SETUP INSTRUCTIONS 2008

1190 RC8 EU 1190 RC8 AUS/UK 1190 RC8 FR 1190 RC8 JP

ART. NO. 3211398en





INTRODUCTION

The work described in these setup instructions must be performed before the vehicle is delivered to the customer.

Read the setup instructions in their entirety before beginning work.

Print out the current PDI form found on the KTM DEALER.NET.

These setup instructions were written to correspond to the latest state of this series. We reserve the right to make changes in the interest of technical advancement without at the same time updating this manual.

We shall not provide a description of general workshop methods. Likewise, safety rules that apply in a workshop are not specified here. It is assumed that the work will be performed by a fully trained mechanic.

All specifications are non-binding. KTM Sportmotorcycle AG in particular reserves the right to modify or delete technical specifications, prices, colors, forms, materials, services, designs, equipment, etc., without prior notice and without specifying reasons, to adapt these to local conditions, as well as to stop production of a particular model without prior notice. KTM accepts no liability for delivery options, deviations from illustrations and descriptions, as well as misprints and other errors. The models portrayed may contain special equipment that does not belong to the regular scope of delivery.

© 2008 by KTM-Sportmotorcycle AG, Mattighofen Austria All rights reserved Reproduction, even in part, is permitted only with the express written permission of the copyright owner.



ISO 9001(12 100 6061) Within the meaning of the international quality management standard ISO 9001, KTM uses quality assurance processes that lead to the maximum possible quality of the products. Issued by: TÜV Management Service

KTM-Sportmotorcycle AG 5230 Mattighofen, Austria

MEANS OF REPRESENTATION

Symbols used

The following explains the meaning of specific symbols.					
1	Identifies an expected reaction (e.g., of an operation or a function).				
V					
V	Identifies an unexpected reaction (e.g., of an operation or a function).				
~					
Identifies a page reference (more information is provided on the specified page)					
Formats used					
The type formats us	ed are explained here.				
Specific name	Identifies a name.				
Nama®	Identifies a protected name				
Name					
Brand™	Identifies a trademark.				

Unpacking and setting up the vehicle



700355-01







- Remove the cardboard packing material.
 - Remove the adhesive tape at the top of the motorcycle.

- Roll down the plastic sheeting on the sides.

Info

To avoid damaging the motorcycle while unpacking it, leave the remaining plastic sheeting on the motorcycle until you have finished.

- Remove the separate enclosure from the seat.
- Unpack the separate enclosure and check its contents on the basis of the enclosure list.
- Check the vehicle for transport damage.
- Remove plastic **1** from the handlebar stubs.
- Remove screw 2 with distance sleeve 6 from both handlebar stubs.
- Adjust the handlebar height. (* p. 5)



Mount the handlebar stubs in the low position.

- Remove the side screws 4 on the left holder.
- Remove the top screws **(5)** on the left holder.
- Loosen the holder from the base frame in an upward direction.
- Remove the side screws **6** on the right holder.
- Remove the top screws **1** on the right holder.
- Leave the holder on the base frame.



The motorcycle is leaning toward the right and is resting against the holder on the base frame.



WORK

Adjusting the handlebar height

• Info

The handlebar stub position must be identical on the left and right of the vehicle.

700318-01











Adjusting the high position of the handlebar stubs:

Loosen screw ①.



Loosen the screw several turns to prevent damage to the fork lacquer when moving the handlebar stub.

- Remove screw 2.

- Remove distance sleeve **③**.
- All cables routed under the upper triple clamp must now be routed under the handlebar stub.
- Push the handlebar stub carefully up to the upper triple clamp.
- Position the distance sleeve above the triple clamp.
- Mount and tighten the screw.

Guideline		
Remaining chassis screws	M5	5 Nm (3.7 lbf ft)

- Tighten the screw.

Guideline

Screw, handlebar stub	M8	20 Nm
		(14.8 IDI IL)

- Repeat the adjustments on the other handlebar stub.
- Move the handlebar to and fro over the entire steering range.
 - » If the cables restrict the freedom of movement of the steering:
 - Correct the cable routing.

Adjusting the low position of the handlebar stubs:

Loosen screw ①.



Info

Loosen the screw several turns to prevent damage to the fork lacquer when moving the handlebar stub.

- Remove screw ② with distance sleeve ③.
- Carefully shift the handlebar stub by the length of the distance sleeve. Guideline

Long distance sleeve 15 m	nm (0.59 in)
---------------------------	--------------

- Lay all cables between the upper triple clamp and the handlebar stub.
- Position the distance sleeves.

- Mount and tighten the screw.

Guideline

Remaining chassis screws	M5	5 Nm (3.7 lbf ft)
--------------------------	----	-------------------



Removing the seat



Tighten the screw.

_

Guideline				
Screw, handlebar stub	M8	20 Nm (14.8 lbf ft)		

- Repeat the adjustments on the other handlebar stub.
- Move the handlebar to and fro over the entire steering range.
 - » If the cables restrict the freedom of movement of the steering:
 - Correct the cable routing.
- Insert the ignition key in the seat lock $oldsymbol{0}$ and turn it anticlockwise.
 - Raise the rear of the seat, push it towards the rear, and remove it upwards.

Fitting the passenger seat



- Position the passenger seat in the space provided.
- Press down the passenger seat until it clicks into place.
- Finally, check that the passenger seat is correctly mounted.

Fitting the seat



- Position the recesses of the seat to the lugs on the frame, lower the rear end and simultaneously push it forward.
- Lock the seat by turning the ignition key in the seat lock.
- Remove the ignition key from the seat lock.
- Finally, check that the seat is correctly mounted.

Recharging the battery

Warning

Warning

Risk of injury Battery acid and battery gases cause serious chemical burns.

- Keep batteries out of the reach of children.
- Wear suitable protective clothing and goggles.
- Avoid contact with battery acid and battery gases.
- Keep the battery away from sparks or open fire. Charge only in well-ventilated rooms.
- In the event of skin contact, rinse with large amounts of water. If battery acid gets in the eyes, rinse with water for at least 15 minutes and contact a physician.



Environmental hazard Components and battery acid are a danger to the environment.

- Do not dispose of batteries in normal household waste. Take defective or used batteries to a battery recycling operator.

WORK



Warning

Environmental hazard Problem materials cause environmental damage.

- Dispose of oil, grease, filters, fuel, cleaning substances, brake fluid, batteries, etc. according to regulations.

linfo

Even if there is no load on the battery, it loses power every day.

The charge state and the type of charge are very important for the service life of the battery.

Fast recharging with a high charge current shortens the battery's service life.

If the charge current, the charge voltage and the charge time are exceeded, electrolyte escapes through the breathing holes. The battery capacity is then reduced.

If the battery becomes discharged from starting, it must be recharged immediately.

If the battery rests for an extended time in a discharged state, it becomes over-discharged and sulfated, which will result in its destruction.

The battery is maintenance-free, i.e., the acid level does not have to be checked.

- Switch off all power-consuming components and switch off the engine.
- Disconnect the negative (minus) cable of the battery to prevent damage to the vehicle's electronics.
- Connect the battery charger to the battery. Switch on the battery charger.

Battery charger (58429074000)

You can also use the battery charger to test rest potential and start potential of the battery, and to test the generator. With this device, you cannot overcharge the battery.

Info

Never remove the lid **1**. Charge the battery according to the instructions **2** on the battery casing.

 After charging the battery, switch off the battery charger. Reconnect the battery. Guideline

The charge current, charge voltage and charge time must not be exceeded.		
Charge the battery regularly when the motorcycle is not in use.	3 months	

- Fit the seat. (🕶 p. 6)

Refueling



Fire hazard Fuel can easily catch fire.

- Never fill up the vehicle near open flames or burning cigarettes, and always switch off the engine first. Be careful that no
 fuel is spilt, especially on hot vehicle components. Clean up spilt fuel immediately.
- Fuel in the fuel tank expands when warm and can escape if the tank is overfilled. See specifications on filling up with fuel.

Warning

Danger of poisoning Fuel is poisonous and a health hazard.

100151-10

Avoid contact between fuel and skin, eyes and clothing. Do not inhale fuel vapors. If fuel gets into your eyes, rinse immediately with water and contact a doctor. Wash affected skin areas immediately with soap and water. If fuel is swallowed, contact a doctor immediately. Change clothing that has come into contact with fuel.



Environmental hazard Improper handling of fuel is a danger to the environment.

- Do not allow fuel to get into the ground water, the ground, or the sewage system.



• Info

This motorcycle is equipped with a regulated catalyst. Leaded fuel will destroy the catalyst. You should therefore use unleaded fuel only.



- Switch off engine.
- Open the filler cap.
- Fill the fuel tank with fuel up to the lower edge **1** of the fuel filler.

