 10 and the O-ring from the clutch cover, and fill up with engine oil.

Engine oil		
Total fill- ing level, oil change	1.40 l (1.48 qt.)	Engine oil (SAE 10W/50) (* p. 126)
Total filling level, engine service (with oil radiator)	1.80 I (1.9 qt.)	Engine oil (SAE 10W/50) (* p. 126)



Info

Too little engine oil or poor-quality engine oil results in premature wear of the engine.

- Install and tighten the oil filler plug with O-ring.



Danger

Danger of poisoning Exhaust gases are toxic and inhaling them may result in unconsciousness and/or death.

- When running the engine, always make sure there is sufficient ventilation, and do not start or run the engine in an enclosed space without an effective exhaust extraction system.
- Start the engine and check that it is oil-tight.

Finishing work

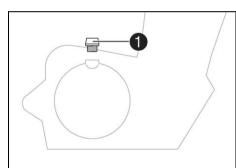
- Check the engine oil level. (* p. 94)
- Install the engine guard. (* p. 69)

18.3 Adding engine oil



Info

Too little engine oil or poor-quality engine oil results in premature wear to the engine.





Main work

- Remove oil filler plug **1** with the O-ring from the clutch cover.
- Fill engine oil to the middle A of the level viewer.
- Add the same engine oil that was used when the motor was changed.

Engine oil (SAE 10W/50) (* p. 126)



Info

For optimal performance of the engine oil, do not mix different types of engine oil.

We recommend making an oil change in this case.

- Install and tighten the oil filler plug with O-ring.



Danger

Danger of poisoning Exhaust gases are toxic and inhaling them may result in unconsciousness and/or death.

- When running the engine, always make sure there is sufficient ventilation, and do not start or run the engine in an enclosed space without an effective exhaust extraction system.
- Start the engine and check that it is oil-tight.

Finishing work

Check the engine oil level. (* p. 94)

19.1 Cleaning the motorcycle

Note

Material damage Damage and destruction of components by high-pressure cleaning equipment.

When cleaning the vehicle with a pressure cleaner, do not point the water jet directly onto electrical components, connectors, cables, bearings, etc. Maintain a minimum distance of 60 cm between the nozzle of the pressure cleaner and the component. Excessive pressure can cause malfunctions or destroy these parts.



Warning

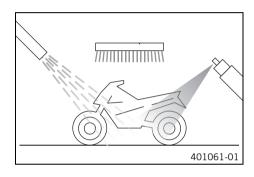
Environmental hazard Hazardous substances cause environmental damage.

- Oil, grease, filters, fuel, cleaners, brake fluid, etc., should be disposed of as stipulated in applicable regulations.



Info

To maintain the value and appearance of the motorcycle over a long period, clean it regularly. Avoid direct sunshine when cleaning the motorcycle.



- Close off the exhaust system to keep water from entering.
- Remove loose dirt first with a soft jet of water.
- Spray very dirty parts with a normal commercial engine cleaner and then brush off with a soft brush.

Motorcycle cleaner (* p. 127)



Info

Use warm water containing normal motorcycle cleaner and a soft sponge. Never apply motorcycle cleaner to a dry vehicle; always rinse the vehicle with water first.

- After rinsing the motorcycle with a gentle spray of water, allow it to dry thoroughly.
- Remove the closure of the exhaust system.



Warning

Danger of accidents Reduced braking efficiency due to a wet or dirty brake system.

- Clean or dry a dirty or wet brake system by riding and braking gently.
- After cleaning, ride the vehicle a short distance until the engine warms up.



Info

The heat produced causes water at inaccessible locations in the engine and on the brake system to evaporate.

- Push back the protection caps of the handlebar controls to allow any water that has penetrated to evaporate.
- After the motorcycle has cooled off, lubricate all moving parts and bearings.
- Clean the chain. (* p. 60)
- Treat bare metal (except for brake discs and the exhaust system) with a corrosion inhibitor.

Preserving materials for paints, metal and rubber (** p. 127)

Treat all plastic parts and powder-coated parts with a mild cleaning and care product

Special cleaner for glossy and matte paint finishes, metal and plastic surfaces (p. 127)

Oil the steering lock.

Universal oil spray (* p. 128)

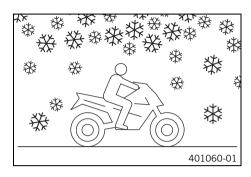
19.2 Checks and maintenance steps for winter operation



Info

If you use the motorcycle in winter, you can expect salt on the roads. Precautions need to be taken against the aggressive road salt.

If the vehicle was operated in road salt, clean it with cold water after riding. Warm water would enhance the corrosive effects of salt



- Clean the motorcycle. (₱ p. 98)
- Clean the brake system.



Info

After **EVERY** trip on salted roads, thoroughly wash the brake calipers and brake linings with cold water and dry carefully. This should be done after the parts are cooled down and while they are installed.

After riding on salted roads, thoroughly wash the motorcycle with cold water and dry it well.

 Treat the engine, swingarm, and all other bright and zinc-plated parts (except for the brake discs) with a wax-based corrosion inhibitor.



Info

Corrosion inhibitor is not permitted to come in contact with the brake discs as this would greatly reduce the braking force.

Clean the chain. (* p. 60)

20 STORAGE 100

20.1 Storage



Warning

Danger of poisoning Fuel is poisonous and a health hazard.

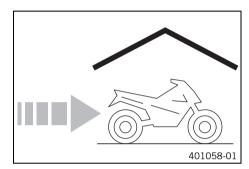
Fuel must not come into contact with the skin, eyes, or clothing. Do not breathe in the fuel vapors. If contact occurs with the eyes, rinse with water immediately and contact a physician. Immediately clean contaminated areas on the skin with soap and water. If fuel is swallowed, contact a physician immediately. Change clothing that has been contaminated with fuel. Store fuel properly in a suitable canister and keep away from children.



Info

If you want to garage the motorcycle for a longer period, take the following actions.

Before storing the motorcycle, check all parts for function and wear. If service, repairs or replacements are necessary, you should do this during the storage period (less workshop overload). In this way, you can avoid long workshop waiting times at the start of the new season.



 Add fuel additive the last time you refuel before taking the motorcycle out of service.

Fuel additive (* p. 127)

- Fill up with fuel. (* p. 33)
- Clean the motorcycle. (▼ p. 98)
- Change the engine oil and oil filter and clean the oil screens. <a> (□ p. 94)
- Check the antifreeze and coolant level. (* p. 89)
- Check the tire air pressure. (* p. 83)
- Remove the battery. 4 (* p. 85)
- Recharge the battery. ♣ (* p. 86)

Guideline

Storage temperature of battery without direct sunshine	0 35 °C (32 95 °F)
Charging level of the battery for storage	50 75 %

 Place the vehicle on a dry storage place that is not subject to large temperature variations.



Info

KTM recommends raising the motorcycle.

- Raise the motorcycle with a lift stand. (* p. 44)
- Cover the vehicle with an air-permeable cover or blanket.

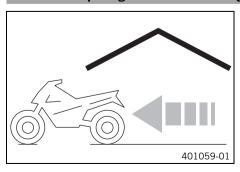


Info

Do not use non-porous materials since they prevent humidity from escaping, thus causing corrosion.

Avoid running the engine for a short time only. Because the engine will not warm up sufficiently, the water vapor produced during combustion will condense, causing engine parts and the exhaust system to rust.

20.2 Preparing for use after storage



- Remove the motorcycle from the lift stand. (* p. 44)
- Install the battery. 🔌 (🕶 p. 85)
- Perform checks and maintenance steps when preparing for use. (* p. 31)
- Take a test ride.

Faults	Possible cause	Action
The engine does not turn when the	Operating error	- Carry out the start procedure. (* p. 31)
electric starter button is pressed	The battery is discharged	 Recharge the battery. ♣ (p. 86)
		Check the charging voltage. ⁴
		 Check the open-circuit current.
		Check the stator winding of the alternator.
	Main fuse blown	- Change the main fuse. (* p. 86)
	Starter relay defective	 Check the starter relay. ❖
	Starter motor defective	Check the starter motor. ◄
The engine turns but does not start	Operating error	 Carry out the start procedure. (* p. 31)
S	The coupling of the fuel hose connection is not connected	Join the fuel hose connection.
	Fuse 8 is blown	 Change the fuses of individual power consumers. (♥ p. 87)
	Idle speed is not set correctly	 Adjust the idle speed. ♣ (▼ p. 92)
	Spark plug oily or wet	Clean and dry the spark plug, or change it if necessary.
	Electrode distance (plug gap) of spark	 Adjust the plug gap.
	plug too wide	Guideline Spark plug electrode gap 0.9 mm (0.035 in)
	Faulty ignition system	 Check the ignition system.
	Short circuit cable in wiring harness	Check the wiring harness. (visual check)
	frayed, kill switch defective	Check the electrical system.
	Defect in the fuel injection system	 Read out the fault memory using the KTM diagnostics tool.
Engine does not speed up	Defect in the fuel injection system	 Read out the fault memory using the KTM diagnostics tool.
	Faulty ignition system	 Ignition coil - check the secondary winding.
		 Check the spark plug connector.
		Check the stator winding of the alternator.
Engine has too little power	Air filter is very dirty	 Clean the air filter and air filter box. ⁴ (▼ p. 55)
	Fuel filter is very dirty	- Change the fuel filter. 🔏
	Defect in the fuel injection system	 Read out the fault memory using the KTM diagnostics tool.
	Exhaust system leaky, deformed or	Check exhaust system for damage.
	too little glass fiber yarn filling in main silencer	 Change the glass fiber yarn filling of the main silencer.
	Valve clearance too little	 Adjust the valve clearance.
	Faulty ignition system	- Ignition coil - check the secondary winding. 🌂
		- Check the spark plug connector. 4
		Check the stator winding of the alternator.
The engine dies during the trip	Lack of fuel	- Fill up with fuel. (* p. 33)
Engine overheats	Too little coolant in cooling system	Check the cooling system for leaks.
		- Check the coolant level. (* p. 89)
	Too little air stream	Switch off the engine when standing.
	Radiator fins very dirty	Clean the radiator fins.
	Foam formation in cooling system	 Drain the coolant. ♣ (p. 90)
		 Refill the coolant. ♣ (* p. 90)
	Bent radiator hose	Change the radiator hose.
	Thermostat defective	 Check the thermostat. <
	Defect in radiator fan system	- Check fuse 7 .
		 Check the radiator fan.

