# **SETUP INSTRUCTIONS 2019**



# 1290 Super Adventure R

Art. no. 3213979en





Perform the work described in these setup instructions before the vehicle is delivered to the customer.

Read the setup instructions in their entirety before beginning work.

These setup instructions were written to correspond to the latest state of this series. We reserve the right to make changes in the interest of technical advancement without at the same time updating this manual. We shall not provide a description of general workshop methods. Likewise, safety rules that apply in a workshop are not specified here. It is assumed that the work will be performed by a fully trained mechanic.

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This document is valid for the following models:

1290 Super Adventure R EU (F9903S6)

1290 Super Adventure R TKC EU (F9903S7)

1290 Super Adventure R TKC JP (F9986S7)

1290 Super Adventure R TKC US (F9975S7)

1290 Super Adventure R TKC CN (F9987S7)



### 1.1 Symbols used

The meaning of specific symbols is described below.



Indicates an expected reaction (e.g. of a work step or a function).



Indicates an unexpected reaction (e.g. of a work step or a function).



Indicates a page reference (more information is provided on the specified page).



Indicates information with more details or tips.



Indicates the result of a testing step.



Indicates a voltage measurement.



Indicates a current measurement.



Indicates a resistance measurement.



Indicates the end of an activity including potential rework.

### 1.2 Formats used

The typographical formats used in this document are explained below.

**Proprietary name** Indicates a proprietary name.

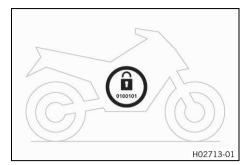
Name® Indicates a protected name.

**Brand™** Indicates a brand available on the open market.

<u>Underlined terms</u> Refer to technical details of the vehicle or indicate technical terms, which

are explained in the glossary.

### 2.1 Transport mode



This vehicle was blocked for transport in the software.

To operate the vehicle, the vehicle electronics must be enabled. This process is conducted during initial setup in KTM Dealer.net. Enabling ensures that the initial setup in KTM Dealer.net is documented.

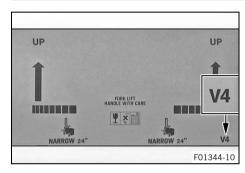
Enabling can be performed either temporarily, e.g. for a test ride, or permanently for vehicle handover.



### Info

Make sure that the vehicle is permanently enabled before handing it over to the customer.

## 2.2 Unpacking and setting up the vehicle



Remove the straps and box.



- Remove the adhesive tape in the upper area of the motorcycle.



Roll down the film at the sides.



### Info

To avoid damaging the motorcycle during unpacking, leave the other films on the vehicle until you have finished work on the vehicle.

- Remove the separate enclosure and unpack it. Check the separate enclosure for completeness.
- Check the vehicle for transport damage.



- Remove the controls from the transport holder.
- Remove the screws and handlebar clamps.
- Remove the transport holder.

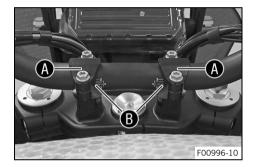


- Remove the right hand guard.
- Position the controls on the right half of the handlebar.
   Tighten the screws.

### Guideline

Remaining screws, chassis	M5	5 Nm (3.7 lbf ft)
Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)

- Mount the right hand guard.





### **Warning**

**Danger of accidents** A repaired handlebar poses a safety risk.

If the handlebar is bent or straightened, the material becomes fatigued. The handlebar may break as a result.

- Change the handlebar if the handlebar is damaged or bent.
- Position the handlebar.



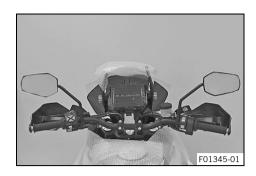
### Info

Make sure the cables and wiring are positioned correctly.

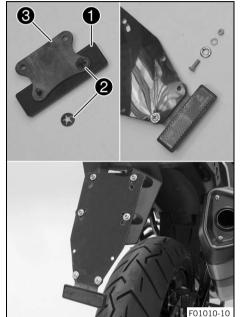
Position handlebar clamps. Tighten the screws evenly.
 Guideline

Screw, handlebar	M8	20 Nm (14.8 lbf ft)
clamp		

- ✓ Markings A face backwards.
- Check the throttle grip for smooth operation.



Mount and tighten the rear mirror on both sides.



- Mount rear reflector 1 with spring washers 2 on holding plate 3.
- Mount the retaining plate on the license plate holder.