Total fuel tank	16.5	Super unleaded (ROZ 95 / RON 95 /
capacity, approx.	(4.36 US gal)	PON 91) (🕶 p. 11)

Close the filler cap.

Setting kilometers/miles SET KM/MILES

• Info Mak

Making a country-specific setting.



Condition

_

_

The ignition is on.

The motorcycle is standing.

- − Press the button and the button for 3 5 seconds.
- Press the button \blacksquare three times until the symbol \Rightarrow is on **UNITS** in the info display.
- Press the button \blacksquare or the button \blacksquare briefly and repeatedly until the symbol \Rightarrow is on **SET KM/MILES** in the info display.
- Press the MODE button briefly.
 - ✓ The selected unit appears on the left of the display.
- Select the unit with the button 🖩 or the button 📕.
- Press the MODE button briefly.
 - ✓ The settings are stored and the display changes to the **UNITS** menu.
- Press the button briefly and repeatedly until the symbol → is on BACK... in the info display.
- Press the MODE button briefly.
- Press the button briefly and repeatedly until the symbol → is on EXIT SETUP in the info display.
- Press the MODE button briefly.

Setting the clock with SET CLOCK



Condition

The ignition is on.

The motorcycle is standing.

- Press the button and the button for 3 5 seconds.
- Press the button once until the symbol → is on SET CLOCK in the info display.
- Press the **MODE** button briefly.
 - The hour is shown.
- Set the hour with the button III or the button III.
- Press the **MODE** button briefly.
- The minutes are shown.
- Set the minutes with the button III or the button III.
- Press the MODE button briefly.
 - ✓ The settings are stored and the display changes to the **SET-UP** menu.
- Press the button briefly and repeatedly until the symbol → is on EXIT SETUP in the info display.
- Press the MODE button briefly.

