SETUP INSTRUCTIONS 2018



1290 Super Duke GT

Art. no. 3213784en





Perform the work described in these setup instructions before the vehicle is delivered to the customer.

Read the setup instructions in their entirety before beginning work.

These setup instructions were written to correspond to the latest state of this series. We reserve the right to make changes in the interest of technical advancement without at the same time updating this manual. We shall not provide a description of general workshop methods. Likewise, safety rules that apply in a workshop are not specified here. It is assumed that the work will be performed by a fully trained mechanic.

All specifications are non-binding. KTM Sportmotorcycle GmbH specifically reserves the right to modify or delete technical specifications, prices, colors, forms, materials, services, designs, equipment, etc., without prior notice and without specifying reasons, to adapt these to local conditions, as well as to stop production of a particular model without prior notice. KTM accepts no liability for delivery options, deviations from figures and descriptions, misprints, and other errors. The models portrayed partly contain special equipment that does not belong to the regular scope of supply.

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REG.NO. 12 100 6061

KTM Sportmotorcycle GmbH Stallhofnerstraße 3 5230 Mattighofen, Austria

This document is valid for the following models:

1290 Super Duke GT EU (F9903RF, F9903RE)

1290 Super Duke GT JP (F9986RF)

1290 Super Duke GT US (F9975RF, F9975RE)

1290 Super Duke GT CN (F9987RE)



1.1 Symbols used

The meaning of specific symbols is described below.



Indicates an expected reaction (e.g. of a work step or a function).



Indicates an unexpected reaction (e.g. of a work step or a function).



Indicates a page reference (more information is provided on the specified page).



Indicates information with more details or tips.



Indicates the result of a testing step.



Indicates a voltage measurement.



Indicates a current measurement.



Indicates a resistance measurement.



Indicates the end of an activity including potential rework.

1.2 Formats used

The typographical formats used in this document are explained below.

Proprietary name Indicates a proprietary name.

Name® Indicates a protected name.

Brand™ Indicates a brand available on the open market.

<u>Underlined terms</u> Refer to technical details of the vehicle or indicate technical terms, which

are explained in the glossary.

2.1 Unpacking and setting up the vehicle

Preparatory work

- Remove the box.

Main work

- Remove the adhesive tape in the upper area of the motorcycle.



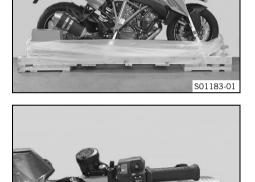
Roll down the film at the sides.



Info

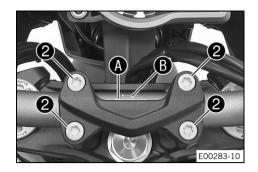
To avoid damaging the motorcycle during unpacking, leave the other films on the vehicle until you have finished work on the vehicle.

- Remove the separate enclosure and unpack it. Check the separate enclosure for completeness.
- Check the vehicle for transport damage.
- Remove the controls from the transport holder. Remove the screws of the handlebar clamp. Take off the handlebar clamp and transport holder.





- Remove right-hand handlebar weight ①.
- Position the controls on the right half of the handlebar but do not tighten yet.





Warning

Danger of accidents A repaired handlebar poses a safety risk.

If the handlebar is bent or straightened, the material becomes fatigued. The handlebar may break as a result.

- Change the handlebar if the handlebar is damaged or bent.
- Position the handlebar.



Info

Make sure the cables and wiring are positioned correctly.

- Position the handlebar clamp. Mount screws 2 but do not tighten yet.
 - ✓ Marking ♠ on the handlebar scale is aligned with the top edge of the handlebar clamp.
 - ✓ Center line **B** on the handlebar scale is aligned with the center of the handlebar clamp.
- First bolt the handlebar clamp with screws 2 onto the longer, higher side of the handlebar supports so that both parts touch.
- Tighten screws 2 evenly.

Guideline

Screw, handlebar	M8	20 Nm (14.8 lbf ft)
clamp		

Tighten screws 3 and 4 of the controls.

Guideline

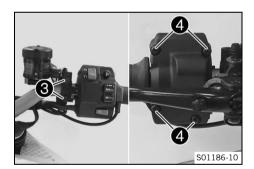
Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
Screw, combination switch, right	M5	3.5 Nm (2.58 lbf ft)

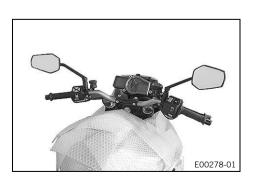
- Mount right handlebar weight, tighten screw.

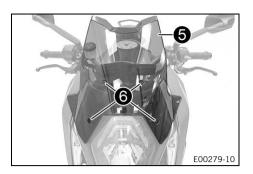
Guideline

Screw, handlebar	M6	10 Nm (7.4 lbf ft)
weight		

- Check the throttle grip for smooth operation.
- Mount and tighten the rear mirror on both sides.



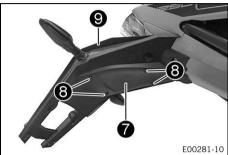




- Position windshield **5**.
- Mount and tighten screws **6**.

Guideline

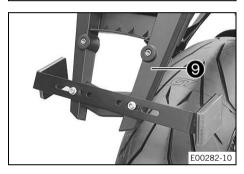
Screw, windshield	M5	3.5 Nm
		(2.58 lbf ft)



- Mount splash protector **7** with screws **3** on license plate holder **9**.

Guideline

Remaining screws,	EJOT PT®	1 Nm (0.7 lbf ft)
chassis	K50x12	



(Super Duke GT US)

- Bond the reflectors on the right and left side of the reflector holder.
- Mount the reflector holder on license plate holder **9**.
 Guideline

Remaining screws,	M6	10 Nm (7.4 lbf ft)
chassis		



- Remove spare key and KEYCODECARD and keep in a safe place for the handover.
- Secure the tool set with the rubber holder.



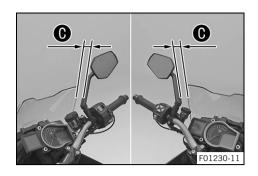
- Remove the cable ties of the rider footrests.
- Carefully loosen and remove the tension belt from the frame.

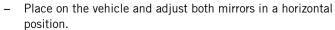


Info

An assistant prevents the motorcycle from falling over.

- Carefully loosen and remove the tension belts around the fork legs.
 - ✓ The vehicle is released at the front.
- Together with an assistant, take the vehicle off the pallet.
- Remove the radiator shield.





 Check minimum spacing between the mirror bar and windshield after the handlebar has been driven in fully.

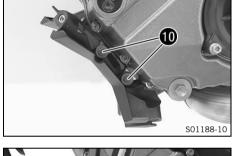
Guideline

Minimum spacing ()	9 mm (0.35 in)
between the mirror bar and	
windshield	

- If the spacing between the mirror bar and windshield is below the minimum:
 - Adjust the steering angle. (
 p. 8)
- Make sure that there is sufficient space between the controls and fuel tank when the handlebar has been driven in fully after completing the work.
- Position the front spoiler. Mount and tighten screws with the washers.

Guideline

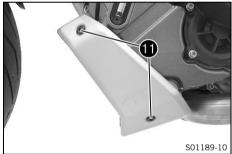
Remaining screws,	M6	10 Nm (7.4 lbf ft)
chassis		



Position metal sheets on the left and right. Mount and tighten screws 11.

Guideline

Remaining screws,	M5	5 Nm (3.7 lbf ft)
chassis		



- [2] E00280-10
- Remove the front rider's seat. (p. 7)
- Plug in the connector of starter relay 12.

(Super Duke GT US)

Mount the side cases.



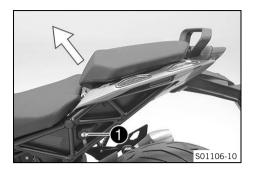
Info

Observe the accompanying fitting instructions.