### (all EU/JP/CN models)

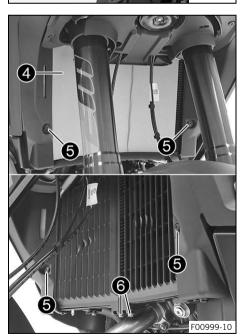
Mount the license plate holder.

### (US)

- Bond the reflectors on the right and left side of the reflector holder
- Mount the reflector holder and the license plate holder.
- Carefully loosen and remove the tension belt over the link fork.
   Guideline

An assistant prevents the motorcycle from falling over.

- Carefully loosen and remove the tension belts around the lower triple clamp.
  - ✓ The vehicle is released at the front.
- Together with an assistant, take the vehicle off the pallet.



- Remove radiator shield 4.
- Remove screws **5**.
- Position radiator guard.



### Info

Pay attention to the guides and the holding lugs.

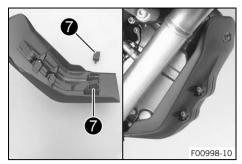
- Mount and tighten screws **6**.

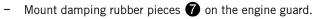
Guideline

Screw, cooler retain-	M6	7 Nm (5.2 lbf ft)
ing bracket		

Mount and tighten screws **(3)**.
 Guideline

Screw, cooler retain-	M6	7 Nm (5.2 lbf ft)
ing bracket		

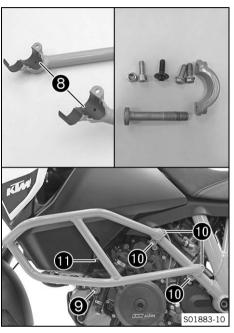




 Position the engine guard. Mount and tighten the screws with the distance sleeves.

### Guideline

Screw, engine guard	M6	10 Nm (7.4 lbf ft)
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- Mount the frame protector elements 8 on both sides.
- Position the left crash bar with frame protector and attach the clamp to the frame tube.



### Info

Cover the components to protect them against damage.

- Mount screw **9** but do not tighten yet.

### Guideline

Remaining screws,	M10	45 Nm (33.2 lbf ft)
chassis		

- Mount screws 10 but do not tighten yet.

### Guideline

Remaining screws,	M6	10 Nm (7.4 lbf ft)
chassis		

- Mount screw 🕦 but do not tighten yet.

### Guideline

Remaining screws,	M6	10 Nm (7.4 lbf ft)
chassis		

 Position the right crash bar with frame protector and attach the clamp to the frame tube.



### Info

Cover the components to protect them against damage.

- Mount screw 12 but do not tighten yet.

### Guideline

Remaining screws,	M10	45 Nm (33.2 lbf ft)
chassis		

Mount screws 13 but do not tighten yet.

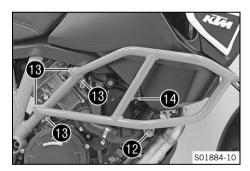
### Guideline

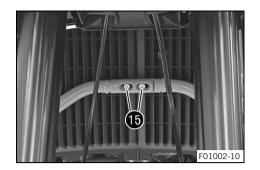
Remaining screws,	M6	10 Nm (7.4 lbf ft)
chassis		

- Mount screw 14 but do not tighten yet.

### Guideline

Remaining screws,	M6	10 Nm (7.4 lbf ft)
chassis		





Mount and tighten fittings **15**. Guideline

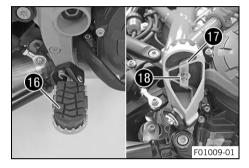
Remaining screws,	M6	10 Nm (7.4 lbf ft)
chassis		

- ✓ The crash bars are equally aligned with each other.
- Tighten all the screws of the crash bar.

### Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
Remaining screws, chassis	M10	45 Nm (33.2 lbf ft)

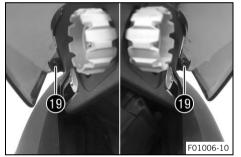
- Position footrest rubber 16.
- Mount locking plate and nut 18.
- Tighten nut 🔞.
- Repeat these steps on the opposite side.





Function KTM MY RIDE (optional) activated.

- Remove screws 19.
- Take off the headlight mask.

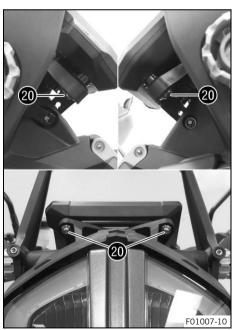


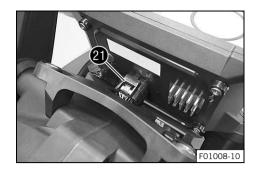
- Remove screws **20** with the sleeves.

