

## 250 EXC-F 250 EXC-F Six Days

Art. no. 3213969en



**KTM**



Perform the work described in these setup instructions before the vehicle is delivered to the customer.

Read the setup instructions in their entirety before beginning work.

These setup instructions were written to correspond to the latest state of this series. We reserve the right to make changes in the interest of technical advancement without at the same time updating this manual.

We shall not provide a description of general workshop methods. Likewise, safety rules that apply in a workshop are not specified here. It is assumed that the work will be performed by a fully trained mechanic.

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ISO 9001(12 100 6061)

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Issued by: TÜV Management Service

REG.NO. 12 100 6061

KTM Sportmotorcycle GmbH

Stallhofnerstraße 3

5230 Mattighofen, Austria

This document is valid for the following models:

250 EXC-F EU (F8103S9)

250 EXC-F AU (F8160S9)

250 EXC-F US (F8175S9)

250 EXC-F AR (F8142S9)

250 EXC-F BR (F8140S9)

250 EXC-F Six Days EU (F8103S2)



# 1 MEANS OF REPRESENTATION

## 1.1 Symbols used

The meaning of specific symbols is described below.



Indicates an expected reaction (e.g. of a work step or a function).



Indicates an unexpected reaction (e.g. of a work step or a function).



Indicates a page reference (more information is provided on the specified page).



Indicates information with more details or tips.



Indicates the result of a testing step.



Indicates a voltage measurement.



Indicates a current measurement.



Indicates a resistance measurement.



Indicates the end of an activity including potential rework.

## 1.2 Formats used

The typographical formats used in this document are explained below.

**Proprietary name**

Indicates a proprietary name.

**Name<sup>®</sup>**

Indicates a protected name.

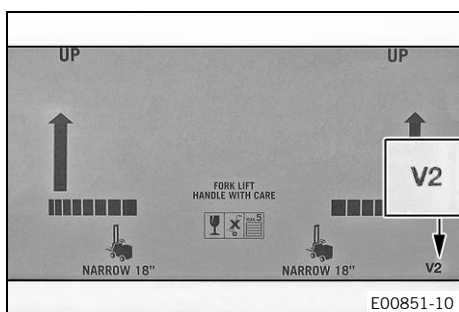
**Brand<sup>™</sup>**

Indicates a brand available on the open market.

**Underlined terms**

Refer to technical details of the vehicle or indicate technical terms, which are explained in the glossary.

## 2.1 Unpacking and setting up the vehicle



### Condition

#### Packaging V2

- Remove the box and the plastic packaging.



#### Info

An assistant prevents the motorcycle from falling over.  
To avoid damaging the motorcycle during the setup, leave the protective film on the vehicle until you have finished.

- Remove the separate enclosure and unpack it. Check that the scope of supply is complete using the enclosed packing list.
- Have a lift stand available.

Lift stand (78129955100)

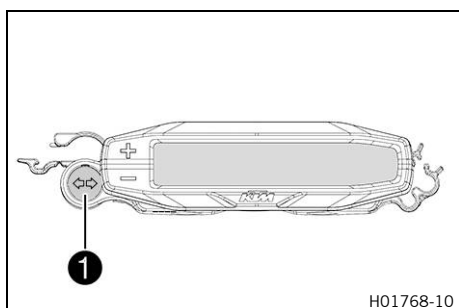
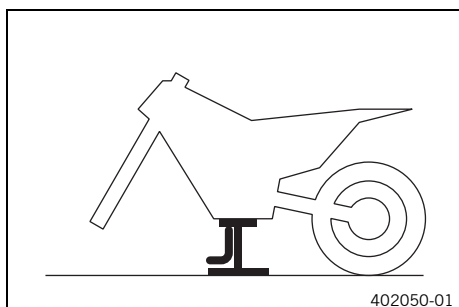
- Carefully loosen and remove the tension belt of the footrest mount.



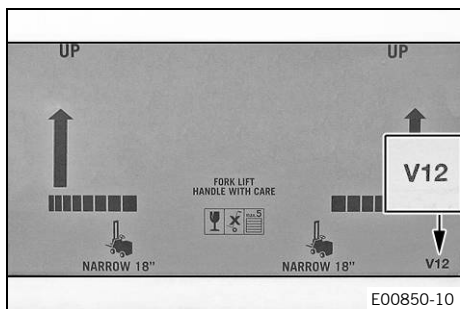
#### Info

An assistant prevents the motorcycle from falling over.

- Together with an assistant, take the vehicle off the pallet.
- Position the vehicle on a lift stand.
- Check the vehicle for transport damage.
- Remove the headlight mask with the headlight. (📖 p. 19)



- Position the turn signal indicator lamp ❶ in the combination instrument bracket.



## Condition

### Packaging V12

- Remove the box and the plastic packaging.

### **i** Info

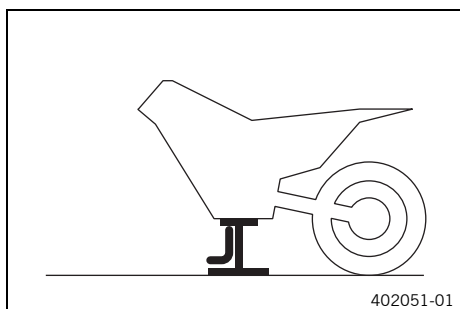
An assistant prevents the motorcycle from falling over.

To avoid damaging the motorcycle during the setup, leave the protective film on the vehicle until you have finished.

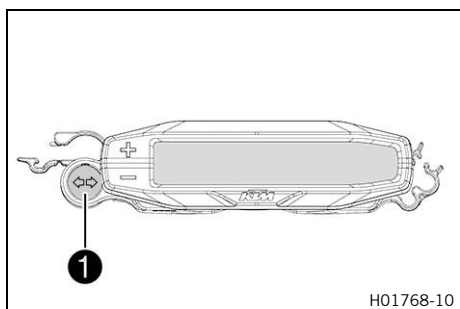
- Remove and unpack the separate enclosure and components. Check that the scope of supply is complete using the enclosed packing list.
- Remove the two cable ties on the triple clamp.
- Have a lift stand available.

Lift stand (78129955100)
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- Together with an assistant, take the vehicle off the pallet.
- Position the vehicle on a lift stand.
- Check the vehicle and components for transport damage.
- Install the shock absorber. (📖 p. 22)

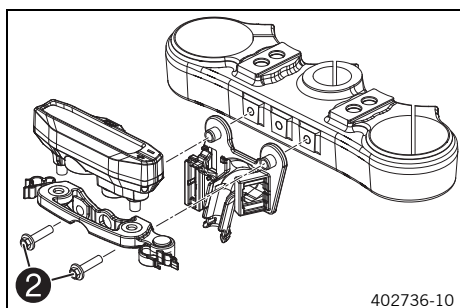


402051-01



H01768-10

- Position the turn signal indicator lamp **1** in the combination instrument bracket.



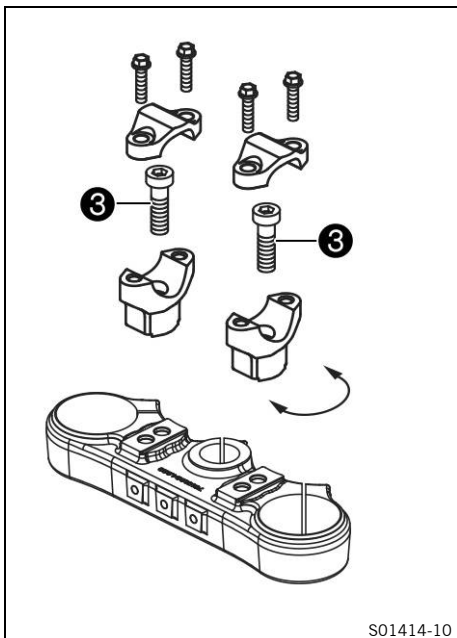
402736-10

- Position the connector board and combination instrument on the upper triple clamp.
- Mount and tighten screws **2**.

### Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
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- Route the clutch line with the clutch master cylinder toward the front between the upper and lower triple clamps.
- Install the fork legs. (📖 p. 22)



S01414-10



E00483-01

**(EXC-F EU/AU/US/AR/BR)**

- Remove screws ③ and take off handlebar supports.
- Move the handlebar supports to the desired position and mount and tighten screws ③.

Guideline

Screw, handlebar holder	M10	40 Nm (29.5 lbf ft) <b>Loctite®243™</b>
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**Info**

Position the left and right handlebar supports evenly.



**Warning**

**Danger of accidents** A repaired handlebar poses a safety risk.

If the handlebar is bent or straightened, the material becomes fatigued. The handlebar may break as a result.

- Change the handlebar if the handlebar is damaged or bent.

- Position handlebar.



**Info**

Make sure the cables and wiring are positioned correctly.

- Position handlebar clamps. Mount and tighten the screws evenly.

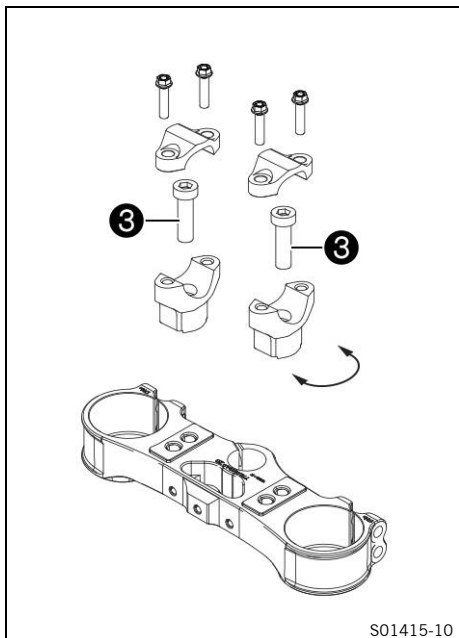
Guideline

Screw, handlebar clamp	M8	20 Nm (14.8 lbf ft)
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**Info**

The markings on the handlebar should be at the center of the handlebar clamps. Keep the installed gap widths equal when tightening.



S01415-10



S01413-01

### (250 EXC-F Six Days EU)

- Remove screws ③ and take off the handlebar supports.
- Move the handlebar supports to the desired position and mount and tighten screws ③.

#### Guideline

Screw, handlebar holder	M10	40 Nm (29.5 lbf ft) <b>Loctite®243™</b>
-------------------------	-----	--



#### Info

Position the left and right handlebar supports evenly.



#### Warning

**Danger of accidents** A repaired handlebar poses a safety risk.

If the handlebar is bent or straightened, the material becomes fatigued. The handlebar may break as a result.

- Change the handlebar if the handlebar is damaged or bent.

- Position handlebar.



#### Info

Make sure the cables and wiring are positioned correctly.

- Position handlebar clamps. Mount and tighten the screws evenly.

#### Guideline

Screw, handlebar clamp	M8	20 Nm (14.8 lbf ft)
------------------------	----	------------------------



#### Info

The markings on the handlebar should be at the center of the handlebar clamps. Keep the installed gap widths equal when tightening.





- Position the controls on the right half of the handlebar.



**(EXC-F EU/AU/AR/BR, EXC-F Six Days)**

- Position the controls on the left half of the handlebar.



**(250 EXC-F Six Days EU)**



**Warning**

**Voiding of the government approval for road use and the insurance coverage** If the combination switch is installed, the vehicle's approval for road use is invalidated.

- Only operate the vehicle in closed-off areas remote from public road traffic if the combination switch is installed.

- (Optional) Mount combination switch on the left side.