TECHNICAL DATA - CHASSIS TIGHTENING TORQUES

Strew, brake fliid reservoir of rear brake M5 S Nm (3.7 lbf ft) Locitie* 243*** Screw, chain sliding piece M5 S Nm (3.7 lbf ft) - - Screw, chain sliding piece M5 S Nm (3.7 lbf ft) - - Screw, chain sliding piece M5 S Nm (3.7 lbf ft) - - Screw, fuel level indicator M5 S Nm (3.7 lbf ft) - - Screw, fuel level indicator M5 S Nm (3.7 lbf ft) - - Screw, fuel level indicator M5 S Nm (3.7 lbf ft) - - Screw, statust least strews M5 S Nm (1.1 lbf ft) - - Screw, softwake pedal M6 10 Nm (7.4 lbf ft) Locitie* 243*** - Screw, footbrake pedal stub M6 10 Nm (7.4 lbf ft) Locitie* 243*** - Screw, shift wort stub M6 10 Nm (7.4 lbf ft) Locitie* 243*** - Screw, shift and effector on shift M6 10 Nm (7.4 lbf ft) Locitie* 243*** Screw, shift shaft deflector on shift M6 10 Nm (7.4 lbf ft) </th <th>Screw, side stand switch</th> <th>M4</th> <th>2 Nm (1.5 lbf ft)</th> <th>Loctite[®] 243™</th>	Screw, side stand switch	M4	2 Nm (1.5 lbf ft)	Loctite [®] 243™
Screw, brake line holder M5 5 Nm (3.7 lbf ft) - Screw, chain silding piece M5 5 Nm (3.7 lbf ft) - Screw, chain silding piece M5 3 Nm (2.2 lbf ft) - Screw, tuel level indicator M5 3 Nm (2.2 lbf ft) - Screw, tuel law guad M51/7 3 Nm (2.2 lbf ft) - Screw, tuel law guad M51 5 Nm (3.7 lbf ft) Lectite ⁹ 243 ^{nm} Remaining chassis nuts M6 15 Nm (1.1. lbf ft) - Screw, schaust beat shield M6 15 Nm (1.1. lbf ft) - Screw, schaust beat shield M6 10 Nm (7.4 lbf ft) Lectite ⁹ 243 sm Screw, schaust clamp M6 10 Nm (7.4 lbf ft) Lectite ⁹ 243 sm Screw, shift wor stub M6 10 Nm (7.4 lbf ft) Lectite ⁹ 243 sm Screw, shift kbft deflector on shift M6 10 Nm (7.4 lbf ft) Lectite ⁹ 243 sm Screw, shift kbft deflector on shift M6 10 Nm (7.4 lbf ft) - Nut, forked backet on obtake M8 30 Nm (22.1 lbf ft) Lectite ⁹ 243 sm	Screw, brake fluid reservoir of rear brake	M5	5 Nm (3.7 lbf ft)	Loctite [®] 243™
Screw, chain sliding piece M5 5 Nm (3.7 lbf ft) - Screw, chain guard M5 5 Nm (3.7 lbf ft) - Screw, fuel level indicator M5 3 Nm (2.2 lbf ft) - Screw, fuel tank guard M517 3 Nm (2.2 lbf ft) - Screw, tuel tank guard M517 3 Nm (2.2 lbf ft) - Remaining chassis screws M5 5 Nm (3.7 lbf ft) - Remaining chassis screws M6 15 Nm (1.1.1 lbf ft) - Screw, obtain that shield M6 15 Nm (1.1.1 lbf ft) - Screw, foot brake pedal M6 10 Nm (7.4 lbf ft) Locite ⁹ 2437** Screw, footbrake pedal stub M6 10 Nm (7.4 lbf ft) Locite ⁹ 2437** Screw, footbrake pedal stub M6 10 Nm (7.4 lbf ft) Locite ⁹ 2437** Screw, shift shart deflector on chain M6 10 Nm (7.4 lbf ft) Locite ⁹ 2437** Screw, shift shart deflector on shift M6 10 Nm (7.4 lbf ft) Locite ⁹ 2437** Screw, shift shart deflector on shift M6 10 Nm (7.4 lbf ft) Locite ⁹ 2437**	Screw, brake line holder	M5	5 Nm (3.7 lbf ft)	-
Screw, chain guard M5 5 Nm (3.7 Lift ft) - Screw, total lavel indicator M5 3 Nm (2.2 Lift ft) - Screw, total ravel indicator M5 3 Nm (2.2 Lift ft) - Screw, total ravel indig bracket M5 5 Nm (3.7 Lift ft) Lootke [®] 243™ Remaining chassis screws M5 5 Nm (3.7 Lift ft) - Screw, statust heat shield M6 15 Nm (11.1 Lift ft) - Screw, statust heat shield M6 15 Nm (11.1 Lift ft) - Screw, statust heat shield M6 10 Nm (7.4 Lift ft) Lootke [®] 243™ Screw, foot brake pedal M6 10 Nm (7.4 Lift ft) Lootke [®] 243™ Screw, foot brake pedal stub M6 10 Nm (7.4 Lift ft) Lootke [®] 243™ Screw, shift lever stub M6 10 Nm (7.4 Lift ft) Lootke [®] 243™ Screw, shift shaft deflector on shift M6 10 Nm (7.4 Lift ft) Lootke [®] 243™ Screw, shift shaft deflector on shift M6 10 Nm (7.4 Lift ft) - Remaining chassis nuts M8 30 Nm (22.1 Lift ft) Lootke [®] 243™ <	Screw, chain sliding piece	M5	5 Nm (3.7 lbf ft)	-
Screw, fuel level indicator M5 3 Nm (2.2 lbf ft) - Screw, steering damper fixing bracket M5 5 Nm (3.7 lbf ft) - Screw, steering damper fixing bracket M5 5 Nm (3.7 lbf ft) - Remaining chassis screws M6 15 Nm (1.1 lbf ft) - Screw, exhaust clamp M6 15 Nm (1.1 lbf ft) - Screw, otask had shield M6 10 Nm (7.4 lbf ft) Lettifts ² 433 ^{rm} Screw, footbrake pedal M6 10 Nm (7.4 lbf ft) Lettifts ² 433 ^{rm} Screw, footbrake cylinder M6 10 Nm (7.4 lbf ft) Lettifts ² 433 ^{rm} Screw, footbrake cylinder M6 10 Nm (7.4 lbf ft) Lettifts ² 433 ^{rm} Screw, shift shaft deflector on chain M6 10 Nm (7.4 lbf ft) Lettifts ² 433 ^{rm} Screw, shift shaft deflector on chain M6 10 Nm (7.4 lbf ft) Lettifts ² 433 ^{rm} Screw, shift shaft deflector on chain M6 10 Nm (7.4 lbf ft) Lettifts ² 433 ^{rm} Screw, shift shaft deflector on shift M6 10 Nm (7.4 lbf ft) Lettifts ² 433 ^{rm} Screw, stort shake caliper	Screw, chain guard	M5	5 Nm (3.7 lbf ft)	-
Screw, fuel tank guad MSu17 3 Nm (2.2 lb ft) - Screw, steering damper fixing bracket, M5 5 Nm (3.7 lb ft) Locting* 243** Remaining chassis screws M5 15 Nm (1.1.1 lb ft) - Screw, exhaust heat shield M6 15 Nm (1.1.1 lb ft) - Screw, exhaust heat shield M6 15 Nm (1.1.1 lb ft) Loctins* 243** Screw, foot brake pedal M6 10 Nm (7.4 lb ft) Loctins* 243** Screw, foot brake pedal stub M6 10 Nm (7.4 lb ft) Loctins* 243** Screw, foot brake pedal stub M6 10 Nm (7.4 lb ft) Loctins* 243** Screw, shift sheet sclub M6 10 Nm (7.4 lb ft) Loctins* 243** Screw, shift sheat deflector on chain securing guide M6 10 Nm (7.4 lb ft) Loctins* 243** Screw, shift sheat deflector on shift shaft M6 10 Nm (7.4 lb ft) - - Remaining chassis screws M6 10 Nm (7.4 lb ft) - - Screw, shift shaft deflector on shift shaft M8 30 Nm (22.1 lb ft) Loctins* 243** Screw, front brake disc	Screw, fuel level indicator	M5	3 Nm (2.2 lbf ft)	-
Screw, steering damper fixing bracket M5 5 Nm (3.7 lbf ft) Loctile* 243*** Remaining chassis acrews M5 5 Nm (3.7 lbf ft) - Remaining chassis nuts M6 15 Nm (1.1. lbf ft) - Screw, exhaust learnp M6 8 Nm (5.9 lbf ft) - Screw, exhaust clamp M6 15 Nm (1.1. lbf ft) Loctite* 243** Screw, footbrake pedal M6 10 Nm (7.4 lbf ft) Loctite* 243** Screw, footbrake cylinder M6 0 Nm (7.4 lbf ft) Loctite* 243** Screw, footbrake cylinder M6 10 Nm (7.4 lbf ft) Loctite* 243** Screw, shift shaft deflector on chain securing guide M6 10 Nm (7.4 lbf ft) Loctite* 243** Screw, shift shaft deflector on shift shaft M6 10 Nm (7.4 lbf ft) - Remaining chassis screws M6 10 Nm (7.4 lbf ft) - Remaining chassis screws M6 10 Nm (7.4 lbf ft) - Remaining chassis screws M6 0 Nm (2.2.1 lbf ft) Loctite* 243** Screw, spirit shaft deflector on shift shaft M8 30 Nm (2.2.1 lbf ft)	Screw, fuel tank guard	M5x17	3 Nm (2.2 lbf ft)	-
Remaining chassis screws M5 5 Nm (3.7 lb ft) - Remaining chassis nuts M6 15 Nm (11.1 lb ft) - Screw, exhaust clamp M6 8 Nm (5.9 lb ft) - Screw, exhaust clamp M6 15 Nm (11.1 lb ft) Locitis [®] 243 ^{xm} Screw, foot brake pedal M6 10 Nm (7.4 lb ft) Locitis [®] 243 ^{xm} Screw, foot brake pedal stub M6 10 Nm (7.4 lb ft) Locitis [®] 243 ^{xm} Screw, foot brake pedal stub M6 10 Nm (7.4 lb ft) Locitis [®] 243 ^{xm} Screw, shift shaft deflector on chain screw, shift shaft deflector on shift M6 10 Nm (7.4 lb ft) Locitis [®] 243 ^{xm} Screw, shift shaft deflector on shift M6 10 Nm (7.4 lb ft) Locitis [®] 243 ^{xm} Screw, shift shaft deflector on shift M6 10 Nm (7.4 lb ft) - Remaining chassis screws M6 10 Nm (7.4 lb ft) - - Remaining chassis screws M6 10 Nm (7.4 lb ft) - - Screw, rear brake disc M8 30 Nm (22.1 lb ft) Locitis [®] 243 ^{xm} Screw, rear brake dis	Screw, steering damper fixing bracket	M5	5 Nm (3.7 lbf ft)	Loctite [®] 243™
Remaining chassis nuts M6 15 Nm (11.1 lb ft) - Screw, exhaust heat shield M6 15 Nm (11.1 lb ft) - Screw, exhaust clamp M6 8 Nm (5.9 lb ft) - Screw, footbrake pedal M6 15 Nm (11.1 lb ft) Locite ⁰ 243 ¹⁴ Screw, footbrake pedal M6 10 Nm (7.4 lb ft) Locite ⁰ 243 ¹⁴ Screw, footbrake pedal stub M6 10 Nm (7.4 lb ft) Locite ⁰ 243 ¹⁴ Screw, shift shaft deflector on chain M6 10 Nm (7.4 lb ft) Locite ⁰ 243 ¹⁴ Screw, shift shaft deflector on shift M6 10 Nm (7.4 lb ft) Locite ⁰ 243 ¹⁴ Screw, shift shaft deflector on shift M6 10 Nm (7.4 lb ft) Locite ⁰ 243 ¹⁴ Screw, shift shaft deflector on shift M6 10 Nm (7.4 lb ft) - Remaining chassis screws M6 10 Nm (7.2 lb ft) Locite ⁰ 243 ¹⁴ Screw, spring holder on side stand M8 30 Nm (22.1 lb ft) - Screw, fort brake disc M8 30 Nm (22.1 lb ft) Locite ⁰ 243 ¹⁴ Screw, nori brake disc M8 30 Nm (22.1 lb ft) <td>Remaining chassis screws</td> <td>M5</td> <td>5 Nm (3.7 lbf ft)</td> <td>-</td>	Remaining chassis screws	M5	5 Nm (3.7 lbf ft)	-