- Recharge the battery. (
 p. 9)
- Remove the protective film.
- Refuel. (🕮 p. 12)
- Prepare the vehicle according to the specifications in the KTM Dealer.net for handover to the customer.

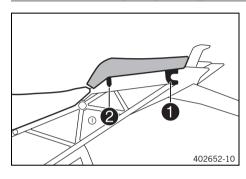
•

3.1 Removing the passenger seat



- Insert the ignition key in seat lock
 and turn it clockwise.
- Raise front of the passenger seat, pull toward the fuel tank, and take off from above.
- Remove the ignition key.

3.2 Mounting the passenger seat

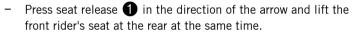


- Attach the hooks on the passenger seat to seat mounts 1.
- Lower the front of the passenger seat and push back.
- Position locking pin 2 in the lock housing and push the passenger seat down at the front.
 - ✓ The locking pin engages with an audible click.
- Check that the passenger seat is correctly mounted.

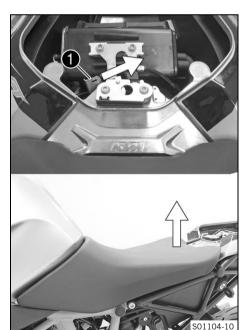
3.3 Removing the front rider's seat

Preparatory work

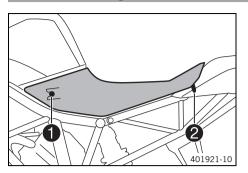
Main work



Detach the front of the front rider's seat and take it off.



3.4 Mounting the front rider's seat

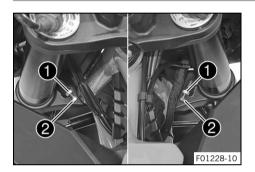


Main work

- Attach recesses on the front rider's seat to the fuel tank, push the front rider's seat forward.
- Position locking pin 2 in the lock housing and push down the front rider's seat at the rear.
 - ✓ The locking pin engages with an audible click.
- Check that the front rider's seat is mounted correctly.

Finishing work

3.5 Adjusting the steering angle



- Loosen nuts 1.
- Make sure that sufficient steering angle remains after finishing the work.



Info

Do not unscrew screws fully.

The screw must be screwed in by at least five full turns.

- Adjust the steering angle by turning adjusting screws **2** left and right.

Guideline

Minimum spacing between the mirror bar and windshield	9 mm (0.35 in)
Turn the adjusting screws 2 so that the left and right steering angle settings are equal	

Tighten nuts 1.

Guideline

Remaining nuts,	M8	25 Nm (18.4 lbf ft)
chassis	IVIO	25 Mill (10.4 lbl 11)

 Make sure that there is sufficient space between the controls and fuel tank when the handlebar has been driven in fully after completing the work.

4

3.6 Recharging the battery



Warning

Risk of injury Battery acid and battery gases cause serious chemical burns.

- Keep batteries out of the reach of children.
- Wear suitable protective clothing and safety glasses.
- Avoid contact with battery acid and battery gases.
- Keep sparks or open flames away from the battery.
- Only charge batteries in well-ventilated rooms.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse eyes with water for at least 15 minutes and consult a doctor immediately if battery acid and battery gases get into the eyes.



Warning

Environmental hazard Batteries contain environmentally-hazardous materials.

- Do not dispose of batteries as household waste.
- Dispose of batteries at a collection point for used batteries.



Warning

Environmental hazard Hazardous substances cause environmental damage.

 Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc., correctly and in compliance with the applicable regulations.



Info

Even when there is no load on the battery, it discharges steadily.

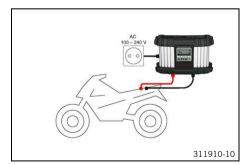
The charging level and the method of charging are very important for the service life of the battery. Rapid recharging with a high charging current shortens the service life of the battery.

If the charging current, charging voltage, and charging time are exceeded, the battery will be destroyed. If the battery is depleted from starting the vehicle repeatedly, the battery must be charged immediately. If the battery is left in a discharged state for an extended period, it will become over-discharged and sulfated, destroying the battery.

The battery is maintenance-free, i.e., the acid level does not have to be checked.

Preparatory work

- Switch off the ignition by turning the black ignition key to the position $\mathbf{OFF} \boxtimes$.
- Remove the front rider's seat. (
 p. 7)
- Disconnect the negative cable of the battery. (
 p. 10)



Main work

Connect the battery charger to the battery. Set the battery charger.

Alternative 1

EU battery charger **XCharge-professional** (00029095050)

Alternative 2

US battery charger **XCharge-professional** (00029095051)

Alternative 3

UK battery charger **XCharge-professional** (00029095052)

Alternative 4

CH battery charger **XCharge-professional** (00029095053)



Info

Follow the instructions of the charger and the manual.

Disconnect the battery charger after charging the battery.
 Guideline

The charging current, charging voltage, and charging time must not be exceeded.		
Charge the battery regularly when the motorcycle is not in use	3 months	

Finishing work

- Set the time and date.

3.7 Disconnecting the negative cable of the battery



Warning

Risk of injury Battery acid and battery gases cause serious chemical burns.

- Keep batteries out of the reach of children.
- Wear suitable protective clothing and safety glasses.
- Avoid contact with battery acid and battery gases.
- Keep sparks or open flames away from the battery.
- Only charge batteries in well-ventilated rooms.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse eyes with water for at least 15 minutes and consult a doctor immediately if battery acid and battery gases get into the eyes.



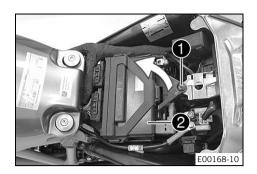
Caution

Danger of accidents Electronic components and safety devices will be damaged if the battery is discharged or missing.

- Never operate the vehicle with a discharged battery or without a battery.

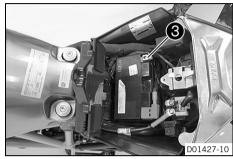
Preparatory work

- Switch off the ignition by turning the black ignition key to the position $\mathbf{OFF} \otimes$.
- Remove the front rider's seat. (p. 7)



Main work

- Remove screw 1.
- Lift cover 2 at the rear and pull toward the rear.
- Fold up the cover.



- Disconnect negative cable 3 from the battery.

3.8 Connecting the negative cable of the battery



Warning

Risk of injury Battery acid and battery gases cause serious chemical burns.

- Keep batteries out of the reach of children.
- Wear suitable protective clothing and safety glasses.
- Avoid contact with battery acid and battery gases.
- Keep sparks or open flames away from the battery.
- Only charge batteries in well-ventilated rooms.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse eyes with water for at least 15 minutes and consult a doctor immediately if battery acid and battery gases get into the eyes.



Caution

Danger of accidents Electronic components and safety devices will be damaged if the battery is discharged or missing.

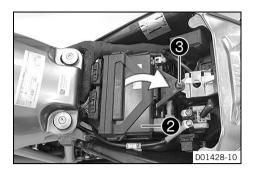
- Never operate the vehicle with a discharged battery or without a battery.



Main work

Position negative cable 1; mount and tighten the screw.
 Guideline

Screw, battery termi-	M6	4.5 Nm
nal		(3.32 lbf ft)



- Fold down cover 2.
- Mount and tighten screw 3.

Guideline

Remaining screws,	M5	5 Nm (3.7 lbf ft)
chassis		

Finishing work

- Set the time and date.

3.9 Refueling



Danger

Fire hazard Fuel is highly flammable.

The fuel in the fuel tank expands when warm and can escape if overfilled.