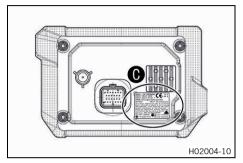


Tip

Adjust the tilt of the combination instrument accordingly.







- Unplug connector 21.

Apply radio certification sticker to the rear of the combination instrument in area ().



### Info

If the function **KTM MY RIDE** is enabled, the sticker must be applied.

If the function **KTM MY RIDE** is not enabled or has been disabled, the sticker must not be applied.

- Plug in connector 21.
- Mount and tighten screws with the sleeves.
   Guideline

Screw, combination	4.5 Nm
instrument	(3.32 lbf ft)



### Tip

Adjust the tilt of the combination instrument accordingly.

- Position the headlight mask.
- Mount and tighten screws 19.
   Guideline

Screw, cover part	M5x12	3.5 Nm
		(2.58 lbf ft)

- Install the windshield. (
   p. 10)
- Remove the Race-on key from the storage compartment and keep in a safe place for the handover.
- Remove the seat. (🕮 p. 10)
- Remove the black ignition key and the KEYCODECARD from under the seat and keep in a safe place for the handover.
- Charge the 12-V battery. (🕮 p. 10)
- Remove the remaining films.
- Unpack and mount the KTM PowerParts included in the delivery (optional).



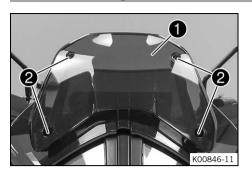
### Info

Read the accompanying **KTM PowerParts** fitting instructions

- Attach the stickers included in the scope of supply (optional).

Prepare the vehicle according to the specifications in the KTM Dealer.net for handover to the customer.

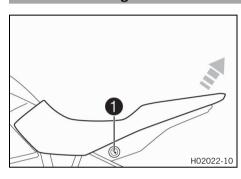
### 3.1 Installing the windshield



- Position windshield 1.
- Mount and tighten screws ② with the rubber bushings.
   Guideline

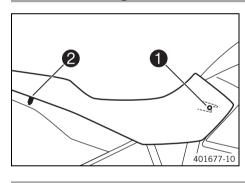
Screw, wind shield	M5	3.5 Nm
		(2.58 lbf ft)

### 3.2 Removing the seat



- Insert the Race-on key or the black ignition key into the seat lock and turn clockwise.
- Raise the rear of the seat, pull the seat back, and lift it off.
- Remove the ignition key.

### 3.3 Mounting the seat



- Hook holding lug of the seat onto the fuel tank, lower the rear and push it forward.
- Insert locking pin 2 into the lock housing and push down the rear of the seat until the locking pin engages with a click.
- Check that the seat is correctly mounted.

### 3.4 Charging the 12-V battery



### Warning

**Risk of injury** Battery acid and battery gases cause serious chemical burns.

- Keep 12 V batteries out of the reach of children.
- Wear suitable protective clothing and safety glasses.
- Avoid contact with battery acid and battery gases.
- Keep sparks or open flames away from the 12 V battery.
- Only charge 12 V batteries in well-ventilated rooms.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse eyes with water for at least 15 minutes and consult a doctor immediately if battery acid and battery gases get into the eyes.

10



### Note

**Environmental hazard** 12 V batteries contain environmentally hazardous materials.

- Do not dispose of 12 V batteries as household waste.
- Dispose of 12 V batteries at a collection point for used batteries.



### Note

**Environmental hazard** Hazardous substances cause environmental damage.

 Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc., correctly and in compliance with the applicable regulations.



### Info

Even if there is no load on the 12-V battery, it discharges steadily each day.

The charging level and the method of charging are very important for the service life of the 12-V battery. Rapid recharging with a high charging current shortens the service life of the battery.

If the charging current, charging voltage, and charging time are exceeded, the 12-V battery will be destroyed.

If the 12-V battery is depleted from starting the vehicle repeatedly, the battery must be charged immediately.

If the 12-V battery is left in a discharged state for an extended period, it will become deeply discharged and sulfating occurs, destroying the battery.

The 12-V battery is maintenance-free, i.e., the acid level does not have to be checked.

### **Preparatory work**

- Switch off ignition to do this briefly press the Race-on button (maximum of 1 second) with the ignition switched on.
- Remove the seat. (
   p. 10)



 Connect the battery charger to the 12-V battery. Adjust the battery charger.