Screw, exhaust heat shield M6 15 Nm (11.1 lbf ft) - Screw, exhaust Clamp M6 8 Nm (5.9 lbf ft) - Screw, forbke pedal M6 10 Nm (7.4 lbf ft) Locitis ⁶ 243 ³⁴ Screw, forbtrake pedal stub M6 10 Nm (7.4 lbf ft) Locitis ⁶ 243 ³⁴ Screw, forbtrake cylinder M6 10 Nm (7.4 lbf ft) Locitis ⁶ 243 ³⁴ Screw, shift lever stub M6 12 Nm (8.9 lbf ft) Locitis ⁶ 243 ³⁴ Screw, shift shaft deflector on chain M6 12 Nm (7.4 lbf ft) Locitis ⁶ 243 ³⁴ Screw, shift shaft deflector on shift M6 10 Nm (7.4 lbf ft) Locitis ⁶ 243 ³⁴ Screw, shift shaft deflector on shift M6 10 Nm (7.4 lbf ft) - Remaining chassis screws M6 10 Nm (2.1 lbf ft) Locitis ⁶ 243 ³⁴ Screw, front brake disc M8 30 Nm (2.2.1 lbf ft) Locitis ⁶ 243 ³⁴ Screw, forn brake disc M8 30 Nm (2.2.1 lbf ft) Locitis ⁶ 243 ³⁴ Screw, fort bracket M8 30 Nm (2.2.1 lbf ft) Locitis ⁶ 243 ³⁴ Screw, for thake caliper M8	Remaining chassis nuts	M6	15 Nm (11.1 lbf ft)	-
Screw, exhaust clamp M6 8 Nm (5.9 bf ft) - Screw, foot brake pedal M6 15 Nm (1.1.1 bf ft) Locite® 243 TM Screw, foot brake pedal stub M6 10 Nm (7.4 lbf ft) Locite® 243 TM Screw, footbrake cylinder M6 10 Nm (7.4 lbf ft) Locite® 243 TM Screw, shift shaft deflector on chain securing guide M6 10 Nm (7.4 lbf ft) Locite® 243 TM Screw, shift shaft deflector on shift shaft M6 10 Nm (7.4 lbf ft) Locite® 243 TM Screw, shift shaft deflector on shift shaft M6 18 Nm (13.3 lbf ft) Locite® 243 TM Screw, shift shaft deflector on shift shaft M6 10 Nm (7.4 lbf ft) - Remaining chassis sterws M6 10 Nm (7.4 lbf ft) - Nut, forked bracket on footbrake pedal M8 30 Nm (22.1 lbf ft) Locite® 243 TM Screw, ront brake disc M8 30 Nm (22.1 lbf ft) Locite® 243 TM Screw, fort brake disc M8 30 Nm (22.1 lbf ft) Locite® 243 TM Screw, fort brake disc M8 30 Nm (22.1 lbf ft) Locitie® 243 TM Screw, fort brake	Screw, exhaust heat shield	M6	15 Nm (11.1 lbf ft)	-
Screw, foot brake pedal M6 15 Nm (11.1 lbf ft) Lotits® 243 TM Screw, footbrake pedal stub M6 10 Nm (7.4 lbf ft) Lotits® 243 TM Screw, footbrake cylinder M6 10 Nm (7.4 lbf ft) Lotits® 243 TM Screw, shift lever stub M6 10 Nm (7.4 lbf ft) Lotits® 243 TM Screw, shift lever stub M6 10 Nm (7.4 lbf ft) Lotits® 243 TM Screw, shift shaft deflector on chain guide M6 10 Nm (7.4 lbf ft) Lotits® 243 TM Screw, shift shaft deflector on shift shaft M6 10 Nm (7.4 lbf ft) Lotits® 243 TM Remaining chassis screws M6 10 Nm (7.4 lbf ft) - - Remaining chassis nuts M8 30 Nm (22.1 lbf ft) Lotits® 243 TM - Screw, rear brake disc M8 30 Nm (22.1 lbf ft) Lotits® 243 TM - Screw, rear brake disc M8 30 Nm (22.1 lbf ft) Lotits® 243 TM - Screw, spring holder on side stand M8 15 Nm (11.1 lbf ft) Lotits® 243 TM - Screw, pront brake caliper M8 25 Nm (18.4 lbf ft)	Screw, exhaust clamp	M6	8 Nm (5.9 lbf ft)	-
Screw, footbrake pedal stub M6 10 Nm (7.4 lbf ft) Loctis® 243 TM Screw, footbrake cylinder M6 10 Nm (7.4 lbf ft) - Screw, forle pump M6 6 Nm (4.4 lbf ft) - Screw, shift lever stub M6 10 Nm (7.4 lbf ft) Loctis® 243 TM Screw, shift lever stub M6 10 Nm (7.4 lbf ft) Loctis® 243 TM Screw, shift shaft deflector on chain M6 10 Nm (7.4 lbf ft) Loctis® 243 TM Screw, shift shaft deflector on shift M6 10 Nm (7.4 lbf ft) - Remaining chassis screws M6 10 Nm (7.4 lbf ft) - Remaining chassis screws M6 10 Nm (7.4 lbf ft) - Nut, forked bracket on footbrake pedal M8 30 Nm (22.1 lbf ft) Loctis® 243 TM Screw, rear brake disc M8 30 Nm (22.1 lbf ft) Loctis® 243 TM Screw, rear footrest bracket M8 30 Nm (22.1 lbf ft) Loctis® 243 TM Screw, rear footrest bracket M8 25 Nm (18.4 lbf ft) - Screw, rear footrest bracket M8 25 Nm (18.4 lbf ft) -	Screw, foot brake pedal	M6	15 Nm (11.1 lbf ft)	Loctite [®] 243™
Screw, footbrake cylinder M6 10 Nm (7.4 lbf ft) Locite® 243 TM Screw, fuel pump M6 6 Nm (4.4 lbf ft) - Screw, shift lever stub M6 10 Nm (7.4 lbf ft) Locite® 243 TM Screw, shift rd M6 12 Nm (8.9 lbf ft) Locite® 243 TM Screw, shift shaft deflector on chain securing guide M6 10 Nm (7.4 lbf ft) Locite® 243 TM Screw, shift shaft deflector on shift shaft M6 18 Nm (13.3 lbf ft) Locite® 243 TM Remaining chassis screws M6 10 Nm (7.4 lbf ft) - Remaining chassis screws M6 10 Nm (7.4 lbf ft) - Remaining chassis screws M6 30 Nm (22.1 lbf ft) - Screw, forked bracket on footbrake pedal M8 30 Nm (22.1 lbf ft) Locite® 243 TM Screw, porting holder on side stand M8 30 Nm (22.1 lbf ft) Locite® 243 TM Screw, porting holder on side stand M8 15 Nm (11.1 lbf ft) Locite® 243 TM Screw, fork tub M8 25 Nm (18.4 lbf ft) - Screw, fork stub M8 15 Nm (11.1 lbf ft) - Screw, porting le clamp M8 15 Nm (11.1 lbf ft) - Screw, fork stub M8 15 Nm (11.1 lbf ft) - Screw, fork	Screw, footbrake pedal stub	M6	10 Nm (7.4 lbf ft)	Loctite [®] 243™
Screw, fuel pump M6 6 Nm (4.4 lbf ft) - Screw, shift lever stub M6 10 Nm (7.4 lbf ft) Loctite® 243 TM Screw, shift shaft deflector on chain securing guide M6 10 Nm (7.4 lbf ft) Loctite® 243 TM Screw, shift shaft deflector on shift shaft M6 10 Nm (7.4 lbf ft) Loctite® 243 TM Remaining chassis screws M6 10 Nm (7.4 lbf ft) - Remaining chassis nuts M8 30 Nm (22.1 lbf ft) - Nut, forked bracket on footbrake pedal M8 30 Nm (22.1 lbf ft) Loctite® 243 TM Screw, front brake disc M8 30 Nm (22.1 lbf ft) Loctite® 243 TM Screw for thrake disc M8 30 Nm (22.1 lbf ft) Loctite® 243 TM Screw, front brake disc M8 30 Nm (22.1 lbf ft) Loctite® 243 TM Screw, front brake disc M8 15 Nm (11.1 lbf ft) Loctite® 243 TM Screw, front brake disc M8 25 Nm (18.4 lbf ft) - Screw, fort forterst bracket M8 25 Nm (18.4 lbf ft) - Screw, fort forterst bracket M8 15 Nm (11.1 lbf ft) - Screw, fork stub M8	Screw, footbrake cylinder	M6	10 Nm (7.4 lbf ft)	Loctite [®] 243™
Screw, shift lever stub M6 10 Nm (7.4 lbf ft) Loctite® 243 TM Screw, shift shaft deflector on chain scuring guide M6 10 Nm (7.4 lbf ft) Loctite® 243 TM Screw, shift shaft deflector on shift shaft M6 10 Nm (7.4 lbf ft) Loctite® 243 TM Remaining chassis screws M6 10 Nm (7.4 lbf ft) - Remaining chassis screws M6 10 Nm (7.4 lbf ft) - Remaining chassis screws M8 30 Nm (22.1 lbf ft) Loctite® 243 TM Screw, rear brake disc M8 30 Nm (22.1 lbf ft) Loctite® 243 TM Screw, rear brake disc M8 30 Nm (22.1 lbf ft) Loctite® 243 TM Screw, spring holder on side stand bracket M8 30 Nm (22.1 lbf ft) Loctite® 243 TM Screw, spring holder on side stand bracket M8 15 Nm (11.1 lbf ft) Loctite® 243 TM Screw, tor toforest bracket M8 25 Nm (18.4 lbf ft) - - Screw, top triple clamp M8 15 Nm (11.1 lbf ft) - - Screw, top triple clamp M8 20 Nm (14.8 lbf ft) - - Screw, steering damper fixing bracket M8 20 Nm (14.8 lbf ft) <td>Screw, fuel pump</td> <td>M6</td> <td>6 Nm (4.4 lbf ft)</td> <td>-</td>	Screw, fuel pump	M6	6 Nm (4.4 lbf ft)	-
Screw, shift rodM612 Nm (8.9 lbf ft)Loctite® 243 TM Screw, shift shaft deflector on chain securing guideM610 Nm (7.4 lbf ft)Loctite® 243 TM Screw, shift shaft deflector on shift shaftM610 Nm (7.4 lbf ft)-Remaining chassis screwsM610 Nm (7.4 lbf ft)-Remaining chassis nutsM830 Nm (22.1 lbf ft)-Nut, forked bracket on footbrake pedalM830 Nm (22.1 lbf ft)Loctite® 243 TM Screw, rear brake discM830 Nm (22.1 lbf ft)Loctite® 243 TM Screw, rear brake discM830 Nm (22.1 lbf ft)Loctite® 243 TM Screw, rear brake discM830 Nm (22.1 lbf ft)Loctite® 243 TM Screw, rear brake discM822 Nm (16.2 lbf ft)Loctite® 243 TM Screw, rear brake discM825 Nm (18.4 lbf ft)Loctite® 243 TM Screw, spring holder on side stand bracketM815 Nm (11.1 lbf ft)Loctite® 243 TM Screw, top triple clampM815 Nm (11.1 lbf ft)-Screw, top triple clampM815 Nm (11.1 lbf ft)-Screw, staeting stemM820 Nm (14.8 lbf ft)-Screw, staeting damper fixing bracketM820 Nm (14.8 lbf ft)-Screw, steering damper fixing bracketM820 Nm (14.8 lbf ft)Loctite® 243 TM Screw, steering damper fixing bracketM820 Nm (14.8 lbf ft)Loctite® 243 TM Screw, steering damper fixing bracketM825 Nm (18.4 lbf ft)Loctite® 243 TM Screw, s	Screw, shift lever stub	M6	10 Nm (7.4 lbf ft)	Loctite [®] 243™