- Do not refuel the vehicle in the vicinity of open flames or lit cigarettes.
- Switch off the engine for refueling.
- Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
- If any fuel is spilled, wipe it off immediately.
- Observe the specifications for refueling.



Warning

Danger of poisoning Fuel is poisonous and a health hazard.

- Avoid skin, eye and clothing contact with fuel.
- Immediately consult a doctor if you swallow fuel.
- Do not inhale fuel vapors.
- In case of skin contact, rinse the affected area with plenty of water.
- Rinse the eyes thoroughly with water, and consult a doctor in case of fuel contact with the eyes.
- Change your clothing in case of fuel spills on them.

Note

Material damage Inadequate fuel quality causes the fuel filter to quickly become clogged.

In some countries and regions, the available fuel quality and cleanliness may not be sufficient. This will result in problems with the fuel system.

Refuel only with clean fuel that meets the specified standards.



Warning

Environmental hazard Improper handling of fuel is a danger to the environment.

- Do not allow fuel to enter the groundwater, the soil, or the sewage system.



- Switch off the engine.
- Open the filler cap. (

 p. 13)
- Fill the fuel tank with fuel up to the lower edge of the filler neck.

Total fuel tank	23	Super unleaded
capacity, approx.	(6.1 US gal)	(ROZ 95/RON
		95/PON 91)
		(🕮 p. 19)

3.10 Opening the filler cap



Danger

Fire hazard Fuel is highly flammable.

The fuel in the fuel tank expands when warm and can escape if overfilled.

- Do not refuel the vehicle in the vicinity of open flames or lit cigarettes.
- Switch off the engine for refueling.
- Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
- If any fuel is spilled, wipe it off immediately.
- Observe the specifications for refueling.



Warning

Danger of poisoning Fuel is poisonous and a health hazard.

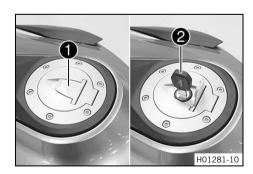
- Avoid skin, eye and clothing contact with fuel.
- Immediately consult a doctor if you swallow fuel.
- Do not inhale fuel vapors.
- In case of skin contact, rinse the affected area with plenty of water.
- Rinse the eyes thoroughly with water, and consult a doctor in case of fuel contact with the eyes.
- Change your clothing in case of fuel spills on them.
- Keep fuels correctly in a suitable canister, and out of the reach of children.



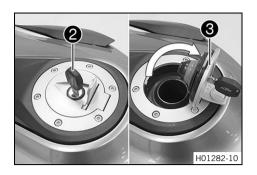
Warning

 $\textbf{Environmental hazard} \quad \text{Improper handling of fuel is a danger to the environment.}$

- Do not allow fuel to enter the groundwater, the soil, or the sewage system.



 Lift cover 1 of the filler cap and insert ignition key 2 in the fuel tank lock.

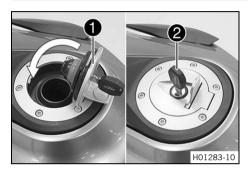


Note

Danger of damage The ignition key may break if overloaded. Damaged ignition keys must be replaced.

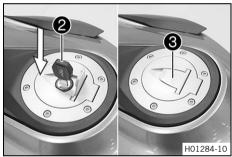
- Push down on the filler cap to take pressure off the ignition key.
- Turn ignition key **2** clockwise.
- Fold open filler cap 3.

3.11 Closing the filler cap



Fold down filler cap 1.

– Turn ignition key 2 clockwise.



Press down the filler cap and turn back ignition key **2** until the fuel tank lock locks.



Warning

Fire hazard Fuel is highly flammable, toxic and a health hazard.

- Check the filler cap is locked correctly after closing.
- Change your clothing in case of fuel spills on them.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Remove ignition key 2 and close cover 3.

3.12 "Clock/Date"



Condition

- The vehicle is stationary.
- Press the UP or DOWN button until the "Settings" menu appears on the matrix display. Pressing the SET button opens the menu
- Press the UP or DOWN button until "Clock/Date" is highlighted in black on the matrix display. Pressing the SET button again opens the menu.
- Use the UP or DOWN button to navigate through the menu. Use the SET button to set the time and date.

If the battery was disconnected from the vehicle, the time and date must be set in the matrix display.