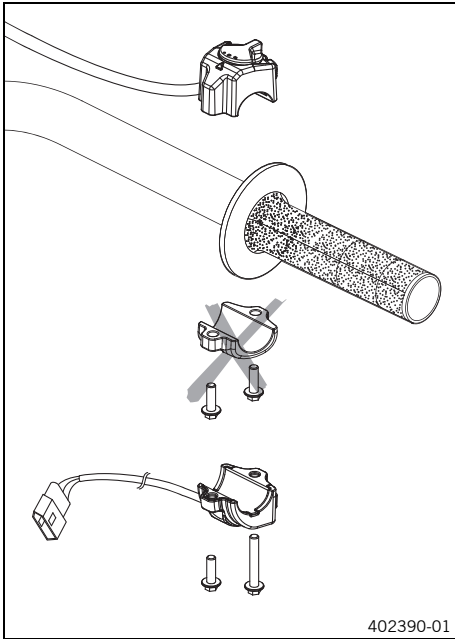
**Info**

The figure shows a possible installation position of the left side combination switch.



**(250 EXC-F US)**

- Position the controls on the left half of the handlebar.



**(EXC-F EU/AU/AR/BR, EXC-F Six Days)**

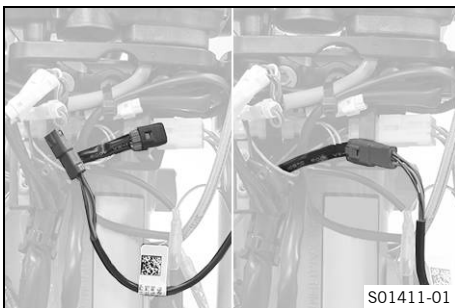
- Mount the turn signal switch.



**Condition**

**Packaging V12**

- Join all plug-in connectors to the connector board.
- Route the cable without tension and secure with cable tie(s).



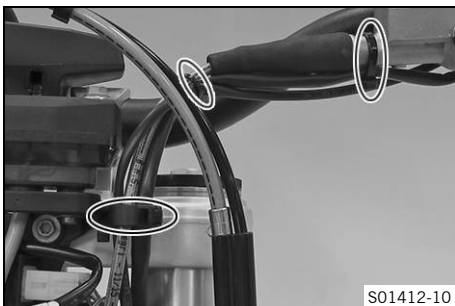
**(250 EXC-F Six Days EU)**



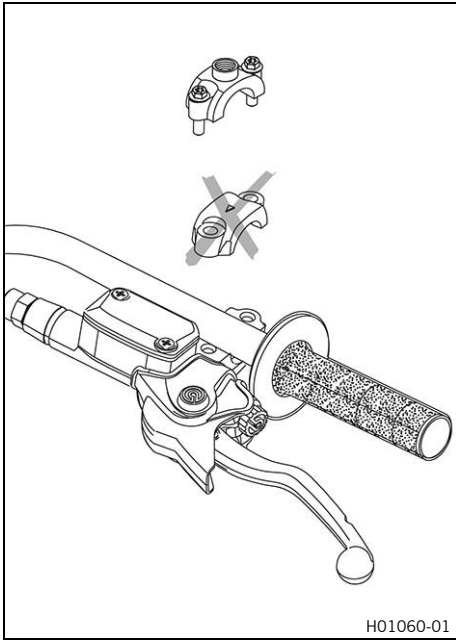
**Warning**

**Voiding of the government approval for road use and the insurance coverage** If the combination switch is installed, the vehicle's approval for road use is invalidated.

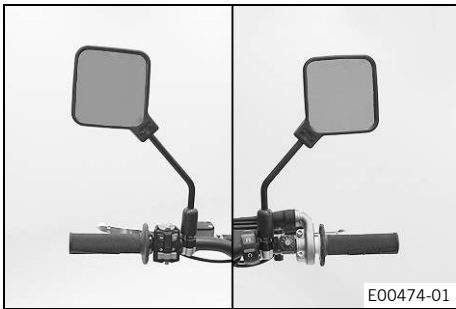
- Only operate the vehicle in closed-off areas remote from public road traffic if the combination switch is installed.



- (Optional) Remove the protection cap and join the plug-in connector of the left combination switch.
- Route the cable without tension and secure with cable ties and cable holders.



- Mount the mirror clamps on both sides.



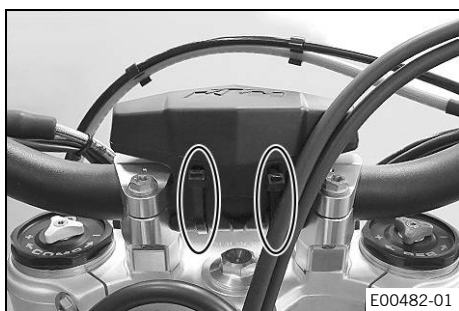
- Mount both rear mirrors with the adapter.



- Preassemble the hand guards on the left and right.



- Mount the left hand guard.
- Mount the right hand guard.



- Secure the handlebar cushion with two cable ties.
- Install front fender. (📖 p. 24)
- Install the front wheel. (📖 p. 24)

**(EXC-F EU/AU/US/AR, EXC-F Six Days)**

- Remove the 12 V battery. (📖 p. 26)
- Charge the 12 V battery. (📖 p. 29)

**(250 EXC-F BR)**



**Warning**

**Risk of injury** Battery acid and battery gases cause serious chemical burns.

- Keep 12 V batteries out of the reach of children.
- Wear suitable protective clothing and safety glasses.
- Avoid contact with battery acid and battery gases.
- Keep sparks or open flames away from the 12 V battery.
- Only charge 12 V batteries in well-ventilated rooms.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse eyes with water for at least 15 minutes and consult a doctor immediately if battery acid and battery gases get into the eyes.

- Fill the 12 V battery.

**i Info**

Read the notes in the 12 V battery accessory pack.

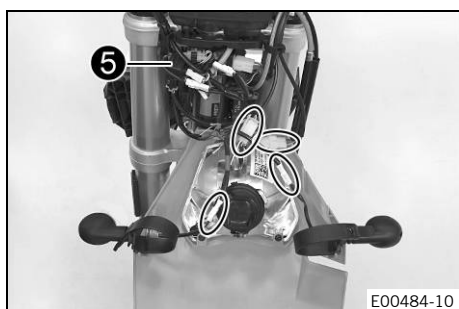
- Charge the 12 V battery. (📖 p. 30)

**(250 EXC-F US)**

- Install the headlight mask with the headlight. (📖 p. 20)
- Install the 12 V battery. (📖 p. 28)

**(EXC-F EU/AU/AR/BR, EXC-F Six Days)**

- Remove the fuel tank. (📖 p. 32)
- Position the turn signal cable harness.
- Insert the indicator lamp with the black and violet cable colors into socket **4**.

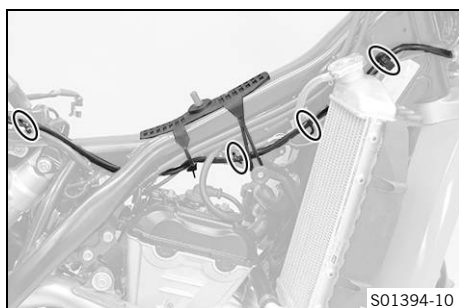


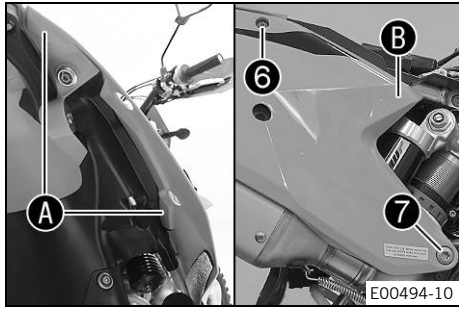
- Position the turn signal on the headlight mask on both sides, mount nuts with washers and tighten.
- Connect the plug-in connector of the right turn signal using the black and brown cables of the turn signal cable harness.
- Connect the plug-in connector of the left turn signal using the violet and brown cable colors of the turn signal cable harness.

**i Info**

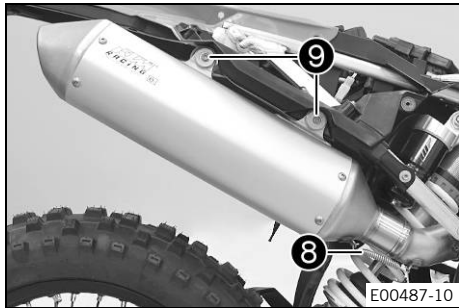
Pay attention to where the brake line is routed when doing so.

- Connect plug-in connector of the headlight.
- Connect plug-in connector of the turn signal switch.
- Secure turn signal relay **5** with a cable tie and plug in the connector.
- Install the headlight mask with the headlight. (📖 p. 20)
- Route the turn signal cable harness from the front to the rear as far as the battery compartment.
- Position and secure the turn signal cable harness using cable ties on the main wiring harness under the rubber straps of fuel tank support.





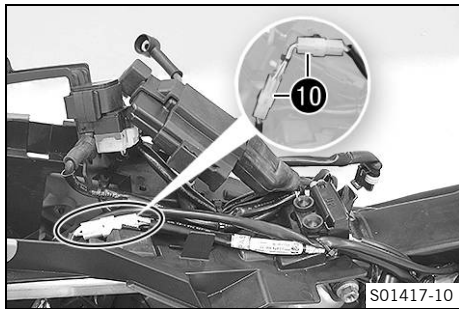
- Remove screw 6.
- Remove screw 7.
- Pull off the side cover in area A and area B and remove it toward the rear.



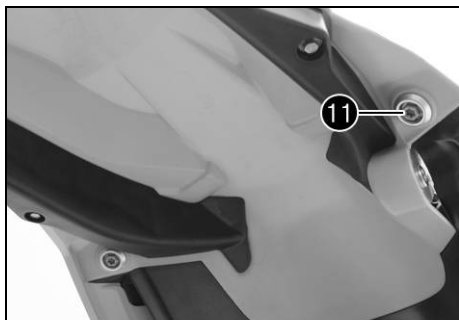
- Detach spring 8.

Spring hook (5030501700004)

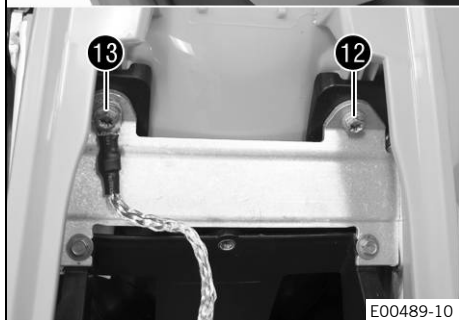
- Remove screws 9 with the washers and take off the main silencer.

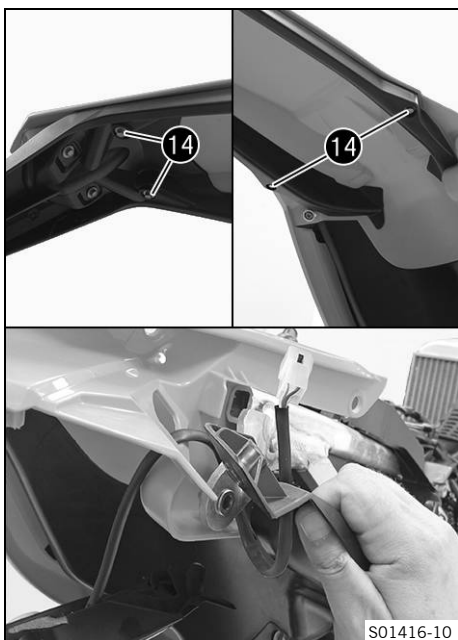


- Pull off the engine control unit from the holder and hang to the side.
- Disconnect plug-in connector 10 on main wiring harness and take off.
- Join the turn signal cable harness plug-in connector to the main wiring harness plug-in connector.

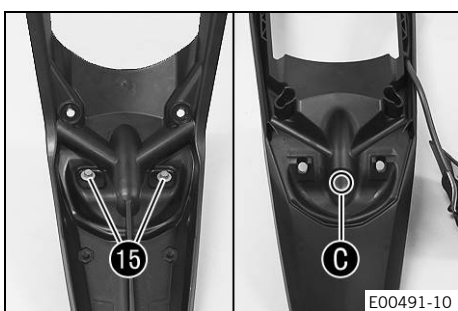


- Remove screw 11 with the collar bushing.
- Remove screw 12.
- Remove screw 13 with negative cable and contact disk.