Faults Possible cause Action		Action
FI warning lamp (MIL) lights up/flashes	Defect in the fuel injection system	Stop the motorcycle and identify the faulty part using the blink code. Info See blink code
		 Check the cabling for damage and the electri- cal plug-in connections for corrosion and dam- age.
		 Read out the fault memory using the KTM diagnostics tool.
High oil consumption	Engine vent hose bent	 Route the vent hose without bends or change it if necessary.
	The engine oil level is too high	 Check the engine oil level. (♥ p. 94)
	The engine oil is too thin (low viscosity)	 Change the engine oil and oil filter and clean the oil screens. ♣ (p. 94)
	Piston and cylinder worn	Measure the piston/cylinder mounting clear- ance.
ne battery is discharged	The battery is not being charged by	 Check the charging voltage. ◀
	the alternator	 Check the stator winding of the alternator.
	Unwanted power consumer	 Check the open-circuit current. ⁴
Speedometer values deleted (time, stop watch, lap times)	The battery in the speedometer is discharged	Change the speedometer battery.
The turn signal and speedometer are not working	Fuse 1 is blown	 Change the fuses of individual power consumers. (p. 87)
The brake light is not working	Fuse 5 is blown	 Change the fuses of individual power consumers. (p. 87)
The high beam, low beam, parking light, tail light, license plate lamp, and horn are not working	Fuse 6 is blown	 Change the fuses of individual power consumers. (p. 87)

22 BLINK CODE 103

Blink code of FI warning	
lamp (MIL)	02 Flywyring Jame (MIL) flashas 2y shart
Error level condition	02 FI warning lamp (MIL) flashes 2x short Crankshaft position sensor - circuit fault
	Crankshart position sensor - circuit fault
Blink code of FI warning	F
lamp (MIL)	06 FI warning lamp (MIL) flashes 6x short
Error level condition	Throttle position sensor circuit A - input signal too low
Life level condition	Throttle position sensor circuit A - input signal too low
	The tall position content of our training at the magnitude of the same of the
Blink code of FI warning lamp (MIL)	(FI)
Tamp (WIL)	09 FI warning lamp (MIL) flashes 9x short
Error level condition	Manifold absolute pressure sensor cylinder 1 - input signal too low
	Manifold absolute pressure sensor cylinder 1 - input signal too high
Di la della	, ,apar
Blink code of FI warning lamp (MIL)	
Tamp (MIL)	12 FI warning lamp (MIL) flashes 1x long, 2x short
Error level condition	Engine coolant temperature sensor - input signal too low
	Engine coolant temperature sensor - input signal too high
Dial and of Flavoring	
Blink code of FI warning lamp (MIL)	(FI)
	13 FI warning lamp (MIL) flashes 1x long, 3x short
Error level condition	Intake air temperature sensor - input signal too low
	Intake air temperature sensor - input signal too high
Blink code of FI warning	
lamp (MIL)	(FI)
	15 FI warning lamp (MIL) flashes 1x long, 5x short
Error level condition	Rollover sensor (A/D type) - input signal too low
	Rollover sensor (A/D type) - input signal too high
Blink code of FI warning	
lamp (MIL)	(F)
	33 FI warning lamp (MIL) flashes 3x long, 3x short
Error level condition	Injector cylinder 1 - circuit fault
Blink code of FI warning	
lamp (MIL)	
	37 FI warning lamp (MIL) flashes 3x long, 7x short
Error level condition	Ignition coil 1, cylinder 1 - circuit fault
Blink code of FI warning	(FI)
lamp (MIL)	
Form lavel and Mark	41 FI warning lamp (MIL) flashes 4x long, 1x short
Error level condition	Fuel pump relay - short circuit to ground or open circuit
	Open/short circuit to plus