Screw, shift shaft deflector on chain sectring guideM610 Nm (7.4 lbf ft)Loctite® 243TMScrew, shift shaft deflector on shift shaftM618 Nm (13.3 lbf ft)Loctite® 243TMRemaining chassis screwsM610 Nm (7.4 lbf ft)-Remaining chassis screwsM610 Nm (7.4 lbf ft)-Remaining chassis screwsM830 Nm (22.1 lbf ft)Loctite® 243TMScrew, rear brake discM830 Nm (22.1 lbf ft)Loctite® 243TMScrew, front brake discM830 Nm (22.1 lbf ft)Loctite® 243TMScrew, fornt brake discM830 Nm (22.1 lbf ft)Loctite® 243TMScrew, of rear brake caliperM822 Nm (16.2 lbf ft)Loctite® 243TMScrew, spring holder on side standM815 Nm (11.1 lbf ft)Loctite® 243TMScrew, rear footrest bracketM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, rear footrest bracketM825 Nm (18.4 lbf ft)-Screw, top triple clampM815 Nm (11.1 lbf ft)-Screw, fork stubM815 Nm (11.1 lbf ft)-Screw, stering stemM820 Nm (14.8 lbf ft)-Screw, stering damper fixing bracketM820 Nm (14.8 lbf ft)Loctite® 243TMScrew, work stand adapterM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, stering damper fixing bracketM820 Nm (14.8 lbf ft)Loctite® 243TMScrew, stering damper fixing bracketM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, stering damper clamp on con- <td>Screw, shift rod</td> <td>M6</td> <td>12 Nm (8.9 lbf ft)</td> <td>Loctite[®] 243™</td>	Screw, shift rod	M6	12 Nm (8.9 lbf ft)	Loctite [®] 243™
Screw, shift shaft deflector on shift shaftM618 Nm (13.3 lbf ft)Loctite® 243 TM Remaining chassis screwsM610 Nm (7.4 lbf ft)-Remaining chassis nutsM830 Nm (22.1 lbf ft)-Nut, forked bracket on footbrake pedalM830 Nm (22.1 lbf ft)Loctite® 243 TM Screw, rear brake discM830 Nm (22.1 lbf ft)Loctite® 243 TM Screw, rear brake discM830 Nm (22.1 lbf ft)Loctite® 243 TM Screw, rear brake caliperM822 Nm (16.2 lbf ft)Loctite® 243 TM Screw, rear brake caliperM822 Nm (16.2 lbf ft)Loctite® 243 TM Screw, rear footrest bracketM825 Nm (18.4 lbf ft)-Screw, rear footrest bracketM825 Nm (18.4 lbf ft)-Screw, fork stubM815 Nm (11.1 lbf ft)-Screw, fork stubM815 Nm (11.1 lbf ft)-Screw, fork stubM815 Nm (11.1 lbf ft)-Screw, fork stubM820 Nm (14.8 lbf ft)-Screw, steering stemM820 Nm (14.8 lbf ft)-Screw, steering damper fixing bracketM820 Nm (14.8 lbf ft)-Screw, steering damper clamp on consoleM825 Nm (18.4 lbf ft)Loctite® 243 TM Screw, side stand bracketM825 Nm (18.4 lbf ft)Loctite® 243 TM Screw, side stand bracketM825 Nm (18.4 lbf ft)Loctite® 243 TM Screw, steering damper clamp on consoleM825 Nm (18.4 lbf ft)Loctite® 243 TM Screw, side	Screw, shift shaft deflector on chain securing guide	M6	10 Nm (7.4 lbf ft)	Loctite [®] 243™
Remaining chassis screwsM610 Nm (7.4 lbf ft)-Remaining chassis nutsM830 Nm (22.1 lbf ft)Locite® 243 TM Nut, forked bracket on footbrake pedalM830 Nm (22.1 lbf ft)Locite® 243 TM Screw, ren brake discM830 Nm (22.1 lbf ft)Locite® 243 TM Screw, spring holder on side standM822 Nm (16.2 lbf ft)Locite® 243 TM Screw, spring holder on side standM815 Nm (11.1 lbf ft)Locite® 243 TM Screw, rear footrest bracketM825 Nm (18.4 lbf ft)-Screw, tront footrest bracketM825 Nm (18.4 lbf ft)-Screw, tront footrest bracketM815 Nm (11.1 lbf ft)Locite® 243 TM Screw, tront footrest bracketM815 Nm (11.1 lbf ft)-Screw, tront fiple clampM815 Nm (11.1 lbf ft)-Screw, tront fiple clampM815 Nm (11.1 lbf ft)-Screw, trok stubM820 Nm (14.8 lbf ft)-Screw, steering stemM820 Nm (14.8 lbf ft)-Screw, steering damper fixing bracketM820 Nm (14.8 lbf ft)-Screw, steering damper clamp on consoleM825 Nm (18.4 lbf ft)Locite® 243 TM Screw, sider and backetM825 Nm (18.4 lbf ft)Locite® 243 TM Screw, sider and backetM820 Nm (14.8 lbf ft)Locite® 243 TM Screw, steering damper clamp on consoleM825 Nm (18.4 lbf ft)Locite® 243 TM Screw, sider and backetM825 Nm (18.4 lbf ft)Locite® 243 TM	Screw, shift shaft deflector on shift shaft	M6	18 Nm (13.3 lbf ft)	Loctite [®] 243™
Remaining chassis nutsM830 Nm (22.1 lbf ft)-Nut, forked bracket on footbrake pedalM830 Nm (22.1 lbf ft)Locitis® 243™Screw, rear brake discM830 Nm (22.1 lbf ft)Locitis® 243™Screw, front brake discM830 Nm (22.1 lbf ft)Locitis® 243™Screw frear brake caliperM822 Nm (16.2 lbf ft)Locitis® 243™Screw, spring holder on side stand bracketM825 Nm (18.4 lbf ft)Locitis® 243™Screw, rear footrest bracketM825 Nm (18.4 lbf ft)-Screw, ront footrest bracketM825 Nm (18.4 lbf ft)-Screw, fort footrest bracketM815 Nm (11.1 lbf ft)-Screw, pot triple clampM817 Nm (12.5 lbf ft)-Screw, bottom triple clampM815 Nm (11.1 lbf ft)-Screw, steering damper fixing bracketM820 Nm (14.8 lbf ft)-Screw, steering damper fixing bracketM820 Nm (14.8 lbf ft)-Screw, work stand adapterM825 Nm (18.4 lbf ft)Locitis® 243™Screw, work stand adapterM825 Nm (18.4 lbf ft)Locitis® 243™Screw, sidering damper clamp on con- soleM820 Nm (14.8 lbf ft)Locitis® 243™Screw, sideriameM825 Nm (18.4 lbf ft)Locitis® 243™Screw, side stand bracketM825 Nm (18.4 lbf ft)Locitis® 243™Screw, work stand adapterM825 Nm (18.4 lbf ft)Locitis® 243™Screw, side stand bracketM825 Nm (18.4 lbf ft)Locitis®	Remaining chassis screws	M6	10 Nm (7.4 lbf ft)	-
Nut, forked bracket on footbrake pedalM830 Nm (22.1 lbf ft)Loctite® 243TMScrew, rear brake discM830 Nm (22.1 lbf ft)Loctite® 243TMScrew, front brake discM830 Nm (22.1 lbf ft)Loctite® 243TMScrew, of rear brake caliperM822 Nm (16.2 lbf ft)Loctite® 243TMScrew, spring holder on side standM815 Nm (11.1 lbf ft)Loctite® 243TMScrew, rear footrest bracketM825 Nm (18.4 lbf ft)-Screw, rear footrest bracketM825 Nm (18.4 lbf ft)-Screw, top triple clampM815 Nm (11.1 lbf ft)-Screw, top triple clampM815 Nm (11.1 lbf ft)-Screw, top triple clampM815 Nm (11.1 lbf ft)-Screw, fork stubM815 Nm (11.1 lbf ft)-Screw, keering stemM820 Nm (14.8 lbf ft)-Screw, steering stemM820 Nm (14.8 lbf ft)-Screw, steering damper fixing bracketM820 Nm (14.8 lbf ft)Loctite® 243TMScrew, with stand adapterM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, with stand adapterM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, subframeM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, side stand bracketM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, side stand bracketM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, side stand bracketM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, signition lock (ratchet s	Remaining chassis nuts	M8	30 Nm (22.1 lbf ft)	-
Screw, rear brake discM830 Nm (22.1 lbf ft)Loctite® 243TMScrew, front brake discM830 Nm (22.1 lbf ft)Loctite® 243TMScrew, of rear brake caliperM822 Nm (16.2 lbf ft)Loctite® 243TMScrew, spring holder on side standM815 Nm (11.1 lbf ft)Loctite® 243TMScrew, rear footrest bracketM825 Nm (18.4 lbf ft)-Screw, rear footrest bracketM825 Nm (18.4 lbf ft)-Screw, top triple clampM817 Nm (12.5 lbf ft)-Screw, top triple clampM815 Nm (11.1 lbf ft)-Screw, fork stubM815 Nm (11.1 lbf ft)-Screw, kothM815 Nm (11.1 lbf ft)-Screw, kothM815 Nm (11.1 lbf ft)-Screw, bottom triple clampM815 Nm (11.1 lbf ft)-Screw, steering stemM820 Nm (14.8 lbf ft)-Screw, steering damper fixing bracketM820 Nm (14.8 lbf ft)Loctite® 243TMScrew, steering damper clamp on consoleM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, subframeM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, subframeM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, side stand bracketM825 Nm (18.4 lbf ft)	Nut, forked bracket on footbrake pedal	M8	30 Nm (22.1 lbf ft)	Loctite [®] 243™