EU battery charger XCharge-professional (00029095050)



US battery charger **XCharge-professional** (00029095051)

### Alternative 2

UK battery charger **XCharge-professional** (00029095052)

### Alternative 3

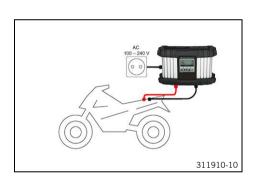
CH battery charger **XCharge-professional** (00029095053)



### Info

Follow the instructions of the charger and the manual.

Disconnect the battery charger after charging the 12-V battery.



### Guideline

The charging current, charging voltage, and charging time		
must not be exceeded.		
Recharge the 12-V battery	3 months	
regularly when the motorcy-		
cle is not being used		

### **Finishing work**

- Install the 12-V battery. ( p. 13)
- Mount the seat. ( p. 10)
- Set the time and date.

### 3.5 Removing the 12-V battery



### Warning

Risk of injury Battery acid and battery gases cause serious chemical burns.

- Keep 12 V batteries out of the reach of children.
- Wear suitable protective clothing and safety glasses.
- Avoid contact with battery acid and battery gases.
- Keep sparks or open flames away from the 12 V battery.
- Only charge 12 V batteries in well-ventilated rooms.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse eyes with water for at least 15 minutes and consult a doctor immediately if battery acid and battery gases get into the eyes.



### Caution

Danger of accidents Electronic components and safety devices will be damaged if the 12-V battery is discharged or missing.

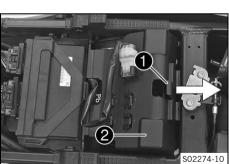
Never operate the vehicle with a discharged 12-V battery or without a 12-V battery.

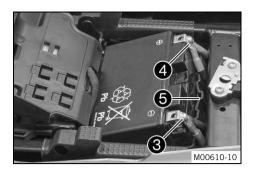
### Preparatory work

- Switch off ignition to do this briefly press the Race-on button  $\circ$  (maximum of 1 second) with the ignition switched on.
- Remove the seat. ( p. 10)

- Pull locking mechanism 1 in the direction of the arrow.
- Fold open cover 2.







- Disconnect both negative cables 3 from the 12-V battery.
- Disconnect both positive cables 4 from the 12-V battery.
- Take the 12-V battery and battery case 6 out of the battery compartment.

### 3.6 Installing the 12-V battery



### Warning

**Risk of injury** Battery acid and battery gases cause serious chemical burns.

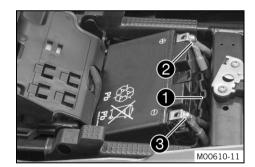
- Keep 12 V batteries out of the reach of children.
- Wear suitable protective clothing and safety glasses.
- Avoid contact with battery acid and battery gases.
- Keep sparks or open flames away from the 12 V battery.
- Only charge 12 V batteries in well-ventilated rooms.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse eyes with water for at least 15 minutes and consult a doctor immediately if battery acid and battery gases get into the eyes.



### Caution

**Danger of accidents** Electronic components and safety devices will be damaged if the 12-V battery is discharged or missing.

- Never operate the vehicle with a discharged 12-V battery or without a 12-V battery.



### Main work

Position the 12-V battery in battery case 1.

### Guideline

The even side of the battery case must be opposite the poles.

- Position the 12-V battery with the battery case in the battery compartment
- Position both positive cables 2 and mount and tighten the screw.

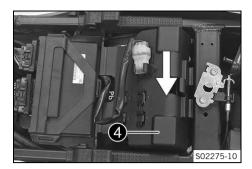
### Guideline

Screw, battery termi-	M6	4.5 Nm
nal		(3.32 lbf ft)

 Position the negative cable 3 and mount and tighten the screw.

### Guideline

Screw, battery termi-	M6	4.5 Nm
nal		(3.32 lbf ft)



- Close cover 4 and gently push down.
  - ✓ The cover engages with an audible click.

### **Finishing work**

- Mount the seat. (
   p. 10)
- Set the time and date.

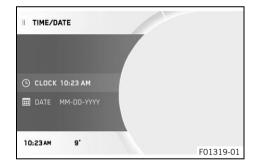
### 3.7 Setting the time and date

# PREFERENCES LANGUAGE SHIFT LIGHT TIME/DATE DRL OUICKSHIFTER + 10:23AM 9\* FO1318-01

### Condition

The motorcycle is stationary.