23.1 Engine

Compression ratio 12.6:1 Idle speed 2,000 2,200 rpm Control OHC, 4 valves controlled via rocker arm Valve diameter, intake 40 mm (1.57 in) Valve clearance 33 mm (1.3 in) Valve clearance Intake at: 20 °C (68 °F) Intake at: 20 °C (68 °F) 0.10 0.15 mm (0.0039 0.0059 in) Exhaust at: 20 °C (68 °F) 0.12 0.17 mm (0.0047 0.0067 in) Corankshaft bearing 2 grooved ball bearings Control bearing Slide bearing Piston pin bearing Not a bearing bush - DLC-plated piston pins Pistons Forged light alloy Piston rings 1 compression ring, 1 oil scraper ring Engine lubrication Pressure circulation lubrication with two Eaton pumps Primary transmission 32:76 Clutch Multidisc clutch in oil bath/hydraulically activated/damped Gearbox 6-gear, claw shifted Transmission ratio 1st gear 1st gear 16:32 2nd gear 18:30 3rd gear 20:28 4th gear 22:26 5th gear		
Stroke 63.4 mm (2.496 in)		
Series	•	
Compression ratio 12.6:1 Idle speed 2,000 2,200 rpm Control OHC, 4 valves controlled via rocker arm Valve diameter, intake 40 mm (1.57 in) Valve clearance	Stroke	•
Idle speed 2,000 2,200 rpm Control OHC, 4 valves controlled via rocker arm Valve diameter, intake 40 mm (1.57 in) Valve diameter, exhaust 33 mm (1.3 in) Valve clarance Intake at: 20 °C (68 °F) 0.10 0.15 mm (0.0039 0.0059 in) Exhaust at: 20 °C (68 °F) 0.12 0.17 mm (0.0047 0.0067 in) Crankshaft bearing 2 grooved ball bearings Conrod bearing Slide bearing Piston pin bearing Not a bearing bush - DLC-plated piston pins Piston pin bearing 1 compression ring, 1 oil scraper ring Engine lubrication Pressure circulation lubrication with two Eaton pumps Primary transmission 32:76 Clutch Multidisc clutch in oil bath/hydraulically activated/damped Gearbox 6-gear, claw shifted Transmission ratio 1st gear 16:32 2nd gear 18:30 3rd gear 20:28 4th gear 22:26 5th gear 24:24 Sixth gear 21:18 Alternator 12 V, 200 W Ignition Contactless controlled fully electronic ignition with digital ignition adjustment Spark plug NGK LKAR8AI-9 Spark plug electrode gap 0.9 mm (0.035 in)	Bore	95 mm (3.74 in)
Control OHC, 4 valves controlled via rocker arm Valve diameter, intake 40 mm (1.57 in) 33 mm (1.3 in) Valve diameter, exhaust 33 mm (1.3 in) Valve clearance Intake at: 20 °C (68 °F) 0.10 0.15 mm (0.0039 0.0059 in) Exhaust at: 20 °C (68 °F) 0.12 0.17 mm (0.0047 0.0067 in) Crankshaft bearing 2 grooved ball bearings Corrod bearing Slide bearing Piston pin bearing Not a bearing bush - DLC-plated piston pins Pistons Forged light alloy Piston rings 1 compression ring, 1 oil scraper ring Engine lubrication Pressure circulation lubrication with two Eaton pumps Primary transmission 32:76 Clutch Multidisc clutch in oil bath/hydraulically activated/damped Gearbox 6-gear, claw shifted Transmission ratio 1st gear 16:32 2nd gear 18:30 3rd gear 20:28 4th gear 22:26 5th gear 24:24 Sixth gear 24:24 Sixth gear 21:18 Alternator 12 V, 200 W Ignition Contactless controlled fully electronic ignition with digital ignition adjustment Spark plug NGK LKAR8AI-9 Spark plug electrode gap 0.9 mm (0.035 in) Cooling Water cooling, permanent circulation of coolant by water pump	•	=======================================
Valve diameter, intake Valve diameter, exhaust Valve clearance Intake at: 20 °C (68 °F) Exhaust at: 20 °C (68 °F) Corankshaft bearing Cornot bearing Piston pin bearing Pistons Forged light alloy Piston rings Indication Pressure circulation lubrication with two Eaton pumps Primary transmission Clutch Gearbox Transmission ratio 1 st gear 2 drigear 4th gear 2 2:26 5th gear Alternator Ignition Spark plug Not LARARSAL-9 Spark plug electrode gap O.10 0.15 mm (0.0039 0.0059 in) O.10 0.15 mm (0.0059 in) O.10 0.15 mm (0.0039 0.0059 in) O.10 0.15 mm (0.0059 in)	Idle speed	
Valve diameter, exhaust Valve clearance Intake at: 20 °C (68 °F) Exhaust at: 20 °C (68 °F) O.10 0.15 mm (0.0039 0.0059 in) Exhaust at: 20 °C (68 °F) O.12 0.17 mm (0.0047 0.0067 in) Crankshaft bearing Conrod bearing Slide bearing Not a bearing bush - DLC-plated piston pins Piston pin bearing Piston pin bearing Piston pins Forged light alloy Piston rings 1 compression ring, 1 oil scraper ring Engine lubrication Pressure circulation lubrication with two Eaton pumps Primary transmission 32:76 Clutch Multidisc clutch in oil bath/hydraulically activated/damped Gearbox Forged sight alloy Primary transmission ratio 1st gear 16:32 2nd gear 18:30 3rd gear 20:28 4th gear 22:26 5th gear 24:24 Sixth gear 21:18 Alternator 12 V, 200 W Ignition Contactless controlled fully electronic ignition with digital ignition adjustment NGK LKARSAI-9 Spark plug electrode gap O.9 mm (0.035 in) Water cooling, permanent circulation of coolant by water pump	Control	, , , , , , , , , , , , , , , , , , ,
Valve clearance Intake at: 20 °C (68 °F) Ditake at: 20 °C (68 °F) Exhaust at: 20 °C (68 °F) Oil	Valve diameter, intake	40 mm (1.57 in)
Intake at: 20 °C (68 °F) Exhaust at: 20 °C (68 °F) O.12 0.17 mm (0.0047 0.0067 in) Crankshaft bearing 2 grooved ball bearings Conrod bearing Piston pin bearing Not a bearing bush - DLC-plated piston pins Forged light alloy Piston rings Engine lubrication Pressure circulation lubrication with two Eaton pumps Primary transmission Clutch Multidisc clutch in oil bath/hydraulically activated/damped Gearbox Transmission ratio 1st gear 16:32 2nd gear 18:30 3rd gear 4th gear 20:28 4th gear 24:24 Sixth gear 21:18 Alternator 12 V, 200 W Ignition Contactless controlled fully electronic ignition with digital ignition adjustment Spark plug electrode gap Cooling Water cooling, permanent circulation of coolant by water pump One of the last of the surface of the surface pump.	Valve diameter, exhaust	33 mm (1.3 in)
Exhaust at: 20 °C (68 °F) Crankshaft bearing Conrod bearing Piston pin bearing Piston pin bearing Piston rings Engine lubrication Primary transmission Clarb Gearbox Forged 16:32 2nd gear 2nd gear 4th gear 22:26 5th gear 24:24 Sixth gear 21:18 Alternator Ignition Pressure circulation experiment (and piston) 21:00 Cooling Cooling Ontaction (and piston) Ontactless controlled fully electronic ignition with digital ignition of coolant by water pump Out a bearing bush - DLC-plated piston pins Proged light alloy 1 compression ring, 1 oil scraper ring Pressure circulation lubrication with two Eaton pumps 32:76 Multidisc clutch in oil bath/hydraulically activated/damped 6-gear, claw shifted Transmission ratio 1st gear 16:32 2nd gear 20:28 4th gear 21:18 Alternator 12 V, 200 W Ignition Cooling Water cooling, permanent circulation of coolant by water pump	Valve clearance	
Crankshaft bearing Conrod bearing Slide bearing Not a bearing bush - DLC-plated piston pins Pistons Forged light alloy Piston rings 1 compression ring, 1 oil scraper ring Engine lubrication Pressure circulation lubrication with two Eaton pumps Primary transmission Clutch Multidisc clutch in oil bath/hydraulically activated/damped Gearbox 6-gear, claw shifted Transmission ratio 1st gear 16:32 2nd gear 18:30 3rd gear 20:28 4th gear 20:28 4th gear 20:28 4th gear 21:18 Alternator 12 V, 200 W Ignition Contactless controlled fully electronic ignition with digital ignition adjustment Spark plug Spark plug electrode gap O. 9 mm (0.035 in) Cooling Water cooling, permanent circulation of coolant by water pump	Intake at: 20 °C (68 °F)	0.10 0.15 mm (0.0039 0.0059 in)
Conrod bearing Piston pin bearing Not a bearing bush - DLC-plated piston pins Pistons Forged light alloy Piston rings 1 compression ring, 1 oil scraper ring Engine lubrication Pressure circulation lubrication with two Eaton pumps Primary transmission 32:76 Clutch Multidisc clutch in oil bath/hydraulically activated/damped Gearbox 6-gear, claw shifted Transmission ratio 1st gear 16:32 2nd gear 18:30 3rd gear 20:28 4th gear 20:28 4th gear 22:26 5th gear 24:24 Sixth gear 21:18 Alternator 12 V, 200 W Ignition Contactless controlled fully electronic ignition with digital ignition adjustment Spark plug Spark plug electrode gap 0.9 mm (0.035 in) Cooling Water cooling, permanent circulation of coolant by water pump	Exhaust at: 20 °C (68 °F)	0.12 0.17 mm (0.0047 0.0067 in)
Piston pin bearing Pistons Pistons Forged light alloy Piston rings 1 compression ring, 1 oil scraper ring Engine lubrication Pressure circulation lubrication with two Eaton pumps Primary transmission 32:76 Clutch Multidisc clutch in oil bath/hydraulically activated/damped Gearbox 6-gear, claw shifted Transmission ratio 1st gear 16:32 2nd gear 18:30 3rd gear 20:28 4th gear 22:26 5th gear 24:24 Sixth gear 21:18 Alternator 12 V, 200 W Ignition Contactless controlled fully electronic ignition with digital ignition adjustment Spark plug Spark plug electrode gap O. 9 mm (0.035 in) Cooling Water cooling, permanent circulation of coolant by water pump	Crankshaft bearing	2 grooved ball bearings
Pistons Forged light alloy Piston rings 1 compression ring, 1 oil scraper ring Engine lubrication Pressure circulation lubrication with two Eaton pumps Primary transmission 32:76 Clutch Multidisc clutch in oil bath/hydraulically activated/damped Gearbox 6-gear, claw shifted Transmission ratio 1st gear 16:32 2nd gear 18:30 3rd gear 20:28 4th gear 22:26 5th gear 24:24 Sixth gear 21:18 Alternator 12 V, 200 W Ignition Contactless controlled fully electronic ignition with digital ignition adjustment Spark plug Spark plug electrode gap 0.9 mm (0.035 in) Cooling Water cooling, permanent circulation of coolant by water pump	Conrod bearing	Slide bearing
Piston rings 1 compression ring, 1 oil scraper ring Engine lubrication Pressure circulation lubrication with two Eaton pumps 32:76 Clutch Multidisc clutch in oil bath/hydraulically activated/damped Gearbox 6-gear, claw shifted Transmission ratio 1st gear 16:32 2nd gear 18:30 3rd gear 20:28 4th gear 22:26 5th gear 24:24 Sixth gear 21:18 Alternator 12 V, 200 W Ignition Contactless controlled fully electronic ignition with digital ignition adjustment Spark plug Spark plug electrode gap 0.9 mm (0.035 in) Cooling Water cooling, permanent circulation of coolant by water pump	Piston pin bearing	Not a bearing bush - DLC-plated piston pins
Engine lubrication Pressure circulation lubrication with two Eaton pumps Primary transmission 32:76 Clutch Multidisc clutch in oil bath/hydraulically activated/damped Gearbox 6-gear, claw shifted Transmission ratio 1st gear 16:32 2nd gear 18:30 3rd gear 20:28 4th gear 22:26 5th gear 24:24 Sixth gear 21:18 Alternator 12 V, 200 W Ignition Contactless controlled fully electronic ignition with digital ignition adjustment Spark plug Spark plug electrode gap 0.9 mm (0.035 in) Cooling Water cooling, permanent circulation of coolant by water pump	Pistons	Forged light alloy
Primary transmission 32:76 Clutch Multidisc clutch in oil bath/hydraulically activated/damped Gearbox 6-gear, claw shifted Transmission ratio 1st gear 16:32 2nd gear 18:30 3rd gear 20:28 4th gear 22:26 5th gear 24:24 Sixth gear 21:18 Alternator 12 V, 200 W Ignition Contactless controlled fully electronic ignition with digital ignition adjustment Spark plug Spark plug electrode gap 0.9 mm (0.035 in) Cooling Water cooling, permanent circulation of coolant by water pump	Piston rings	1 compression ring, 1 oil scraper ring
Clutch Gearbox Gearbox Gear, claw shifted Transmission ratio 1st gear 16:32 2nd gear 18:30 3rd gear 20:28 4th gear 22:26 5th gear 24:24 Sixth gear 21:18 Alternator Ignition Contactless controlled fully electronic ignition with digital ignition adjustment Spark plug Spark plug electrode gap Cooling Water cooling, permanent circulation of coolant by water pump	Engine lubrication	Pressure circulation lubrication with two Eaton pumps
Gearbox Gearbox Gear, claw shifted Transmission ratio 1st gear 16:32 2nd gear 18:30 3rd gear 20:28 4th gear 22:26 5th gear 24:24 Sixth gear 21:18 Alternator 12 V, 200 W Ignition Contactless controlled fully electronic ignition with digital ignition adjustment Spark plug Spark plug electrode gap 0.9 mm (0.035 in) Cooling Water cooling, permanent circulation of coolant by water pump	Primary transmission	32:76
Transmission ratio 1st gear 16:32 2nd gear 18:30 3rd gear 20:28 4th gear 22:26 5th gear 24:24 Sixth gear 21:18 Alternator 12 V, 200 W Ignition Contactless controlled fully electronic ignition with digital ignition adjustment Spark plug NGK LKAR8AI-9 Spark plug electrode gap 0.9 mm (0.035 in) Cooling Water cooling, permanent circulation of coolant by water pump	Clutch	Multidisc clutch in oil bath/hydraulically activated/damped
1st gear 16:32 2nd gear 18:30 3rd gear 20:28 4th gear 22:26 5th gear 24:24 Sixth gear 21:18 Alternator 12 V, 200 W Ignition Contactless controlled fully electronic ignition with digital ignition adjustment Spark plug NGK LKAR8AI-9 Spark plug electrode gap 0.9 mm (0.035 in) Cooling Water cooling, permanent circulation of coolant by water pump	Gearbox	6-gear, claw shifted
2nd gear 20:28 4th gear 22:26 5th gear 24:24 Sixth gear 21:18 Alternator 12 V, 200 W Ignition Contactless controlled fully electronic ignition with digital ignition adjustment Spark plug NGK LKAR8AI-9 Spark plug electrode gap 0.9 mm (0.035 in) Cooling Water cooling, permanent circulation of coolant by water pump	Transmission ratio	
3rd gear 20:28 4th gear 22:26 5th gear 24:24 Sixth gear 21:18 Alternator 12 V, 200 W Ignition Contactless controlled fully electronic ignition with digital ignition adjustment Spark plug NGK LKAR8AI-9 Spark plug electrode gap 0.9 mm (0.035 in) Cooling Water cooling, permanent circulation of coolant by water pump	1st gear	16:32
4th gear 22:26 5th gear 24:24 Sixth gear 21:18 Alternator 12 V, 200 W Ignition Contactless controlled fully electronic ignition with digital ignition adjustment Spark plug NGK LKAR8AI-9 Spark plug electrode gap 0.9 mm (0.035 in) Cooling Water cooling, permanent circulation of coolant by water pump	2nd gear	18:30
5th gear 24:24 Sixth gear 21:18 Alternator 12 V, 200 W Ignition Contactless controlled fully electronic ignition with digital ignition adjustment Spark plug NGK LKAR8AI-9 Spark plug electrode gap 0.9 mm (0.035 in) Cooling Water cooling, permanent circulation of coolant by water pump	3rd gear	20:28
Sixth gear 21:18 Alternator 12 V, 200 W Ignition Contactless controlled fully electronic ignition with digital ignition adjustment Spark plug NGK LKAR8AI-9 Spark plug electrode gap 0.9 mm (0.035 in) Cooling Water cooling, permanent circulation of coolant by water pump	4th gear	22:26
Alternator 12 V, 200 W Ignition Contactless controlled fully electronic ignition with digital ignition adjustment Spark plug Spark plug electrode gap O.9 mm (0.035 in) Cooling Water cooling, permanent circulation of coolant by water pump	5th gear	24:24
Contactless controlled fully electronic ignition with digital ignition adjustment Spark plug	Sixth gear	21:18
tion adjustment Spark plug NGK LKAR8AI-9 Spark plug electrode gap 0.9 mm (0.035 in) Cooling Water cooling, permanent circulation of coolant by water pump	Alternator	12 V, 200 W
Spark plug electrode gap O.9 mm (0.035 in) Cooling Water cooling, permanent circulation of coolant by water pump	Ignition	
Cooling Water cooling, permanent circulation of coolant by water pump	Spark plug	NGK LKAR8AI-9
	Spark plug electrode gap	0.9 mm (0.035 in)
	Cooling	Water cooling, permanent circulation of coolant by water pump
	Starting aid	