Screw, front brake discM830 Nm (22.1 lbf ft)Loctite® 243™Screw, of rear brake caliperM822 Nm (16.2 lbf ft)Loctite® 243™Screw, spring holder on side stand bracketM815 Nm (11.1 lbf ft)Loctite® 243™Screw, rear footrest bracketM825 Nm (18.4 lbf ft)-Screw, ront footrest bracketM825 Nm (18.4 lbf ft)Loctite® 243™Screw, ront footrest bracketM825 Nm (18.4 lbf ft)-Screw, top triple clampM817 Nm (12.5 lbf ft)-Screw, steering stemM815 Nm (11.1 lbf ft)-Screw, steering stemM820 Nm (14.8 lbf ft)-Screw, steering damper fixing bracketM820 Nm (14.8 lbf ft)-Screw, steering damper fixing bracketM820 Nm (14.8 lbf ft)Loctite® 243™Screw, steering damper clamp on consoleM820 Nm (14.8 lbf ft)Loctite® 243™Screw, subframeM825 Nm (18.4 lbf ft)Loctite® 243™Screw, shift leverM825 Nm (18.4 lbf ft)Loctite® 243™Screw, solf tameM825 Nm (18.4 lbf ft)Loctite® 243™Screw, side stand bracketM825 Nm (18.4 lbf ft)Loctite® 243™Screw, shift leverM825 Nm (18.4 lbf ft)Loctite® 243™Screw, side stand bracketM825 Nm (18.4 lbf ft)Loctite® 243™Screw, solf tameM825 Nm (18.4 lbf ft)Loctite® 243™Screw, solf standM825 Nm (18.4 lbf ft)Loctite® 243™Screw, solf sta	Screw, rear brake disc	M8	30 Nm (22.1 lbf ft)	Loctite [®] 243™
Screw of rear brake caliperM822 Nm (16.2 lbf ft)Loctite® 243™Screw, spring holder on side stand bracketM815 Nm (11.1 lbf ft)Loctite® 243™Screw, rear footrest bracketM825 Nm (18.4 lbf ft)-Screw, front footrest bracketM825 Nm (18.4 lbf ft)Loctite® 243™Screw, fort footrest bracketM817 Nm (12.5 lbf ft)-Screw, top triple clampM815 Nm (11.1 lbf ft)-Screw, top triple clampM815 Nm (11.1 lbf ft)-Screw, fork stubM820 Nm (14.8 lbf ft)-Screw, steering stemM820 Nm (14.8 lbf ft)-Screw, steering damper fixing bracketM820 Nm (14.8 lbf ft)-Screw, steering damper clamp on consoleM820 Nm (14.8 lbf ft)Loctite® 243™Screw, work stand adapterM825 Nm (18.4 lbf ft)Loctite® 243™Screw, side stand bracketM825 Nm (18.4 lbf ft)Loctite® 243™Screw, side stand bracketM825 Nm (18.4 lbf ft)Loctite® 243™Screw, side stand bracketM825 Nm (18.4 lbf ft)Loctite® 243™Screw, ignition lock (ratchet screw)M825 Nm (18.4 lbf ft)Loctite® 243™Screw, ignition lock (ratchet screw)M825 Nm (18.4 lbf ft)Loctite® 243™Screw, ignition lock (ratchet screw)M825 Nm (18.4 lbf ft)Loctite® 243™Remaining chassis nutsM1050 Nm (36.9 lbf ft)-Remaining chassis nutsM1050 Nm (36.9 lbf ft)Loctite	Screw, front brake disc	M8	30 Nm (22.1 lbf ft)	Loctite [®] 243™
Screw, spring holder on side stand bracketM815 Nm (11.1 lbf ft)Loctite® 243™Screw, rear footrest bracketM825 Nm (18.4 lbf ft)-Screw, front footrest bracketM825 Nm (18.4 lbf ft)Loctite® 243™Screw, top triple clampM817 Nm (12.5 lbf ft)-Screw, bottom triple clampM815 Nm (11.1 lbf ft)-Screw, bottom triple clampM820 Nm (14.8 lbf ft)-Screw, fork stubM820 Nm (14.8 lbf ft)-Screw, steering stemM820 Nm (14.8 lbf ft)-Screw, steering damper fixing bracketM820 Nm (14.8 lbf ft)-Screw, steering damper clamp on consoleM820 Nm (14.8 lbf ft)Loctite® 243™Screw, work stand adapterM825 Nm (18.4 lbf ft)Loctite® 243™Screw, subframeM825 Nm (18.4 lbf ft)Loctite® 243™Screw, side stand bracketM825 Nm (18.4 lbf ft)Loctite® 243™Screw, side stand bracketM825 Nm (18.4 lbf ft)Loctite® 243™Screw, signition lock (ratchet screw)M825 Nm (18.4 lbf ft)Loctite® 243™Screw, ignition lock (ratchet screw)M825 Nm (18.4 lbf ft)Loctite® 243™Remaining chassis nutsM1050 Nm (36.9 lbf ft)-Remaining chassis nutsM1050 Nm (36.9 lbf ft)Loctite® 243™Screw, front brake caliperM10X.2545 Nm (33.2 lbf ft)Loctite® 243™Screw, shock absorberM1045 Nm (33.2 lbf ft)Loctite® 243™ </td <td>Screw of rear brake caliper</td> <td>M8</td> <td>22 Nm (16.2 lbf ft)</td> <td>Loctite[®] 243™</td>	Screw of rear brake caliper	M8	22 Nm (16.2 lbf ft)	Loctite [®] 243™
Screw, rear footrest bracketM825 Nm (18.4 lbf ft)-Screw, front footrest bracketM825 Nm (18.4 lbf ft)Loctite® 243™Screw, top triple clampM817 Nm (12.5 lbf ft)-Screw, bottom triple clampM815 Nm (11.1 lbf ft)-Screw, fork stubM815 Nm (11.1 lbf ft)-Screw, steering stemM820 Nm (14.8 lbf ft)-Screw, steering stemM820 Nm (14.8 lbf ft)-Screw, steering damper fixing bracketM820 Nm (14.8 lbf ft)-Screw, steering damper clamp on consoleM820 Nm (14.8 lbf ft)Loctite® 243™Screw, work stand adapterM825 Nm (18.4 lbf ft)Loctite® 243™Screw, subframeM825 Nm (18.4 lbf ft)Loctite® 243™Screw, sig stand bracketM825 Nm (18.4 lbf ft)Loctite® 243™Screw, subframeM825 Nm (18.4 lbf ft)Loctite® 243™Screw, subframeM825 Nm (18.4 lbf ft)Loctite® 243™Screw, sig stand bracketM825 Nm (18.4 lbf ft)Loctite® 243™Screw, signition lock (ratchet screw)M8Loctite® 243™Screw, ignition lock (ratchet screw)M825 Nm (18.4 lbf ft)Loctite® 243™Screw, front brake caliperM1050 Nm (36.9 lbf ft)-Remaining chassis nutsM1050 Nm (36.9 lbf ft)Loctite® 243™Screw, shock absorberM1045 Nm (33.2 lbf ft)Loctite® 243™Screw, engine bearerM1045 Nm (33.2 lbf ft)Loct	Screw, spring holder on side stand bracket	M8	15 Nm (11.1 lbf ft)	Loctite [®] 243™
Screw, front footrest bracketM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, top triple clampM817 Nm (12.5 lbf ft)-Screw, bottom triple clampM815 Nm (11.1 lbf ft)-Screw, fork stubM815 Nm (11.1 lbf ft)-Screw, steering stemM820 Nm (14.8 lbf ft)-Screw, handlebar stubM820 Nm (14.8 lbf ft)-Screw, steering damper fixing bracketM820 Nm (14.8 lbf ft)-Screw, steering damper clamp on consoleM820 Nm (14.8 lbf ft)Loctite® 243TMScrew, work stand adapterM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, subframeM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, side stand bracketM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, signition lock (ratchet screw)M825 Nm (18.4 lbf ft)Loctite® 243TMScrew, ignition lock (ratchet screw)M825 Nm (18.4 lbf ft)Loctite® 243TMRemaining chassis nutsM1050 Nm (36.9 lbf ft)-Remaining chassis nutsM1050 Nm (33.2 lbf ft)Loctite® 243TMScrew, shock absorberM1045 Nm (33.2 lbf ft)Loctite® 243TM	Screw, rear footrest bracket	M8	25 Nm (18.4 lbf ft)	-
Screw, top triple clampM817 Nm (12.5 lbf ft)-Screw, bottom triple clampM815 Nm (11.1 lbf ft)-Screw, fork stubM815 Nm (11.1 lbf ft)-Screw, steering stemM820 Nm (14.8 lbf ft)-Screw, handlebar stubM820 Nm (14.8 lbf ft)-Screw, steering damper fixing bracketM820 Nm (14.8 lbf ft)-Screw, steering damper clamp on consoleM820 Nm (14.8 lbf ft)Loctite® 243 TM Screw, work stand adapterM825 Nm (18.4 lbf ft)Loctite® 243 TM Screw, subframeM825 Nm (18.4 lbf ft)Loctite® 243 TM Screw, shift leverM825 Nm (18.4 lbf ft)Loctite® 243 TM Screw, sig estand bracketM825 Nm (18.4 lbf ft)Loctite® 243 TM Screw, ignition lock (ratchet screw)M8Loctite® 243 TM Remaining chassis screwsM825 Nm (18.4 lbf ft)Loctite® 243 TM Remaining chassis nutsM1050 Nm (36.9 lbf ft)-Rear sprocket boltM10x1.2550 Nm (36.9 lbf ft)-Screw, front brake caliperM10x1.2545 Nm (33.2 lbf ft)Loctite® 243 TM Screw, engine bearerM1045 Nm (33.2 lbf ft)Loctite® 243 TM	Screw, front footrest bracket	M8	25 Nm (18.4 lbf ft)	Loctite [®] 243™
Screw, bottom triple clampM815 Nm (11.1 lbf ft)-Screw, fork stubM815 Nm (11.1 lbf ft)-Screw, steering stemM820 Nm (14.8 lbf ft)-Screw, handlebar stubM820 Nm (14.8 lbf ft)-Screw, steering damper fixing bracketM820 Nm (14.8 lbf ft)Loctite® 243 TM Screw, steering damper clamp on consoleM820 Nm (14.8 lbf ft)Loctite® 243 TM Screw, steering damper clamp on consoleM825 Nm (18.4 lbf ft)Loctite® 243 TM Screw, work stand adapterM825 Nm (18.4 lbf ft)Loctite® 243 TM Screw, subframeM825 Nm (18.4 lbf ft)Loctite® 243 TM Screw, side stand bracketM825 Nm (18.4 lbf ft)Loctite® 243 TM Screw, ignition lock (ratchet screw)M825 Nm (18.4 lbf ft)Loctite® 243 TM Screw, ignition lock (ratchet screw)M825 Nm (18.4 lbf ft)-Remaining chassis nutsM1050 Nm (36.9 lbf ft)-Rear sprocket boltM10x1.2550 Nm (33.2 lbf ft)Loctite® 243 TM Screw, shock absorberM1045 Nm (33.2 lbf ft)Loctite® 243 TM	Screw, top triple clamp	M8	17 Nm (12.5 lbf ft)	-
Screw, fork stubM815 Nm (11.1 lb ft)-Screw, steering stemM820 Nm (14.8 lb ft)-Screw, handlebar stubM820 Nm (14.8 lb ft)-Screw, steering damper fixing bracketM820 Nm (14.8 lb ft)Loctite® 243TMScrew, steering damper clamp on consoleM820 Nm (14.8 lb ft)Loctite® 243TMScrew, work stand adapterM825 Nm (18.4 lb ft)Loctite® 243TMScrew, work stand adapterM825 Nm (18.4 lb ft)Loctite® 243TMScrew, subframeM825 Nm (18.4 lb ft)Loctite® 243TMScrew, side stand bracketM825 Nm (18.4 lb ft)Loctite® 243TMScrew, signition lock (ratchet screw)M825 Nm (18.4 lb ft)Loctite® 243TMScrew, ignition lock (ratchet screw)M825 Nm (18.4 lb ft)-Remaining chassis nutsM1050 Nm (36.9 lb ft)-Rear sprocket boltM10x1.2550 Nm (36.9 lb ft)-Screw, shock absorberM1045 Nm (33.2 lb ft)Loctite® 243TMScrew, engine bearerM1045 Nm (33.2 lb ft)Loctite® 243TM	Screw, bottom triple clamp	M8	15 Nm (11.1 lbf ft)	-