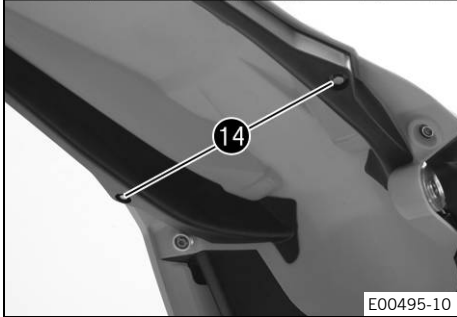
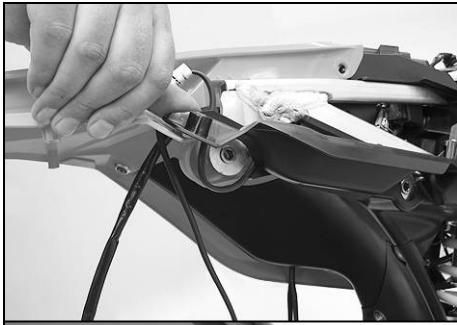
- Remove screws 14.
- Carefully pull the tail light cable out of the frame, paying attention to the plug as you do so.
- Take off license plate holder with tail light toward the rear.



- Remove screws 15 and hang the tail light to the side.
- Drill a hole at marking C to the size of the marking.

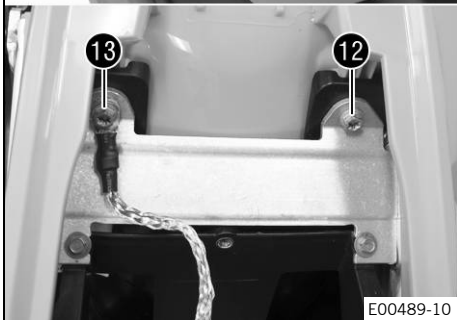
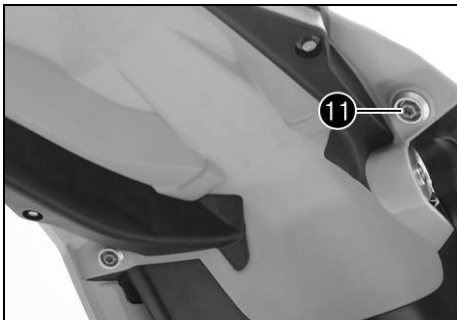


- Route the turn signal cable harness toward the rear and pass through the frame paying attention to the plugs as you do so.
- Route turn signal cable harness on the license plate holder and pass turn signal cable harness through the drill hole.
- Position tail light on license plate holder, and mount and tighten screws 15.



E00495-10

- Carefully pass the tail light cable through the frame, paying attention to the plug as you do so.
- Position the license plate holder on the rear.
- Mount and tighten screws **14**.



E00489-10

- Mount and tighten screw **11** with the collar bushing.

Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
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- Mount and tighten screw **12**.

Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
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- Mount and tighten screw **13** with negative cable and contact disk.

Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
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E00498-10

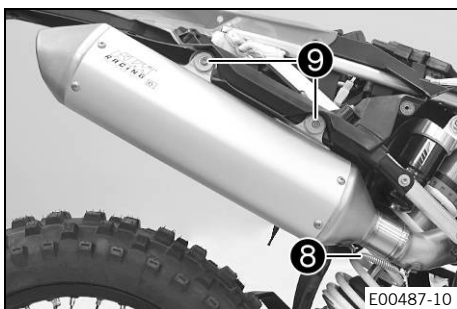
- Connect the tail light plug-in connector to the main wiring harness plug-in connector.
- Mount the engine control unit on the holder.



### Info

The wiring harness runs under the engine control unit.





- Position the main silencer. Mount screws **9** with the washers, but do not tighten yet.
- Attach spring **8**.

Spring hook (5030501700004)

- Tighten screws **9**.

Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
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- Attach the side cover in area **A** and engage it in area **B**.
- Mount and tighten screw **7**.

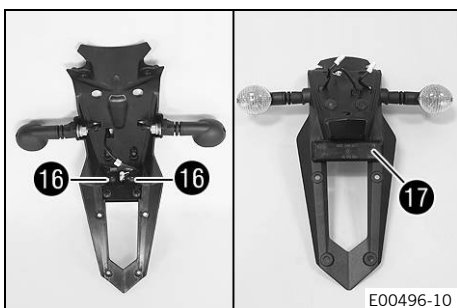
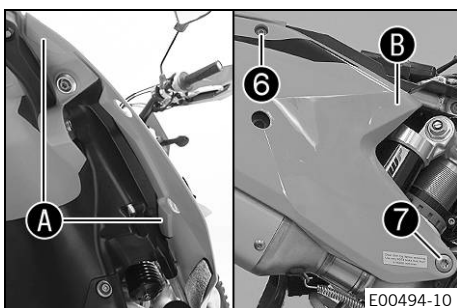
Guideline

Screw, sub-frame	M8	35 Nm (25.8 lbf ft) <b>Loctite®2701™</b>
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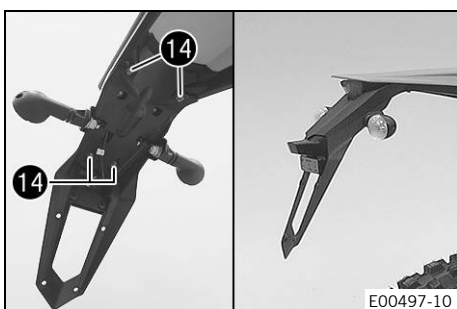
- Mount and tighten screw **6**.

Guideline

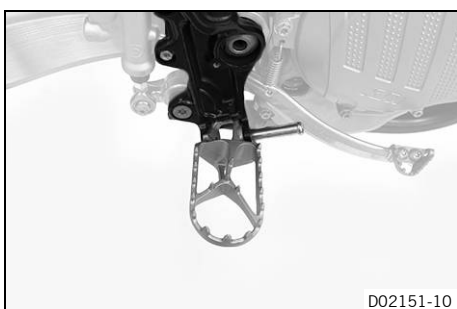
Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
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- Install the 12 V battery. (📖 p. 28)
- Install the fuel tank. (📖 p. 34)
- Position turn signal on both sides, mount nuts with washers and tighten.
- Position license plate lamp on the license plate holder, and mount and tighten screws **16**.
- Mount reflector **17** on license plate holder.
- Pass cable through the license plate holder.



- Position the license plate holder on the license plate support.
- Join the plug-in connector of the license plate lamp.
- Connect the plug-in connector of the left turn signal which is marked red.
- Connect the plug-in connector of the right turn signal which is marked green.
- Mount and tighten screws **14**.

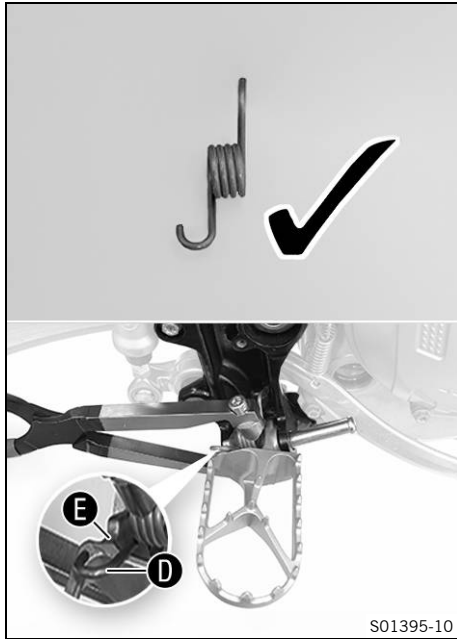


- Position the right footrest and pin.

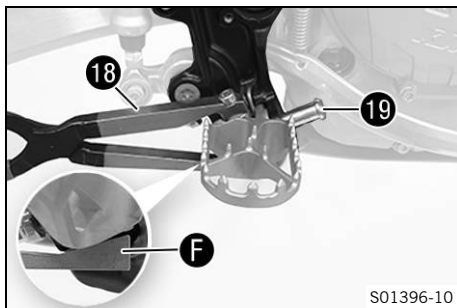


### Info

Only insert the pin to the extent that the spring can still be mounted.



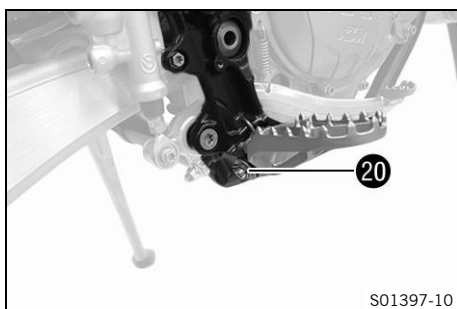
- Position spring as shown.
- ✓ Spring **D** engages in area **E**.



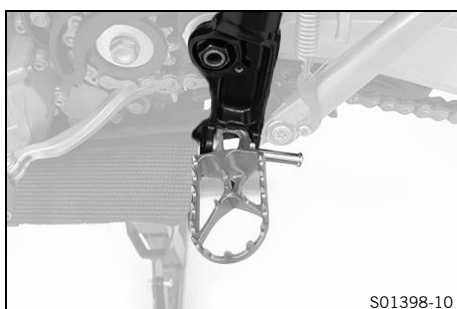
- Press the spring with special tool **18**.

Footrest spring plier (79029083000)

- ✓ The special tool is applied to area **F** on the footrest.
- Mount pin **19**.



- Mount the washer and splint **20**.

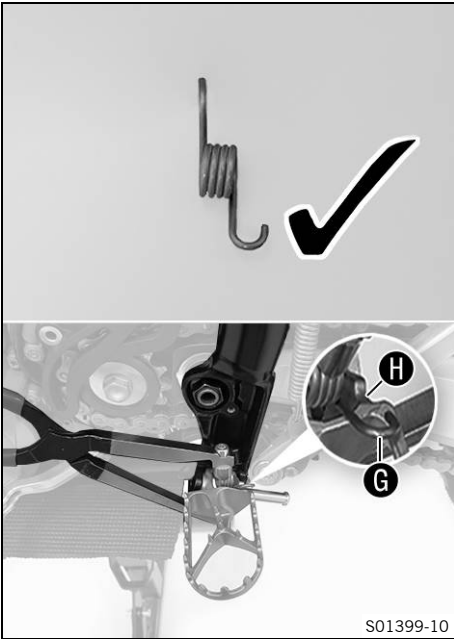


- Position the left footrest and pin.

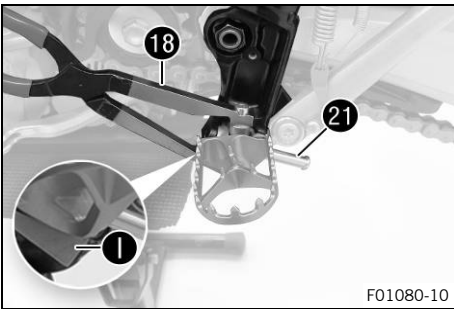


### Info

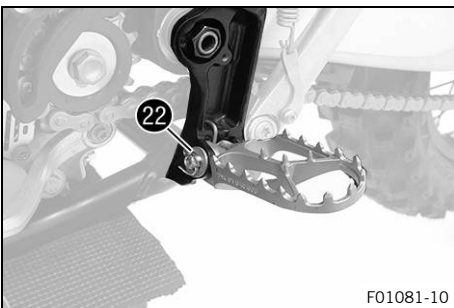
Only insert the pin to the extent that the spring can still be mounted.



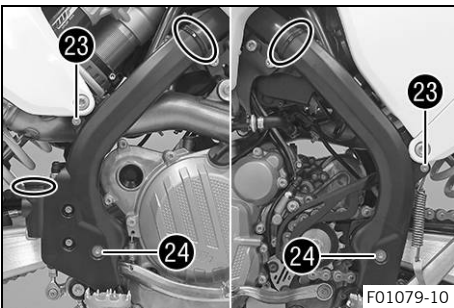
- Position spring as shown.
- ✓ Spring **G** engages in area **H**.