23.2 Engine tightening torques

Banjo bolt, oil line	10x1	12 Nm (8.9 lbf ft)	_
Screw, membrane	M3	1.5 Nm (1.11 lbf ft)	Loctite® 243™
Screw, cable holder in alternator cover	M4	4 Nm (3 lbf ft)	Loctite® 243™
Screw, oil jet for piston cooling	M4	2 Nm (1.5 lbf ft)	Loctite® 243™
Oil nozzle, piston cooling	M5	2 Nm (1.5 lbf ft)	Loctite® 243™
Oil nozzle, rocker arm lubrication	M5	2 Nm (1.5 lbf ft)	Loctite® 243™
Screw, bearing retainer	M5	6 Nm (4.4 lbf ft)	Loctite® 2701™
Screw, clutch spring retainer	M5	6 Nm (4.4 lbf ft)	-
Screw, crankshaft position sensor	M5	6 Nm (4.4 lbf ft)	Loctite® 243™
Screw, locking lever	M5	6 Nm (4.4 lbf ft)	Loctite® 243™
Screw, oil filter cover	M5	6 Nm (4.4 lbf ft)	-
Screw, stator	M5	10 Nm (7.4 lbf ft)	Loctite® 648™
Screw, suction pump cover	M5	6 Nm (4.4 lbf ft)	Loctite® 243™
Nut, water-pump wheel	M6	8 Nm (5.9 lbf ft)	Loctite® 243™

	Tire	10.11 (7.4.11.6.6)	
Screw, alternator cover	M6	10 Nm (7.4 lbf ft)	-
Screw, bearing bolt for starter idler gear	M6	10 Nm (7.4 lbf ft)	Loctite® 243™
Screw, bearing bolt, torque limiter	M6	10 Nm (7.4 lbf ft)	Loctite [®] 243™
Screw, camshaft support plate	M6	10 Nm (7.4 lbf ft)	Loctite [®] 243 [™]
Screw, clutch cover	M6	10 Nm (7.4 lbf ft)	-
Screw, cylinder head	M6	10 Nm (7.4 lbf ft)	_
Screw, engine case	M6	10 Nm (7.4 lbf ft)	-
Screw, exhaust flange	M6	10 Nm (7.4 lbf ft)	Loctite [®] 243™
Screw, pressure pump cover	M6	10 Nm (7.4 lbf ft)	Loctite [®] 243™
Screw, shift drum locating	M6	10 Nm (7.4 lbf ft)	Loctite [®] 243™
Screw, shift lever	M6	14 Nm (10.3 lbf ft)	Loctite [®] 243™
Screw, starter motor	M6	10 Nm (7.4 lbf ft)	_
Screw, timing chain guide rail	M6	10 Nm (7.4 lbf ft)	Loctite® 243™
Screw, timing chain securing guide	M6	10 Nm (7.4 lbf ft)	Loctite® 243™
Screw, timing chain tensioner	M6	10 Nm (7.4 lbf ft)	-
Screw, timing chain tensioning rail	M6	10 Nm (7.4 lbf ft)	Loctite [®] 243™
Screw, valve cover	M6	10 Nm (7.4 lbf ft)	-
Screw, water pump cover	M6	10 Nm (7.4 lbf ft)	-
Oil nozzle for conrod bearing lubrication	M6x0.75	4 Nm (3 lbf ft)	-
Plug, oil channel	M7	9 Nm (6.6 lbf ft)	Loctite [®] 243™
Screw, rocker arm bearing	M7	15 Nm (11.1 lbf ft)	-
Plug, timing chain tensioner	M8	8 Nm (5.9 lbf ft)	-
Screw plug, crankshaft location	M8	10 Nm (7.4 lbf ft)	_
Plug, oil channel	M10	15 Nm (11.1 lbf ft)	Loctite [®] 243™
Screw, engine sprocket	M10	60 Nm (44.3 lbf ft)	Loctite® 2701™
Screw, cylinder head	M10x1.25	Step 1 10 Nm (7.4 lbf ft) Step 2 30 Nm (22.1 lbf ft) Step 3 50 Nm (36.9 lbf ft)	Lubricated with engine oil
Nut, rotor	M12x1	60 Nm (44.3 lbf ft)	Thread, oiled with engine oil/cone degreased
Spark plug	M12x1.25	15 20 Nm (11.1 14.8 lbf ft)	-
Engine coolant temperature sensor	M12x1.5	12 Nm (8.9 lbf ft)	-
Oil drain plug with magnet	M12x1.5	20 Nm (14.8 lbf ft)	_
Plug, oil pressure regulator valve	M12x1.5	20 Nm (14.8 lbf ft)	_
Nut, inner clutch hub	M18x1.5	80 Nm (59 lbf ft)	-
Screw plug, rocker arm	M18x1.5	30 Nm (22.1 lbf ft)	-
Filler plug on the oil filter housing	M20x1.5	8 Nm (5.9 lbf ft)	_
Nut, primary gear	M20LHx1.5	100 Nm (73.8 lbf ft)	Loctite® 648™
Screw plug, oil screen	M20x1.5	15 Nm (11.1 lbf ft)	_

23.3 Capacities

23.3.1 Engine oil

Engine oil		
Total filling level, oil change	1.40 l (1.48 qt.)	Engine oil (SAE 10W/50) (p. 126)
Total filling level, engine service (with oil radiator)	1.80 l (1.9 qt.)	Engine oil (SAE 10W/50) (p. 126)

23.3.2 **Coolant**

Coolant	1.2 l (1.3 qt.)	Coolant (* p. 126)

23.3.3 Fuel

Fuel tank capacity		
Fuel tank half, front left, approx.	7.5 I (1.98 US gal)	Super unleaded (ROZ 95/RON 95/PON 91) (* p. 126)
Fuel tank half, front right, approx.	7.5 I (1.98 US gal)	Super unleaded (ROZ 95/RON 95/PON 91) (* p. 126)
Rear fuel tank, approx.	18.0 l (4.76 US gal)	Super unleaded (ROZ 95/RON 95/PON 91) (* p. 126)
Total fuel capacity, approx.	33.0 l (8.72 US gal)	Super unleaded (ROZ 95/RON 95/PON 91) (p. 126)

23.4 Chassis

Frame	Lattice frame of chromium-molybdenum steel tubes, powder-coated	
Suspension travel	-	
Front	305 mm (12.01 in)	
Rear	300 mm (11.81 in)	
Brake system	Disc brakes, brake calipers on floating bearings	
Brake discs - diameter	·	
Front	300 mm (11.81 in)	
Rear	240 mm (9.45 in)	
Brake discs - wear limit	·	
Front	3.4 mm (0.134 in)	
Rear	3.4 mm (0.134 in)	
Tire air pressure on road	<u>'</u>	
Front	1.5 bar (22 psi)	
Rear	1.5 bar (22 psi)	
Tire air pressure off road	·	
Front	1.0 1.5 bar (15 22 psi)	
Rear	1.0 1.5 bar (15 22 psi)	
Secondary drive ratio	14:48	
Rear sprockets available	44, 46, 48, 49, 50, 51	
Chain	5/8 x 1/4"	
Wheelbase	1,520±10 mm (59.84±0.39 in)	
Steering head angle	62.5°	
Seat height unloaded	960 mm (37.8 in)	
Ground clearance unloaded	280 mm (11.02 in)	
Weight without fuel, approx.	139 kg (306 lb.)	
Maximum permissible front axle load	190 kg (419 lb.)	
Maximum permissible rear axle load	250 kg (551 lb.)	
Maximum permissible overall weight	400 kg (882 lb.)	