Screw, steering stemM820 Nm (14.8 lbf ft)-Screw, handlebar stubM820 Nm (14.8 lbf ft)-Screw, steering damper fixing bracketM820 Nm (14.8 lbf ft)Loctite® 243TMScrew, steering damper clamp on consoleM820 Nm (14.8 lbf ft)Loctite® 243TMScrew, work stand adapterM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, subframeM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, subframeM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, side stand bracketM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, side stand bracketM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, ignition lock (ratchet screw)M825 Nm (18.4 lbf ft)Loctite® 243TMRemaining chassis suresM825 Nm (18.4 lbf ft)-Rear sprocket boltM1050 Nm (36.9 lbf ft)-Rear sprocket boltM10x1.2550 Nm (36.9 lbf ft)-Screw, shock absorberM1045 Nm (33.2 lbf ft)Loctite® 243TMScrew, engine bearerM1045 Nm (33.2 lbf ft)-	Screw, fork stub	M8	15 Nm (11.1 lbf ft)	-
Screw, handlebar stubM820 Nm (14.8 lbf ft)-Screw, steering damper fixing bracketM820 Nm (14.8 lbf ft)Loctite® 243 TM Screw, steering damper clamp on con- soleM820 Nm (14.8 lbf ft)Loctite® 243 TM Screw, work stand adapterM825 Nm (18.4 lbf ft)Loctite® 243 TM Screw, subframeM825 Nm (18.4 lbf ft)Loctite® 243 TM Screw, shift leverM825 Nm (18.4 lbf ft)Loctite® 243 TM Screw, side stand bracketM825 Nm (18.4 lbf ft)Loctite® 243 TM Screw, side stand bracketM825 Nm (18.4 lbf ft)Loctite® 243 TM Screw, ignition lock (ratchet screw)M8Loctite® 243 TM Remaining chassis screwsM825 Nm (18.4 lbf ft)-Rear sprocket boltM1050 Nm (36.9 lbf ft)-Screw, front brake caliperM10x1.2545 Nm (33.2 lbf ft)Loctite® 243 TM Screw, shock absorberM1045 Nm (33.2 lbf ft)Loctite® 243 TM	Screw, steering stem	M8	20 Nm (14.8 lbf ft)	-
Screw, steering damper fixing bracketM820 Nm (14.8 lbf ft)Loctite® 243TMScrew, steering damper clamp on con- soleM820 Nm (14.8 lbf ft)Loctite® 243TMScrew, work stand adapterM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, subframeM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, shift leverM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, side stand bracketM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, ignition lock (ratchet screw)M825 Nm (18.4 lbf ft)Loctite® 243TMRemaining chassis screwsM825 Nm (18.4 lbf ft)-Remaining chassis nutsM1050 Nm (36.9 lbf ft)-Rear sprocket boltM10x1.2550 Nm (33.2 lbf ft)Loctite® 243TMScrew, shock absorberM1045 Nm (33.2 lbf ft)Loctite® 243TMScrew, engine bearerM1045 Nm (33.2 lbf ft)Loctite® 243TM	Screw, handlebar stub	M8	20 Nm (14.8 lbf ft)	-
Screw, steering damper clamp on consoleM820 Nm (14.8 lbf ft)Loctite® 243TMScrew, work stand adapterM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, subframeM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, shift leverM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, side stand bracketM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, signition lock (ratchet screw)M825 Nm (18.4 lbf ft)Loctite® 243TMScrew, ignition lock (ratchet screw)M825 Nm (18.4 lbf ft)Loctite® 243TMRemaining chassis screwsM825 Nm (18.4 lbf ft)-Remaining chassis nutsM1050 Nm (36.9 lbf ft)-Rear sprocket boltM10x1.2550 Nm (36.9 lbf ft)Loctite® 243TMScrew, front brake caliperM10x1.2545 Nm (33.2 lbf ft)Loctite® 243TMScrew, shock absorberM1045 Nm (33.2 lbf ft)Loctite® 243TMScrew, engine bearerM1045 Nm (33.2 lbf ft)Loctite® 243TM	Screw, steering damper fixing bracket	M8	20 Nm (14.8 lbf ft)	Loctite [®] 243™
Screw, work stand adapterM825 Nm (18.4 lbf ft)Loctite® 243™Screw, subframeM825 Nm (18.4 lbf ft)Loctite® 243™Screw, shift leverM825 Nm (18.4 lbf ft)Loctite® 243™Screw, side stand bracketM825 Nm (18.4 lbf ft)Loctite® 243™Screw, ignition lock (ratchet screw)M8Loctite® 243™Remaining chassis screwsM825 Nm (18.4 lbf ft)-Remaining chassis nutsM1050 Nm (36.9 lbf ft)-Rear sprocket boltM10x1.2550 Nm (36.9 lbf ft)Loctite® 243™Screw, front brake caliperM1045 Nm (33.2 lbf ft)Loctite® 243™Screw, engine bearerM1045 Nm (33.2 lbf ft)Loctite® 243™	Screw, steering damper clamp on con- sole	M8	20 Nm (14.8 lbf ft)	Loctite [®] 243™
Screw, subframeM825 Nm (18.4 lbf ft)Loctite® 243 TM Screw, shift leverM825 Nm (18.4 lbf ft)Loctite® 243 TM Screw, side stand bracketM825 Nm (18.4 lbf ft)Loctite® 243 TM Screw, ignition lock (ratchet screw)M8Loctite® 243 TM Remaining chassis screwsM825 Nm (18.4 lbf ft)-Remaining chassis nutsM1050 Nm (36.9 lbf ft)-Rear sprocket boltM10x1.2550 Nm (36.9 lbf ft)Loctite® 243 TM Screw, front brake caliperM10x1.2545 Nm (33.2 lbf ft)Loctite® 243 TM Screw, shock absorberM1045 Nm (33.2 lbf ft)Loctite® 243 TM Screw, engine bearerM1045 Nm (33.2 lbf ft)Loctite® 243 TM	Screw, work stand adapter	M8	25 Nm (18.4 lbf ft)	Loctite [®] 243™
Screw, shift leverM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, side stand bracketM825 Nm (18.4 lbf ft)Loctite® 243TMScrew, ignition lock (ratchet screw)M8Loctite® 243TMRemaining chassis screwsM825 Nm (18.4 lbf ft)-Remaining chassis nutsM1050 Nm (36.9 lbf ft)-Rear sprocket boltM10x1.2550 Nm (36.9 lbf ft)-Screw, front brake caliperM10x1.2545 Nm (33.2 lbf ft)Loctite® 243TMScrew, shock absorberM1045 Nm (33.2 lbf ft)Loctite® 243TMScrew, engine bearerM1045 Nm (33.2 lbf ft)Loctite® 243TM	Screw, subframe	M8	25 Nm (18.4 lbf ft)	Loctite [®] 243™
Screw, side stand bracketM825 Nm (18.4 lbf ft)Loctite® 243™Screw, ignition lock (ratchet screw)M8Loctite® 243™Remaining chassis screwsM825 Nm (18.4 lbf ft)-Remaining chassis nutsM1050 Nm (36.9 lbf ft)-Rear sprocket boltM10x1.2550 Nm (36.9 lbf ft)Loctite® 243™Screw, front brake caliperM10x1.2545 Nm (33.2 lbf ft)Loctite® 243™Screw, shock absorberM1045 Nm (33.2 lbf ft)Loctite® 243™Screw, engine bearerM1045 Nm (33.2 lbf ft)Loctite® 243™	Screw, shift lever	M8	25 Nm (18.4 lbf ft)	Loctite [®] 243™
Screw, ignition lock (ratchet screw)M8Loctite® 243TMRemaining chassis screwsM825 Nm (18.4 lbf ft)-Remaining chassis nutsM1050 Nm (36.9 lbf ft)-Rear sprocket boltM10x1.2550 Nm (36.9 lbf ft)Loctite® 243TMScrew, front brake caliperM10x1.2545 Nm (33.2 lbf ft)Loctite® 243TMScrew, shock absorberM1045 Nm (33.2 lbf ft)Loctite® 243TMScrew, engine bearerM1045 Nm (33.2 lbf ft)Loctite® 243TM	Screw, side stand bracket	M8	25 Nm (18.4 lbf ft)	Loctite [®] 243™
Remaining chassis screwsM825 Nm (18.4 lbf ft)-Remaining chassis nutsM1050 Nm (36.9 lbf ft)-Rear sprocket boltM10x1.2550 Nm (36.9 lbf ft)Loctite® 243™Screw, front brake caliperM10x1.2545 Nm (33.2 lbf ft)Loctite® 243™Screw, shock absorberM1045 Nm (33.2 lbf ft)Loctite® 243™Screw, engine bearerM1045 Nm (33.2 lbf ft)Loctite® 243™	Screw, ignition lock (ratchet screw)	M8		Loctite [®] 243™
Remaining chassis nutsM1050 Nm (36.9 lbf ft)-Rear sprocket boltM10x1.2550 Nm (36.9 lbf ft)Loctite® 243™Screw, front brake caliperM10x1.2545 Nm (33.2 lbf ft)Loctite® 243™Screw, shock absorberM1045 Nm (33.2 lbf ft)Loctite® 243™Screw, engine bearerM1045 Nm (33.2 lbf ft)Loctite® 243™	Remaining chassis screws	M8	25 Nm (18.4 lbf ft)	-
Rear sprocket boltM10x1.2550 Nm (36.9 lbf ft)Loctite® 243™Screw, front brake caliperM10x1.2545 Nm (33.2 lbf ft)Loctite® 243™Screw, shock absorberM1045 Nm (33.2 lbf ft)Loctite® 243™Screw, engine bearerM1045 Nm (33.2 lbf ft)Loctite® 243™	Remaining chassis nuts	M10	50 Nm (36.9 lbf ft)	-
Screw, front brake caliperM10x1.2545 Nm (33.2 lbf ft)Loctite® 243™Screw, shock absorberM1045 Nm (33.2 lbf ft)Loctite® 243™Screw, engine bearerM1045 Nm (33.2 lbf ft)-	Rear sprocket bolt	M10x1.25	50 Nm (36.9 lbf ft)	Loctite [®] 243™
Screw, shock absorberM1045 Nm (33.2 lbf ft)Loctite® 243™Screw, engine bearerM1045 Nm (33.2 lbf ft)-	Screw, front brake caliper	M10x1.25	45 Nm (33.2 lbf ft)	Loctite [®] 243™
Screw, engine bearer M10 45 Nm (33.2 lbf ft) –	Screw, shock absorber	M10	45 Nm (33.2 lbf ft)	Loctite [®] 243™
	Screw, engine bearer	M10	45 Nm (33.2 lbf ft)	-