- Press the **SET** button when the menu is closed.
- Press the UP or DOWN button until Preferences appears. Press the SET button to open the menu.
- Press the UP or DOWN button until Time/Date is marked. Press the SET button to open the menu.



### Setting the clock

- Press the **UP** or **DOWN** button until the time is marked.
- Press the SET button.
  - ✓ The hour next to Clock flashes.
- Press the UP or DOWN button until the current hour is set.
- Press the **SET** button.
  - ✓ The minute next to Clock flashes.
- Press the UP or DOWN button until the current minute is set
- Press the SET button.
  - ✓ The time is stored.

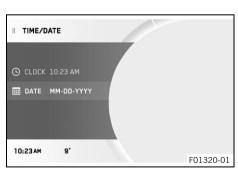
### Setting the date



### Info

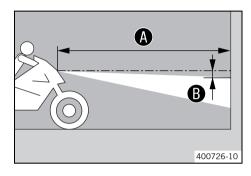
The date format may differ depending on the language

- Press the UP or DOWN button until the date is marked.
- Press the SET button.
  - ✓ The month next to Date flashes.
- Press the UP or DOWN button until the current month is set.
- Press the SET button.



- ✓ The day next to Date flashes.
- Press the **UP** or **DOWN** button until the current day is set.
- Press the SET button.
  - ✓ The year next to Date flashes.
- Press the **UP** or **DOWN** button until the current year is set.
- Press the SET button.
  - ✓ The date is stored.

### 3.8 Checking the headlight setting



- Park the vehicle on a horizontal surface in front of a lightcolored wall and make a mark at the height of the center of the low beam headlight.
- Make another mark at a distance 
   B under the first marking.
   Guideline

Distance <b>B</b>	5 cm (2 in)
-------------------	-------------

- Position the vehicle perpendicular to the wall at a distance **A** from the wall and switch on the low beam.

### Guideline

Distance A 5 m (16 ft)

- The rider now mounts the motorcycle with luggage and passenger if applicable.
- Check the headlight setting.

The light-dark boundary must be exactly on the lower marking when the motorcycle is ready to be operated with the rider mounted along with any luggage and a passenger if applicable.

- » If the boundary between light and dark does not meet specifications:
  - Adjust the headlight range. ( p. 15)

### 3.9 Adjusting the headlight range

### **Preparatory work**

- Check the headlight setting. ( p. 15)

### Main work

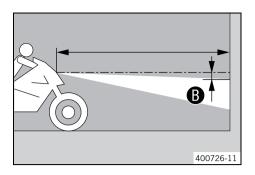
Turn adjusting wheel 1 to adjust the headlight range.



### Info

Turn counterclockwise to increase the headlight range; turn clockwise to reduce the headlight range. If you have a payload, you may have to correct the headlight range.





Set the headlight to marking **B**. Guideline

The light-dark boundary must lie exactly on lower marking **(B)** when the motorcycle is ready to operate with the rider mounted along with any luggage and a passenger if applicable.

### 3.10 Starting



### Danger

**Danger of poisoning** Exhaust gases are toxic and inhaling them may result in unconsciousness and death.

- Always make sure there is sufficient ventilation when running the engine.
- Use effective exhaust extraction when starting or running the engine in an enclosed space.



### Caution

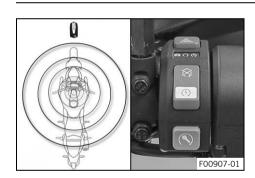
**Danger of accidents** Electronic components and safety devices will be damaged if the 12-V battery is discharged or missing.

- Never operate the vehicle with a discharged 12-V battery or without a 12-V battery.

### Note

Engine damage High revving speed with a cold engine negatively impacts the lifespan of the engine.

Always run the engine warm at a low speed.



- Take the motorcycle off side stand and sit in the motorcycle.
- Bring the Race-on key within range of the antenna.
- Ensure that the Race-on key stays in range while riding.
   Guideline

Maximum range of the Raceon hey around the antenna 1.5 m (4.9 ft)



### Info

The range may be reduced by decreases in battery voltage of the Race-on key and interfering radio waves. If the battery voltage of the Race-on key is too low, one of the ignition keys must be held in the area of the antenna and must be safely stored again after starting.

- Make sure that the emergency OFF switch/electric starter button is in the middle position  $\bigcirc$ .
- Switch on ignition; to do this, briefly press the Race-on tip switch 

   (maximum of 1 second).
  - ✓ The steering is unlocked.
  - ✓ The function check of the combination instrument is run.
  - ✓ The ABS indicator lamp goes out when you start off.