23.5 Electrical system

Lithium-ion battery	Battery voltage: 13.2 V Nominal capacity: 4.6 Ah maintenance-free		
Fuse	58011109105	5 A	
Fuse	58011109110	10 A	
Fuse	58011109115	15 A	
Fuse	58011109130	30 A	
High beam	HB3 / socket P20d	12 V 60 W	
Low beam	HB3 / socket P20d	12 V 60 W	
Parking light	W5W / socket W2.1x9.5d	12 V 5 W	
Indicator lamps	W1.2W / socket W2x4.6d	12 V 1.2 W	
Turn signal	RY10W / socket BAU15s	12 V 10 W	
Brake / tail light	LED		
License plate lamp	W5W / socket W2.1x9.5d	12 V 5 W	

23.6 Tires

Front tires	Rear tires
90/90 - 21 54S TT Michelin T63	130/80 - 18 66S TT Michelin T63
Additional information is available in the Service section under: http://www.ktm.com	

23.7 Fork

Fork part number	14.18.2N.40	
Fork	WP Performance Systems Up Side Down 4860 MXMA CC	
Compression damping		
Standard	10 clicks	
Rebound damping		
Standard	20 clicks	
Spring length with preload spacer(s)	485 mm (19.09 in)	
Spring rate		
Weight of rider (soft): 65 75 kg (143 165 lb.)	4.6 N/mm (26.3 lb/in)	
Weight of rider (standard): 75 85 kg (165 187 lb.)	4.8 N/mm (27.4 lb/in)	
Weight of rider (hard): 85 95 kg (187 209 lb.)	5.0 N/mm (28.6 lb/in)	
Gas pressure	1.8 bar (26 psi)	
Fork length	950 mm (37.4 in)	

Oil capacity fork leg without	400 ml (13.52 fl. oz.)	Fork oil (SAE 4) (48601166S1) (* p. 126)
cartridge		

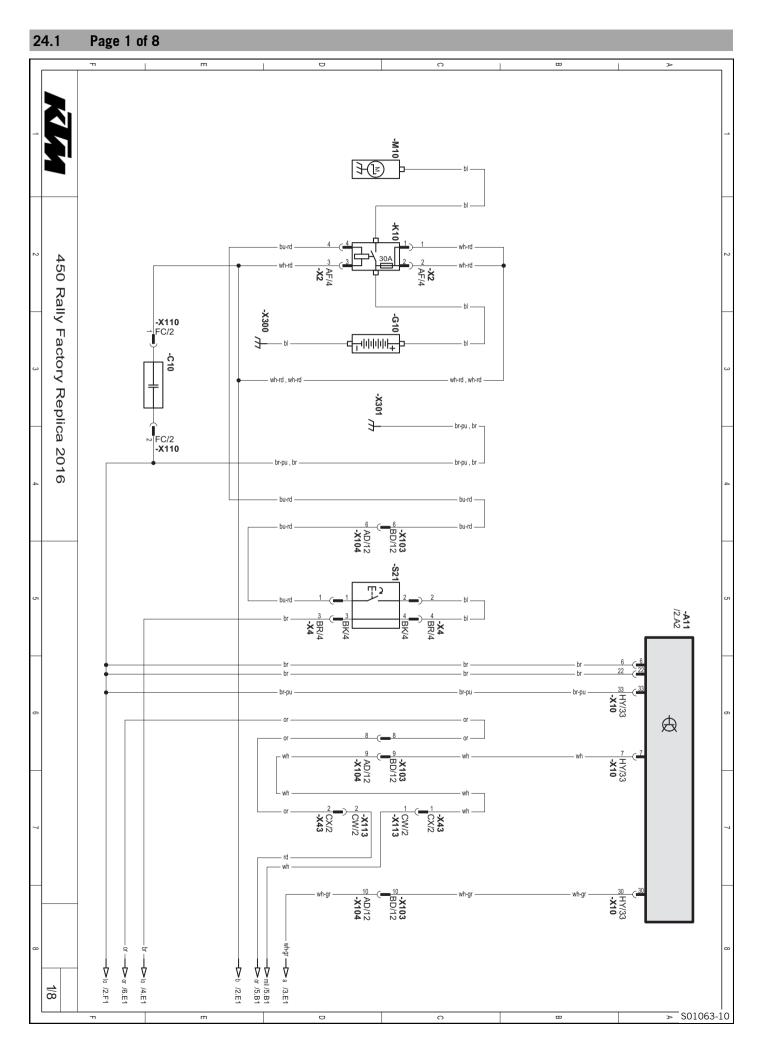
23.8 Shock absorber

Shock absorber article number	18.18.0N.40
Shock absorber	WP Performance Systems
Compression damping, low-speed	
Standard	12 clicks
Compression damping, high-speed	
Standard	34 clicks
Rebound damping	
Standard	18 clicks
Spring preload	
Standard	12 mm
Spring rate	
Weight of rider (soft): 65 75 kg (143 165 lb.)	51 N/mm (291 lb/in)
Weight of rider (standard): 75 85 kg (165 187 lb.)	54 N/mm (308 lb/in)
Weight of rider (hard): 85 95 kg (187 209 lb.)	57 N/mm (325 lb/in)
Spring length	190 mm (7.48 in)
Gas pressure	8 bar (116 psi)
Static sag	35 mm (1.38 in)
Riding sag	100 mm (3.94 in)
Fitted length	473 mm (18.62 in)
Shock absorber oil	Shock absorber fluid (SAE 2.5) (50180751S1) (p. 126)