4.1 Chassis tightening torques

Remaining screws, chassis	Remaining screws, chassis	EJOT PT® K50x12	1 Nm (0.7 lbf ft)
Remaining screws, chassis			
Remaining screws, chassis EJOT PT® K50x18 2 Nm (1.5 lbf ft)			
Remaining screws, chassis EIOT PT® K45x12 1 Nm (0.7 lbf ft)	<u> </u>		
Screw, air filter box cover	<u> </u>		
Screw, exhaust valve cover fastening EIOT SF® M4x6-K 2.5 Nm (1.84 lbf ft)	o ,		
Screw, cail light			· ·
Screw, tail light EJOT PT® K50x14 2.5 Nm (1.84 lbf ft)		EDOT ST WITH NOTE	4 14111 (3 151 11)
Screw, side stand switch	Screw, tail light	EJOT PT® K50x14	2.5 Nm (1.84 lbf ft)
Remaining nuts, chassis M5 5 Nm (3.7 lbf ft) Remaining screws, chassis M5 5 Nm (3.7 lbf ft) Screw, cable channel M5 5 Nm (3.7 lbf ft) Screw, chain sliding guard M5 5 Nm (3.7 lbf ft) Screw, combination switch, right M5 3.5 Nm (2.58 lbf ft) Screw, cornering light M5 3 Nm (2.2 lbf ft) Screw, filler cap M5 3 Nm (2.2 lbf ft) Screw, filler cap M5 3 Nm (2.2 lbf ft) Screw, filler cap M5 3 Nm (2.2 lbf ft) Screw, suspension travel sensor M5x16 6 Nm (4.4 lbf ft) Screw, suspension travel sensor M5x16 6 Nm (4.2 lbf ft) Screw, trim M5x12 3.5 Nm (2.58 lbf ft) Cable disk nut, exhaust valve control unit M6 10 Nm (7.4 lbf ft) M1, ABS module fastening M6 8 Nm (5.9 lbf ft) Nut, cable on starter motor M6 4 Nm (3 lbf ft) Nut, exhaust valve control unit M6 5 Nm (3.7 lbf ft) Hottle cable 5 Nm (3.7 lbf ft) Remaining nuts, chassis M6	Screw, combination switch, left	M4	2.5 Nm (1.84 lbf ft)
Remaining screws, chassis M5 5 Nm (3.7 lbf ft) Screw, cable channel M5 5 Nm (3.7 lbf ft) Screw, chain sliding guard M5 5 Nm (3.7 lbf ft) Screw, combination switch, right M5 3.5 Nm (2.58 lbf ft) Screw, cornering light M5 2 Nm (1.5 lbf ft) Screw, filler cap M5 3 Nm (2.2 lbf ft) Screw, fuel level indicator M5 3 Nm (2.2 lbf ft) Screw, fuel level indicator M5 3 Nm (2.2 lbf ft) Screw, suspension travel sensor M5x16 6 Nm (4.4 lbf ft) Screw, trim M5x12 3.5 Nm (2.58 lbf ft) Cable disk nut, exhaust valve control unit Ground fitting on frame M6 10 Nm (7.4 lbf ft) Nut, ABS module fastening M6 8 Nm (5.9 lbf ft) Nut, cable on starter motor M6 4 Nm (3 lbf ft) Nut, exhaust valve control unit throttle cable Remaining nuts, chassis M6 10 Nm (7.4 lbf ft) Remaining screws, chassis M6 10 Nm (7.4 lbf ft) Screw, ABS module fastening M6 5 Nm (3.7 lbf ft) Screw, ball joint of push rod on foot brake cylinder Screw, ball joint of push rod on foot brake cylinder Screw, ball joint of push rod on foot brake cylinder Screw, ball joint of push rod on foot brake cylinder Screw, connecting piece, rear brake line Screw, coner retaining bracket M6 7 Nm (5.2 lbf ft) Screw, coner retaining bracket M6 7 Nm (5.2 lbf ft) Screw, exhaust clamp on main silencer	Screw, side stand switch	M4	2 Nm (1.5 lbf ft)
Screw, cable channel	Remaining nuts, chassis	M5	5 Nm (3.7 lbf ft)
Screw, chain sliding guard M5 S Nm (3.7 lbf ft)	Remaining screws, chassis	M5	5 Nm (3.7 lbf ft)
Screw, combination switch, right M5 3.5 Nm (2.58 lbf ft)	Screw, cable channel	M5	5 Nm (3.7 lbf ft)
Screw, cornering light M5 2 Nm (1.5 lbf ft) Screw, filler cap M5 3 Nm (2.2 lbf ft) Screw, fuel level indicator M5 3 Nm (2.2 lbf ft) Screw, suspension travel sensor M5x16 6 Nm (4.4 lbf ft) Screw, trim M5x12 3.5 Nm (2.58 lbf ft) Cable disk nut, exhaust valve control unit M6 14 Nm (10.3 lbf ft) Forund fitting on frame M6 10 Nm (7.4 lbf ft) Nut, ABS module fastening M6 8 Nm (5.9 lbf ft) Nut, cable on starter motor M6 4 Nm (3 lbf ft) Nut, exhaust valve control unit throttle cable M6 5 Nm (3.7 lbf ft) Remaining nuts, chassis M6 10 Nm (7.4 lbf ft) Screw, ABS module fastening M6 5 Nm (3.7 lbf ft) Screw, ball joint of push rod on foot brake cylinder M6 5 Nm (3.7 lbf ft) Screw, battery terminal M6 4.5 Nm (3.32 lbf ft) Screw, clutch assembly M6 5 Nm (3.7 lbf ft) Loctite®243™ Loctite®243™ Screw, connecting piece, rear brake line M6 7 Nm (5.2 lbf ft)	Screw, chain sliding guard	M5	5 Nm (3.7 lbf ft)
Screw, filler cap M5 3 Nm (2.2 lbf ft) Screw, fuel level indicator M5 3 Nm (2.2 lbf ft) Screw, suspension travel sensor M5x16 6 Nm (4.4 lbf ft) Screw, trim M5x12 3.5 Nm (2.58 lbf ft) Cable disk nut, exhaust valve control unit M6 14 Nm (10.3 lbf ft) Ground fitting on frame M6 10 Nm (7.4 lbf ft) Nut, ABS module fastening M6 8 Nm (5.9 lbf ft) Nut, cable on starter motor M6 4 Nm (3 lbf ft) Nut, exhaust valve control unit throttle cable M6 5 Nm (3.7 lbf ft) Remaining nuts, chassis M6 10 Nm (7.4 lbf ft) Remaining screws, chassis M6 10 Nm (7.4 lbf ft) Screw, ABS module fastening M6 5 Nm (3.7 lbf ft) Screw, ball joint of push rod on foot brake cylinder M6 5 Nm (3.7 lbf ft) Screw, battery terminal M6 4.5 Nm (3.32 lbf ft) Screw, clutch assembly M6 5 Nm (3.7 lbf ft) Loctite®243™ Loctite®243™ Screw, connecting piece, rear brake line M6 7 Nm (5.2 lbf ft)	Screw, combination switch, right	M5	3.5 Nm (2.58 lbf ft)
Screw, fuel level indicator M5 Screw, suspension travel sensor M5x16 Screw, trim M5x12 3.5 Nm (2.58 lbf ft) Cable disk nut, exhaust valve control unit Ground fitting on frame M6 Nut, ABS module fastening M6 Remaining nuts, chassis M6 M6 M6 M6 M6 Remaining screws, chassis M6 M6 M6 M6 M6 M6 M6 M6 M6 M	Screw, cornering light	M5	2 Nm (1.5 lbf ft)
Screw, suspension travel sensor M5x16 Screw, trim M5x12 3.5 Nm (2.58 lbf ft) 14 Nm (10.3 lbf ft) M6 Round fitting on frame M6 Nut, ABS module fastening M6 Remaining nuts, chassis M6 Remaining screws, chassis M6 Screw, ABS module fastening M6 Screw, ball joint of push rod on foot brake cylinder Screw, clutch assembly Screw, connecting piece, rear brake line Screw, cooler retaining bracket M6 M6 M6 Remaining screws, chassis M6 Remaining nuts, chassis M6 Remaining screws, chassis Remaining scre	Screw, filler cap	M5	3 Nm (2.2 lbf ft)