### Info

If the handlebar does not unlock, move the handlebar slightly.



- Shift the transmission into neutral N.
  - ✓ The green idle indicator lamp 

     lights up.
- Turn the emergency OFF switch/electric starter button to the lower position ③.

# i

### Info

Do not press the emergency off switch/electric starter button into the lower position ③ until the combination instrument function check has been completed. When starting, **DO NOT** open the throttle. If you open the throttle during the starting procedure, fuel is not injected by the engine management system and the engine cannot start.

Press the emergency OFF switch/electric starter button into the lower position ③ for a maximum of 5 seconds. Wait for a least 5 seconds before trying again. This motorcycle is equipped with a safety starting system. You can only start the engine if the transmission is in neutral or if the clutch lever is pulled when a gear is engaged. If the side stand is folded out and you shift into gear, the engine stops.

### 3.11 Opening fuel tank filler cap



### **Danger**

Fire hazard Fuel is highly flammable.

The fuel in the fuel tank expands when warm and can escape if overfilled.

- Do not refuel the vehicle in the vicinity of open flames or lit cigarettes.
- Switch off the engine for refueling.
- Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
- If any fuel is spilled, wipe it off immediately.
- Observe the specifications for refueling.



### Warning

**Danger of poisoning** Fuel is poisonous and a health hazard.

- Avoid skin, eye and clothing contact with fuel.
- Immediately consult a doctor if you swallow fuel.
- Do not inhale fuel vapors.
- In case of skin contact, rinse the affected area with plenty of water.
- Rinse the eyes thoroughly with water, and consult a doctor in case of fuel contact with the eyes.
- Change your clothing in case of fuel spills on them.
- Keep fuels correctly in a suitable canister, and out of the reach of children.



### Note

**Environmental hazard** Improper handling of fuel is a danger to the environment.

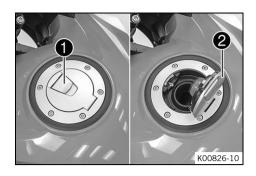
Do not allow fuel to enter the groundwater, the soil, or the sewage system.

### Condition

The motorcycle is stationary.

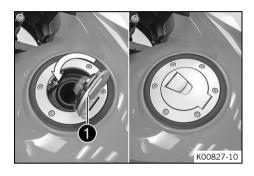
The engine is off.

The ignition has been switched on or off for less than 1 minute.



- Fold up cover 1 slowly.
  - ✓ The fuel tank filler cap is unlocked.
- Fold up fuel tank filler cap 2.

3.12 Closing the fuel tank filler cap





### Warning

**Fire hazard** Fuel is highly flammable, toxic and a health hazard.

- Check that the fuel tank filler cap is locked correctly after closing.
- Change your clothing if fuel spills on them.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Fold down fuel tank filler cap 1 and push it down.
  - ✓ The fuel tank filler cap locks audibly in place.

### 3.13 Refueling



### **Danger**

Fire hazard Fuel is highly flammable.

The fuel in the fuel tank expands when warm and can escape if overfilled.

- Do not refuel the vehicle in the vicinity of open flames or lit cigarettes.
- Switch off the engine for refueling.
- Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
- If any fuel is spilled, wipe it off immediately.
- Observe the specifications for refueling.



### Warning

**Danger of poisoning** Fuel is poisonous and a health hazard.

- Avoid skin, eye and clothing contact with fuel.
- Immediately consult a doctor if you swallow fuel.
- Do not inhale fuel vapors.
- In case of skin contact, rinse the affected area with plenty of water.
- Rinse the eyes thoroughly with water, and consult a doctor in case of fuel contact with the eyes.
- Change your clothing in case of fuel spills on them.

### Note

Material damage Inadequate fuel quality causes the fuel filter to quickly become clogged.

In some countries and regions, the available fuel quality and cleanliness may not be sufficient. This will result in problems with the fuel system.

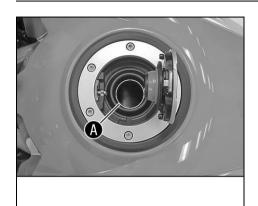
Refuel only with clean fuel that meets the specified standards.

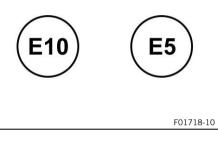


### Note

**Environmental hazard** Improper handling of fuel is a danger to the environment.

- Do not allow fuel to enter the groundwater, the soil, or the sewage system.