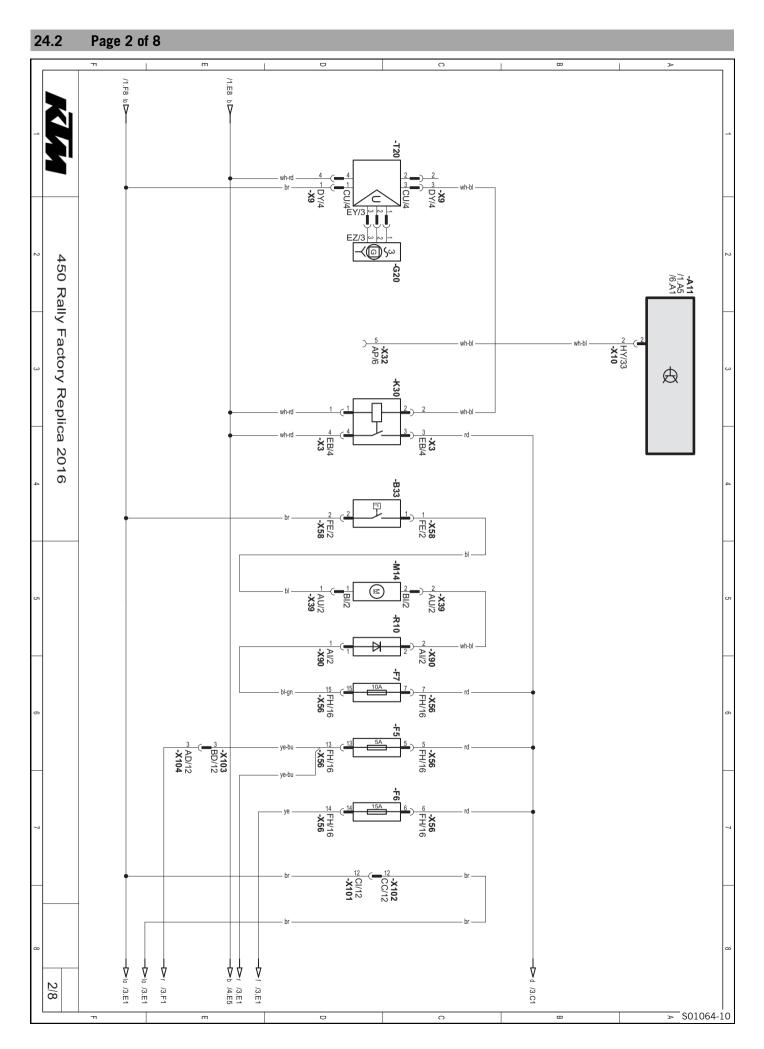
23.9 Chassis tightening torques

Screw, license plate holder, bottom	EJOT	3 Nm (2.2 lbf ft)	_
Screw, license plate lamp	EJOT PT K50x18 T20	1.5 Nm (1.11 lbf ft)	-
Screw, tail light	EJOT PT K60x20	2 Nm (1.5 lbf ft)	-
Spoke nipple, front wheel	M4.5	5 6 Nm (3.7 4.4 lbf ft)	-
Remaining nuts, chassis	M5	5 Nm (3.7 lbf ft)	_
Remaining screws, chassis	M5	5 Nm (3.7 lbf ft)	_
Screw, additional tail light	M5	2 Nm (1.5 lbf ft)	_
Screw, air baffle	M5	1 Nm (0.7 lbf ft)	_
Screw, brake line holder on bottom triple clamp	M5	2 Nm (1.5 lbf ft)	-
Screw, foot brake lever foothold	M5	6 Nm (4.4 lbf ft)	Loctite® 243™
Screw, fuel tank closure flange	M5	2.5 Nm (1.84 lbf ft)	_
Screw, fuel tap on frame	M5	5 Nm (3.7 lbf ft)	_
Screw, headlight cover	M5	1 Nm (0.7 lbf ft)	-
Screw, shock absorber adjusting ring	M5	5 Nm (3.7 lbf ft)	-
Screw, trim	M5	2 Nm (1.5 lbf ft)	-
Spoke nipple, rear wheel	M5	5 6 Nm (3.7 4.4 lbf ft)	-
Nut, cable on battery	M6	5 Nm (3.7 lbf ft)	-
Nut, cable on starter motor	M6	10 Nm (7.4 lbf ft)	-
Remaining nuts, chassis	M6	10 Nm (7.4 lbf ft)	-
Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)	-
Screw connection, foot brake cylinder	M6	10 Nm (7.4 lbf ft)	Loctite® 243™
Screw connection, spring holder at side stand bracket	M6	10 Nm (7.4 lbf ft)	Loctite® 243 [™]
Screw connection, voltage regulator	M6	8 Nm (5.9 lbf ft)	Loctite® 243™
Screw, air filter box top	M6	2 Nm (1.5 lbf ft)	_
Screw, bottom radiator bracket	M6	5 Nm (3.7 lbf ft)	-
Screw, brake fluid reservoir of rear brake	M6	5 Nm (3.7 lbf ft)	-

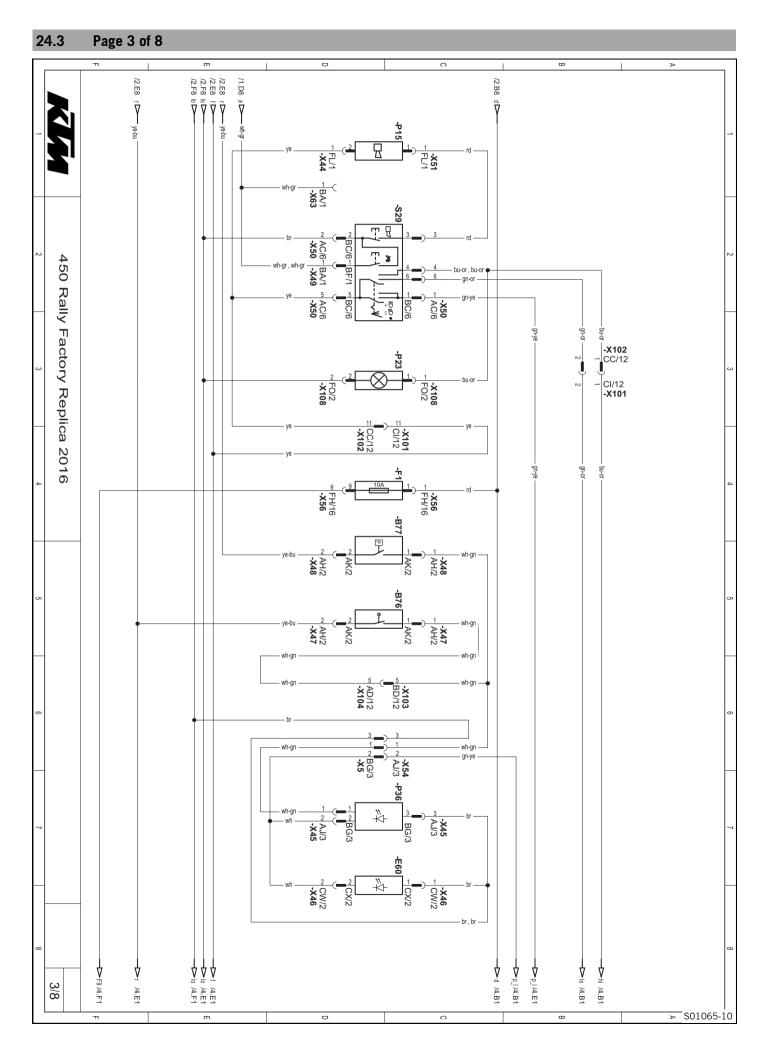
Screw, cable on starter relay	M6	5 Nm (3.7 lbf ft)	T_
Screw, chain sliding guard	M6	6 Nm (4.4 lbf ft)	 Loctite® 243™
Screw, engine guard bracket on engine	M6	15 Nm (11.1 lbf ft)	
bearer	IVIO	15 MIII (11.1 Ibi It)	_
Screw, front brake disc	M6	14 Nm (10.3 lbf ft)	Loctite® 243™
Screw, rear brake disc	M6	14 Nm (10.3 lbf ft)	Loctite® 243™
Screw, seat holder	M6	15 Nm (11.1 lbf ft)	_
Screw, seat lock	M6	5 Nm (3.7 lbf ft)	-
Screw, steering damper	M6	15 Nm (11.1 lbf ft)	-
Screw, steering damper bracket	M6	15 Nm (11.1 lbf ft)	_
Silentblock, air filter box	M6	2 Nm (1.5 lbf ft)	_
Nut, rear sprocket screw	M8	35 Nm (25.8 lbf ft)	Loctite® 243™
Nut, rim lock	M8	10 Nm (7.4 lbf ft)	_
Remaining nuts, chassis	M8	30 Nm (22.1 lbf ft)	_
Remaining screws, chassis	M8	25 Nm (18.4 lbf ft)	_
Screw connection, rear fuel tank, bottom	M8	25 Nm (18.4 lbf ft)	Loctite® 243™
Screw, bottom triple clamp	M8	12 Nm (8.9 lbf ft)	-
Screw, chain sliding piece	M8	15 Nm (11.1 lbf ft)	-
Screw, connection lever on frame	M8	30 Nm (22.1 lbf ft)	Loctite® 243™
Screw, foot brake lever	M8	25 Nm (18.4 lbf ft)	Loctite® 243™
Screw, fork stub	M8	15 Nm (11.1 lbf ft)	_
Screw, front brake caliper	M8	30 Nm (22.1 lbf ft)	Loctite® 243™
Screw, front fuel tank	M8	8 Nm (5.9 lbf ft)	_
Screw, fuel tank bracket	M8	15 Nm (11.1 lbf ft)	_
Screw, handlebar clamp	M8	16 Nm (11.8 lbf ft)	_
Screw, license plate holder, top	M8	20 Nm (14.8 lbf ft)	_
Screw, motor guard	M8	25 Nm (18.4 lbf ft)	-
Screw, rear fuel tank, top	M8	25 Nm (18.4 lbf ft)	Loctite® 243™
Screw, side stand bracket	M8	25 Nm (18.4 lbf ft)	Loctite® 243™
Screw, steering stem, bottom	M8	25 Nm (18.4 lbf ft)	Loctite® 243™
Screw, top steering stem	M8	20 Nm (14.8 lbf ft)	-
Screw, top triple clamp	M8	17 Nm (12.5 lbf ft)	-
Remaining nuts, chassis	M10	50 Nm (36.9 lbf ft)	-
Remaining screws, chassis	M10	45 Nm (33.2 lbf ft)	_
Screw connection, engine mounting bracket	M10	45 Nm (33.2 lbf ft)	Loctite® 243™
Screw connection, shock absorber, bottom	M10	45 Nm (33.2 lbf ft)	Loctite® 243™
Screw connection, shock absorber, top	M10	45 Nm (33.2 lbf ft)	Loctite [®] 243™
Screw, engine bearer on frame	M10	30 Nm (22.1 lbf ft)	_
Screw, handlebar support	M10	40 Nm (29.5 lbf ft)	Loctite® 243™
Screw, side stand	M10	35 Nm (25.8 lbf ft)	Loctite® 243™
Banjo bolt	M10x1	12 Nm (8.9 lbf ft)	-
Nut, turn signal	M10x1.25	8 Nm (5.9 lbf ft)	
Nut, angle lever on swingarm	M14x1.5	100 Nm (73.8 lbf ft)	-
Nut, linkage lever to angle lever	M14x1.5	100 Nm (73.8 lbf ft)	-
Nut, swingarm pivot	M14x1.5	100 Nm (73.8 lbf ft)	-
Screw, top steering head	M20x1	12 Nm (8.9 lbf ft)	-
Screw, front wheel spindle	M24x1.5	40 Nm (29.5 lbf ft)	-
Nut, rear wheel spindle	M25x1.5	90 Nm (66.4 lbf ft)	-