Screw, trim M5x12 3.5 Nm (2.58 lbf ft) Cable disk nut, exhaust valve control unit Ground fitting on frame M6 10 Nm (7.4 lbf ft) Nut, ABS module fastening M6 8 Nm (5.9 lbf ft) Nut, cable on starter motor M6 4 Nm (3 lbf ft) Nut, exhaust valve control unit throttle cable Remaining nuts, chassis M6 10 Nm (7.4 lbf ft) Screw, ABS module fastening M6 5 Nm (3.7 lbf ft) Screw, ball joint of push rod on foot brake cylinder Screw, clutch assembly M6 5 Nm (3.7 lbf ft) Screw, connecting piece, rear brake line Screw, cooler retaining bracket M6 7 Nm (5.2 lbf ft) Screw, exhaust clamp on main silencer	Screw, fuel level indicator	M5	3 Nm (2.2 lbf ft)
Cable disk nut, exhaust valve control unit Ground fitting on frame M6 Nut, ABS module fastening M6 Nut, cable on starter motor Nut, exhaust valve control unit throttle cable Remaining nuts, chassis M6 10 Nm (7.4 lbf ft) Remaining screws, chassis M6 10 Nm (7.4 lbf ft) Screw, ABS module fastening M6 5 Nm (3.7 lbf ft) Screw, ball joint of push rod on foot brake cylinder Screw, clutch assembly M6 Screw, connecting piece, rear brake line Screw, cooler retaining bracket M6 N6 N6 N6 N6 N6 N6 N6 N6 N6	Screw, suspension travel sensor	M5x16	6 Nm (4.4 lbf ft)
trol unit Ground fitting on frame M6 Nut, ABS module fastening M6 Nut, cable on starter motor Nut, exhaust valve control unit throttle cable Remaining nuts, chassis M6 Screw, ABS module fastening M6 Screw, battery terminal Screw, connecting piece, rear brake line Screw, cooler retaining bracket M6 10 Nm (7.4 lbf ft) 5 Nm (3.7 lbf ft) 10 Nm (7.4 lbf ft) 5 Nm (3.7 lbf ft) Loctite®243™ Loctite®243™ 8 Nm (5.9 lbf ft) Loctite®243™ 8 Nm (5.9 lbf ft) Screw, collect retaining bracket M6 7 Nm (5.2 lbf ft) Screw, exhaust clamp on main silencer	Screw, trim	M5x12	3.5 Nm (2.58 lbf ft)
Ground fitting on frame M6 Nut, ABS module fastening M6 8 Nm (5.9 lbf ft) Nut, cable on starter motor M6 4 Nm (3 lbf ft) Nut, exhaust valve control unit throttle cable Remaining nuts, chassis M6 10 Nm (7.4 lbf ft) Screw, ABS module fastening M6 5 Nm (3.7 lbf ft) Screw, ball joint of push rod on foot brake cylinder Screw, battery terminal M6 5 Nm (3.7 lbf ft) Loctite®243™ Screw, connecting piece, rear brake line Screw, cooler retaining bracket M6 7 Nm (5.2 lbf ft) Screw, exhaust clamp on main silencer		M6	14 Nm (10.3 lbf ft)
Nut, ABS module fastening Nut, cable on starter motor Nut, exhaust valve control unit throttle cable Remaining nuts, chassis M6 10 Nm (7.4 lbf ft) Screw, ABS module fastening M6 5 Nm (3.7 lbf ft) Screw, ball joint of push rod on foot brake cylinder Screw, battery terminal Screw, clutch assembly M6 5 Nm (3.7 lbf ft) Loctite®243™ Screw, connecting piece, rear brake line Screw, cooler retaining bracket M6 7 Nm (5.2 lbf ft) Screw, exhaust clamp on main silencer			
Nut, cable on starter motor Nut, exhaust valve control unit throttle cable Remaining nuts, chassis M6 10 Nm (7.4 lbf ft) Remaining screws, chassis M6 10 Nm (7.4 lbf ft) Screw, ABS module fastening M6 5 Nm (3.7 lbf ft) Screw, ball joint of push rod on foot brake cylinder Screw, battery terminal Screw, clutch assembly M6 Screw, connecting piece, rear brake line Screw, cooler retaining bracket M6 7 Nm (5.2 lbf ft) Screw, exhaust clamp on main silencer	_		
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Remaining nuts, chassis M6 10 Nm (7.4 lbf ft) Remaining screws, chassis M6 10 Nm (7.4 lbf ft) Screw, ABS module fastening M6 5 Nm (3.7 lbf ft) Screw, ball joint of push rod on foot brake cylinder Screw, battery terminal M6 4.5 Nm (3.32 lbf ft) Screw, clutch assembly M6 5 Nm (3.7 lbf ft) Screw, connecting piece, rear brake line Screw, cooler retaining bracket M6 7 Nm (5.2 lbf ft) Screw, exhaust clamp on main silencer M6 8 Nm (5.9 lbf ft)	, ,		
Remaining screws, chassis M6 Screw, ABS module fastening M6 Screw, ball joint of push rod on foot brake cylinder Screw, battery terminal Screw, clutch assembly M6 Screw, connecting piece, rear brake line Screw, cooler retaining bracket M6 M6 M6 M6 M6 M6 M6 M6 M6 M	,	M6	5 Nm (3.7 lbf ft)
Screw, ABS module fastening Screw, ball joint of push rod on foot brake cylinder Screw, battery terminal Screw, clutch assembly M6 Screw, connecting piece, rear brake line Screw, cooler retaining bracket M6 Screw, exhaust clamp on main silencer M6 Screw, ABS module fastening M6 5 Nm (3.7 lbf ft) Loctite®243™ Loctite®243™ Loctite®243™ 8 Nm (5.9 lbf ft)	Remaining nuts, chassis	M6	10 Nm (7.4 lbf ft)
Screw, ball joint of push rod on foot brake cylinder Screw, battery terminal Screw, clutch assembly M6 Screw, connecting piece, rear brake line Screw, cooler retaining bracket M6 Screw, exhaust clamp on main silencer M6 Screw, battery terminal M6 4.5 Nm (3.7 lbf ft) Loctite®243™ Loctite®243™ Loctite®243™ 8 Nm (5.9 lbf ft)	Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
foot brake cylinder Screw, battery terminal Screw, clutch assembly M6 Screw, connecting piece, rear brake line Screw, cooler retaining bracket Screw, exhaust clamp on main silencer Loctite®243™ 4.5 Nm (3.32 lbf ft) 5 Nm (3.7 lbf ft) Loctite®243™ Loctite®243™ 8 Nm (5.2 lbf ft) 8 Nm (5.9 lbf ft)	Screw, ABS module fastening	M6	5 Nm (3.7 lbf ft)
Screw, clutch assembly M6 Screw, connecting piece, rear brake line Screw, cooler retaining bracket M6 Screw, exhaust clamp on main silencer M6 Screw, exhaust clamp on main silencer M6 Screw, cooler retaining bracket M6 Screw, exhaust clamp on main silencer	, ,	M6	
Screw, connecting piece, rear brake line Screw, cooler retaining bracket Screw, exhaust clamp on main silencer M6 10 Nm (7.4 lbf ft) Loctite®243™ 10 Nm (5.2 lbf ft) 8 Nm (5.9 lbf ft)	Screw, battery terminal	M6	4.5 Nm (3.32 lbf ft)
brake line Screw, cooler retaining bracket M6 7 Nm (5.2 lbf ft) Screw, exhaust clamp on main silencer M6 8 Nm (5.9 lbf ft)	Screw, clutch assembly	M6	
Screw, exhaust clamp on main M6 8 Nm (5.9 lbf ft) silencer	<u> </u>	M6	
silencer	Screw, cooler retaining bracket	M6	7 Nm (5.2 lbf ft)
Serous exhaust alamp on manifold MG	•	M6	8 Nm (5.9 lbf ft)
Screw, exhaust claimp on mainiou Mo 8 Nm (5.9 IDT TI)	Screw, exhaust clamp on manifold	M6	8 Nm (5.9 lbf ft)
Screw, foot brake cylinder M6 10 Nm (7.4 lbf ft) Loctite®243™	Screw, foot brake cylinder	M6	
Screw, front wheel speed sensor M6 4 Nm (3 lbf ft)	Screw, front wheel speed sensor	M6	4 Nm (3 lbf ft)