- Press the spring with special tool **18**.
- |                                     |
|-------------------------------------|
| Footrest spring plier (79029083000) |
|-------------------------------------|
- ✓ The special tool is applied to area **1** on the footrest.
  - Mount pin **21**.



- Mount the washer and splint **22**.



- Position the frame protectors on both sides.
- Mount and tighten screws **23**.

Guideline

Screw, frame protector	M5	3 Nm (2.2 lbf ft)
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- Mount and tighten screws **24** with the washers.

Guideline

Screw, frame protector	M5	3 Nm (2.2 lbf ft)
------------------------	----	-------------------

- Mount the cable tie.
- (250 EXC-F AU, 250 EXC-F Six Days EU)**
  - Install the engine guard. (📖 p. 37)

- Unpack and mount the **KTM PowerParts** included in the delivery (optional).

**Info**

Read the accompanying **KTM PowerParts** fitting instructions.

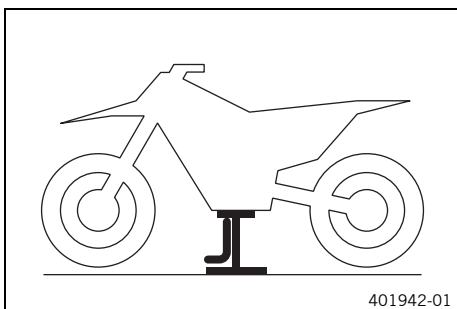
- 
- Attach the stickers included in the scope of supply (optional).
  - Set the kilometers or miles. (📖 p. 39)
  - Set the combination instrument. (📖 p. 40)
  - Set the clock. (📖 p. 40)
  - Refuel. (📖 p. 38)
  - Position all controls in their exact positions on the handlebar. Tighten all screws.
  - Prepare the vehicle according to the specifications in the **KTM Dealer.net** for handover to the customer.

**Info**

Transport mode must be deactivated to be able to start the motorcycle.

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### 3.1 Raising the motorcycle with the lift stand



**Note**

**Danger of damage** The parked vehicle can roll away or fall over.

- Park the vehicle on a firm and level surface.
- Raise the motorcycle at the frame underneath the engine.

Lift stand (78129955100)

- ✓ Neither wheel is in contact with the ground.
- Secure the motorcycle against falling over.

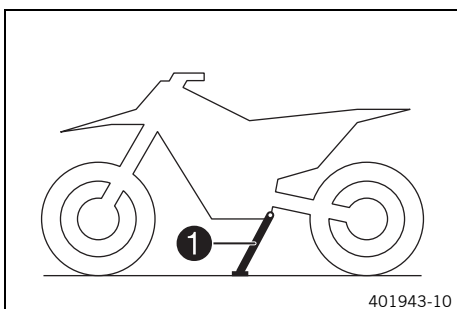


### 3.2 Removing the motorcycle from the lift stand

**Note**

**Danger of damage** The parked vehicle can roll away or fall over.

- Park the vehicle on a firm and level surface.



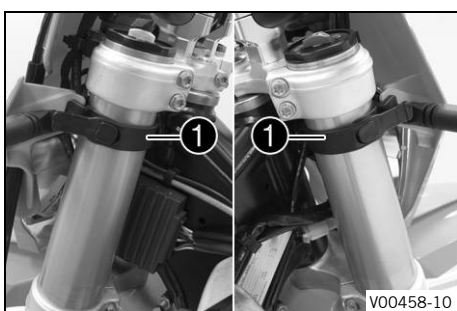
- Remove the motorcycle from the lift stand.
- Remove the lift stand.
- To park the motorcycle, press side stand ① to the ground with your foot and lean the motorcycle on it.

**i Info**

When you are riding, the side stand must be folded up and secured with rubber strap.

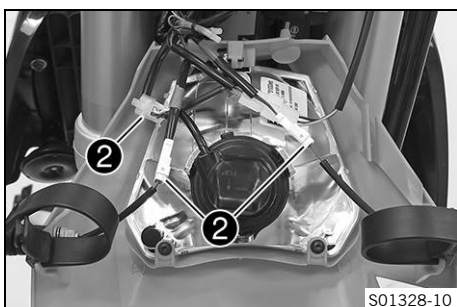


### 3.3 Removing the headlight mask with the headlight

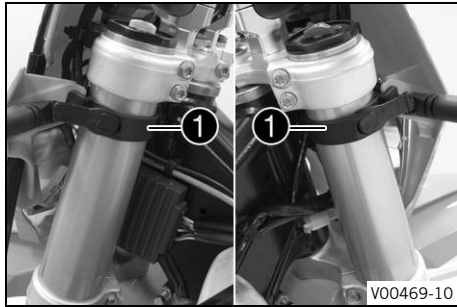


(EXC-F EU/AU/AR/BR, EXC-F Six Days)

- Detach the brake line and wiring harness from the headlight mask.
- Loosen rubber straps ①. Slide the headlight mask up and swing it forward.



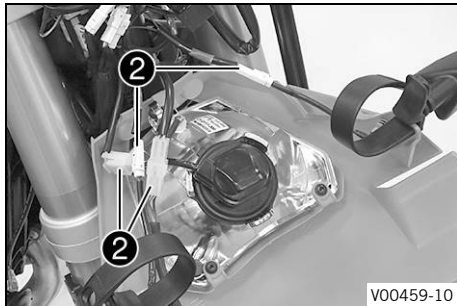
- Detach plug-in connectors ② and take off the headlight mask with the headlight.



V00469-10

**(250 EXC-F US)**

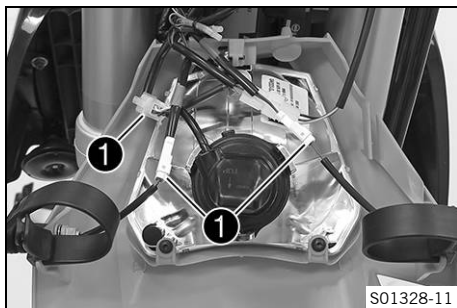
- Detach the brake line and wiring harness from the headlight mask.
- Loosen rubber straps **1**. Slide the headlight mask up and swing it forward.



V00459-10

- Detach plug-in connectors **2** and take off the headlight mask with the headlight.

### 3.4 Installing the headlight mask with the headlight

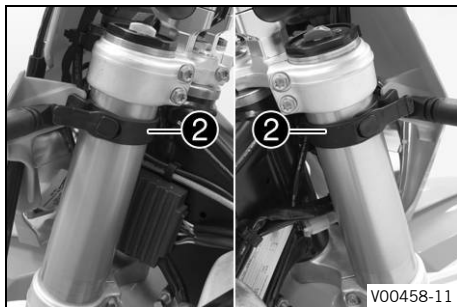


S01328-11

**Main work**

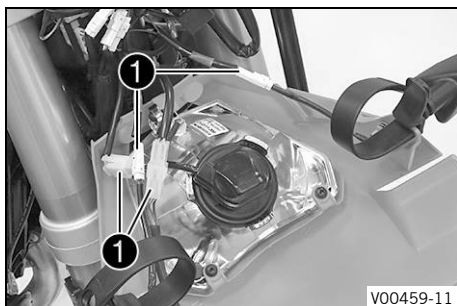
**(EXC-F EU/AU/AR/BR, EXC-F Six Days)**

- Join plug-in connectors **1**.



V00458-11

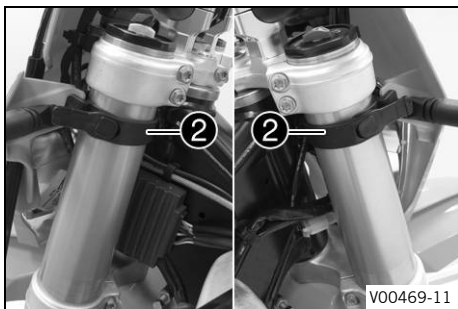
- Position the headlight mask and secure it with rubber straps **2**.
  - ✓ The holding lugs engage in the fender.
- Position the brake line and wiring harness in the brake line guide.



V00459-11

**(250 EXC-F US)**

- Join plug-in connectors **1**.

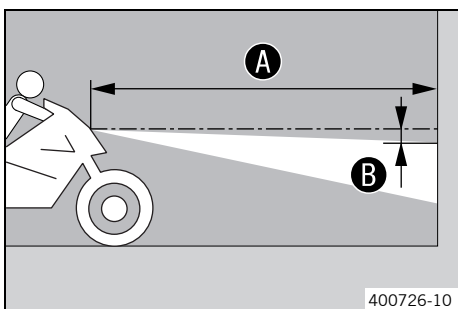


- Position the headlight mask and secure it with rubber straps ②.
- ✓ The holding lugs engage in the fender.
- Position the brake line and wiring harness in the brake line guide.

**Finishing work**

- Check the headlight setting. (📖 p. 21)

**3.5 Checking the headlight setting**



- Position the vehicle upright on a horizontal surface in front of a light wall and make a marking at the height of the center of the low beam headlight.
- Make another mark at a distance ⑤ under the first marking.

Guideline

Distance ⑤	5 cm (2 in)
------------	-------------

- Position the vehicle vertically at a distance ④ away from the wall.

Guideline

Distance ④	5 m (16 ft)
------------	-------------

- The rider now sits down on the motorcycle.
- Switch on the low beam.
- Check the headlight setting.

The boundary between light and dark must be exactly on the lower mark for a motorcycle with rider.

- » If the boundary between light and dark does not meet specifications:
  - Adjust the headlight range. (📖 p. 21)

**3.6 Adjusting the headlight range**

**Preparatory work**

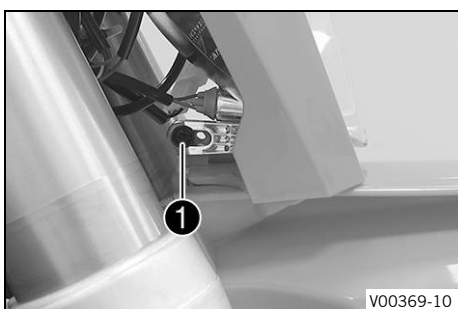
- Check the headlight setting. (📖 p. 21)

**Main work**

- Loosen screw ①.
- Adjust the headlight range by pivoting the headlight.

Guideline

The boundary between light and dark must be exactly on the lower mark for a motorcycle with rider (instructions on how to apply the mark: Checking the headlight setting).

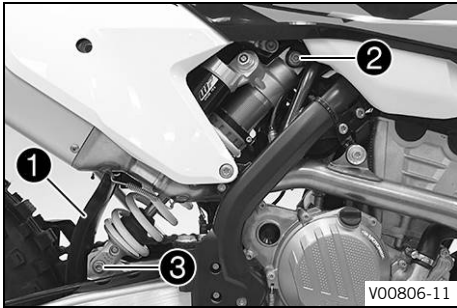


**i Info**

A change in weight on the vehicle may require a correction of the headlight range.

- Tighten screw ①.

## 3.7 Installing the shock absorber



**Main work**

- Push splash protector ① to the side and position the shock absorber. Mount and tighten screw ②.

**Guideline**

Screw, top shock absorber	M12	80 Nm (59 lbf ft) <b>Loctite®2701™</b>
---------------------------	-----	---

- Mount and tighten screw ③.

**Guideline**

Screw, bottom shock absorber	M12	80 Nm (59 lbf ft) <b>Loctite®2701™</b>
------------------------------	-----	---

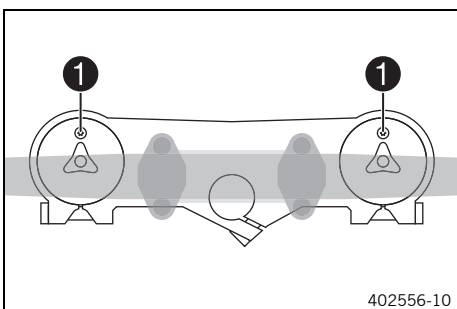
**i Info**

The heim joint for the shock absorber on the link fork is Teflon coated. It must not be lubricated with grease, nor with any other lubricants. Lubricants dissolve the Teflon coating, thereby drastically reducing the service life.