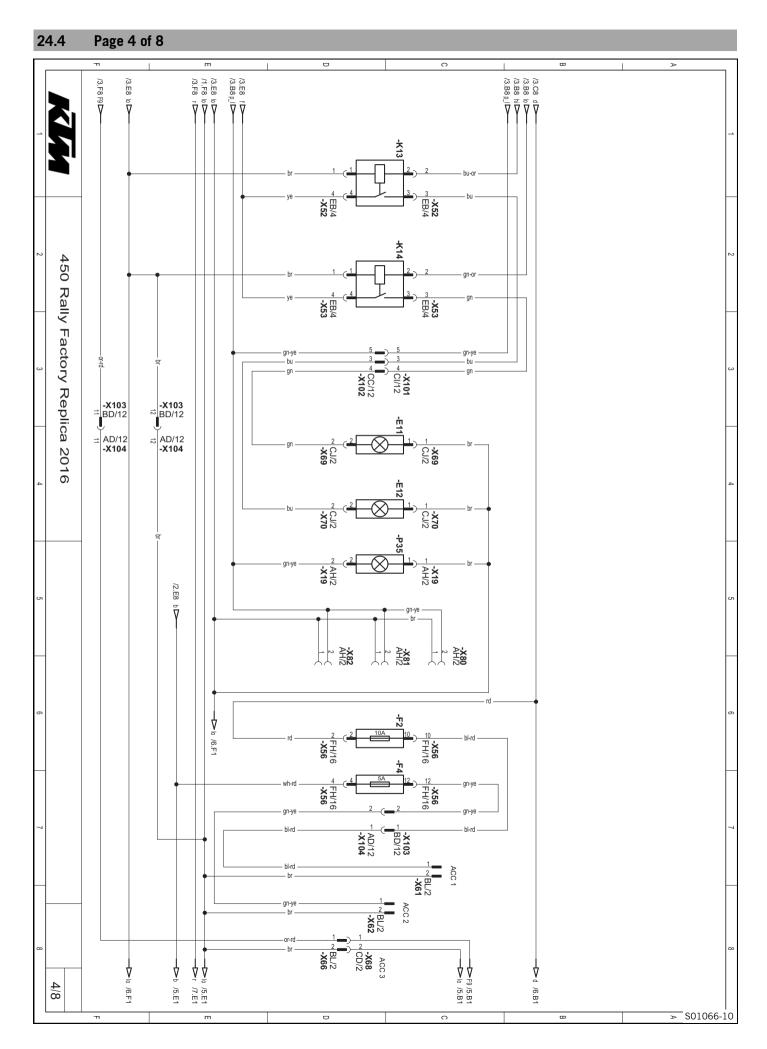
A11	Engine electronics control unit
G10	Battery
K10	Starter relay with main fuse
M10	Starter motor
S21	Electric starter button
C10	Capacitor



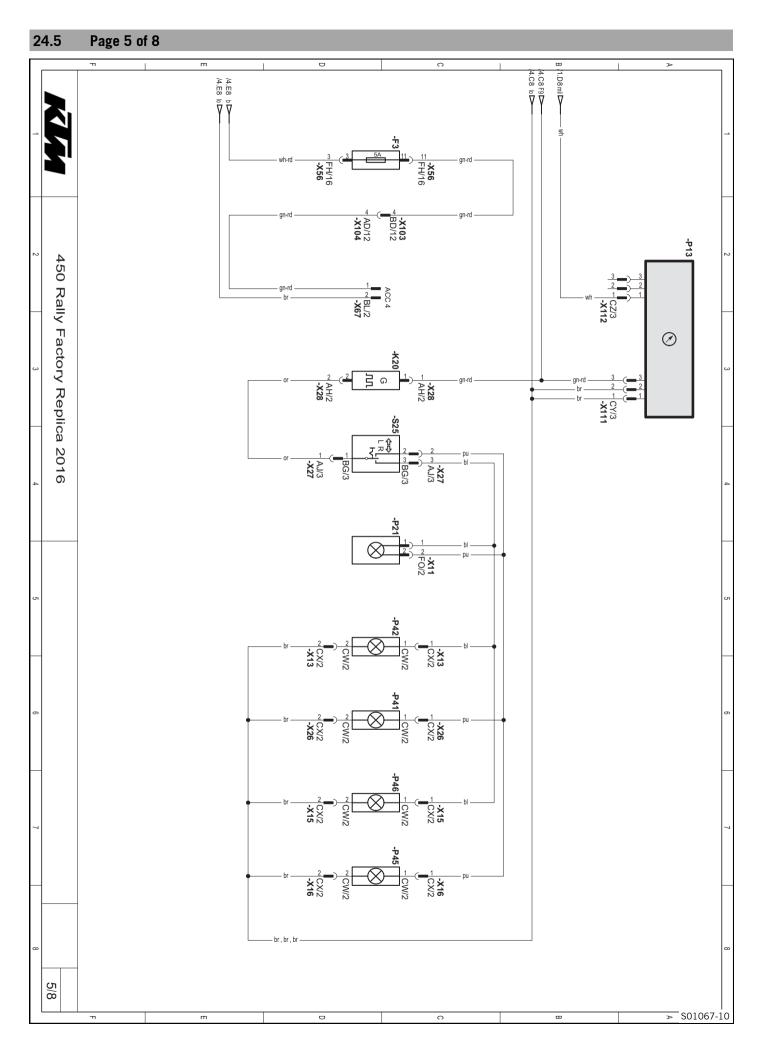
A11	Engine electronics control unit
B33	Radiator fan temperature switch
R10	Diode
F5	Fuse
F6	Fuse
F7	Fuse
G20	Alternator
K30	Power relay
M14	Radiator fan
T20	Voltage regulator



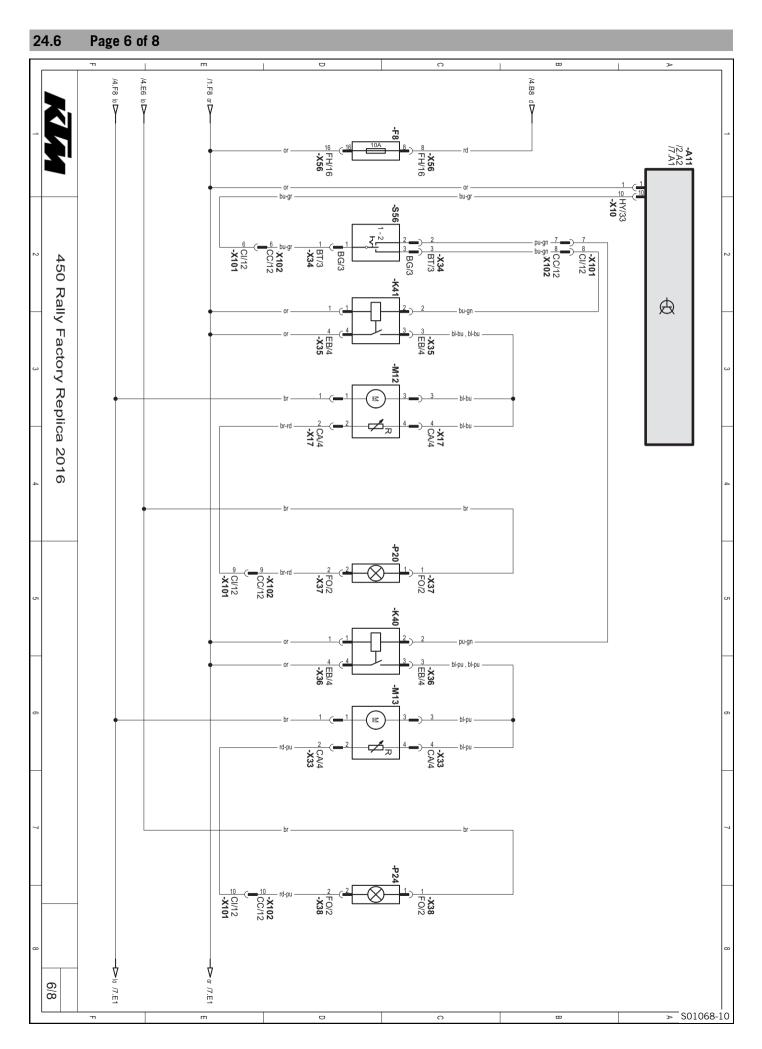
B76	Front brake light switch
B77	Rear brake light switch
E60	License plate lamp
F1	Fuse
P15	Horn
P36	Brake/tail light
P23	High beam
S29	Light switch, horn button, kill switch



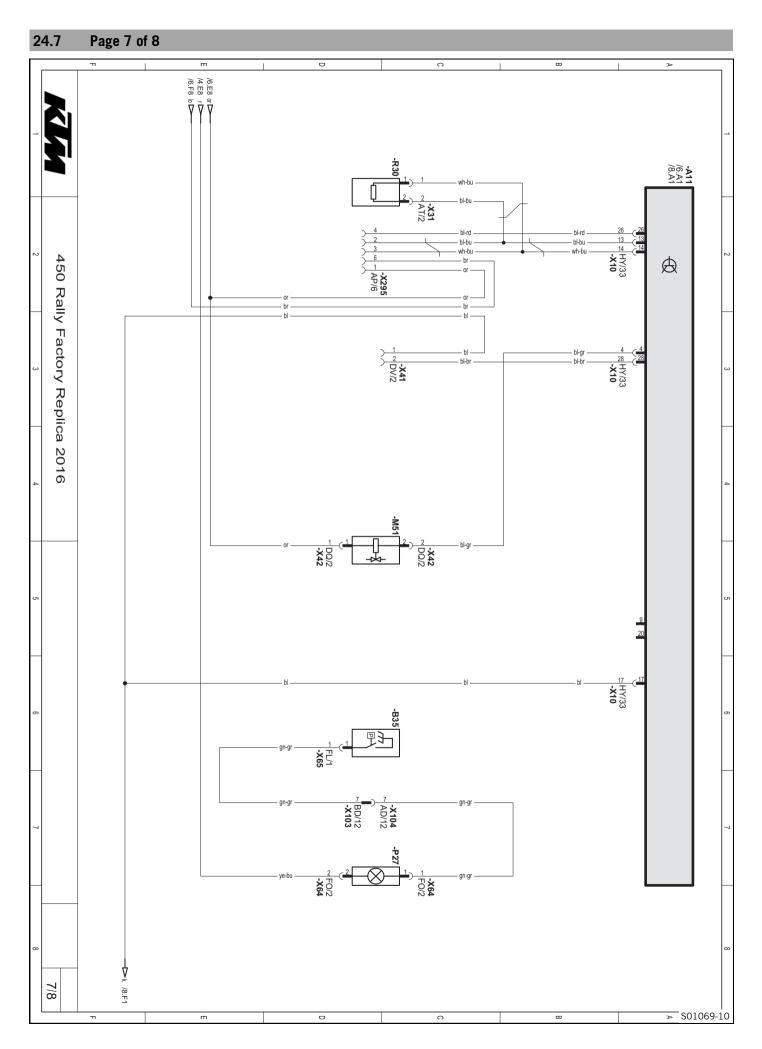
E11	Low beam
E12	High beam
F4	Fuse
F2	Fuse
K13	High beam relay
K14	Low beam relay
P35	Parking light
X80	Instrument lights
X81	Instrument lights
X82	Instrument lights