Screw, fuel pump	M6	6 Nm (4.4 lbf ft)
Screw, license plate holder on	M6	12 Nm (8.9 lbf ft)
lower rear panel		
Screw, radiator hose clip	M6	3 Nm (2.2 lbf ft)
Screw, sensor box	M6	6 Nm (4.4 lbf ft)
		Loctite®243™
Screw, shift lever stub	M6	10 Nm (7.4 lbf ft) Loctite®243 TM
Screw, shift rod	M6	5 Nm (3.7 lbf ft)
Gerew, Silit rod	We	Loctite®243™
Screw, shift shaft deflector on shift	M6	18 Nm (13.3 lbf ft)
shaft		Loctite®243™
Screw, side stand stub	M6	6 Nm (4.4 lbf ft)
	MC	Loctite®243™
Screw, side stand stub extension	M6	6 Nm (4.4 lbf ft) Loctite®243 TM
Screw, steering damper, holder, on	M6	8 Nm (5.9 lbf ft)
frame		Loctite®243™
Screw, step plate for foot brake	M6	10 Nm (7.4 lbf ft)
lever		Loctite®243™
Screw, suitcase molds	M6	6 Nm (4.4 lbf ft)
Screw, tire pressure sensor (Super Duke GT EU/US/CN)	M6	7 Nm (5.2 lbf ft)
Screw, wheel speed sensor, rear	M6	4 Nm (3 lbf ft)
Cable disk nut, exhaust valve	M8	7 Nm (5.2 lbf ft)
Nut, manifold on cylinder head	M8	Tightening sequence:
		Tighten the nuts evenly. Do not
		warp the metal plate. 25 Nm (18.4 lbf ft)
Nut, rear sprocket	M8	36 Nm (26.6 lbf ft)
Nut, shift rod	M8	12 Nm (8.9 lbf ft)
Nut, shift rod	M8LH	12 Nm (8.9 lbf ft)
Nut, valve, angled	M8	4 Nm (3 lbf ft)
(Super Duke GT JP)		
Nut, valve, angled (Super Duke GT EU/US/CN)	M8	6 Nm (4.4 lbf ft)
Remaining nuts, chassis	M8	25 Nm (18.4 lbf ft)
Remaining screws, chassis	M8	25 Nm (18.4 lbf ft)
Screw, axle clamp	M8	15 Nm (11.1 lbf ft)
Screw, bottom triple clamp	M8	15 Nm (11.1 lbf ft)
Screw, foot brake lever	M8	20 Nm (14.8 lbf ft)
		Loctite®243™
Screw, front brake disc	M8	30 Nm (22.1 lbf ft) Loctite®2701™
Screw, front rider footrest bracket	M8	25 Nm (18.4 lbf ft)
		Loctite®243™
Screw, handlebar clamp	M8	20 Nm (14.8 lbf ft)
Screw, ignition lock (tamper-proof	M8	25 Nm (18.4 lbf ft)
screw)		