**Finishing work**

- Remove the motorcycle from the lift stand. (📖 p. 19)

## 3.8 Installing the fork legs



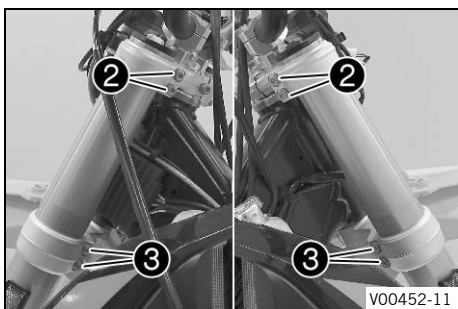
**Main work (EXC-F EU/AU/US/AR/BR)**

- Position the fork legs.
- ✓ Bleeder screws ① are positioned toward the front.

**i Info**

The rebound damping is located in right fork leg **REB** (red adjusting screw). The compression damping is located in left fork leg **COM** (white adjusting screw). Grooves are milled into the side of the upper end of the fork legs. The second milled groove (from the top) must be flush with the upper edge of the upper triple clamp.





- Tighten screws ②.

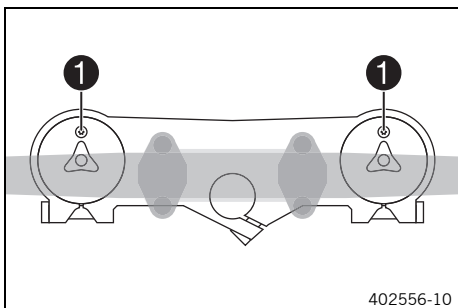
Guideline

Screw, top triple clamp	M8	20 Nm (14.8 lbf ft)
-------------------------	----	------------------------

- Tighten screws ③.

Guideline

Screw, bottom triple clamp	M8	15 Nm (11.1 lbf ft)
----------------------------	----	------------------------



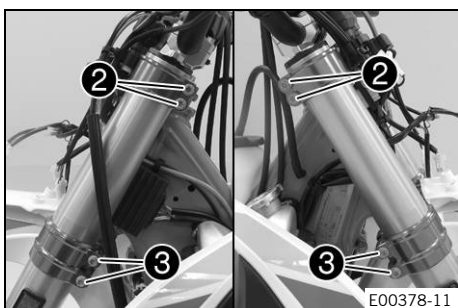
### (250 EXC-F Six Days EU)

- Position the fork legs.
- ✓ Bleeder screws ① are positioned toward the front.



#### Info

The rebound damping is located in right fork leg **REB** (red adjusting screw). The compression damping is located in left fork leg **COM** (white adjusting screw). Grooves are milled into the side of the upper end of the fork legs. The second milled groove (from the top) must be flush with the upper edge of the upper triple clamp.



- Tighten screws ②.

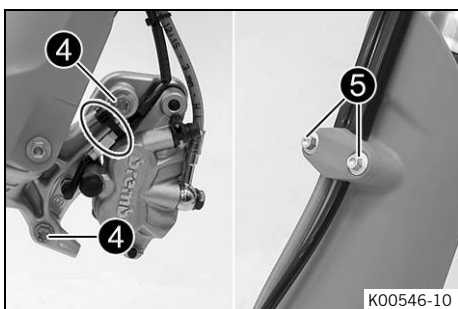
Guideline

Screw, top triple clamp	M8	17 Nm (12.5 lbf ft)
-------------------------	----	------------------------

- Tighten screws ③.

Guideline

Screw, bottom triple clamp	M8	15 Nm (11.1 lbf ft)
----------------------------	----	------------------------



- Position the brake caliper, and mount and tighten screws ④.

Guideline

Screw, front brake caliper	M8	25 Nm (18.4 lbf ft) <b>Loctite®243™</b>
----------------------------	----	--

- Mount the cable tie.
- Position the brake line, wiring harness, and clamp. Mount and tighten screws ⑤.

#### Finishing work

- Install the front wheel. (📖 p. 24)
- Install the headlight mask with the headlight. (📖 p. 20)
- Check the headlight setting. (📖 p. 21)

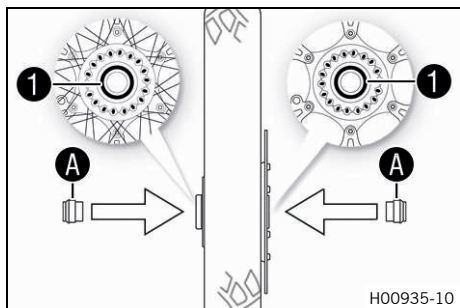
## 3.9 Installing the front wheel



### Warning

**Danger of accidents** Oil or grease on the brake discs reduces the braking effect.

- Always keep the brake discs free of oil and grease.
- Clean the brake discs with brake cleaner when necessary.



- Check the wheel bearing for damage and wear.
  - » If the wheel bearing is damaged or worn:
    - Change front wheel bearing.
- Clean and grease shaft seal rings **1** and contact surface **A** of the spacers.

Long-life grease (📖 p. 45)

- Insert the spacers.
- Clean and grease the wheel spindle.

Long-life grease (📖 p. 45)

- Position the front wheel and insert the wheel spindle.
  - ✓ The brake linings are correctly positioned.

- Mount and tighten screw **2**.

Guideline

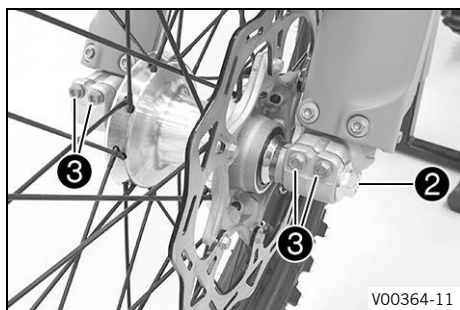
Screw, front wheel spindle	M20x1.5	35 Nm (25.8 lbf ft)
----------------------------	---------	---------------------

- Operate the hand brake lever several times until the brake linings are seated correctly against the brake disc.
- Remove the motorcycle from the lift stand. (📖 p. 19)
- Operate the front brake and compress the fork a few times firmly.
  - ✓ The fork legs straighten.

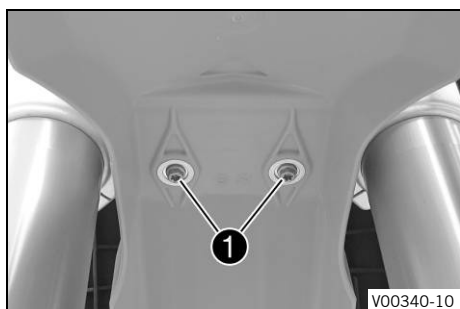
- Tighten screws **3**.

Guideline

Screw, fork stub	M8	15 Nm (11.1 lbf ft)
------------------	----	---------------------



## 3.10 Installing front fender



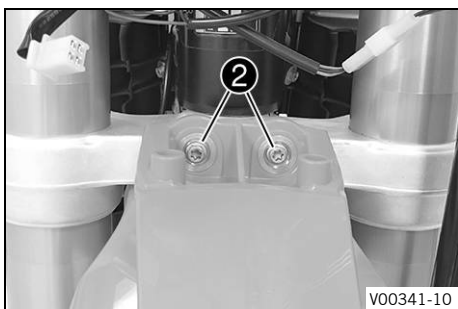
### Main work

(EXC-F EU/AU/US/AR/BR)

- Position front fender. Mount and tighten screws **1**.

Guideline

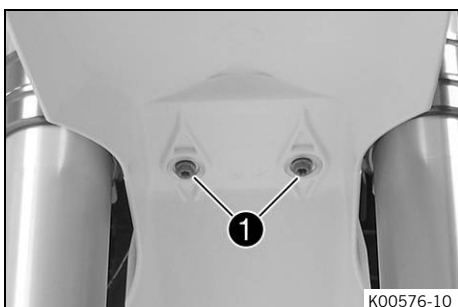
Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
---------------------------	----	--------------------



- Mount and tighten screws **2**.

Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
---------------------------	----	--------------------

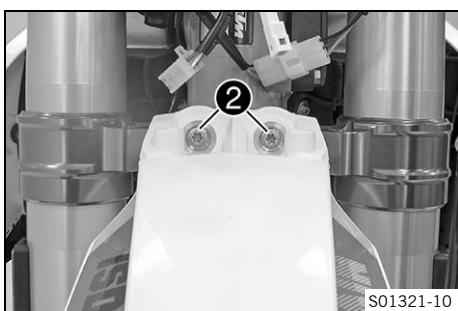


### (250 EXC-F Six Days EU)

- Position front fender. Mount and tighten screws **1**.

Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
---------------------------	----	--------------------



- Mount and tighten screws **2**.

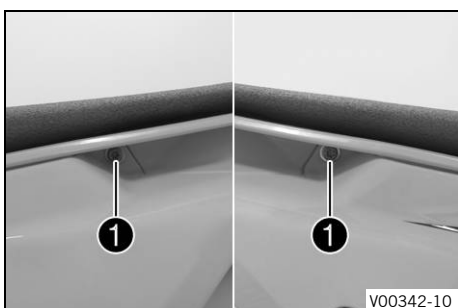
Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
---------------------------	----	--------------------

### Finishing work

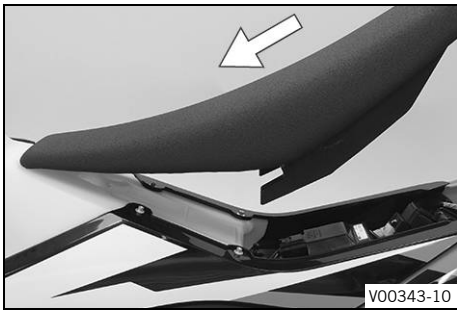
- Install the headlight mask with the headlight. (📖 p. 20)
- Check the headlight setting. (📖 p. 21)

## 3.11 Removing the seat

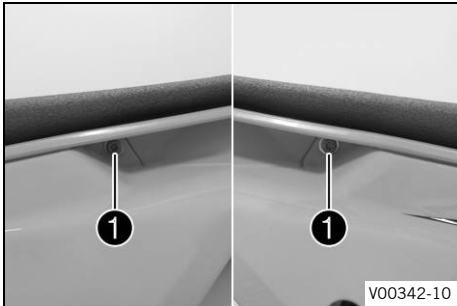


- Remove screws **1**.
- Raise the rear of the seat, pull the seat back, and lift it off.

## 3.12 Mounting the seat



- Mount the front of the seat on the collar bushing of the fuel tank, lower the seat at the rear, and push the seat forward.
- Make sure that the seat is correctly locked in.



- Mount and tighten screws ❶.

Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
---------------------------	----	--------------------

## 3.13 Removing the 12 V battery



### Note

**Environmental hazard** 12 V batteries contain environmentally hazardous materials.

- Do not dispose of 12 V batteries as household waste.
- Dispose of 12 V batteries at a collection point for used batteries.



### Note

**Environmental hazard** Hazardous substances cause environmental damage.

- Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc., correctly and in compliance with the applicable regulations.

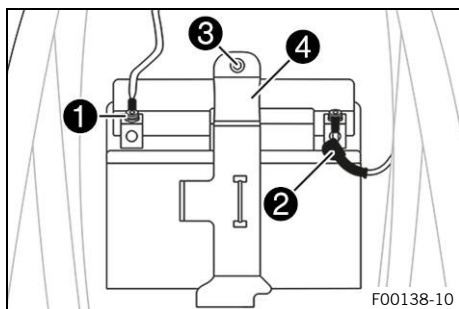
### Preparatory work

(EXC-F EU/AU/AR/BR, EXC-F Six Days)

- Press and hold the kill switch ☒ while the engine is idling until the engine stops.