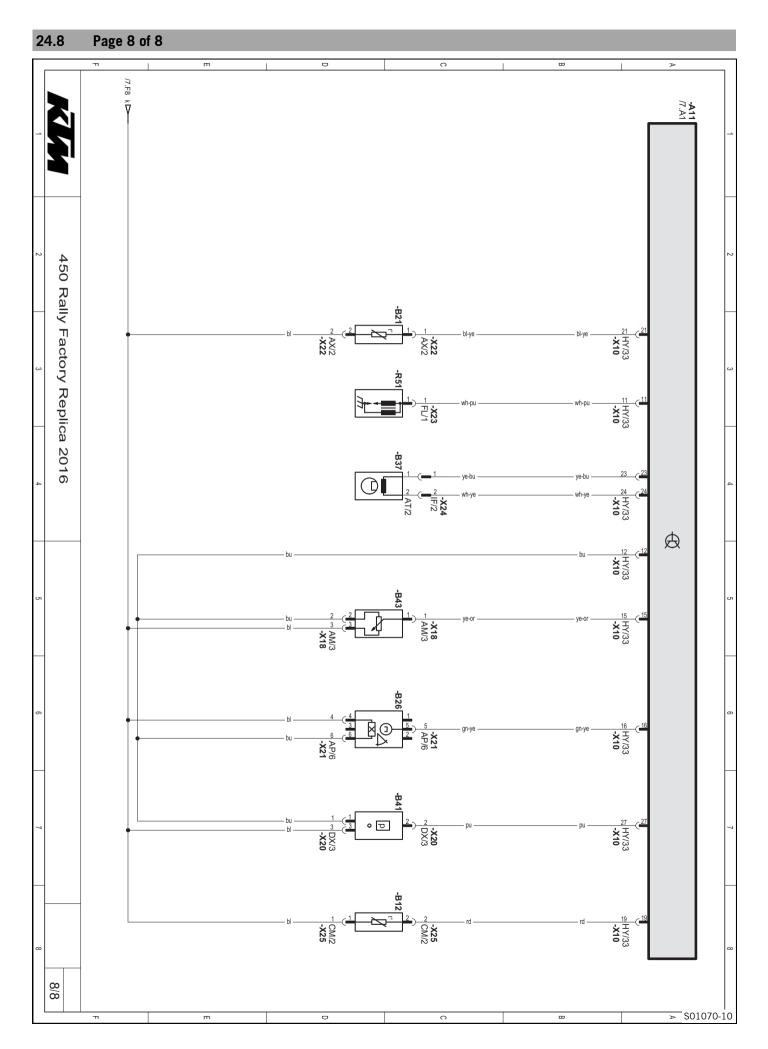
F3	Fuse
K20	Turn signal relay
P21	Turn signal indicator light
P41	Front left turn signal
P42	Front right turn signal
P45	Rear left turn signal
P46	Rear right turn signal
P13	Speedometer
S25	Turn signal switch



A11	Engine electronics control unit
F8	Fuse
K41	Relay for rear fuel pump
K40	Relay for front fuel pump
M12	Rear fuel pump
M13	Front fuel pump
P20	Low fuel warning lamp for rear fuel tank
P24	Low fuel warning lamp for front fuel tank
S56	Fuel pump switch



A11	Engine electronics control unit
B35	Oil pressure sensor
M51	Injector
P27	Oil pressure warning lamp
R30	CAN bus terminating resistor
X295	Diagnostics connector



Engine electronics control unit
Throttle position sensor
Intake air temperature sensor
Engine coolant temperature sensor
Rollover sensor
Crankshaft position sensor
Manifold pressure sensor
Ignition coil
ors:
Black
Brown
Blue
Green
Gray
Light blue
Orange
Pink
Violet
Red
White
Yellow

25 SUBSTANCES 126

Brake fluid DOT 4 / DOT 5.1

Standard/classification

- DOT

Guideline

Use only brake fluid that complies with the specified standard (see specifications on the container) and that exhibits the corresponding properties.

Recommended supplier

Castrol

RESPONSE BRAKE FLUID SUPER DOT 4

Motorex®

Brake Fluid DOT 5.1

Coolant

Guideline

Only use high quality coolant with corrosion inhibitor for aluminum motors (even in countries with high temperatures). Using inferior antifreeze can result in corrosion and foaming.

Mixture ratio

Antifreeze protection: -2545 °C (-13	anti-corrosion/antifreeze
−49 °F)	distilled water

Recommended supplier

Motorex®

COOLANT M3.0

Engine oil (SAE 10W/50)

Standard/classification

- JASO T903 MA (♥ p. 129)
- SAE (♥ p. 129) (SAE 10W/50)

Guideline

Use only engine oils that comply with the specified standards (see specifications on the container) and that possess the corresponding properties.

Synthetic engine oil

Recommended supplier

Motorex®

Cross Power 4T

Fork oil (SAE 4) (48601166S1)

Standard/classification

SAE (* p. 129) (SAE 4)

Guideline

 Use only oils that comply with the specified standards (see specifications on the container) and that exhibit the corresponding properties.

Shock absorber fluid (SAE 2.5) (50180751S1)

Standard/classification

SAE (* p. 129) (SAE 2.5)

Guideline

 Use only oils that comply with the specified standards (see specifications on the container) and that exhibit the corresponding properties.

Super unleaded (ROZ 95/RON 95/PON 91)

Standard/classification

DIN EN 228 (ROZ 95/RON 95/PON 91)

Guideline

- Only use unleaded super fuel that matches or is equivalent to the specified fuel grade.
- Fuel with an ethanol content of up to 10 % (E10 fuel) is safe to use.



Info

Do **not** use fuel containing methanol (e. g. M15, M85, M100) or more than 10 % ethanol (e. g. E15, E25, E85, E100).

Air filter cleaner

Recommended supplier Motorex®

- Racing Bio Dirt Remover

Chain cleaner

Recommended supplier Motorex®

- Chain Clean

Fuel additive

Recommended supplier Motorex®

- Fuel Stabilizer

Grip adhesive (00062030051)

Recommended supplier

KTM AG

GRIP GLUE

High viscosity grease

Recommended supplier SKF®

LGHB 2

Long-life grease

Recommended supplier Motorex®

- Bike Grease 2000

Motorcycle cleaner

Recommended supplier Motorex®

Moto Clean

Off-road chain spray

Recommended supplier Motorex®

Chainlube Offroad

Oil for foam air filter

Recommended supplier Motorex®

Racing Bio Liquid Power

Preserving materials for paints, metal and rubber

Recommended supplier

Motorex®

- Moto Protect

Special cleaner for glossy and matte paint finishes, metal and plastic surfaces

Recommended supplier Motorex®

Quick Cleaner

Universal oil spray

Recommended supplier Motorex®

- Joker 440 Synthetic

27 STANDARDS 129

JASO T903 MA

Different technical development directions required a new specification for 4-stroke motorcycles – the JASO T903 MA Standard. Earlier, engine oils from the automobile industry were used for 4-stroke motorcycles because there was no separate motorcycle specification. Whereas long service intervals are demanded for automobile engines, high performance at high engine speeds are in the foreground for motorcycle engines. In most motorcycles, the gearbox and the clutch are lubricated with the same oil as the engine. The JASO MA Standard meets these special requirements.

SAE

The SAE viscosity classes were defined by the Society of Automotive Engineers and are used for classifying oils according to their viscosity. The viscosity describes only one property of oil and says nothing about quality.

OBD On-board diagnosis	Vehicle system that monitors emission- and safety-related values
------------------------	--

Art. no.	Article number
ca.	circa
cf.	compare
e.g.	for example
etc.	et cetera
i.a.	inter alia
no.	number
poss.	possibly

30.1 Red symbols

Red symbols indicate an error condition that requires immediate intervention.



The oil pressure warning lamp lights up red – The oil pressure is too low.

30.2 Yellow and orange symbols

Yellow and orange symbols indicate an error condition that requires prompt intervention. Active driving aids are also represented by yellow or orange symbols.

	The left low fuel warning lamp lights up orange – The fuel level of the two front fuel tanks has reached the reserve mark.
FI	Optional FI warning lamp (MIL) lights up/flashes orange – The OBD has detected an emission- or safety-critical fault.

30.3 Green and blue symbols

Green and blue symbols reflect information.

(+ + +)	Turn signal indicator lamp flashes green – The turn signal is switched on.
	The high beam indicator lamp lights up blue – The high beam is switched on.

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