Screw, rear brake disc M8 30 Nm (22.1 lbf ft) Loctite*2701™	Screw, rear brake caliper	M8	25 Nm (18.4 lbf ft)
	Seren, real brane eariper		Loctite®2701™
Screw, shift lever on footrest bracket bracket bracket 10 Nm (7.4 lbf ft) Loctite®243™	Screw, rear brake disc		
bracket Locitie*243™ Screw, shift shaft deflector on frame M8 10 Nm (7.4 lbf ft) Locitie*243™ Screw, side stand bracket M8 25 Nm (18.4 lbf ft) Locitie*243™ Screw, side stand spring M8 15 Nm (11.1 lbf ft) Locitie*243™ Screw, steering damper on holder M8 8 Nm (5.9 lbf ft) Locitie*243™ Screw, steering damper on triple clamp M8 8 Nm (5.9 lbf ft) Locitie*243™ Screw, steering stem clamp M8 18 Nm (13.3 lbf ft) Locitie*243™ Screw, steering stem clamp M8 18 Nm (13.3 lbf ft) Locitie*243™ Screw, steering stem clamp M8 18 Nm (13.3 lbf ft) Locitie*243™ Screw, steering stem clamp M8 18 Nm (13.3 lbf ft) Locitie*243™ Screw, steering stem clamp M8 18 Nm (13.3 lbf ft) Locitie*243™ Screw, steering stem clamp M8 18 Nm (33.2 lbf ft) Locitie*243™ Screw, steering stem clamp M10 45 Nm (33.2 lbf ft) Locitie*243™ Screw, steering stem clamp M10 45 Nm (33.2 lbf ft) Locitie*243™ <td>Screw shift lever on footrost</td> <td>M8</td> <td></td>	Screw shift lever on footrost	M8	
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Screw, side stand bracket M8 25 Nm (18.4 lbf ft) Loctite®243™ Screw, side stand spring M8 15 Nm (11.1 lbf ft) Loctite®2701™ Screw, steering damper on holder M8 8 Nm (5.9 lbf ft) Loctite®243™ Screw, steering damper on triple clamp M8 8 Nm (5.9 lbf ft) Loctite®243™ Screw, steering stem clamp M8 18 Nm (13.3 lbf ft) Loctite®243™ Screw, top triple clamp M8 18 Nm (13.3 lbf ft) Loctite®243™ Screw, top triple clamp M8 18 Nm (13.3 lbf ft) Loctite®243™ Screw, top triple clamp M8 18 Nm (33.2 lbf ft) Loctite®243™ Screw, solatsis M10 45 Nm (33.2 lbf ft) Loctite®243™ Screw, engine bearer M10 45 Nm (33.2 lbf ft) Loctite®243™ Screw, front brake caliper M10 45 Nm (33.2 lbf ft) Loctite®243™ Screw, side stand M10 35 Nm (25.8 lbf ft) Loctite®243™ Screw, side stand bracket M10 45 Nm (33.2 lbf ft) Loctite®243™ Banjo bolt, brake line M10x1 25 Nm (18.4 lbf ft)		M8	
Screw, side stand spring M8 15 Nm (11.1 lbf ft) Locitie*27017M Screw, steering damper on holder clamp M8 8 Nm (5.9 lbf ft) Locitie*2437M Screw, steering damper on triple clamp M8 8 Nm (5.9 lbf ft) Locitie*2437M Screw, steering stem clamp M8 20 Nm (14.8 lbf ft) Locitie*2437M Screw, top triple clamp M8 18 Nm (13.3 lbf ft) Locitie*2437M Remaining nuts, chassis M10 45 Nm (33.2 lbf ft) Locitie*2437M Screw, engine bearer M10 45 Nm (33.2 lbf ft) Locitie*2437M Screw, front brake caliper M10 45 Nm (33.2 lbf ft) Locitie*2437M Screw, side stand M10 35 Nm (25.8 lbf ft) Locitie*2437M Screw, side stand bracket M10 45 Nm (33.2 lbf ft) Locitie*2437M Screw, side stand retaining plate M10 45 Nm (33.2 lbf ft) Locitie*2437M Banjo bolt, brake line M10x1 25 Nm (18.4 lbf ft) Locitie*2437M Banjo bolt, brake line, connecting plece, rear M10x1 25 Nm (18.4 lbf ft) Locitie*2437M Screw, bottom shock absorber		110	
Screw, steering damper on holder clamp M8 8 Nm (5.9 lbf ft) locitie*243** Screw, steering damper on triple clamp M8 8 Nm (5.9 lbf ft) locitie*243** Screw, steering stem clamp M8 20 Nm (14.8 lbf ft) locitie*243** Screw, top triple clamp M8 18 Nm (13.3 lbf ft) locitie*243** Remaining nuts, chassis M10 45 Nm (33.2 lbf ft) locitie*243** Remaining screws, chassis M10 45 Nm (33.2 lbf ft) locitie*243** Screw, engine bearer M10 45 Nm (33.2 lbf ft) locitie*243** Screw, front brake caliper M10 45 Nm (33.2 lbf ft) locitie*243** Screw, side stand M10 35 Nm (25.8 lbf ft) locitie*243** Screw, side stand bracket M10 35 Nm (25.8 lbf ft) locitie*243** Screw, side stand retaining plate M10 45 Nm (33.2 lbf ft) locitie*243** Banjo bolt, brake line M10x1 25 Nm (18.4 lbf ft) Banjo bolt, brake line M10x1 25 Nm (18.4 lbf ft) Banjo bolt, brake line, connecting piece, rear M10x1 25 Nm (18.4 lbf ft) Nut, rear hub shock absorber carrier M10x1.25 25 Nm (18.4 lbf ft) Lambda sensor	Screw, side stand bracket	M8	Loctite®243™
Screw, steering damper on triple clamp M8 8 Nm (5.9 lbf ft) Loctite®243™ Screw, steering stem clamp M8 20 Nm (14.8 lbf ft) Loctite®243™ Screw, steering stem clamp M8 18 Nm (13.3 lbf ft) Loctite®243™ Screw, top triple clamp M8 18 Nm (13.3 lbf ft) Loctite®243™ Remaining screws, chassis M10 45 Nm (33.2 lbf ft) Loctite®243™ Screw, front brake caliper M10 45 Nm (33.2 lbf ft) Loctite®243™ Screw, front brake caliper M10 40 Nm (29.5 lbf ft) Loctite®243™ Screw, side stand M10 35 Nm (25.8 lbf ft) Loctite®243™ Screw, side stand bracket M10 45 Nm (33.2 lbf ft) Loctite®243™ Screw, side stand bracket M10 45 Nm (33.2 lbf ft) Loctite®243™ Screw, side stand retaining plate M10x1 25 Nm (18.4 lbf ft) Loctite®243™ Banjo bolt, brake line M10x1 25 Nm (18.4 lbf ft) Loctite®243™ Banjo bolt, brake line, connecting rice, rear M10x1 25 Nm (18.4 lbf ft) Loctite®243™ Lambda sensor M12x1.25 </td <td>Screw, side stand spring</td> <td>M8</td> <td></td>	Screw, side stand spring	M8	
Screw, steering damper on triple clamp M8 20 Nm (14.8 lbf ft) Loctite*243*M Screw, steering stem clamp M8 20 Nm (14.8 lbf ft) Loctite*243*M Screw, top triple clamp M8 18 Nm (13.3 lbf ft) Loctite*243*M Remaining nuts, chassis M10 45 Nm (33.2 lbf ft) Loctite*243*M Screw, engine bearer M10 45 Nm (33.2 lbf ft) Loctite*243*M Screw, front brake caliper M10 45 Nm (33.2 lbf ft) Loctite*243*M Screw, handlebar support M10 40 Nm (29.5 lbf ft) Loctite*243*M Screw, side stand M10 35 Nm (25.8 lbf ft) Loctite*243*M Screw, side stand bracket M10 45 Nm (33.2 lbf ft) Loctite*243*M Screw, side stand retaining plate M10 45 Nm (33.2 lbf ft) Loctite*243*M Banjo bolt, brake line M10x1 25 Nm (18.4 lbf ft) Loctite*243*M Banjo bolt, brake line, connecting piece, rear M10x1 25 Nm (18.4 lbf ft) Loctite*243*M Banjo bolt, brake line, connecting piece, rear M10x1 15 Nm (11.1 lbf ft) Loctite*243*M Lambda sensor	Screw, steering damper on holder	M8	
clamp M8 20 Nm (14.8 lbf ft) Loctite®243™ Screw, steering stem clamp M8 20 Nm (14.8 lbf ft) Loctite®243™ Screw, top triple clamp M8 18 Nm (13.3 lbf ft) Remaining nuts, chassis M10 45 Nm (33.2 lbf ft) Remaining screws, chassis M10 45 Nm (33.2 lbf ft) Screw, engine bearer M10 45 Nm (33.2 lbf ft) Screw, front brake caliper M10 45 Nm (33.2 lbf ft) Screw, handlebar support M10 40 Nm (29.5 lbf ft) Screw, side stand M10 35 Nm (25.8 lbf ft) Loctite®243™ Loctite®243™ Screw, side stand bracket M10 45 Nm (33.2 lbf ft) Loctite®243™ Loctite®243™ Screw, side stand retaining plate M10 45 Nm (33.2 lbf ft) Banjo bolt, brake line M10x1 25 Nm (18.4 lbf ft) Banjo bolt, brake line, connecting plece, rear M10x1 15 Nm (11.1 lbf ft) Nut, rear hub shock absorber carrier M10x1.25 25 Nm (18.4 lbf ft) Lambda sensor M12x1.25 25 Nm (18.4 lbf ft) Screw			Loctite®243™
Screw, steering stem clamp M8 20 Nm (14.8 lbf ft) Loctite*243TM Screw, top triple clamp M8 18 Nm (13.3 lbf ft) 45 Nm (33.2 lbf ft) Remaining nuts, chassis M10 45 Nm (33.2 lbf ft) Loctite*243TM Remaining screws, chassis M10 45 Nm (33.2 lbf ft) Loctite*243TM Screw, engine bearer M10 45 Nm (33.2 lbf ft) Loctite*243TM Screw, front brake caliper M10 40 Nm (29.5 lbf ft) Loctite*243TM Screw, side stand M10 35 Nm (25.8 lbf ft) Loctite*243TM Screw, side stand bracket M10 45 Nm (33.2 lbf ft) Loctite*243TM Screw, side stand retaining plate M10 45 Nm (33.2 lbf ft) Loctite*243TM Screw, side stand retaining plate M10x1 25 Nm (18.4 lbf ft) Loctite*243TM Banjo bolt, brake line M10x1 25 Nm (18.4 lbf ft) Loctite*243TM Banjo bolt, brake line, connecting piece, rear M10x1 15 Nm (11.1 lbf ft) Loctite*243TM Screw, bottom shock absorber carrier M10x1 25 Nm (18.4 lbf ft) Loctite*243TM Screw, bottom shoc		M8	
Screw, top triple clamp	<u> </u>		
Screw, top triple clamp	Screw, steering stem clamp	M8	
Remaining nuts, chassis M10 45 Nm (33.2 lbf ft)	Carery ton trials slave	MO	