TECHNICAL DATA - CHASSIS TIGHTENING TORQUES

Screw, sidestand	M10	35 Nm (25.8 lbf ft)	Loctite [®] 243™
Screw, connecting lever, shock absorber deflector	M10	45 Nm (33.2 lbf ft)	Loctite [®] 243™
Remaining chassis screws	M10	45 Nm (33.2 lbf ft)	-
Nut of bell crank on frame	M14x1.5	100 Nm (73.8 lbf ft)	-
Lambda probe	M18x1.5	45 Nm (33.2 lbf ft)	-
Nut, swingarm pivot	M19x1.5	130 Nm (95.9 lbf ft)	Thread greased
Screw, seat lock	M22x1.5	8 Nm (5.9 lbf ft)	-
Nut, rear wheel spindle	M25x1.5	90 Nm (66.4 lbf ft)	Thread greased
Screw, front wheel spindle	M25x1.5	45 Nm (33.2 lbf ft)	-
Screw, steering head	M25x1.5	18 Nm (13.3 lbf ft)	-

Super unleaded (ROZ 95 / RON 95 / PON 91)

according to – DIN EN 228 (ROZ 95 / RON 95 / PON 91)



3211398en







KTM-Sportmotorcycle AG 5230 Mattighofen/Austria http://www.ktm.com