(250 EXC-F US)

- Turn the ignition key in the ignition lock to the position ☒ while the engine is idling.
- Remove the seat. (📖 p. 25)



**Main work**  
(EXC-F EU/AU/US/AR, EXC-F Six Days)



**Warning**

**Risk of injury** 12 V batteries contain harmful substances.

- Keep 12 V batteries out of the reach of children.
- Keep sparks and open flames away from 12 V batteries.
- Only charge 12 V batteries in well-ventilated rooms.
- Maintain a minimum clearance from inflammable materials when charging 12 V batteries.  
Minimum clearance 1 m (3 ft)
- Do not charge deeply discharged 12 V batteries if the charge is already below the minimum voltage.  
Minimum voltage 9 V before the start of the charge
- Dispose of 12 V batteries with less than the minimum voltage correctly.

- Disconnect negative cable ① from the 12 V battery.
- Pull back positive terminal cover ② and disconnect the positive cable from the 12 V battery.
- Remove screw ③.
- Pull holding bracket ④ forward and remove the 12 V battery upwards.

## (250 EXC-F BR)



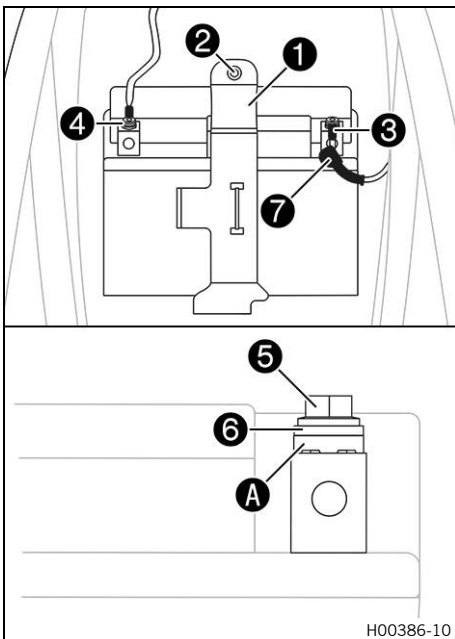
### Warning

**Risk of injury** Battery acid and battery gases cause serious chemical burns.

- Keep 12 V batteries out of the reach of children.
- Wear suitable protective clothing and safety glasses.
- Avoid contact with battery acid and battery gases.
- Keep sparks or open flames away from the 12 V battery.
- Only charge 12 V batteries in well-ventilated rooms.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse eyes with water for at least 15 minutes and consult a doctor immediately if battery acid and battery gases get into the eyes.

- Disconnect negative cable ① from the 12 V battery.
- Pull back positive terminal cover ② and disconnect the positive cable from the 12 V battery.
- Remove screw ③.
- Pull holding bracket ④ forward and remove the 12 V battery upwards.

### 3.14 Installing the 12 V battery



#### Main work

- Insert the 12 V battery into the battery compartment with the terminals facing forward and secure with holding bracket ①.

**(EXC-F EU/AU/US/AR, EXC-F Six Days)**

12 V battery (HJTZ5S-FP-C)

**(250 EXC-F BR)**

12 V battery (YTX5L-BS)

- Mount and tighten screw ②.

Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
---------------------------	----	--------------------

- Connect positive cable ③ to the 12 V battery.

Guideline

Screw, battery terminal	M5	2.5 Nm (1.84 lbf ft)
-------------------------	----	----------------------

- Slide positive terminal cover ⑦ over the positive terminal.
- Connect negative cable ④ to the 12 V battery.

Guideline

Screw, battery terminal	M5	2.5 Nm (1.84 lbf ft)
-------------------------	----	-------------------------

Contact disks **A** must be mounted under screws **5** and cable sockets **6** with the claws toward the battery terminal.

**Finishing work**

- Mount the seat. (📖 p. 26)



**3.15 Charging the 12 V battery (EXC-F EU/AU/US/AR, EXC-F Six Days)**



**Warning**

**Risk of injury** 12 V batteries contain harmful substances.

- Keep 12 V batteries out of the reach of children.
- Keep sparks and open flames away from 12 V batteries.
- Only charge 12 V batteries in well-ventilated rooms.
- Maintain a minimum clearance from inflammable materials when charging 12 V batteries.  
Minimum clearance 1 m (3 ft)
- Do not charge deeply discharged 12 V batteries if the charge is already below the minimum voltage.  
Minimum voltage before the start of the charge 9 V
- Dispose of 12 V batteries with less than the minimum voltage correctly.



**Note**

**Environmental hazard** 12 V batteries contain environmentally hazardous materials.

- Do not dispose of 12 V batteries as household waste.
- Dispose of 12 V batteries at a collection point for used batteries.



**Note**

**Environmental hazard** Hazardous substances cause environmental damage.

- Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc., correctly and in compliance with the applicable regulations.




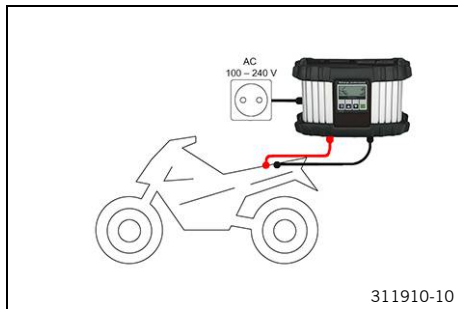
**Info**

Even when there is no load on the 12 V battery, it discharges steadily. The charging level and the method of charging are very important for the service life of the 12 V battery. Rapid recharging with a high charging current shortens the service life of the battery. If the charging current, charging voltage, and charging time are exceeded, the 12 V battery will be destroyed. If the 12 V battery is depleted from starting the vehicle repeatedly, the battery must be charged immediately. If the 12 V battery is left in a discharged state for an extended period, it will become deeply discharged and suffer a loss of capacity, destroying the battery. The 12 V battery is maintenance-free.

**Preparatory work**

**(250 EXC-F EU, 250 EXC-F AU, 250 EXC-F AR, 250 EXC-F Six Days EU)**

- Press and hold the kill switch  while the engine is idling until the engine stops.



### (250 EXC-F US)

- Turn the ignition key in the ignition lock to the position ☒ while the engine is idling.
- Remove the seat. (📖 p. 25)
- Remove the 12 V battery. (📖 p. 26)

### Main work

- Connect the battery charger to the 12 V battery. Adjust the battery charger.

EU battery charger **XCharge-professional** (00029095050)

### Alternative 1

US battery charger **XCharge-professional** (00029095051)

### Alternative 2

UK battery charger **XCharge-professional** (00029095052)

### Alternative 3

CH battery charger **XCharge-professional** (00029095053)



### Info

Follow the instructions of the charger and the manual.

- Disconnect the battery charger after charging the 12 V battery. Guideline

The charging current, charging voltage, and charging time must not be exceeded.

Recharge the 12 V battery regularly when the motorcycle is not being used	3 months
---	----------

### Finishing work

- Install the 12 V battery. (📖 p. 28)
- Mount the seat. (📖 p. 26)

## 3.16 Charging the 12 V battery (250 EXC-F BR)



### Warning

**Risk of injury** Battery acid and battery gases cause serious chemical burns.

- Keep 12 V batteries out of the reach of children.
- Wear suitable protective clothing and safety glasses.
- Avoid contact with battery acid and battery gases.
- Keep sparks or open flames away from the 12 V battery.
- Only charge 12 V batteries in well-ventilated rooms.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse eyes with water for at least 15 minutes and consult a doctor immediately if battery acid and battery gases get into the eyes.





**Note**

**Environmental hazard** 12 V batteries contain environmentally hazardous materials.

- Do not dispose of 12 V batteries as household waste.
- Dispose of 12 V batteries at a collection point for used batteries.



**Note**

**Environmental hazard** Hazardous substances cause environmental damage.

- Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc., correctly and in compliance with the applicable regulations.



**Info**

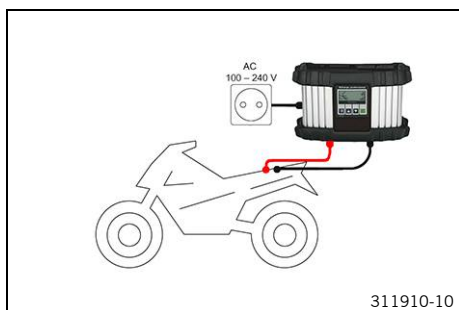
Even when there is no load on the 12 V battery, it discharges steadily. The charging level and the method of charging are very important for the service life of the 12 V battery. Rapid recharging with a high charging current shortens the service life of the battery. If the charging current, charging voltage, or charging time is exceeded, the 12 V battery will be destroyed. If the 12 V battery is depleted by repeated starting, the 12 V battery must be charged immediately. If the 12 V battery is left in a discharged state for an extended period, it will become deeply discharged and sulfating occurs, destroying the battery. The 12 V battery is maintenance-free, i.e., the acid level does not have to be checked.

**Preparatory work**

- Press and hold the kill switch ☒ while the engine is idling until the engine stops.
- Remove the seat. (📖 p. 25)
- Remove the 12 V battery. (📖 p. 26)

**Main work**

- Connect the battery charger to the 12 V battery. Adjust the battery charger.



EU battery charger **XCharge-professional** (00029095050)

**Alternative 1**

US battery charger **XCharge-professional** (00029095051)

**Alternative 2**

UK battery charger **XCharge-professional** (00029095052)

**Alternative 3**

CH battery charger **XCharge-professional** (00029095053)



**Info**

Follow the instructions of the charger and the manual.

- Disconnect the battery charger after charging the 12 V battery.

**Guideline**

The charging current, charging voltage, and charging time must not be exceeded.	
Recharge the 12 V battery regularly when the motorcycle is not being used	3 months

## Finishing work

- Install the 12 V battery. (📖 p. 28)
- Mount the seat. (📖 p. 26)

### 3.17 Removing the fuel tank



#### Danger

**Fire hazard** Fuel is highly flammable.

The fuel in the fuel tank expands when warm and can escape if overfilled.

- Do not refuel the vehicle in the vicinity of open flames or lit cigarettes.
- Switch off the engine for refueling.
- Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
- If any fuel is spilled, wipe it off immediately.
- Observe the specifications for refueling.



#### Warning

**Danger of poisoning** Fuel is poisonous and a health hazard.

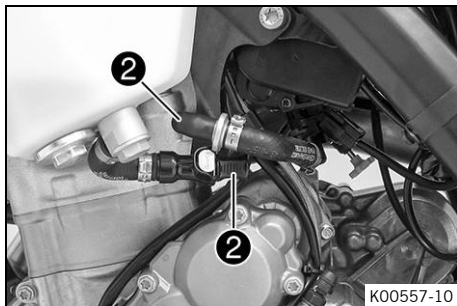
- Avoid skin, eye and clothing contact with fuel.
- Immediately consult a doctor if you swallow fuel.
- Do not inhale fuel vapors.
- In case of skin contact, rinse the affected area with plenty of water.
- Rinse the eyes thoroughly with water, and consult a doctor in case of fuel contact with the eyes.
- Change your clothing in case of fuel spills on them.
- Keep fuels correctly in a suitable canister, and out of the reach of children.

#### Preparatory work

- Remove the seat. (📖 p. 25)

#### Main work

- Unplug connector ❶ of the fuel pump.
- Remove the hose from the fuel tank breather.



#### (EXC-F EU/AU/AR/BR, EXC-F Six Days)

- Thoroughly clean the plug-in connection of the fuel line using compressed air.



#### Info

Under no circumstances should dirt enter into the fuel line. Dirt in the fuel line clogs the injection valve!

- Disconnect the plug-in connection of the fuel line.