Remaining screws, chassis M10 45 Nm (33.2 lbf ft) Screw, engine bearer M10 45 Nm (33.2 lbf ft) Screw, front brake caliper M10 45 Nm (33.2 lbf ft) Screw, handlebar support M10 40 Nm (29.5 lbf ft) Screw, side stand M10 35 Nm (25.8 lbf ft) Screw, side stand bracket M10 45 Nm (33.2 lbf ft) Screw, side stand bracket M10 45 Nm (33.2 lbf ft) Screw, side stand retaining plate M10 45 Nm (33.2 lbf ft) Banjo bolt, brake line M10x1 25 Nm (18.4 lbf ft) Banjo bolt, brake line, connecting piece, rear M10x1 15 Nm (11.1 lbf ft) Nut, rear hub shock absorber carrier M10x1.25 45 Nm (33.2 lbf ft) Lambda sensor M12x1.25 25 Nm (18.4 lbf ft) Screw, bottom shock absorber M14x1.5 80 Nm (59 lbf ft) Thread greased Screw, top shock absorber M14x1.5 80 Nm (59 lbf ft) Thread greased Screw, eccentric M16 70 Nm (51.6 lbf ft) Nut, seat lock M22x1.5 4 Nm (31.2 lbf ft) <t< td=""><td></td><td></td><td></td></t<>			
Screw, engine bearer M10 45 Nm (33.2 lbf ft) Loctite®243™ Screw, front brake caliper M10 45 Nm (33.2 lbf ft) Loctite®243™ Screw, handlebar support M10 40 Nm (29.5 lbf ft) Loctite®243™ Screw, side stand M10 35 Nm (25.8 lbf ft) Loctite®243™ Screw, side stand bracket M10 45 Nm (33.2 lbf ft) Loctite®243™ Screw, side stand retaining plate M10 45 Nm (33.2 lbf ft) Loctite®243™ Banjo bolt, brake line M10x1 25 Nm (18.4 lbf ft) Banjo bolt, brake line, connecting piece, rear M10x1 15 Nm (11.1 lbf ft) Nut, rear hub shock absorber carrier M10x1.25 45 Nm (33.2 lbf ft) Lambda sensor M12x1.25 25 Nm (18.4 lbf ft) Screw, bottom shock absorber M14x1.5 80 Nm (59 lbf ft) Thread greased Screw, top shock absorber M14x1.5 80 Nm (59 lbf ft) Thread greased Screw, eccentric M16 70 Nm (51.6 lbf ft) Nut, swingarm pivot M19x1.5 130 Nm (95.9 lbf ft) Thread greased Nut, seat lock M22x1.5 4 Nm (3 lbf ft) <td< td=""><td></td><td></td><td></td></td<>			
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Screw, handlebar support M10 40 Nm (29.5 lbf ft) Loctite®243™ Screw, side stand M10 35 Nm (25.8 lbf ft) Loctite®243™ Screw, side stand bracket M10 45 Nm (33.2 lbf ft) Loctite®243™ Screw, side stand retaining plate M10 45 Nm (33.2 lbf ft) Loctite®243™ Banjo bolt, brake line M10x1 25 Nm (18.4 lbf ft) Loctite®243™ Banjo bolt, brake line, connecting piece, rear M10x1 15 Nm (11.1 lbf ft) Loctite®243™ Nut, rear hub shock absorber carrier M10x1.25 45 Nm (33.2 lbf ft) Loctite®243™ Lambda sensor M12x1.25 25 Nm (18.4 lbf ft) Thread greased Screw, bottom shock absorber M14x1.5 80 Nm (59 lbf ft) Thread greased Screw, top shock absorber M14x1.5 80 Nm (59 lbf ft) Thread greased Screw, eccentric M16 70 Nm (51.6 lbf ft) Thread greased Nut, seat lock M22x1.5 4 Nm (3 lbf ft) Thread greased Nut, seat lock M25x1.5 4 Nm (3.2 lbf ft) Thread greased	Screw, front brake caliper	M10	45 Nm (33.2 lbf ft)
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Screw, side stand M10 35 Nm (25.8 lbf ft) Loctite®243™ Screw, side stand bracket M10 45 Nm (33.2 lbf ft) Loctite®243™ Screw, side stand retaining plate M10 45 Nm (33.2 lbf ft) Loctite®243™ Banjo bolt, brake line M10x1 25 Nm (18.4 lbf ft) Banjo bolt, brake line, connecting piece, rear Nut, rear hub shock absorber carrier M10x1.25 45 Nm (33.2 lbf ft) Loctite®243™ Lambda sensor M12x1.25 25 Nm (18.4 lbf ft) Screw, bottom shock absorber M14x1.5 80 Nm (59 lbf ft) Thread greased Screw, top shock absorber M14x1.5 80 Nm (59 lbf ft) Screw, eccentric M16 70 Nm (51.6 lbf ft) Nut, swingarm pivot M19x1.5 130 Nm (95.9 lbf ft) Thread greased Nut, seat lock M22x1.5 4 Nm (33.2 lbf ft) Screw, front wheel spindle M25x1.5 Thread greased Thread greased	Screw, handlebar support	M10	
Screw, side stand bracket M10 45 Nm (33.2 lbf ft) Loctite®243™ Screw, side stand retaining plate M10 45 Nm (33.2 lbf ft) Loctite®243™ Banjo bolt, brake line Banjo bolt, brake line, connecting piece, rear Nut, rear hub shock absorber carrier Lambda sensor M12x1.25 Screw, bottom shock absorber M14x1.5 Screw, top shock absorber M16 Nut, swingarm pivot M16 Nut, seat lock M22x1.5 A5 Nm (33.2 lbf ft) Loctite®243™ Loctit	Screw, side stand	M10	
Screw, side stand retaining plate M10 45 Nm (33.2 lbf ft) Loctite®243™ Banjo bolt, brake line M10x1 Banjo bolt, brake line, connecting piece, rear Nut, rear hub shock absorber carrier Lambda sensor Lambda sensor M12x1.25 Screw, bottom shock absorber M14x1.5 M14			
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Banjo bolt, brake line, connecting piece, rear Nut, rear hub shock absorber carrier Lambda sensor M12x1.25 Screw, bottom shock absorber M14x1.5 Screw, top shock absorber M16 Nut, swingarm pivot M19x1.5 M19x1.5 M16 M19x1.5 M16 M19x1.5 M16 M19x1.5 M16 M19x1.5 M16 M19x1.5 M20x1.5	Screw, side stand retaining plate	M10	
Banjo bolt, brake line, connecting piece, rear Nut, rear hub shock absorber carrier Lambda sensor M12x1.25 Screw, bottom shock absorber M14x1.5 Screw, top shock absorber M16 Nut, swingarm pivot M19x1.5 M19x1.5 M16 M19x1.5 M16 M19x1.5 M16 M19x1.5 M16 M19x1.5 M16 M19x1.5 M20x1.5	Banjo bolt, brake line	M10x1	25 Nm (18.4 lbf ft)
Nut, rear hub shock absorber carrier Lambda sensor M12x1.25 Screw, bottom shock absorber M14x1.5 Screw, top shock absorber M14x1.5 M16 Nut, swingarm pivot M19x1.5 M19x1.5 M19x1.5 M19x1.5 M10x1.25 A5 Nm (33.2 lbf ft) Thread greased Nut, seat lock M16 M22x1.5 M22x1.5 M25x1.5 M10x1.25 A5 Nm (33.2 lbf ft) Thread greased A5 Nm (59 lbf ft) Thread greased A65 Nm (695.9 lbf ft) Thread greased A65 Nm (695.9 lbf ft) Thread greased A65 Nm (695.9 lbf ft) Thread greased	Banjo bolt, brake line, connecting	M10x1	15 Nm (11.1 lbf ft)
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Screw, bottom shock absorberM14x1.580 Nm (59 lbf ft)Thread greasedScrew, top shock absorberM14x1.580 Nm (59 lbf ft)Thread greasedScrew, eccentricM1670 Nm (51.6 lbf ft)Nut, swingarm pivotM19x1.5130 Nm (95.9 lbf ft) Thread greasedNut, seat lockM22x1.54 Nm (3 lbf ft)Screw, front wheel spindleM25x1.545 Nm (33.2 lbf ft) Thread greased		CZ.1XUIWI	
Screw, top shock absorber M14x1.5 Screw, eccentric M16 Nut, swingarm pivot M19x1.5 Nut, seat lock M22x1.5 M25x1.5 M25x1.5 M25x1.5 M25x1.5 M14x1.5 M14x1.5 M14x1.5 M14x1.5 M14x1.5 M14x1.5 M15y M15y M15y M15y M15y M15y M15y M15y	Lambda sensor	M12x1.25	25 Nm (18.4 lbf ft)
Screw, top shock absorber M14x1.5 Screw, eccentric M16 Nut, swingarm pivot M19x1.5 Nut, seat lock M22x1.5 M25x1.5 M25x1.5 M25x1.5 M25x1.5 M14x1.5 M14x1.5 M14x1.5 M14x1.5 M14x1.5 M14x1.5 M15y M16x M16x M16x M16x M16x M16x M16x M16x	Screw, bottom shock absorber	M14x1.5	80 Nm (59 lbf ft)
Screw, eccentric M16 70 Nm (51.6 lbf ft) Nut, swingarm pivot M19x1.5 130 Nm (95.9 lbf ft) Thread greased Nut, seat lock M22x1.5 4 Nm (3 lbf ft) Screw, front wheel spindle M25x1.5 45 Nm (33.2 lbf ft) Thread greased			Thread greased
Screw, eccentricM1670 Nm (51.6 lbf ft)Nut, swingarm pivotM19x1.5130 Nm (95.9 lbf ft) Thread greasedNut, seat lockM22x1.54 Nm (3 lbf ft)Screw, front wheel spindleM25x1.545 Nm (33.2 lbf ft) Thread greased	Screw, top shock absorber	M14x1.5	
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Nut, seat lock M22x1.5 4 Nm (3 lbf ft) Screw, front wheel spindle M25x1.5 45 Nm (33.2 lbf ft) Thread greased			
Screw, front wheel spindle M25x1.5 45 Nm (33.2 lbf ft) Thread greased	, 5		
Thread greased	Nut, seat lock	M22x1.5	4 Nm (3 lbf ft)
Thread greased	Screw, front wheel spindle	M25x1.5	45 Nm (33.2 lbf ft)
Screw, steering head, top M25x1.5 18 Nm (13.3 lbf ft)	,		
	Screw, steering head, top	M25x1.5	18 Nm (13.3 lbf ft)

4 TECHNICAL DATA

Nut, rear axle, shock absorber side	M35x1.5	200 Nm (147.5 lbf ft) Loctite® 262™/lock the locking wire with locking varnish
Nut, rear axle	M50x1.5	250 Nm (184.4 lbf ft) Thread greased/lock locking wire with locking varnish

Super unleaded (ROZ 95/RON 95/PON 91)

Standard/classification

DIN EN 228 (ROZ 95/RON 95/PON 91)

Guideline

- Only use unleaded super fuel that matches or is equivalent to the specified fuel grade.
- Fuel with an ethanol content of up to 10 % (E10 fuel) is safe to use.



Info

Do **not** use fuel containing methanol (e. g. M15, M85, M100) or more than 10 % ethanol (e. g. E15, E25, E85, E100).





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08/2017