- Switch off the engine.
- Fill the fuel tank with fuel up to the lower edge of the filler neck.

Total fuel tank	23	Super unleaded
capacity, approx.	(6.1 US gal)	(ROZ 95/RON
		95/PON 91)
		(Ap. 23)

- Close the fuel tank filler cap. ( p. 18)

4

# 4.1 Chassis tightening torques

Nut, tire pressure sensor (All EU/US/CN models)	ISO 10V2	12 Nm (8.9 lbf ft)  Loctite®2701™
Nut, valve (JP)	ISO 10V2	12 Nm (8.9 lbf ft)
	100 1012	Loctite®2701™
Screw, combination switch, left		5 Nm (3.7 lbf ft)
Screw, headlight	EJOT ALtracs® 60x20	8 Nm (5.9 lbf ft)
Screw, headlight bracket	EJOT ALtracs® 50x12	7 Nm (5.2 lbf ft)
Screw, fixed grip, left	M4	2 Nm (1.5 lbf ft)
Screw, side stand switch	M4	2 Nm (1.5 lbf ft)
Remaining nuts, chassis	M5	5 Nm (3.7 lbf ft)
Remaining screws, chassis	M5	5 Nm (3.7 lbf ft)
Screw for throttle grip	M5	3.5 Nm (2.58 lbf ft)
Screw, brake line holder on frame	M5	2 Nm (1.5 lbf ft)
Screw, brake line holder on link fork	M5	5 Nm (3.7 lbf ft)
Screw, cable channel	M5	5 Nm (3.7 lbf ft)
Screw, chain sliding guard	M5	5 Nm (3.7 lbf ft)
Screw, combination instrument	M5	4.5 Nm (3.32 lbf ft)
Screw, combination switch, right	M5	3.5 Nm (2.58 lbf ft)
Screw, cover part	M5x12	3.5 Nm (2.58 lbf ft)
Screw, cover part	M5x17	3.5 Nm (2.58 lbf ft)
Screw, foot brake lever stub	M5	6 Nm (4.4 lbf ft)  Loctite®243™
Screw, fuel level sensor	M5	3 Nm (2.2 lbf ft)
Screw, fuel tank filler cap	M5	3 Nm (2.2 lbf ft)
Screw, heat guard on main silencer	M5	4 Nm (3 lbf ft)
Screw, mask spoiler	M5x12	3.5 Nm (2.58 lbf ft)
Screw, rear wheel speed sensor cable guide	M5	3 Nm (2.2 lbf ft)
Screw, wind shield	M5	3.5 Nm (2.58 lbf ft)
Spoke nipple	M5	5 Nm (3.7 lbf ft)
Ground fitting on frame	M6	6 Nm (4.4 lbf ft)
Nut, ABS module fastening	M6	8 Nm (5.9 lbf ft)
Remaining nuts, chassis	M6	10 Nm (7.4 lbf ft)
Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
Screw, angle sensor	M6	6 Nm (4.4 lbf ft)
Carery hall is int of much and a	MC	Loctite®243™
Screw, ball joint of push rod on foot brake cylinder	M6	10 Nm (7.4 lbf ft) Loctite®243™
Screw, battery terminal	M6	4.5 Nm (3.32 lbf ft)
Screw, bushing	M6	4 Nm (3 lbf ft)
Screw, cable channel	M6	5 Nm (3.7 lbf ft)
Screw, chain guide	M6	5 Nm (3.7 lbf ft)
Screw, clutch assembly	M6	5 Nm (3.7 lbf ft)
Screw, cooler retaining bracket	M6	7 Nm (5.2 lbf ft)