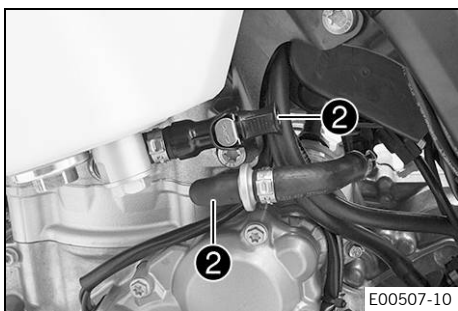


#### Info

Remaining fuel may flow out of the fuel line.

- Mount wash cap set ②.

Wash cap set (81212016100)



**(250 EXC-F US)**

- Thoroughly clean the plug-in connection of the fuel line using compressed air.



**Info**

Under no circumstances should dirt enter into the fuel line. Dirt in the fuel line clogs the injection valve!

- Disconnect the plug-in connection of the fuel line.

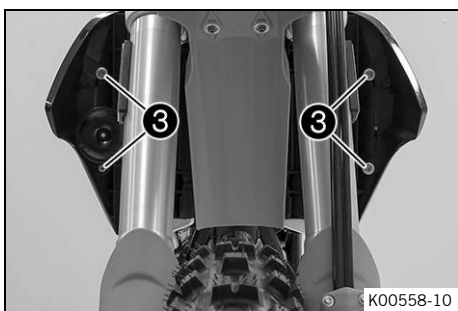


**Info**

Remaining fuel may flow out of the fuel line.

- Mount wash cap set ②.

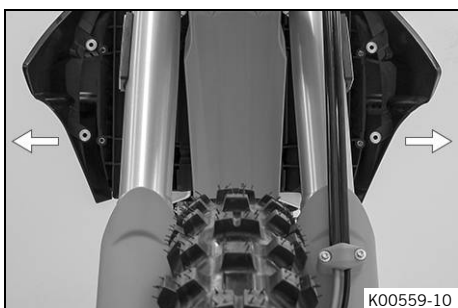
Wash cap set (81212016100)



- Remove screws ③ with the collar bushings.
- Hang the horn and horn bracket to one side.



- Remove screw ④ with the rubber bushing.



- Pull both spoilers laterally off the radiator and take off the fuel tank upwards.

## 3.18 Installing the fuel tank



### Danger

**Fire hazard** Fuel is highly flammable.

The fuel in the fuel tank expands when warm and can escape if overfilled.

- Do not refuel the vehicle in the vicinity of open flames or lit cigarettes.
- Switch off the engine for refueling.
- Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
- If any fuel is spilled, wipe it off immediately.
- Observe the specifications for refueling.



### Warning

**Danger of poisoning** Fuel is poisonous and a health hazard.

- Avoid skin, eye and clothing contact with fuel.
- Immediately consult a doctor if you swallow fuel.
- Do not inhale fuel vapors.
- In case of skin contact, rinse the affected area with plenty of water.
- Rinse the eyes thoroughly with water, and consult a doctor in case of fuel contact with the eyes.
- Change your clothing in case of fuel spills on them.

### Main work

- Check throttle cable routing. (📖 p. 35)
- Position the fuel tank and fit the two spoilers to the sides in front of the radiator bracket.
- Make sure that no cables or throttle cables are trapped or damaged.
- Attach the fuel tank breather hose.
- Mount and tighten screw **1** with the rubber bushing.

Guideline

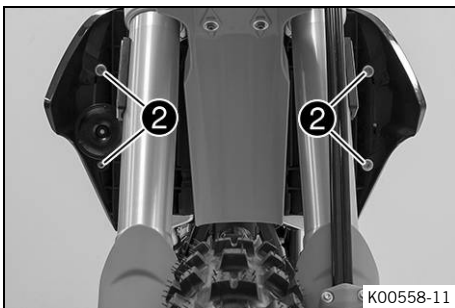
Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
---------------------------	----	--------------------

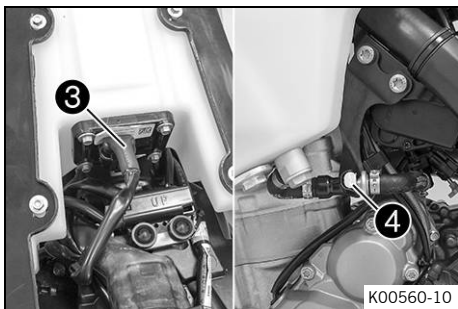


- Position the horn with the horn bracket.
- Mount and tighten screws **2** with the collar bushings.

Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
---------------------------	----	--------------------





**(EXC-F EU/AU/AR/BR, EXC-F Six Days)**

- Plug in connector **3** for the fuel pump.
- Remove the wash cap set.
- Thoroughly clean the plug-in connection of the fuel line using compressed air.

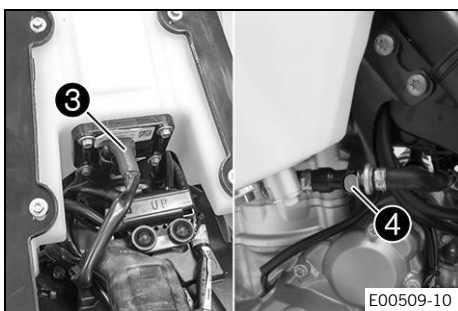
---

**i Info**  
Under no circumstances should dirt enter into the fuel line. Dirt in the fuel line clogs the injection valve!

- 
- Lubricate the O-ring and connect plug-in connection **4** for the fuel line.

---

**i Info**  
Route the cable and fuel line at a safe distance from the exhaust system.



**(250 EXC-F US)**

- Plug in connector **3** for the fuel pump.
- Remove the wash cap set.
- Thoroughly clean the plug-in connection of the fuel line using compressed air.

---

**i Info**  
Under no circumstances should dirt enter into the fuel line. Dirt in the fuel line clogs the injection valve!

- 
- Lubricate the O-ring and connect plug-in connection **4** for the fuel line.

---

**i Info**  
Route the cable and fuel line at a safe distance from the exhaust system.

**Finishing work**

- Mount the seat. (📖 p. 26)

**3.19 Checking throttle cable routing**

**Preparatory work**

- Remove the seat. (📖 p. 25)
- Remove the fuel tank. (📖 p. 32)



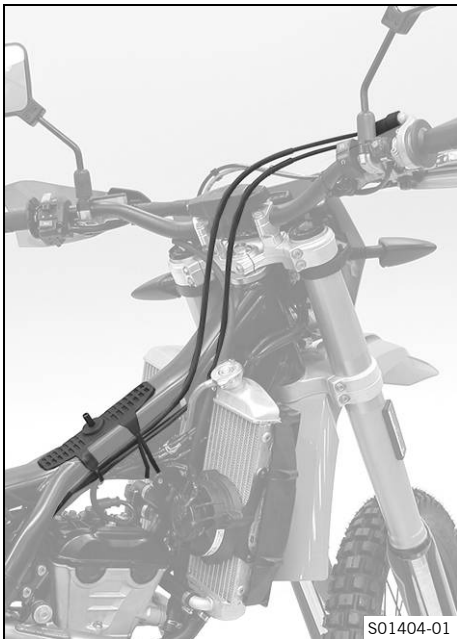
## Main work

### (EXC-F EU/AU/AR/BR, EXC-F Six Days)

- Check throttle cable routing.

Both throttle cables must be routed, side by side, on the back of the handlebars and above the fuel tank bracket, to the throttle valve body. Both throttle cables must be secured behind the rubber strap of the fuel tank support.

- » If the throttle cable routing is not as specified:
  - Correct throttle cable routing.



### (250 EXC-F US)

- Check throttle cable routing.

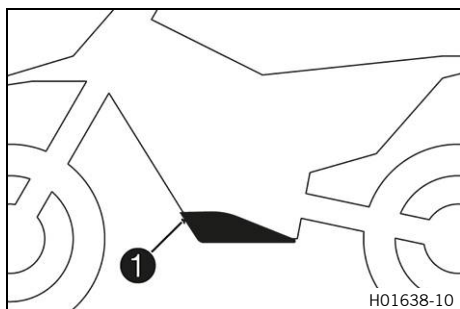
Both throttle cables must be routed, side by side, on the back of the handlebars and above the fuel tank bracket, to the throttle valve body. Both throttle cables must be secured behind the rubber strap of the fuel tank support.

- » If the throttle cable routing is not as specified:
  - Correct throttle cable routing.

## Finishing work

- Install the fuel tank. (📖 p. 34)
- Mount the seat. (📖 p. 26)

**3.20 Installing the engine guard (250 EXC-F AU, 250 EXC-F Six Days EU)**



- Attach the engine guard on the frame at the rear and swing up at the front.
- Mount and tighten screws ❶.

Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
---------------------------	----	--------------------

**3.21 Opening fuel tank filler cap**



**Danger**

**Fire hazard** Fuel is highly flammable.

The fuel in the fuel tank expands when warm and can escape if overfilled.

- Do not refuel the vehicle in the vicinity of open flames or lit cigarettes.
- Switch off the engine for refueling.
- Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
- If any fuel is spilled, wipe it off immediately.
- Observe the specifications for refueling.



**Warning**

**Danger of poisoning** Fuel is poisonous and a health hazard.

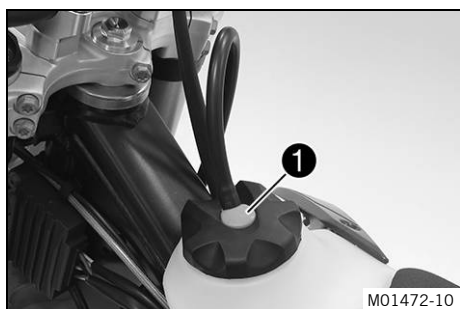
- Avoid skin, eye and clothing contact with fuel.
- Immediately consult a doctor if you swallow fuel.
- Do not inhale fuel vapors.
- In case of skin contact, rinse the affected area with plenty of water.
- Rinse the eyes thoroughly with water, and consult a doctor in case of fuel contact with the eyes.
- Change your clothing in case of fuel spills on them.
- Keep fuels correctly in a suitable canister, and out of the reach of children.



**Note**

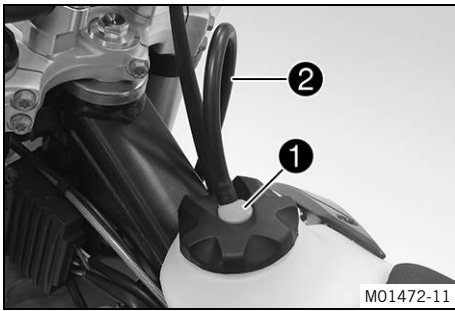
**Environmental hazard** Improper handling of fuel is a danger to the environment.

- Do not allow fuel to enter the groundwater, the soil, or the sewage system.



- Press release button ❶, turn the fuel tank filler cap counter-clockwise, and lift it off.

### 3.22 Closing the fuel tank filler cap



- Mount fuel tank filler cap and turn it clockwise until the release button ① engages.



#### Info

Route fuel tank breather hose ② without kinks.

### 3.23 Refueling



#### Danger

**Fire hazard** Fuel is highly flammable.

The fuel in the fuel tank expands when warm and can escape if overfilled.

- Do not refuel the vehicle in the vicinity of open flames or lit cigarettes.
- Switch off the engine for refueling.
- Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
- If any fuel is spilled, wipe it off immediately.
- Observe the specifications for refueling.



#### Warning

**Danger of poisoning** Fuel is poisonous and a health hazard.

- Avoid skin, eye and clothing contact with fuel.
- Immediately consult a doctor if you swallow fuel.
- Do not inhale fuel vapors.
- In case of skin contact, rinse the affected area with plenty of water.
- Rinse the eyes thoroughly with water, and consult a doctor in case of fuel contact with the eyes.
- Change your clothing in case of fuel spills on them.

#### Note

**Material damage** Inadequate fuel quality causes the fuel filter to quickly become clogged.

In some countries and regions, the available fuel quality and cleanliness may not be sufficient. This will result in problems with the fuel system.

- Refuel only with clean fuel that meets the specified standards.



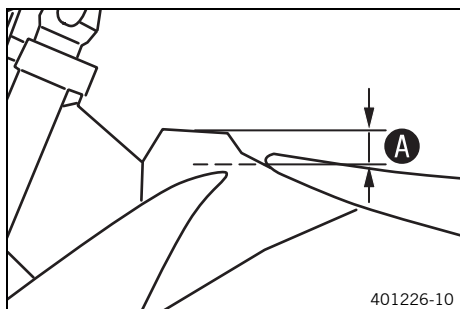
#### Note

**Environmental hazard** Improper handling of fuel is a danger to the environment.

- Do not allow fuel to enter the groundwater, the soil, or the sewage system.

- Switch off the engine.
- Open fuel tank filler cap. (📖 p. 37)





- Fill the fuel tank with fuel up to level **A**.

Guideline

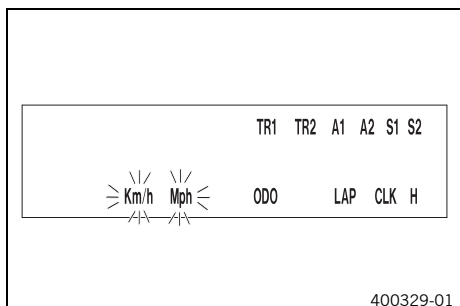
Level <b>A</b>	35 mm (1.38 in)	
Total fuel tank capacity, approx.	8.5 l (2.25 US gal)	Super unleaded (ROZ 95/RON 95/PON 91) (📖 p. 44) (EXC-F EU/AU/US/AR, EXC-F Six Days)
Total fuel tank capacity, approx.		Super unleaded, type C (ROZ 95/RON 95/PON 91) (📖 p. 44) (250 EXC-F BR)

- Close the fuel tank filler cap. (📖 p. 38)

### 3.24 Setting the kilometers or miles

**i** **Info**

If you change the unit, the value **ODO** is retained and converted accordingly. The values **TR1**, **TR2**, **A1**, **A2** and **S1** are cleared when the unit of measure is changed.



**Condition**

The motorcycle is stationary.

- Repeatedly press the button **+** briefly until **H** appears at the bottom right of the display.
- Press the button **+** for 2–3 seconds.
  - ✓ The Setup menu is displayed and the active functions are shown.
- Repeatedly press the button **+** briefly until **Km/h/Mph** flashes.

**Adjusting the Km/h**

- Press the button **+**.

**Adjusting the Mph**

- Press the button **-**.
- Wait 3 - 5 seconds.
  - ✓ The settings are stored.

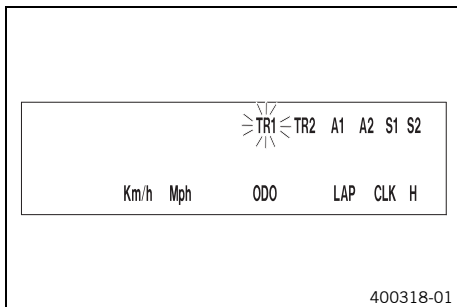
**i** **Info**

If no button is pressed for 10–12 seconds, or if an impulse comes from the wheel speed sensor, the settings are automatically saved and the setup menu is closed.

### 3.25 Setting the combination instrument

#### **i** Info

When the vehicle is delivered, only the **SPEED/H** and **SPEED/ODO** display modes are activated.



#### **Condition**

The motorcycle is stationary.

- Repeatedly press the button **+** briefly until **H** appears at the bottom right of the display.
- Press the button **+** for 2–3 seconds.
  - ✓ The Setup menu is displayed and the active functions are shown.

#### **i** Info

If no button is pressed for 10–12 seconds, the settings are automatically saved.  
If no button is pressed for 20 seconds, or if an impulse comes from the wheel speed sensor, the settings are automatically saved and the setup menu is closed.

- Repeatedly press the button **+** briefly until the desired function flashes.
  - ✓ The selected function flashes.

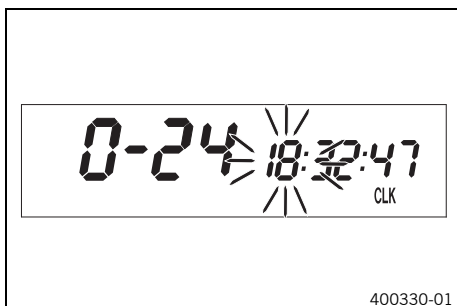
#### **Activating the function**

- Press the button **+**.
  - ✓ The symbol continues to appear in the display and the next function appears.

#### **Deactivating a function**

- Press the button **-**.
  - ✓ The symbol disappears in the display and the next function appears.

### 3.26 Setting the clock



#### **Condition**

The motorcycle is stationary.

- Repeatedly press the button **+** briefly until **CLK** appears at the bottom right of the display.
- Press the button **+** for 2–3 seconds.
  - ✓ The hour display flashes.
- Adjust the hour display with the button **+** and/or button **-**.
- Wait 3 - 5 seconds.
  - ✓ The next segment of the display flashes and can be set.
- You can set the following segments in the same way as the hours by pressing the button **+** and the button **-**.

**Info**

The seconds can only be set to zero. If no button is pressed for 15–20 seconds, or if an impulse comes from the wheel speed sensor, the settings are automatically saved and the setup menu is closed.

---



## 4.1 Chassis tightening torques

Remaining screws, chassis	<b>EJOT PT®</b> K60x25-Z	2 Nm (1.5 lbf ft)
Screw, active carbon filter (250 EXC-F US)	-	5 Nm (3.7 lbf ft)
Screw, combination switch (250 EXC-F Six Days EU)	<b>EJOT PT®</b> K50x18 T20	2 Nm (1.5 lbf ft)
Screw, pressure regulator	<b>EJOT PT®</b> K60x25-Z	2 Nm (1.5 lbf ft)
Screw, seat fixing	<b>EJOT EJOFORM PT®</b> K60x23/18	2.5 Nm (1.84 lbf ft)
Screw, emergency OFF switch	M4	1 Nm (0.7 lbf ft)
Screw, fixed grip	M4	5 Nm (3.7 lbf ft)
		<b>Loctite®243™</b>
Spoke nipple, front wheel	M4.5	6 Nm (4.4 lbf ft)
Spoke nipple, rear wheel	M4.5	6 Nm (4.4 lbf ft)
Remaining nuts, chassis	M5	5 Nm (3.7 lbf ft)
Remaining screws, chassis	M5	5 Nm (3.7 lbf ft)
Screw, battery terminal	M5	2.5 Nm (1.84 lbf ft)
Screw, intake air temperature sensor	M5	3.5 Nm (2.58 lbf ft)
Screw, light switch	M5	1 Nm (0.7 lbf ft)
Screw, shock absorber adjusting ring	M5	5 Nm (3.7 lbf ft)
Screw, turn signal switch	M5	1 Nm (0.7 lbf ft)
Nut, cable on starter motor	M6	4 Nm (3 lbf ft)
Remaining nuts, chassis	M6	10 Nm (7.4 lbf ft)
Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
Screw, ball joint of push rod on foot brake cylinder	M6	10 Nm (7.4 lbf ft)
		<b>Loctite®243™</b>
Screw, chain sliding guard	M6	14 Nm (10.3 lbf ft)
		<b>Loctite®243™</b>
Screw, front brake disc	M6	14 Nm (10.3 lbf ft)
		<b>Loctite®243™</b>
Screw, rear brake disc	M6	14 Nm (10.3 lbf ft)
		<b>Loctite®243™</b>
Screw, throttle grip	M6	5 Nm (3.7 lbf ft)
Fuel connection on fuel pump	M8	10 Nm (7.4 lbf ft)
Nut, foot brake lever	M8	15 Nm (11.1 lbf ft)
Nut, foot brake lever stop	M8	20 Nm (14.8 lbf ft)
Nut, rear sprocket screw	M8	35 Nm (25.8 lbf ft)
		<b>Loctite®2701™</b>
Nut, rim lock	M8	12 Nm (8.9 lbf ft)
Remaining nuts, chassis	M8	25 Nm (18.4 lbf ft)
Remaining screws, chassis	M8	25 Nm (18.4 lbf ft)
Screw, bottom triple clamp (250 EXC-F Six Days EU)	M8	15 Nm (11.1 lbf ft)
Screw, bottom triple clamp (EXC-F EU/AU/US/AR/BR)	M8	15 Nm (11.1 lbf ft)
Screw, chain sliding piece	M8	15 Nm (11.1 lbf ft)

Screw, engine brace	M8	25 Nm (18.4 lbf ft) <b>Loctite®2701™</b>
Screw, fork stub	M8	15 Nm (11.1 lbf ft)
Screw, front brake caliper	M8	25 Nm (18.4 lbf ft) <b>Loctite®243™</b>
Screw, handlebar clamp	M8	20 Nm (14.8 lbf ft)
Screw, manifold on cylinder head brace	M8	15 Nm (11.1 lbf ft)
Screw, side stand attachment	M8	35 Nm (25.8 lbf ft) <b>Loctite®2701™</b>
Screw, subframe	M8	35 Nm (25.8 lbf ft) <b>Loctite®2701™</b>
Screw, top steering stem (250 EXC-F Six Days EU)	M8	17 Nm (12.5 lbf ft) <b>Loctite®243™</b>
Screw, top steering stem (EXC-F EU/AU/US/AR/BR)	M8	20 Nm (14.8 lbf ft)
Screw, top triple clamp (250 EXC-F Six Days EU)	M8	17 Nm (12.5 lbf ft)
Screw, top triple clamp (EXC-F EU/AU/US/AR/BR)	M8	20 Nm (14.8 lbf ft)
Engine attachment bolt	M10	60 Nm (44.3 lbf ft)
Remaining nuts, chassis	M10	45 Nm (33.2 lbf ft)
Remaining screws, chassis	M10	45 Nm (33.2 lbf ft)
Screw, handlebar holder	M10	40 Nm (29.5 lbf ft) <b>Loctite®243™</b>
Nut, fuel pump fixation	M12	15 Nm (11.1 lbf ft)
Screw, bottom shock absorber	M12	80 Nm (59 lbf ft) <b>Loctite®2701™</b>
Screw, top shock absorber	M12	80 Nm (59 lbf ft) <b>Loctite®2701™</b>
Nut, fork pivot	M16x1.5	100 Nm (73.8 lbf ft)
Nut, rear wheel spindle	M20x1.5	80 Nm (59 lbf ft)
Screw, front wheel spindle	M20x1.5	35 Nm (25.8 lbf ft)
Screw, top steering head	M20x1.5	12 Nm (8.9 lbf ft)
Screw-in nozzles, cooling system	M20x1.5	12 Nm (8.9 lbf ft) <b>Loctite®243™</b>

### Super unleaded (ROZ 95/RON 95/PON 91)

#### Standard/classification

- DIN EN 228 (ROZ 95/RON 95/PON 91)

#### Guideline

- Only use unleaded super fuel that matches or is equivalent to the specified fuel grade.
- Fuel with an ethanol content of up to 10 % (E10 fuel) is safe to use.



#### Info

Do **not** use fuel containing methanol (e. g. M15, M85, M100) or more than 10 % ethanol (e. g. E15, E25, E85, E100).

### Super unleaded, type C (ROZ 95/RON 95/PON 91)

#### Standard/classification

- ANP (Agência Nacional do Petróleo) #57 (ROZ 95/RON 95/PON 91)

#### Guideline

- Only use super unleaded fuel that matches or is equivalent to the following specifications.
- Super unleaded fuel with an ethanol content of 19 to 27 % is permissible.



#### Info

Do **not** use fuel made of methanol (e. g. M15, M85, M100).

Do **not** use fuel with less than 19 % ethanol (e. g. E10).

Do **not** use fuel with more than 27 % ethanol (e. g. E30, E85, E100).

## Long-life grease

Recommended supplier

MOTOREX®

– Bike Grease 2000



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06/2018