Screw, exhaust clamp N Screw, foot brake cylinder N	16 16 16 16	6 Nm (4.4 lbf ft) 10 Nm (7.4 lbf ft) 8 Nm (5.9 lbf ft) 10 Nm (7.4 lbf ft) 14 Nm (10.3 lbf ft)	Loctite®243™
Screw, exhaust clamp  Screw, foot brake cylinder  N	M6 M6 M6	8 Nm (5.9 lbf ft) 10 Nm (7.4 lbf ft)	Loctite®243™
Screw, foot brake cylinder M	M6 M6	10 Nm (7.4 lbf ft)	Loctite®243™
	16		Loctite®243™
Screw, front brake disc N		14 Nm (10.3 lbf ft)	
	16		
	16		Loctite®243™
' '		10 Nm (7.4 lbf ft)	
, , ,	16	6 Nm (4.4 lbf ft)	
<u>'</u>	16	10 Nm (7.4 lbf ft)	
' '	16	6 Nm (4.4 lbf ft)	
'	16	5 Nm (3.7 lbf ft)	
guard  Sergu Jawar room panel	16	6 Nm (4.4 lbf ft)	
'		6 Nm (4.4 lbf ft)	
Screw, magnetic holder on side M stand	16	O IVIII (4.4 IDI IL)	Loctite®243™
	16	14 Nm (10.3 lbf ft)	
1	· <del>-</del>	(10.0 101 11)	Loctite®243™
Screw, rear wheel speed sensor M	16	10 Nm (7.4 lbf ft)	
Screw, retaining bracket, angle M	16	10 Nm (7.4 lbf ft)	
sensor			
Screw, voltage regulator N	16	6 Nm (4.4 lbf ft)	
Remaining nuts, chassis M	18	25 Nm (18.4 lbf ft)	
Remaining screws, chassis M	18	25 Nm (18.4 lbf ft)	
, , , , , , , , , , , , , , , , , , , ,	18	12 Nm (8.9 lbf ft)	
Screw, exhaust clamp N	18	25 Nm (18.4 lbf ft)	
Screw, foot brake lever N	18	25 Nm (18.4 lbf ft)	L. Liu BO 40TM
Corour foul atub	10	15 Nm (11.1 lbf ft)	Loctite®243™
,	18 18	25 Nm (18.4 lbf ft)	
Screw, front footrest bracket M	110	23 NIII (16.4 IDI IL)	Loctite®243™
Screw, handle bar end hand guard M	18	25 Nm (18.4 lbf ft)	
, ,	18	20 Nm (14.8 lbf ft)	
	18	25 Nm (18.4 lbf ft)	
screw)		•	Loctite®243™
Screw, rear footrest bracket N	18	25 Nm (18.4 lbf ft)	
			Loctite®243™
Screw, steering damper N	18	25 Nm (18.4 lbf ft)	Lootite®042TM
Corous stooring domney clamp	<b>1</b> 0	12 Nm (9 0 lbf ft)	Loctite®243™
, , , ,	18 18	12 Nm (8.9 lbf ft) 20 Nm (14.8 lbf ft)	
	18 10	20 Nm (14.8 lbf ft)	
Screw, suitcase hook	18	20 NIII (14.6 IDI IL)	Loctite®243™
Screw, top triple clamp M	18	20 Nm (14.8 lbf ft)	
, , , , , , , , , , , , , , , , , , ,	110	45 Nm (33.2 lbf ft)	
•	M10	45 Nm (33.2 lbf ft)	
· ·	M10	45 Nm (33.2 lbf ft)	
		. 7	Loctite®243™

Screw, handlebar support	M10	40 Nm (29.5 lbf ft)
•		Loctite®243™
Screw, side stand	M10	35 Nm (25.8 lbf ft)
		Loctite®243™
Screw, side stand bracket	M10	45 Nm (33.2 lbf ft)
		Loctite®243™
Banjo bolt, brake line	M10x1	25 Nm (18.4 lbf ft)
Nut, rear sprocket screw	M10x1.25	50 Nm (36.9 lbf ft)
		Loctite®243™
Lambda sensor	M12x1.25	25 Nm (18.4 lbf ft)
Screw, bottom shock absorber	M14x1.5	80 Nm (59 lbf ft)
		Thread greased
Screw, top shock absorber	M14x1.5	80 Nm (59 lbf ft)
		Thread greased
Nut, socket	M18x1	4 Nm (3 lbf ft)
Nut, fork pivot	M19x1.5	130 Nm (95.9 lbf ft)
		Thread greased
Nut, seat lock	M22x1.5	4 Nm (3 lbf ft)
Screw, steering head, top	M22x1.5	18 Nm (13.3 lbf ft)
Nut, rear wheel spindle	M25x1.5	90 Nm (66.4 lbf ft)
		Thread greased
Screw, front wheel spindle	M25x1.5	45 Nm (33.2 lbf ft)
		Thread greased

### Super unleaded (ROZ 95/RON 95/PON 91)

### Standard/classification

DIN EN 228 (ROZ 95/RON 95/PON 91)

### Guideline

- Only use unleaded super fuel that matches or is equivalent to the specified fuel grade.
- Fuel with an ethanol content of up to 10 % (E10 fuel) is safe to use.



### Info

Do **not** use fuel containing methanol (e. g. M15, M85, M100) or more than 10 % ethanol (e. g. E15, E25, E85, E100).





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08/2018







